

OCR10-M22401EN

# P R E F A C E

1. This Parts Catalog carries all parts incorporated in YANMAR Model 3TN66E—S, 3TNA72E—S, 3TN66E—G2, & 3TNA72E—G2, engine manufactured since October 1985.
2. Each illustration corresponds to the parts list on the following page.
3. When ordering parts, clearly write down the engine model and serial number, as well as the name and number of each part in your order sheet. This will help insure reliable delivery of the parts you have ordered.
4. Pub. No. 000Y00R2240      First Published : November, 1985.  
    Pub. No. 000Y00R2241      First Revised    : November, 1991.

## Directions for the Parts Catalog.

- 1.This Parts Catalog shows both standard and optional parts.
- 2.Parts may change without prior notice.
- 3.The following is an example of the Parts Catalog format.

| OCF10-G21601 29. FUEL INJECTION PUMP(W/BOOST) |      |                                                        |                     |     |     |     |     |     |     |
|-----------------------------------------------|------|--------------------------------------------------------|---------------------|-----|-----|-----|-----|-----|-----|
| REF.                                          | LEV. | PARTS NO.                                              | DESCRIPTION         | (A) | (B) | (C) | (D) | (E) | (F) |
| 1                                             | 1    | 729595-51390                                           | FUEL INJECTION PUMP | 1   | 1   | 1   | 1   | 1   | 1   |
| 1-1                                           | 1    | 729595-51391                                           | FUEL INJECTION PUMP | 1   | 1   | 1   | 1   | 1   | N   |
|                                               |      | (A=E00185) (B=E00200)                                  |                     |     |     |     |     |     |     |
| 3                                             | 2    | 26022-060162                                           | SCREW M 6X 16       | 9   | 9   | 9   | 9   | 9   |     |
| 3-1                                           | 2    | 26022-060162                                           | SCREW M 6X 16       | 4   | 4   | 4   | 4   | 4   | K   |
|                                               |      | (A=E00156) (B=E00156) (C=E00156) (D=E00156) (E=E00156) |                     |     |     |     |     |     |     |
| 4                                             | 2    | 129470-51040                                           | CAMSHAFT            | 1   | 1   | 1   | 1   | 1   |     |
| 5                                             | 2    | 122710-51050                                           | BEARING, ROLLER     | 2   | 2   | 2   | 2   | 2   |     |
| 6                                             | 2    | 129470-51060                                           | RETAINER            | 1   | 1   | 1   | 1   | 1   |     |

Remarks

(1) BOOST COMPEMSATOR TYPE. OPTIONAL PART, TO E00155,(4JH-DT, 4JH-DTZ

### ① Ref. No.

The Ref. No. listed may not be in accordance with the illustration Ref. No.

(Ex.) Illustration No.

List Ref No.

1 1 (Before change) → 1-1 (After change)

For interchangeable symbols N, R and K, illustrations for new parts may be abbreviated.

### ② Lev. (Level)

Level indication

The numbers below indicate the level of relativity towards the main part.

1 ---- Main parts (Assembly parts)

2 ---- Sub component included in " 1 ".

3 ---- Sub component included in " 2 ".

Note) Parts that are not for sale are partially illustrated but not listed.

### ③ Interchangeability Symbol

When a part change takes place, one of the following interchangeability symbols is indicated beside the part.

| Symbol | Interchangeability                        | Contents note                                                                              |
|--------|-------------------------------------------|--------------------------------------------------------------------------------------------|
| N      | Old $\xrightarrow{\text{Yes}}$ New<br>No  | New Part is interchangeable for Old Part but Old Part is not interchangeable for New Part. |
| Q      | Old $\xrightarrow{\text{No}}$ New<br>Yes  | New Part is not interchangeable for Old Part but Old Part is interchangeable for New Part. |
| R      | Old $\xrightarrow{\text{Yes}}$ New<br>Yes | New/ Old Parts are both interchangeable.                                                   |
| S      | Old $\xrightarrow{\text{No}}$ New<br>No   | New/ Old Parts are both not interchangeable.                                               |
| W      |                                           | Part newly added.                                                                          |
| Z      |                                           | Part discontinued.                                                                         |
| F      |                                           | Not interchangeable by a single part but interchangeable together with related parts.      |
| K      |                                           | Changes only for used parts quantities.                                                    |

### ④ Effective Machine No.

When a part changes, the effective Machine No. will be indicated in the (A)-(F) column.

| Product Symbol | Product No.               | Product Symbol | Product No.                       |
|----------------|---------------------------|----------------|-----------------------------------|
| C              | Clutch No. Compressor No. | F              | Machine No. (Agricultural Equip.) |
| D              | Drive No.                 | M              | Machine No.                       |
| E              | Engine No.                |                |                                   |

Note 1) A date may follow the symbol. (Ex.) 1996.01

Note 2) "XXXXX" and "ZZZZZ" are for parts that could not be predicted or for engine models that could not be identified.

Note 3) (A=E00185) is the E (Engine Serial Number) for the column (A) model (in this case 4JH-DT) after the parts design change.

### ⑤ Remarks

Figures or alphabets (symbols) are entered in the remarks column.

The comments (remarks) on parts that are indicated at the bottom of the illustration are the same symbols as those stated above.

## Contents

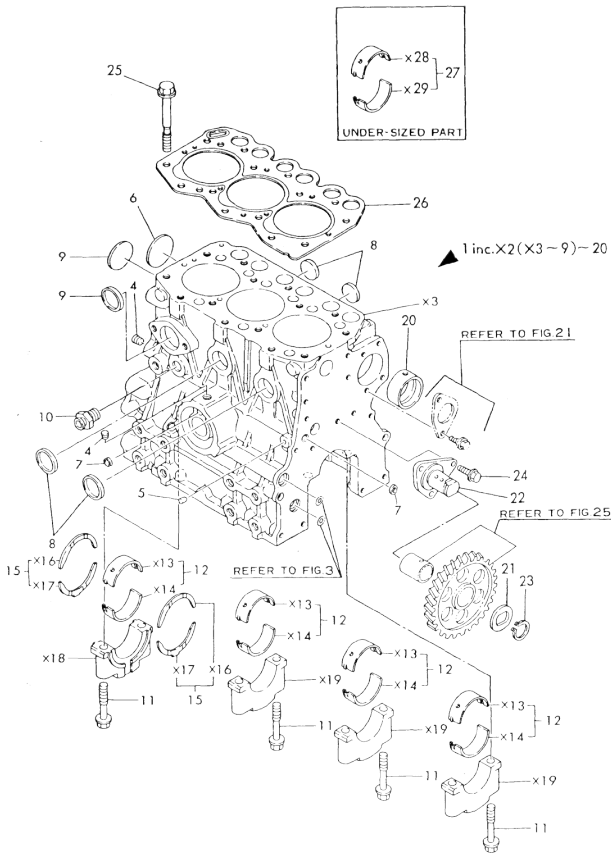
| Fig. No. | Fig. Name                    | Fig. No. | Fig. Name                   |
|----------|------------------------------|----------|-----------------------------|
| ENGINE   |                              | 25.      | IDLE GEAR                   |
| 1.       | CYLINDER BLOCK               | 26.      | LUBRICATING OIL PUMP        |
| 2.       | CYLINDER BLOCK               | 27.      | DIPSTICK                    |
| 3.       | GEAR HOUSING                 | 28.      | LUBRICATING OIL FILTER      |
| 4.       | GEAR HOUSING                 | 29.      | LUBRICATING OIL FILTER      |
| 5.       | FLYWHEEL HOUSING             | 30.      | LUBRICATING OIL INTAKE PIPE |
| 6.       | LUBRICATING OIL SUMP         | 31.      | COOLING WATER PUMP          |
| 7.       | LUBRICATING OIL SUMP         | 32.      | COOLING WATER PUMP          |
| 8.       | LABEL                        | 33.      | RADIATOR & COOLING FAN      |
| 9.       | ENGINE LIFTER & FOOT BRACKET | 34.      | RADIATOR & COOLING FAN      |
| 10.      | CYLINDER HEAD                | 35.      | THERMOSTAT                  |
| 11.      | CYLINDER HEAD                | 36.      | COOLING WATER DRAIN         |
| 12.      | ROCKER ARM                   | 37.      | FUEL INJECTION PUMP         |
| 13.      | ROCKER ARM                   | 38.      | FUEL INJECTION VALVE        |
| 14.      | BONNET                       | 39.      | FUEL FILTER                 |
| 15.      | BONNET                       | 40.      | FUEL INJECTION PIPE         |
| 16.      | AIR CLEANER                  | 41.      | FUEL LINE                   |
| 17.      | INTAKE MANIFOLD              | 42.      | FUEL LINE                   |
| 18.      | SILENCER                     | 43.      | FUEL RETURN PIPE            |
| 19.      | EXHAUST MANIFOLD             | 44.      | GOVERNOR                    |
| 20.      | EXHAUST MANIFOLD             | 45.      | ENGINE CONTROL DEVICE       |
| 21.      | CAMSHAFT                     | 46.      | ENGINE CONTROL LINK         |
| 22.      | CAMSHAFT & FUEL I. CAMSHAFT  | 47.      | STARTER                     |
| 23.      | CRANKSHAFT                   | 48.      | STARTER                     |
| 24.      | PISTON                       | 49.      | GENERATOR                   |

## Contents

| Fig. No. | Fig. Name                      | Fig. No. | Fig. Name |
|----------|--------------------------------|----------|-----------|
| 50.      | GENERATOR(3TN66E-S:E/#19166--) |          |           |
| 51.      | INSTRUMENT PANEL               |          |           |
| 52.      | GASKET SET                     |          |           |

Fig.1. CYLINDER BLOCK

Fig.1 CYLINDER BLOCK



Remarks  
(1) UNDER-SIZED PART.

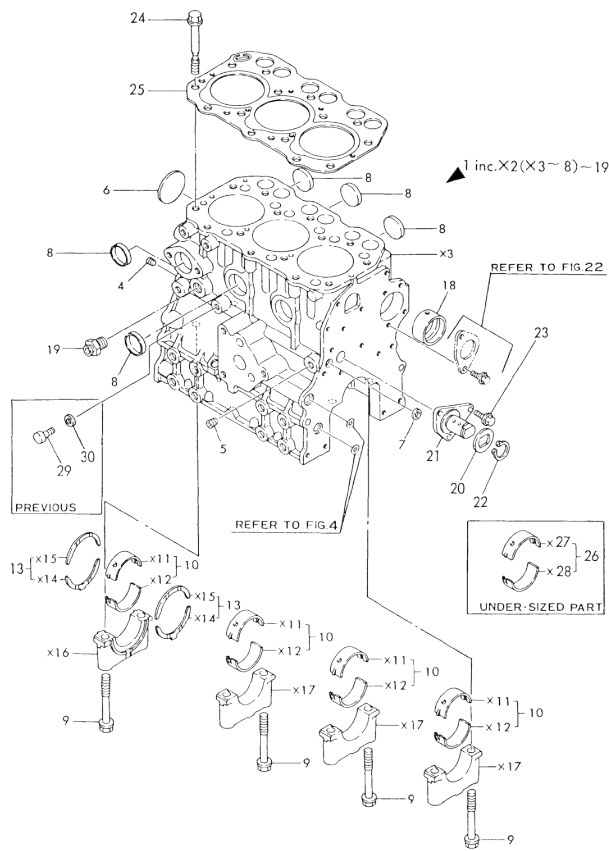
(A)=3TN66E-S  
(B)=3TNA72E-S  
(C)=3TN66E-G2

(D)=3TNA72E-G2  
(E)=  
(F)=

| No. | Lev. | Parts No.    | Description          | Q'ty |     |     |     |     |     | I | R |
|-----|------|--------------|----------------------|------|-----|-----|-----|-----|-----|---|---|
|     |      |              |                      | (A)  | (B) | (C) | (D) | (E) | (F) |   |   |
| 1   | 1    | 719288-01560 | BLOCK ASSY, CYLINDER | 1    |     | 1   |     |     |     |   |   |
| 4   | 3    | 124060-01050 | PLUG, PT1/8          | 2    |     | 2   |     |     |     |   |   |
| 5   | 3    | 27221-060100 | PLUG, 6X10           | 1    |     | 1   |     |     |     |   |   |
| 6   | 3    | 27231-400000 | PLUG 40              | 1    |     | 1   |     |     |     |   |   |
| 7   | 3    | 27241-100000 | PLUG, 10             | 2    |     | 2   |     |     |     |   |   |
| 8   | 3    | 27241-250000 | PLUG, 25             | 4    |     | 4   |     |     |     |   |   |
| 9   | 3    | 27241-300000 | PLUG 30              | 2    |     | 2   |     |     |     |   |   |
| 10  | 2    | 121550-49111 | JOINT, PT1/4         | 1    |     | 1   |     |     |     |   |   |
| 11  | 2    | 119260-02020 | BOLT, METAL CAP      | 8    |     | 8   |     |     |     |   |   |
| 12  | 2    | 719260-02800 | BEARING, MAIN        | 4    |     | 4   |     |     |     |   |   |
| 15  | 2    | 719260-02930 | BEARING, THRUST      | 2    |     | 2   |     |     |     |   |   |
| 20  | 2    | 119260-02410 | BUSH, CAMSHAFT       | 1    |     | 1   |     |     |     |   |   |
| 21  | 1    | 119660-25022 | RETAINER             | 1    |     | 1   |     |     |     |   |   |
| 22  | 1    | 119660-25052 | SHAFT, IDLE          | 1    |     | 1   |     |     |     |   |   |
| 23  | 1    | 22242-000200 | RING, 20             | 1    |     | 1   |     |     |     |   |   |
| 24  | 1    | 26106-060122 | BOLT, M6X 12 PLATED  | 3    |     | 3   |     |     |     |   |   |
| 25  | 1    | 119260-01200 | BOLT, HEAD           | 14   |     | 14  |     |     |     |   |   |
| 26  | 1    | 119225-01340 | GASKET, HEAD         | 1    |     | 1   |     |     |     |   |   |
| 27  | 1    | 719260-02870 | BEARING, 0.25 US     | 1    |     | 1   |     |     |     |   | 1 |

Fig.2. CYLINDER BLOCK

Fig.2 CYLINDER BLOCK



Remarks  
(1) UNDER-SIZED PART.

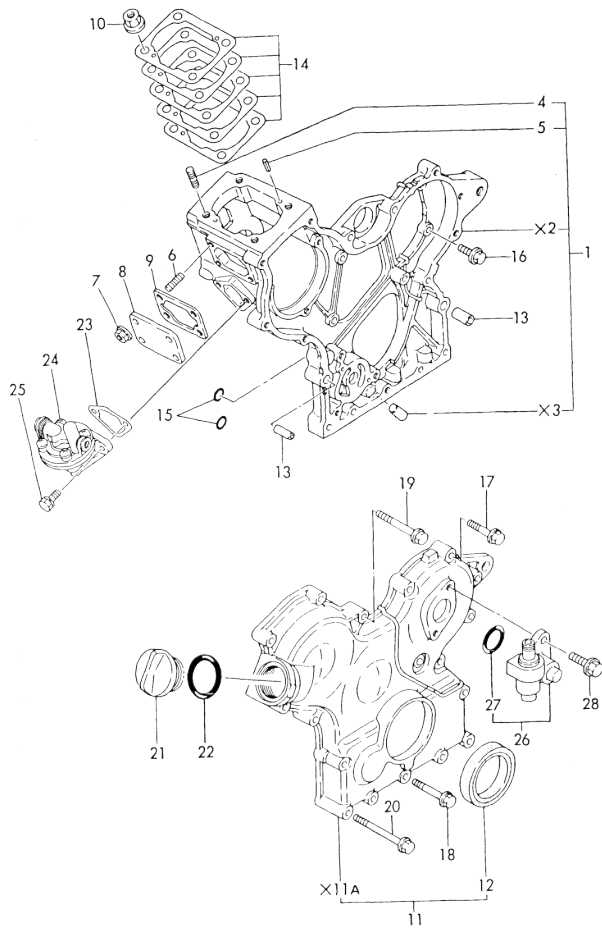
(A)=3TN66E-S  
(B)=3TN72E-S  
(C)=3TN66E-G2

(D)=3TN72E-G2  
(E)=  
(F)=

| No.  | Lev. | Parts No.    | Description          | Q'ty |     |     |     |     |     | I | R |
|------|------|--------------|----------------------|------|-----|-----|-----|-----|-----|---|---|
|      |      |              |                      | (A)  | (B) | (C) | (D) | (E) | (F) |   |   |
| 1    | 1    | 719610-01560 | BLOCK ASSY, CYLINDER | 1    | 1   |     |     |     |     |   |   |
| 4    | 3    | 124160-01910 | PLUG, PT1/4          | 1    | 1   |     |     |     |     |   |   |
| 4-1  | 3    | 119600-01050 | PLUG, PT1/4          | 1    | 1   |     |     |     |     | R |   |
|      |      | (B=E17007)   | (D=E17064)           |      |     |     |     |     |     |   |   |
| 5    | 3    | 23871-010000 | PLUG, R01            | 1    | 1   |     |     |     |     |   |   |
| 6    | 3    | 27231-450000 | PLUG 45              | 1    | 1   |     |     |     |     |   |   |
| 7    | 3    | 27241-120000 | PLUG, 12             | 1    | 1   |     |     |     |     |   |   |
| 8    | 3    | 27241-300000 | PLUG 30              | 6    | 6   |     |     |     |     |   |   |
| 9    | 2    | 119620-02020 | BOLT, METAL CAP      | 8    | 8   |     |     |     |     |   |   |
| 10   | 2    | 719620-02800 | BEARING, MAIN        | 4    | 4   |     |     |     |     |   |   |
| 13   | 2    | 719620-02930 | BEARING, THRUST      | 2    | 2   |     |     |     |     |   |   |
| 18   | 2    | 119620-02410 | BUSH, CAMSHAFT       | 1    | 1   |     |     |     |     |   |   |
| 19   | 2    | 121550-49111 | JOINT, PT1/4         | 1    | 1   |     |     |     |     |   |   |
| 20   | 1    | 119660-25022 | RETAINER             | 1    | 1   |     |     |     |     |   |   |
| 21   | 1    | 119660-25052 | SHAFT, IDLE          | 1    | 1   |     |     |     |     |   |   |
| 22   | 1    | 22242-000200 | RING, 20             | 1    | 1   |     |     |     |     |   |   |
| 23   | 1    | 26106-060122 | BOLT, M6X 12 PLATED  | 3    | 3   |     |     |     |     |   |   |
| 24   | 1    | 119620-01200 | BOLT, HEAD           | 14   | 14  |     |     |     |     |   |   |
| 25   | 1    | 119620-01340 | GASKET, HEAD         | 1    | 1   |     |     |     |     |   |   |
| 25-1 | 1    | 119610-01340 | GASKET, HEAD         | 1    | 1   |     |     |     |     | N |   |
|      |      | (B=E01606)   | (D=E01486)           |      |     |     |     |     |     |   |   |
| 26   | 1    | 719620-02870 | BEARING, 0.25 US     | 1    | 1   |     |     |     |     |   | 1 |
| 29   | 1    | 119656-01900 | PLUG, 8              | 1    | 1   |     |     |     |     | Z |   |
|      |      | (B=E0000)    | (D=E0000)            |      |     |     |     |     |     |   |   |
| 30   | 1    | 104884-59170 | GASKET               | 1    | 1   |     |     |     |     | Z |   |
|      |      | (B=E0000)    | (D=E0000)            |      |     |     |     |     |     |   |   |

Fig.3. GEAR HOUSING

Fig.3 GEAR HOUSING

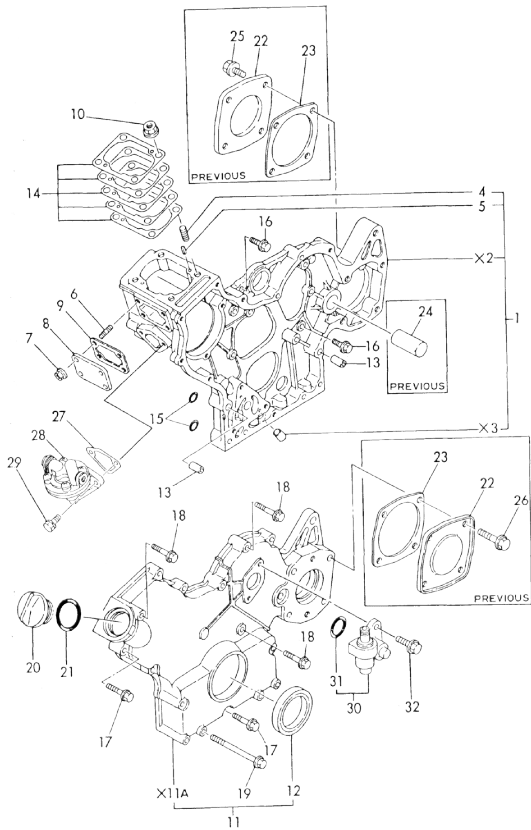


| OCR10-M22401 Fig.3                                                |      |              |                                 |     |     |     |     |     |     |
|-------------------------------------------------------------------|------|--------------|---------------------------------|-----|-----|-----|-----|-----|-----|
| (A)=3TN66E-S (B)=3TNA72E-S (C)=3TN66E-G2 (D)=3TNA72E-G2 (E)= (F)= |      |              |                                 |     |     |     |     |     |     |
| No.                                                               | Lev. | Parts No.    | Description                     | (A) | (B) | (C) | (D) | (E) | (F) |
| 1                                                                 | 1    | 719370-01610 | CASE ASSY, GEAR                 | 1   | 1   |     |     |     |     |
| 1-1                                                               | 1    | 119260-01490 | CASE ASSY, GEAR (C=E13198)      | 1   | 1   |     |     |     | N   |
| 4                                                                 | 2    | 121450-01560 | STUD, M8X22                     | 4   | 4   |     |     |     |     |
| 5                                                                 | 2    | 22351-040010 | PIN, SPRING 4.0X10              | 2   | 2   |     |     |     |     |
| 6                                                                 | 1    | 119660-01570 | STUD, M6X12                     | 4   | 4   |     |     |     |     |
| 7                                                                 | 1    | 26366-060002 | NUT, M6                         | 4   | 4   |     |     |     |     |
| 8                                                                 | 1    | 119660-01551 | COVER                           | 1   | 1   |     |     |     |     |
| 9                                                                 | 1    | 119660-01561 | GASKET                          | 1   | 1   |     |     |     |     |
| 9-1                                                               | 1    | 119660-01562 | GASKET (C=E13198)               | 1   | 1   |     |     |     | N   |
| 10                                                                | 1    | 194990-22050 | NUT, M8                         | 4   | 4   |     |     |     |     |
| 11                                                                | 1    | 119260-01590 | COVER ASSY,GEAR CASE (C=E25052) | 1   | 1   |     |     |     | W   |
| 12                                                                | 2    | 119620-01800 | SEAL, OIL                       | 1   | 1   |     |     |     |     |
| 13                                                                | 1    | 119660-01911 | PIPE, KNOCK                     | 4   | 4   |     |     |     |     |
| 14                                                                | 1    | 119620-01950 | SHIM SET, ADJUSTING             | 1   | 1   |     |     |     |     |
| 15                                                                | 1    | 24311-000120 | O-RING, 1AP12.0                 | 2   | 2   |     |     |     |     |
| 16                                                                | 1    | 26106-060162 | BOLT, M6X 16 PLATED             | 5   | 5   |     |     |     |     |
| 17                                                                | 1    | 26106-060302 | BOLT, M6X 30 PLATED             | 5   | 5   |     |     |     |     |
| 18                                                                | 1    | 26106-060402 | BOLT, M6X 40 PLATED             | 3   | 3   |     |     |     |     |
| 19                                                                | 1    | 26106-060502 | BOLT, M6X 50 PLATED             | 4   | 4   |     |     |     |     |
| 20                                                                | 1    | 26106-060652 | BOLT, M6X 65 PLATED             | 6   | 6   |     |     |     |     |
| 21                                                                | 1    | 124160-01751 | COVER, FILLER                   | 1   | 1   |     |     |     |     |
| 22                                                                | 1    | 121420-01760 | O-RING                          | 1   | 1   |     |     |     |     |
| 22-1                                                              | 1    | 24311-000320 | O-RING, 1AP32.0 (C=E16975)      | 1   | 1   |     |     |     | N   |
| 23                                                                | 1    | 121520-01850 | GASKET                          | 1   | 1   |     |     |     |     |
| 23-1                                                              | 1    | 121520-01851 | GASKET (C=E23602)               | 1   | 1   |     |     |     | R   |
| 24                                                                | 1    | 119600-52021 | PUMP ASSY, FUEL FEED            | 1   | 1   |     |     |     |     |
| 25                                                                | 1    | 26014-060202 | BOLT, M6X 20                    | 2   | 2   |     |     |     |     |
| 26                                                                | 1    | 129150-91400 | GEAR                            | 1   | 1   | 1   | 1   |     |     |
| 27                                                                | 2    | 24311-000260 | O-RING, 1AP26.0                 | 1   | 1   | 1   | 1   |     |     |
| 27-1                                                              | 2    | 24341-000240 | O-RING, 1AS24.0 (D=E01486)      | 1   | 1   | 1   | 1   |     | N   |
| 28                                                                | 1    | 26106-060162 | BOLT, M6X 16 PLATED             | 2   | 2   | 2   | 2   |     |     |

N:Old New, Q:Old New, R:Old New, S:Old New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Qty Change  
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Fig.4. GEAR HOUSING

Fig.4 GEAR HOUSING



Remarks  
(1) SIMULTANEOUS REPLACEMENT OF REF.  
NO.1-1,11-1 & 17-1 ARE INTERCHAN-  
GEABLE.

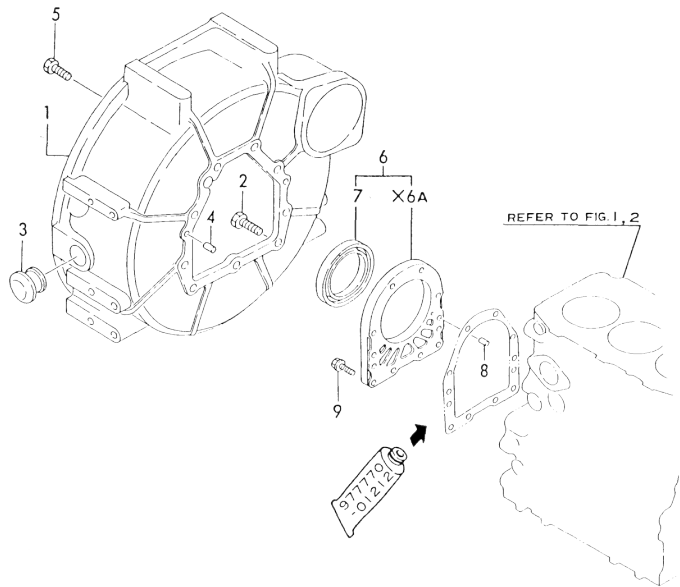
(A)=3TN66E-S  
(B)=3TNA72E-S  
(C)=3TN66E-G2

(D)=3TNA72E-G2  
(E)=  
(F)=

| No.  | Lev. | Parts No.    | Description                                   | Q'ty |     |     |     |     |     | I | R |
|------|------|--------------|-----------------------------------------------|------|-----|-----|-----|-----|-----|---|---|
|      |      |              |                                               | (A)  | (B) | (C) | (D) | (E) | (F) |   |   |
| 1    | 1    | 119600-01501 | CASE ASSY, GEAR                               | 1    | 1   |     |     |     |     |   |   |
| 1-1  | 1    | 119610-01490 | CASE ASSY, GEAR<br>(B=E22675) (D=E21965)      | 1    | 1   |     |     |     |     | F | 1 |
| 4    | 2    | 121450-01560 | STUD, M8X22                                   | 4    | 4   |     |     |     |     |   |   |
| 5    | 2    | 22351-040010 | PIN, SPRING 4.0X10                            | 2    | 2   |     |     |     |     |   |   |
| 6    | 1    | 26216-060162 | STUD, M6X 16                                  | 4    | 4   |     |     |     |     |   |   |
| 7    | 1    | 26366-060002 | NUT, M6                                       | 4    | 4   |     |     |     |     |   |   |
| 8    | 1    | 119660-01551 | COVER                                         | 1    | 1   |     |     |     |     |   |   |
| 9    | 1    | 119660-01561 | GASKET                                        | 1    | 1   |     |     |     |     |   |   |
| 9-1  | 1    | 119660-01562 | GASKET<br>(B=E22675) (D=E21965)               | 1    | 1   |     |     |     |     | N |   |
| 10   | 1    | 194990-22050 | NUT, M8                                       | 4    | 4   |     |     |     |     |   |   |
| 11   | 1    | 119610-01590 | COVER ASSY,GEAR CASE<br>(B=E43621) (D=E37751) | 1    | 1   |     |     |     |     | W |   |
| 12   | 2    | 119620-01800 | SEAL, OIL                                     | 1    | 1   |     |     |     |     |   |   |
| 13   | 1    | 119660-01911 | PIPE, KNOCK                                   | 4    | 4   |     |     |     |     |   |   |
| 14   | 1    | 119620-01950 | SHIM SET, ADJUSTING                           | 1    | 1   |     |     |     |     |   |   |
| 15   | 1    | 24311-000120 | O-RING, 1AP12.0                               | 2    | 2   |     |     |     |     |   |   |
| 16   | 1    | 26106-060162 | BOLT, M6X 16 PLATED                           | 7    | 7   |     |     |     |     |   |   |
| 17   | 1    | 26106-060302 | BOLT, M6X 30 PLATED                           | 6    | 6   |     |     |     |     |   |   |
| 17-1 | 1    | 26106-060302 | BOLT, M6X 30 PLATED<br>(B=E22675) (D=E21965)  | 8    | 8   |     |     |     |     | F | 1 |
| 18   | 1    | 26106-060602 | BOLT, M6X 60 PLATED                           | 4    | 4   |     |     |     |     |   |   |
| 19   | 1    | 26106-060802 | BOLT, M6X 80 PLATED                           | 6    | 6   |     |     |     |     |   |   |
| 20   | 1    | 124160-01751 | COVER, FILLER                                 | 1    | 1   |     |     |     |     |   |   |
| 21   | 1    | 121420-01760 | O-RING                                        | 1    | 1   |     |     |     |     |   |   |
| 21-1 | 1    | 24311-000320 | O-RING, 1AP32.0<br>(B=E22675) (D=E21965)      | 1    | 1   |     |     |     |     | N |   |
| 22   | 1    | 124240-01871 | COVER<br>(B=E22675) (D=E21965)                | 2    | 2   |     |     |     |     | Z |   |
| 23   | 1    | 124240-01882 | GASKET<br>(B=E22675) (D=E21965)               | 2    | 2   |     |     |     |     | Z |   |
| 24   | 1    | 119621-26140 | PLUG<br>(B=E22675) (D=E21965)                 | 1    | 1   |     |     |     |     | Z |   |
| 25   | 1    | 26106-080122 | BOLT, M8X 12 PLATED<br>(B=E22675) (D=E21965)  | 4    | 4   |     |     |     |     | Z |   |
| 26   | 1    | 26106-080402 | BOLT, M8X 40 PLATED<br>(B=E22675) (D=E21965)  | 4    | 4   |     |     |     |     | Z |   |
| 27   | 1    | 121520-01850 | GASKET                                        | 1    | 1   |     |     |     |     |   |   |
| 27-1 | 1    | 121520-01851 | GASKET<br>(B=E43621) (D=E37750)               | 1    | 1   |     |     |     |     | R |   |
| 28   | 1    | 119600-52021 | PUMP ASSY, FUEL FEED                          | 1    | 1   |     |     |     |     |   |   |
| 29   | 1    | 26014-060202 | BOLT, M6X 20                                  | 2    | 2   |     |     |     |     |   |   |
| 30   | 1    | 129150-91400 | GEAR                                          | 1    | 1   |     |     |     |     |   |   |
| 31   | 2    | 24311-000260 | O-RING, 1AP26.0                               | 1    | 1   |     |     |     |     |   |   |
| 31-1 | 2    | 24341-000240 | O-RING, 1AS24.0<br>(B=E01154) (D=E01486)      | 1    | 1   |     |     |     |     | N |   |
| 32   | 1    | 26106-060162 | BOLT, M6X 16 PLATED                           | 2    | 2   |     |     |     |     |   |   |

Fig.5. FLYWHEEL HOUSING

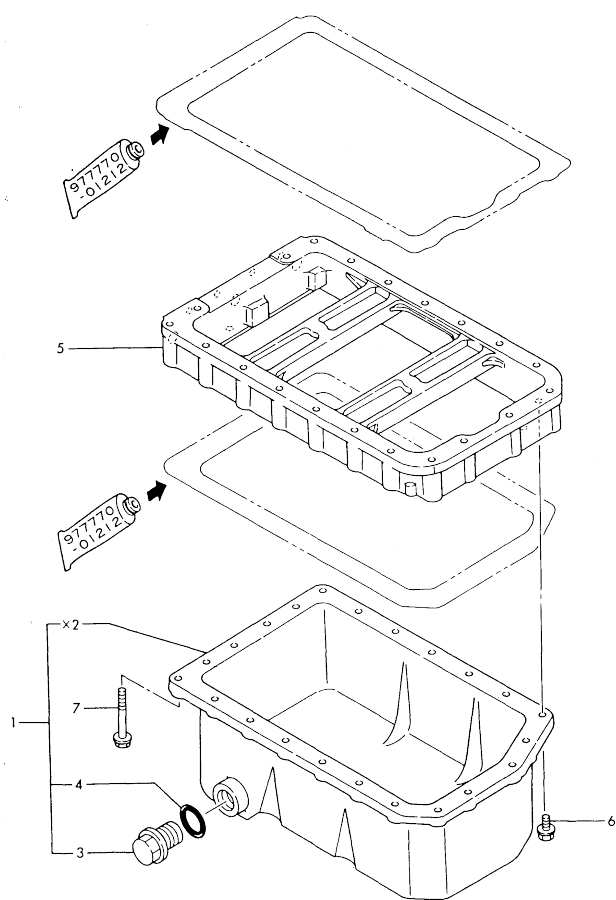
Fig.5 FLYWHEEL HOUSING



OCR10-M22401 Fig.5  
(A)=3TN66E-S  
(B)=3TNA72E-S  
(C)=3TN66E-G2  
(D)=3TNA72E-G2  
(E)=  
(F)=

| No. | Lev. | Parts No.                                   | Description          | Q'ty |     |     |     |     |     | I | R |
|-----|------|---------------------------------------------|----------------------|------|-----|-----|-----|-----|-----|---|---|
|     |      |                                             |                      | (A)  | (B) | (C) | (D) | (E) | (F) |   |   |
| 1A  | 1    | 119280-01600                                | FLANGE, MOUNTING     | 1    | 1   |     |     |     |     |   |   |
| 1B  | 1    | 119260-01600                                | HOUSING, FLYWHEEL    |      |     | 1   |     |     |     |   |   |
| 1C  | 1    | 119600-01600                                | HOUSING, FLYWHEEL    |      |     |     |     | 1   |     |   |   |
| 2   | 1    | 121120-01620                                | BOLT, M10X28         | 3    | 3   | 3   | 3   |     |     |   |   |
| 3   | 1    | 119620-01750                                | CAP                  | 1    | 1   | 1   | 1   |     |     |   |   |
| 4   | 1    | 22312-080160                                | PIN, PARALLEL M8X16  | 2    | 2   | 2   | 2   |     |     |   |   |
| 4-1 | 1    | 129100-01580                                | PIN, M8X16           | 2    | 2   | 2   | 2   |     |     | N |   |
|     |      | (A=E07809) (B=E14948) (C=E06944) (D=E06154) |                      |      |     |     |     |     |     |   |   |
| 5   | 1    | 26206-100252                                | BOLT, M10X 25 PLATED | 6    | 6   | 6   | 6   |     |     |   |   |
| 6   | 1    | 119660-01640                                | CASE ASSY, OIL SEAL  | 1    | 1   | 1   | 1   |     |     | W |   |
|     |      | (A=E25453) (B=E43621) (C=E25052) (D=E37751) |                      |      |     |     |     |     |     |   |   |
| 7   | 2    | 124085-02220                                | SEAL, OIL            | 1    | 1   | 1   | 1   |     |     |   |   |
| 8   | 1    | 22312-060100                                | PIN, PARALLEL M6X10  | 2    | 2   | 2   | 2   |     |     |   |   |
| 8-1 | 1    | 119620-01620                                | PIN, M6X10           | 2    | 2   | 2   | 2   |     |     | N |   |
|     |      | (A=E07809) (B=E14948) (C=E06944) (D=E06154) |                      |      |     |     |     |     |     |   |   |
| 9   | 1    | 26106-060202                                | BOLT, M6X 20 PLATED  | 10   | 10  | 10  | 10  |     |     |   |   |
| 9-1 | 1    | 26106-060222                                | BOLT, M6X 22 PLATED  | 10   | 10  | 10  | 10  |     |     | N |   |
|     |      | (A=E03353) (B=E01606) (C=E03973) (D=E01486) |                      |      |     |     |     |     |     |   |   |

Fig. 6 LUB. OIL SUMP



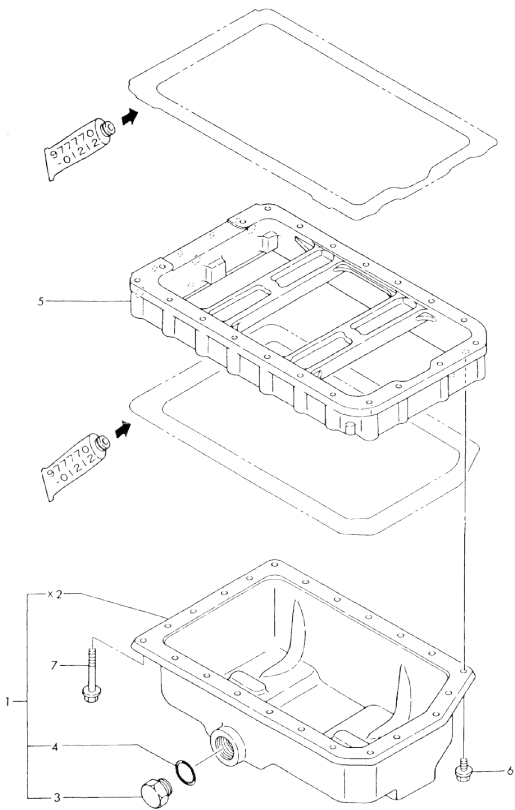
| No. | Lev. | Parts No.     | Description                         | (A) | (B) | (C) | (D) | (E) | (F) | I | R |
|-----|------|---------------|-------------------------------------|-----|-----|-----|-----|-----|-----|---|---|
| 1   | 1    | 719288-01540  | SUMP ASSY, OIL                      | 1   |     | 1   |     |     |     |   |   |
| 1-1 | 1    | 119260-01770  | SUMP ASSY, OIL<br>(A=EXXX) (C=EXXX) | 1   |     | 1   |     |     |     | N |   |
| 3   | 2    | 121400-01640  | PLUG, 16                            | 1   |     | 1   |     |     |     |   |   |
| 4   | 2    | 243111-000180 | O-RING, 1AP18.0                     | 1   |     | 1   |     |     |     |   |   |
| 5   | 1    | 119454-01721  | SPACER, OIL SUMP                    | 1   |     | 1   |     |     |     |   |   |
| 6   | 1    | 26106-060102  | BOLT, M6X 10 PLATED                 | 3   |     | 3   |     |     |     |   |   |
| 7   | 1    | 26106-060452  | BOLT, M6X 45 PLATED                 | 20  |     | 20  |     |     |     |   |   |

0CR10-M22401 Fig.6  
 (A)=3TN66E-S  
 (B)=3TNA72E-S  
 (C)=3TN66E-G2  
 (D)=3TNA72E-G2  
 (E)=  
 (F)=  
 Q'ty

N:Old  $\xrightarrow{\frac{YES}{NO}}$  New, Q:Old  $\xrightarrow{\frac{YES}{YES}}$  New, R:Old  $\xrightarrow{\frac{YES}{YES}}$  New, S:Old  $\xrightarrow{\frac{NO}{YES}}$  New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change  
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Fig.7. LUBRICATING OIL SUMP

Fig.7 LUB. OIL SUMP



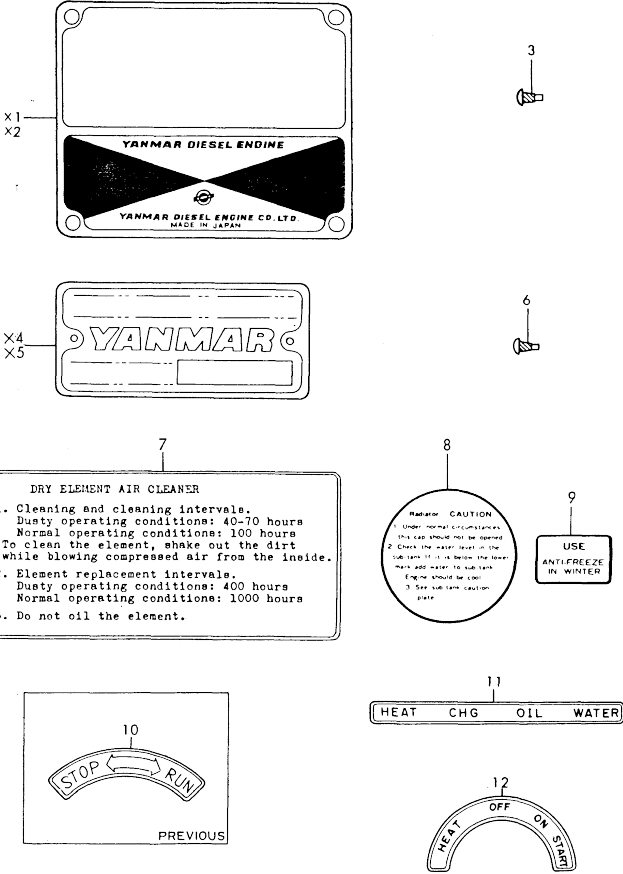
Remarks  
(1) SIMULTANEOUS REPLACEMENT OF REF.  
NO.5-1 & FIG.30,REF.NO.2-1 ARE  
INTERCHANGEABLE.

OCR10-M22401 Fig.7  
(A)=3TN66E-S  
(B)=3TNA72E-S  
(C)=3TN66E-G2  
(D)=3TNA72E-G2  
(E)=  
(F)=

| No.  | Lev. | Parts No.                  | Description         | Q'ty |     |     |     |     |     | I | R |
|------|------|----------------------------|---------------------|------|-----|-----|-----|-----|-----|---|---|
|      |      |                            |                     | (A)  | (B) | (C) | (D) | (E) | (F) |   |   |
| 1A   | 1    | 719688-01540               | SUMP ASSY, OIL      |      | 1   |     |     |     |     |   |   |
| 1A-1 | 1    | 719631-01540<br>(B=E02649) | SUMP ASSY, OIL      |      | 1   |     |     |     |     | N |   |
| 1B   | 1    | 719600-01541               | SUMP ASSY, OIL      |      |     |     | 1   |     |     |   |   |
| 1B-1 | 1    | 719600-01542<br>(D=E17064) | SUMP ASSY, OIL      |      |     |     | 1   |     |     | N |   |
| 1B-2 | 1    | 119600-01770<br>(D=EXXX)   | SUMP ASSY, OIL      |      |     |     |     | 1   |     | N |   |
| 3    | 2    | 171301-01640               | PLUG, 22            |      | 1   |     | 1   |     |     |   |   |
| 4    | 2    | 24341-000250               | O-RING, 1AS25.0     |      | 1   |     | 1   |     |     |   |   |
| 4-1  | 2    | 24341-000240<br>(B=E02649) | O-RING, 1AS24.0     |      | 1   |     | 1   |     |     | N |   |
| 5    | 1    | 119600-01720               | SPACER, OIL SUMP    |      | 1   |     | 1   |     |     |   |   |
| 5-1  | 1    | 119600-01721<br>(B=E00583) | SPACER, OIL SUMP    |      | 1   |     | 1   |     |     | F | 1 |
| 5-2  | 1    | 119600-01722<br>(B=E14948) | SPACER, OIL SUMP    |      | 1   |     | 1   |     |     | R |   |
| 6    | 1    | 26106-060122<br>(D=E06154) | BOLT, M6X 12 PLATED |      | 3   |     | 3   |     |     |   |   |
| 7    | 1    | 26106-060452               | BOLT, M6X 45 PLATED |      | 20  |     | 20  |     |     |   |   |

Fig.8. LABEL

Fig.8 LABEL



(A)=3TN66E-S  
(B)=3TNA72E-S  
(C)=3TN66E-G2

(D)=3TNA72E-G2  
(E)=  
(F)=

| No. | Lev. | Parts No.                                   | Description          | Q'ty |     |     |     |     |     | I | R |
|-----|------|---------------------------------------------|----------------------|------|-----|-----|-----|-----|-----|---|---|
|     |      |                                             |                      | (A)  | (B) | (C) | (D) | (E) | (F) |   |   |
| 3   | 1    | 102210-07990                                | RIVET                | 4    | 4   | 4   | 4   |     |     |   |   |
| 6   | 1    | 102210-07990                                | RIVET                | 2    | 2   | 2   | 2   |     |     |   |   |
| 7   | 1    | 124764-12600                                | LABEL, AIR CLEANER   | 1    | 1   | 1   | 1   |     |     |   |   |
| 7-1 | 1    | 129136-12600                                | LABEL, AIR CLEANER   | 1    | 1   | 1   | 1   |     |     | N |   |
|     |      | (A=E25453) (B=E43621) (C=E23602) (D=E37751) |                      |      |     |     |     |     |     |   |   |
| 8   | 1    | 124764-44800                                | LABEL, RADIATOR      | 1    | 1   | 1   | 1   |     |     |   |   |
| 9   | 1    | 124764-44920                                | LABEL, ANTI-FREEZING | 1    | 1   | 1   | 1   |     |     |   |   |
| 10  | 1    | 119888-66140                                | LABEL, INSTRUCTION   | 1    | 1   | 1   | 1   |     |     | Z |   |
|     |      | (A=EXXX) (B=EXXX) (C=EXXX) (D=EXXX)         |                      |      |     |     |     |     |     |   |   |
| 11  | 1    | 119888-91610                                | LABEL, CW & OIL LAMP | 1    | 1   | 1   | 1   |     |     |   |   |
| 12  | 1    | 119888-91620                                | LABEL, KEY SWITCH    | 1    | 1   | 1   | 1   |     |     |   |   |

Fig. 9 ENGINE LIFTER & ENGINE BRACKET



REFER TO FIG.33

/REFER TO FIG.33

REFER TO FIG. 1, 2

REFER TO FIG.33

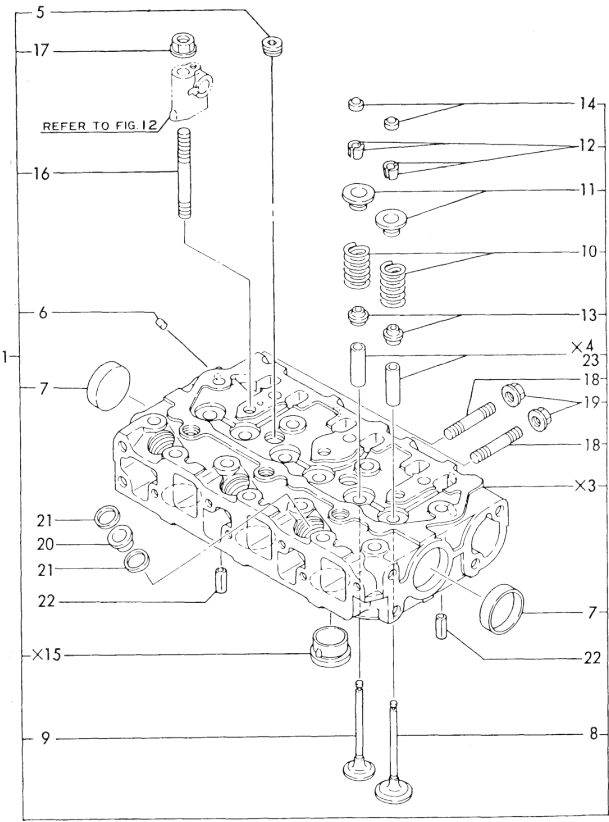
|     |      |              |                      | (A)=3TN66E-S<br>(B)=3TN72E-S<br>(C)=3TN66E-G2 | 0CR10-M22401 Fig.9<br>(D)=3TNA72E-G2<br>(E)=<br>(F)= |     |     |     |     | I | R |
|-----|------|--------------|----------------------|-----------------------------------------------|------------------------------------------------------|-----|-----|-----|-----|---|---|
| No. | Lev. | Parts No.    | Description          | (A)                                           | (B)                                                  | (C) | (D) | (E) | (F) |   |   |
| 1   | 1    | 119260-07900 | LIFTER               | 2                                             | 2                                                    | 2   | 2   |     |     |   |   |
| 2   | 1    | 26106-080142 | BOLT, M8X 14 PLATED  | 1                                             | 1                                                    | 1   | 1   |     |     |   |   |
| 3   | 1    | 26106-080142 | BOLT, M8X 14 PLATED  | 2                                             | 2                                                    | 2   | 2   |     |     |   |   |
| 4   | 1    | 119288-08100 | FOOT                 | 2                                             | 2                                                    |     |     |     |     |   |   |
| 5   | 1    | 119888-08110 | FOOT                 | 2                                             | 2                                                    |     |     |     |     |   |   |
| 6   | 1    | 26106-100202 | BOLT, M10X 20 PLATED | 8                                             | 8                                                    |     |     |     |     |   |   |

Fig.10. CYLINDER HEAD

(A)=3TN66E-S  
(B)=3TNA72E-S  
(C)=3TN66E-G2

(D)=3TNA72E-G2  
(E)=  
(F)=

Fig. 10 CYLINDER HEAD

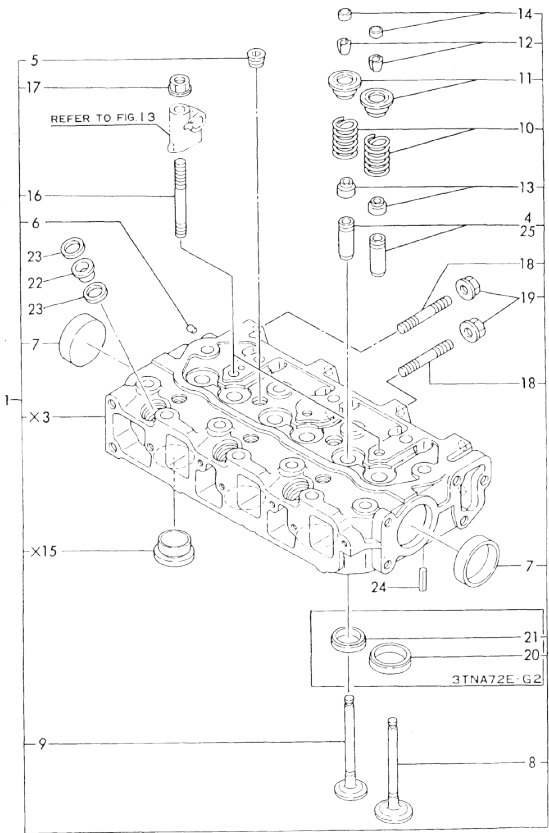


| No.  | Lev. | Parts No.    | Description         | Q'ty |     |     |     |     |     | I | R |
|------|------|--------------|---------------------|------|-----|-----|-----|-----|-----|---|---|
|      |      |              |                     | (A)  | (B) | (C) | (D) | (E) | (F) |   |   |
| 1    | 1    | 719260-11700 | HEAD ASSY, CYLINDER | 1    |     | 1   |     |     |     |   |   |
| 5    | 3    | 121850-11860 | PLUG, PT1/4         | 2    |     | 2   |     |     |     |   |   |
| 5-1  | 3    | 23871-020000 | PLUG, R02           | 2    |     | 2   |     |     |     | N |   |
| 6    | 3    | 27221-050080 | PLUG, 5X 8          | 1    |     | 1   |     |     |     |   |   |
| 7    | 3    | 27241-350000 | PLUG, 35            | 2    |     | 2   |     |     |     |   |   |
| 8    | 2    | 119260-11100 | VALVE, INTAKE       | 3    |     | 3   |     |     |     |   |   |
| 9    | 2    | 119260-11110 | VALVE, EXHAUST      | 3    |     | 3   |     |     |     |   |   |
| 10   | 2    | 114250-11120 | SPRING, VALVE       | 6    |     | 6   |     |     |     |   |   |
| 11   | 2    | 114250-11180 | RETAINER, SPRING    | 6    |     | 6   |     |     |     |   |   |
| 12   | 2    | 114250-11190 | COTTER              | 12   |     | 12  |     |     |     |   |   |
| 13   | 2    | 119260-11340 | SEAL, VALVE STEM    | 6    |     | 6   |     |     |     |   |   |
| 14   | 2    | 119260-11370 | CAP, VALVE          | 6    |     | 6   |     |     |     |   |   |
| 16   | 2    | 119620-11350 | STUD                | 2    |     | 2   |     |     |     |   |   |
| 17   | 2    | 26366-080002 | NUT, M8             | 2    |     | 2   |     |     |     |   |   |
| 18   | 2    | 26216-080502 | STUD, M8X 50        | 2    |     | 2   |     |     |     |   |   |
| 19   | 2    | 194990-22050 | NUT, M8             | 2    |     | 2   |     |     |     |   |   |
| 19-1 | 2    | 26366-080002 | NUT, M8             | 2    |     | 2   |     |     |     | N |   |
| 20   | 1    | 119600-11450 | PROTECTOR, NOZZLE   | 3    |     | 3   |     |     |     |   |   |
| 21   | 1    | 119600-11460 | GASKET, NOZZLE      | 6    |     | 6   |     |     |     |   |   |
| 22   | 1    | 22351-060012 | PIN, SPRING 6.0X12  | 2    |     | 2   |     |     |     |   |   |
| 23   | 1    | 119260-11800 | GUIDE, VALVE        | 6    |     | 6   |     |     |     |   | 1 |

Remarks  
(1) REPAIR PART.

Fig.11. CYLINDER HEAD

Fig. 11 CYLINDER HEAD



(A)=3TN66E-S  
(B)=3TNA72E-S  
(C)=3TN66E-G2

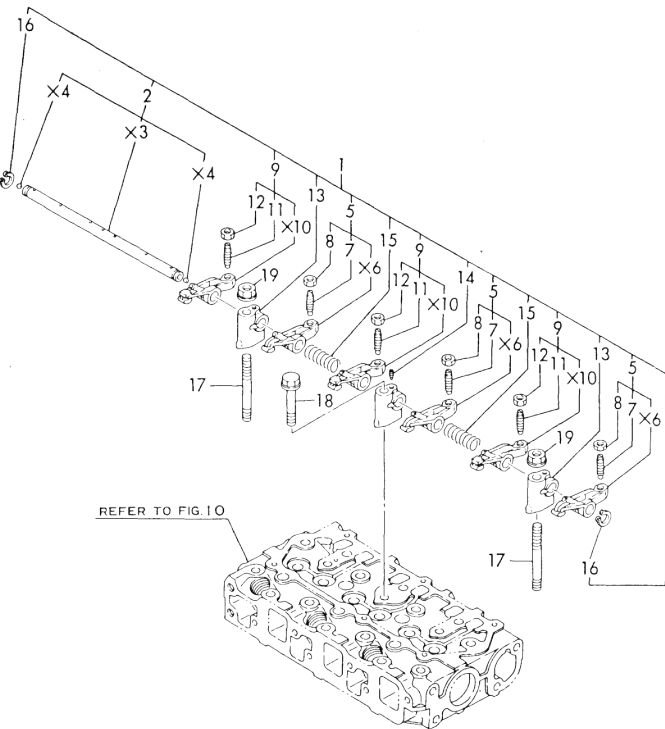
(D)=3TNA72E-G2  
(E)=  
(F)=

| No.  | Lev. | Parts No.    | Description                                  | Q'ty |     |     |     |     |     | I | R |
|------|------|--------------|----------------------------------------------|------|-----|-----|-----|-----|-----|---|---|
|      |      |              |                                              | (A)  | (B) | (C) | (D) | (E) | (F) |   |   |
| 1A   | 1    | 719620-11701 | HEAD ASSY, CYLINDER                          |      | 1   |     |     |     |     |   |   |
| 1A-1 | 1    | 719688-11700 | HEAD ASSY, CYLINDER<br>(B=E14948)            |      | 1   |     |     |     |     | N |   |
| 1B   | 1    | 719620-11701 | HEAD ASSY, CYLINDER                          |      |     |     |     |     |     |   |   |
| 1B-1 | 1    | 719620-11702 | HEAD ASSY, CYLINDER<br>(D=E13024)            |      |     |     |     |     |     | N |   |
| 5    | 3    | 121850-11860 | PLUG, PT1/4                                  |      | 2   |     | 2   |     |     |   |   |
| 6    | 3    | 27221-050080 | PLUG, 5X 8                                   |      | 1   |     | 1   |     |     |   |   |
| 7    | 3    | 27241-400000 | PLUG, 40                                     |      | 2   |     | 2   |     |     |   |   |
| 8    | 2    | 119620-11100 | VALVE, INTAKE                                |      | 3   |     | 3   |     |     |   |   |
| 9    | 2    | 119620-11110 | VALVE, EXHAUST                               |      | 3   |     | 3   |     |     |   |   |
| 10   | 2    | 119620-11120 | SPRING, VALVE                                |      | 6   |     | 6   |     |     |   |   |
| 11   | 2    | 119620-11180 | RETAINER, SPRING                             |      | 6   |     | 6   |     |     |   |   |
| 12   | 2    | 101158-11190 | COTTER                                       |      | 6   |     | 6   |     |     |   |   |
| 12-1 | 2    | 27310-070001 | COTTER, 7                                    |      | 6   |     | 6   |     |     | R |   |
| 13   | 2    | 124950-11340 | SEAL, VALVE STEM<br>(B=E14948)               |      | 6   |     | 6   |     |     |   |   |
| 13-1 | 2    | 124950-11340 | SEAL, VALVE STEM<br>(D=E13024)               |      | 3   |     | 3   |     |     | K |   |
| 13A  | 2    | 124160-11340 | SEAL, VALVE STEM<br>(B=E14948)<br>(D=E13024) |      | 3   |     | 3   |     |     | W |   |
| 14   | 2    | 104211-11370 | CAP, VALVE                                   |      | 6   |     | 6   |     |     |   |   |
| 16   | 2    | 119620-11350 | STUD                                         |      | 2   |     | 2   |     |     |   |   |
| 17   | 2    | 26366-080002 | NUT, M8                                      |      | 2   |     | 2   |     |     |   |   |
| 18   | 2    | 26216-080552 | STUD, M8X 55                                 |      | 2   |     | 2   |     |     |   |   |
| 19   | 2    | 194990-22050 | NUT, M8                                      |      | 2   |     | 2   |     |     |   |   |
| 20   | 2    | 119620-11080 | SEAT, INTAKE VALVE                           |      |     |     | 3   |     |     | W |   |
| 21   | 2    | 119620-11090 | SEAT, EXHAUST VALVE<br>(D=E13024)            |      |     |     | 3   |     |     | W |   |
| 22   | 1    | 119600-11450 | PROTECTOR, NOZZLE                            |      | 3   |     | 3   |     |     |   |   |
| 23   | 1    | 119600-11460 | GASKET, NOZZLE                               |      | 6   |     | 6   |     |     |   |   |
| 24   | 1    | 22351-060012 | PIN, SPRING 6.0X12                           |      | 2   |     | 2   |     |     |   |   |
| 25   | 1    | 119620-11801 | GUIDE, VALVE                                 |      | 6   |     | 6   |     |     |   | 1 |

Remarks  
(1) REPAIR PART.

Fig.12. ROCKER ARM

Fig. **12** ROCKER ARM

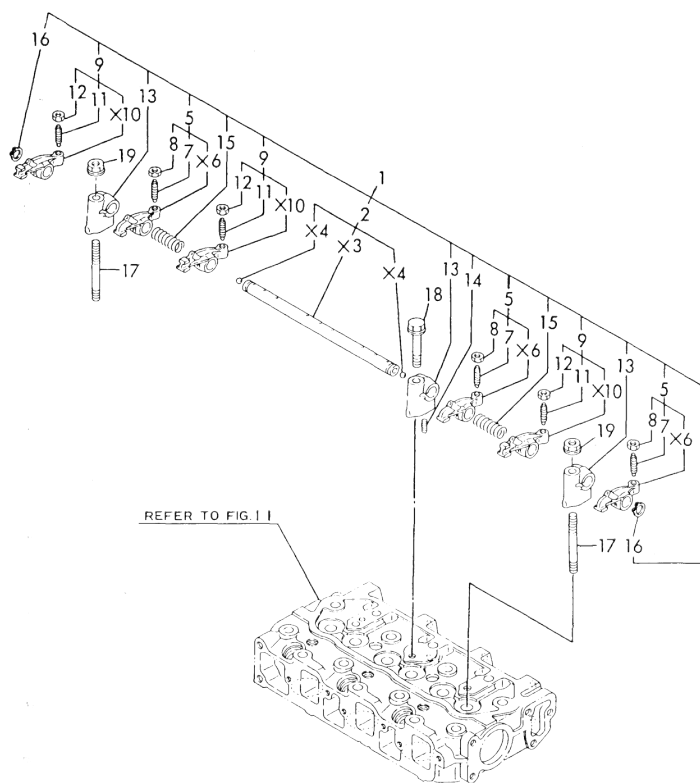


(A)=3TN66E-S  
(B)=3TNA72E-S  
(C)=3TN66E-G2

(D)=3TNA72E-G2  
(E)=  
(F)=

| No. | Lev. | Parts No.    | Description         | Q'ty |     |     |     |     |     | I | R |
|-----|------|--------------|---------------------|------|-----|-----|-----|-----|-----|---|---|
|     |      |              |                     | (A)  | (B) | (C) | (D) | (E) | (F) |   |   |
| 1   | 1    | 119260-11200 | SUPPORT ASSY, ARM   | 1    |     | 1   |     |     |     |   |   |
| 2   | 2    | 119260-11240 | SHAFT ASSY, ROCKER  | 1    |     | 1   |     |     |     |   |   |
| 5   | 2    | 719260-11650 | ARM ASSY, ROCKER    | 3    |     | 3   |     |     |     |   |   |
| 7   | 3    | 105010-11230 | SCREW, VALVE ADJUST | 3    |     | 3   |     |     |     |   |   |
| 8   | 3    | 26756-060002 | NUT, LOCK M6        | 3    |     | 3   |     |     |     |   |   |
| 9   | 2    | 719260-11660 | ARM ASSY, ROCKER    | 3    |     | 3   |     |     |     |   |   |
| 11  | 3    | 105010-11230 | SCREW, VALVE ADJUST | 3    |     | 3   |     |     |     |   |   |
| 12  | 3    | 26756-060002 | NUT, LOCK M6        | 3    |     | 3   |     |     |     |   |   |
| 13  | 2    | 119260-11260 | SUPPORT, ROCKER ARM | 3    |     | 3   |     |     |     |   |   |
| 14  | 2    | 119260-11270 | SCREW               | 1    |     | 1   |     |     |     |   |   |
| 15  | 2    | 119260-11280 | SPRING              | 2    |     | 2   |     |     |     |   |   |
| 16  | 2    | 22242-000100 | RING, 10            | 2    |     | 2   |     |     |     |   |   |
| 17  | 1    | 119620-11350 | STUD                | 2    |     | 2   |     |     |     |   |   |
| 18  | 1    | 26106-080452 | BOLT, M8X 45 PLATED | 1    |     | 1   |     |     |     |   |   |
| 19  | 1    | 26366-080002 | NUT, M8             | 2    |     | 2   |     |     |     |   |   |

Fig. **13** ROCKER ARM



| No. | Lev. | Parts No.    | Description         | (A) | (B) | (C) | (D) | (E) | (F) | I | R |
|-----|------|--------------|---------------------|-----|-----|-----|-----|-----|-----|---|---|
| 1   | 1    | 119620-11200 | SUPPORT ASSY, ARM   |     | 1   |     | 1   |     |     |   |   |
| 2   | 2    | 119620-11240 | SHAFT ASSY, ROCKER  |     | 1   |     | 1   |     |     |   |   |
| 5   | 2    | 719620-11650 | ARM ASSY, ROCKER    |     | 3   |     | 3   |     |     |   |   |
| 7   | 3    | 105010-11230 | SCREW, VALVE ADJUST |     | 3   |     | 3   |     |     |   |   |
| 8   | 3    | 26756-060002 | NUT, LOCK M6        |     | 3   |     | 3   |     |     |   |   |
| 9   | 2    | 719620-11660 | ARM ASSY, ROCKER    |     | 3   |     | 3   |     |     |   |   |
| 11  | 3    | 105010-11230 | SCREW, VALVE ADJUST |     | 3   |     | 3   |     |     |   |   |
| 12  | 3    | 26756-060002 | NUT, LOCK M6        |     | 3   |     | 3   |     |     |   |   |
| 13  | 2    | 119620-11260 | SUPPORT, ROCKER ARM |     | 3   |     | 3   |     |     |   |   |
| 14  | 2    | 26979-050162 | SCREW, M5X16        |     | 1   |     | 1   |     |     |   |   |
| 15  | 2    | 119620-11280 | SPRING              |     | 2   |     | 2   |     |     |   |   |
| 16  | 2    | 22242-000120 | RING, 12            |     | 2   |     | 2   |     |     |   |   |
| 17  | 1    | 119620-11350 | STUD                |     | 2   |     | 2   |     |     |   |   |
| 18  | 1    | 26106-080452 | BOLT, M8X 45 PLATED |     | 1   |     | 1   |     |     |   |   |
| 19  | 1    | 26366-080002 | NUT, M8             |     | 2   |     | 2   |     |     |   |   |

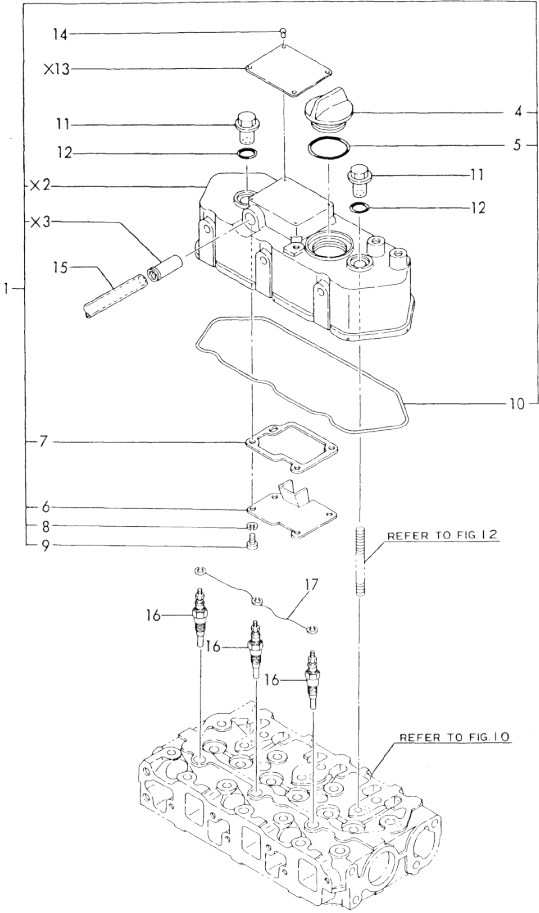
N:Old  $\frac{\text{Yes}}{\text{No}}$  New. Q:Old  $\frac{\text{No}}{\text{Yes}}$  New. R:Old  $\frac{\text{Yes}}{\text{Yes}}$  New. S:Old  $\frac{\text{No}}{\text{No}}$  New. W:Add. Z:Discontinued. F:Interchangeable by set. K:Qty Change

Fig.14. BONNET

(A)=3TN66E-S  
(B)=3TNA72E-S  
(C)=3TN66E-G2

(D)=3TNA72E-G2  
(E)=  
(F)=

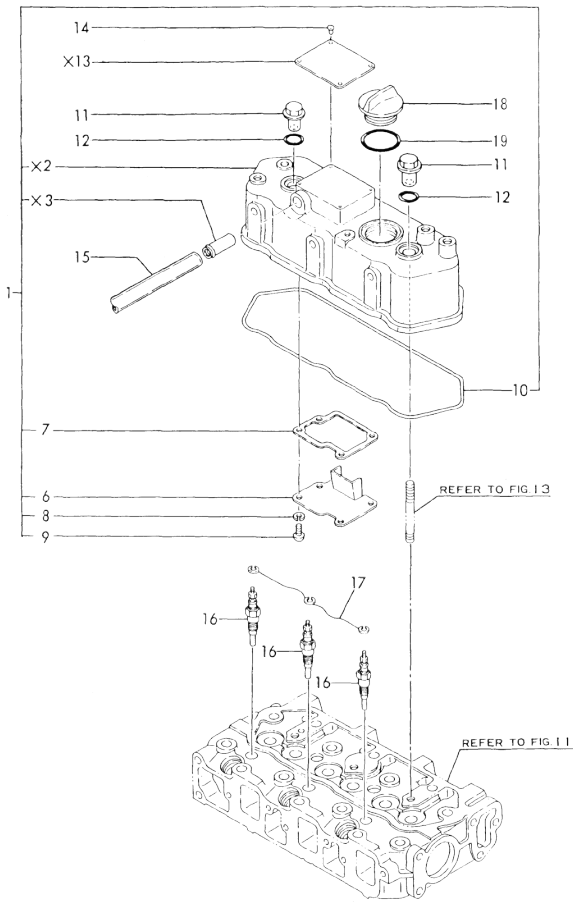
Fig.14 BONNET



| No. | Lev. | Parts No.                  | Description                     | Q'ty |     |     |     |     |     | I | R |
|-----|------|----------------------------|---------------------------------|------|-----|-----|-----|-----|-----|---|---|
|     |      |                            |                                 | (A)  | (B) | (C) | (D) | (E) | (F) |   |   |
| 1   | 1    | 719260-11520               | BONNET ASSY, HEAD               | 1    | 1   |     |     |     |     |   |   |
| 1-1 | 1    | 719260-11521<br>(A=E17057) | BONNET ASSY, HEAD<br>(C=E16975) | 1    | 1   |     |     |     |     | N |   |
| 1-2 | 1    | 119260-11330<br>(A=E25453) | BONNET ASSY, HEAD<br>(C=E25052) | 1    | 1   |     |     |     |     | N |   |
| 4   | 2    | 124160-01750               | COVER                           | 1    | 1   |     |     |     |     |   |   |
| 4-1 | 2    | 124160-01751<br>(A=E04345) | COVER, FILLER<br>(C=E06944)     | 1    | 1   |     |     |     |     | R |   |
| 5   | 2    | 121420-01760               | O-RING                          | 1    | 1   |     |     |     |     |   |   |
| 5-1 | 2    | 24311-000320<br>(A=E17057) | O-RING, 1AP32.0<br>(C=E16975)   | 1    | 1   |     |     |     |     | N |   |
| 6   | 2    | 119260-03020               | PLATE, SHELTER                  | 1    | 1   |     |     |     |     |   |   |
| 7   | 2    | 119260-03030               | GASKET                          | 1    | 1   |     |     |     |     |   |   |
| 7-1 | 2    | 119260-03031<br>(A=E25453) | GASKET<br>(C=E25052)            | 1    | 1   |     |     |     |     | N |   |
| 8   | 2    | 22217-050000               | WASHER, SPRING 5                | 4    | 4   |     |     |     |     |   |   |
| 9   | 2    | 26557-050102               | SCREW, M5X10                    | 4    | 4   |     |     |     |     |   |   |
| 10  | 2    | 119260-11310               | GASKET, BONNET                  | 1    | 1   |     |     |     |     |   |   |
| 11  | 1    | 124160-11360               | KNOB                            | 2    | 2   |     |     |     |     |   |   |
| 12  | 1    | 24311-000120               | O-RING, 1AP12.0                 | 2    | 2   |     |     |     |     |   |   |
| 14  | 1    | 102210-07990               | RIVET                           | 4    | 4   |     |     |     |     |   |   |
| 15  | 1    | 23065-120500               | PIPE, 12X 500                   | 1    | 1   |     |     |     |     |   |   |
| 16  | 1    | 129795-77800               | PLUG, GLOW                      | 3    | 3   |     |     |     |     |   |   |
| 17  | 1    | 119620-77820               | CONNECTOR, GLOW PLUG            | 1    | 1   |     |     |     |     |   |   |

Fig.15. BONNET

Fig. 15 BONNET



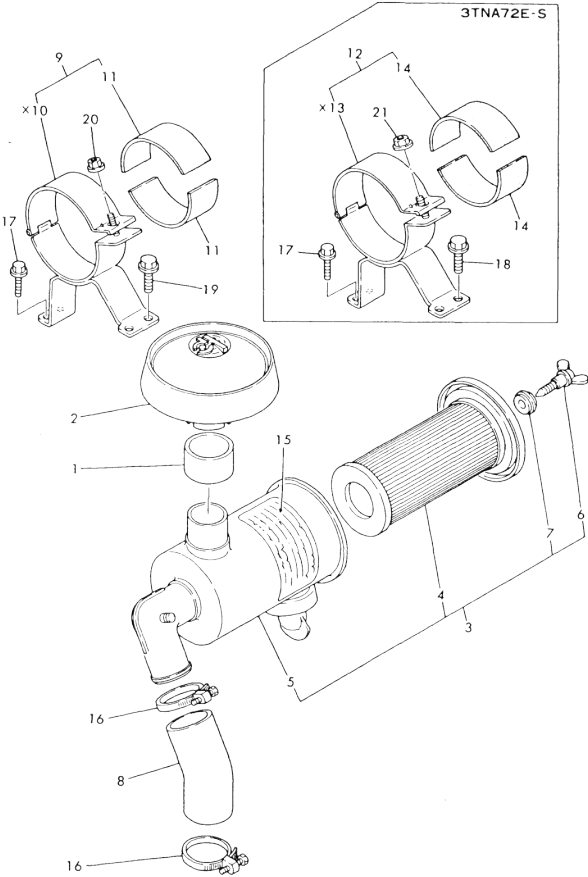
(A)=3TN66E-S  
(B)=3TNA72E-S  
(C)=3TN66E-G2

(D)=3TNA72E-G2  
(E)=  
(F)=

| No.  | Lev. | Parts No.    | Description                     | Q'ty |     |     |     |     |     | I | R |
|------|------|--------------|---------------------------------|------|-----|-----|-----|-----|-----|---|---|
|      |      |              |                                 | (A)  | (B) | (C) | (D) | (E) | (F) |   |   |
| 1    | 1    | 719620-11520 | BONNET ASSY, HEAD               | 1    | 1   |     |     |     |     |   |   |
| 1-1  | 1    | 719620-11521 | BONNET ASSY, HEAD<br>(B=E2267S) | 1    | 1   |     |     |     |     | N |   |
| 1-2  | 1    | 119620-11330 | BONNET ASSY, HEAD<br>(B=E25453) | 1    | 1   |     |     |     |     | N |   |
| 6    | 2    | 119620-03020 | PLATE, SHELTER<br>(D=E25052)    | 1    | 1   |     |     |     |     |   |   |
| 7    | 2    | 119620-03030 | GASKET                          | 1    | 1   |     |     |     |     |   |   |
| 7-1  | 2    | 119620-03031 | GASKET<br>(B=EXXX)              | 1    | 1   |     |     |     |     | N |   |
| 8    | 2    | 22217-050000 | WASHER, SPRING 5                | 4    | 4   |     |     |     |     |   |   |
| 9    | 2    | 26557-050102 | SCREW, M5X10                    | 4    | 4   |     |     |     |     |   |   |
| 10   | 2    | 119620-11310 | GASKET, BONNET                  | 1    | 1   |     |     |     |     |   |   |
| 11   | 1    | 129150-11360 | BONNET ASSY, HEAD               | 2    | 2   |     |     |     |     |   |   |
| 11-1 | 1    | 124160-11360 | KNOB<br>(B=E14948)              | 2    | 2   |     |     |     |     | R |   |
| 12   | 1    | 24311-000120 | O-RING, 1AP12.0                 | 2    | 2   |     |     |     |     |   |   |
| 14   | 1    | 102210-07990 | RIVET                           | 4    | 4   |     |     |     |     |   |   |
| 15   | 1    | 23065-120500 | PIPE, 12X 500                   | 1    | 1   |     |     |     |     |   |   |
| 16   | 1    | 129795-77800 | PLUG, GLOW                      | 3    | 3   |     |     |     |     |   |   |
| 17   | 1    | 119620-77820 | CONNECTOR, GLOW PLUG            | 1    | 1   |     |     |     |     |   |   |
| 18   | 1    | 124160-01751 | COVER, FILLER                   | 1    | 1   |     |     |     |     |   |   |
| 19   | 1    | 24311-000320 | O-RING, 1AP32.0                 | 1    | 1   |     |     |     |     |   |   |

Fig.16. AIR CLEANER

Fig. 16 AIR CLEANER



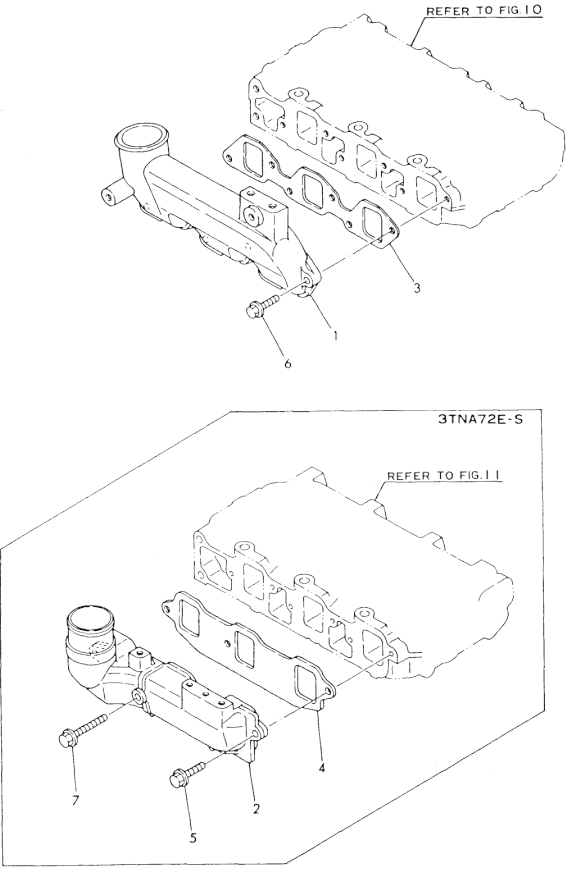
(A)=3TN66E-S  
(B)=3TNA72E-S  
(C)=3TN66E-G2

(D)=3TNA72E-G2  
(E)=  
(F)=

| No.  | Lev. | Parts No.    | Description          | Q'ty |     |     |     |     |     | I | R |
|------|------|--------------|----------------------|------|-----|-----|-----|-----|-----|---|---|
|      |      |              |                      | (A)  | (B) | (C) | (D) | (E) | (F) |   |   |
| 1    | 1    | 119288-12050 | JOINT, PIPE          | 1    | 1   | 1   | 1   |     |     |   |   |
| 2    | 1    | 121521-12400 | CAP, RAIN            | 1    | 1   | 1   | 1   |     |     |   |   |
| 3    | 1    | 119688-12500 | CLEANER ASSY, AIR    | 1    | 1   | 1   | 1   |     |     |   |   |
| 4    | 2    | 119860-12510 | ELEMENT              | 1    | 1   | 1   | 1   |     |     |   |   |
| 5    | 2    | 119688-12540 | CASE ASSY, CLEANER   | 1    | 1   | 1   | 1   |     |     |   |   |
| 6    | 2    | 119860-12550 | BOLT                 | 1    | 1   | 1   | 1   |     |     |   |   |
| 7    | 2    | 119860-12560 | WASHER, SEAL         | 1    | 1   | 1   | 1   |     |     |   |   |
| 8    | 1    | 119654-12550 | PIPE, AIR INTAKE     | 1    | 1   | 1   | 1   |     |     |   |   |
| 8-1  | 1    | 119462-12550 | PIPE, AIR INTAKE     | 1    |     | 1   |     |     |     |   | S |
| 9    | 1    | 119288-12590 | SUPPORT ASSY,CLEANER | 1    |     | 1   |     |     |     |   |   |
| 11   | 2    | 119640-12580 | SEAT, RUBBER         | 2    |     | 2   |     |     |     |   |   |
| 12   | 1    | 119640-12590 | BRACKET              |      | 1   |     | 1   |     |     |   |   |
| 14   | 2    | 119640-12580 | SEAT, RUBBER         |      | 2   |     | 2   |     |     |   |   |
| 15   | 1    | 124764-12600 | LABEL, AIR CLEANER   | 1    | 1   | 1   | 1   |     |     |   |   |
| 15-1 | 1    | 129136-12600 | LABEL, AIR CLEANER   | 1    | 1   | 1   | 1   |     |     |   | N |
| 16   | 1    | 23000-060000 | CLAMP, 60            | 2    | 2   | 2   | 2   |     |     |   |   |
| 17   | 1    | 26106-060122 | BOLT, M6X 12 PLATED  | 2    | 2   | 2   | 2   |     |     |   |   |
| 17-1 | 1    | 26106-060182 | BOLT, M6X 18 PLATED  |      | 2   |     | 2   |     |     |   | N |
| 18   | 1    | 26106-080122 | BOLT, M8X 12 PLATED  |      | 2   |     | 2   |     |     |   |   |
| 18-1 | 1    | 26106-080182 | BOLT, M8X 18 PLATED  |      | 2   |     | 2   |     |     |   | N |
| 19   | 1    | 26106-080162 | BOLT, M8X 16 PLATED  | 2    |     | 2   |     |     |     |   |   |
| 20   | 1    | 26366-060002 | NUT, M6              | 1    |     | 1   |     |     |     |   |   |
| 21   | 1    | 26366-080002 | NUT, M8              |      | 1   |     | 1   |     |     |   |   |

Fig.17. INTAKE MANIFOLD

Fig.17 SUCTION MANIFOLD

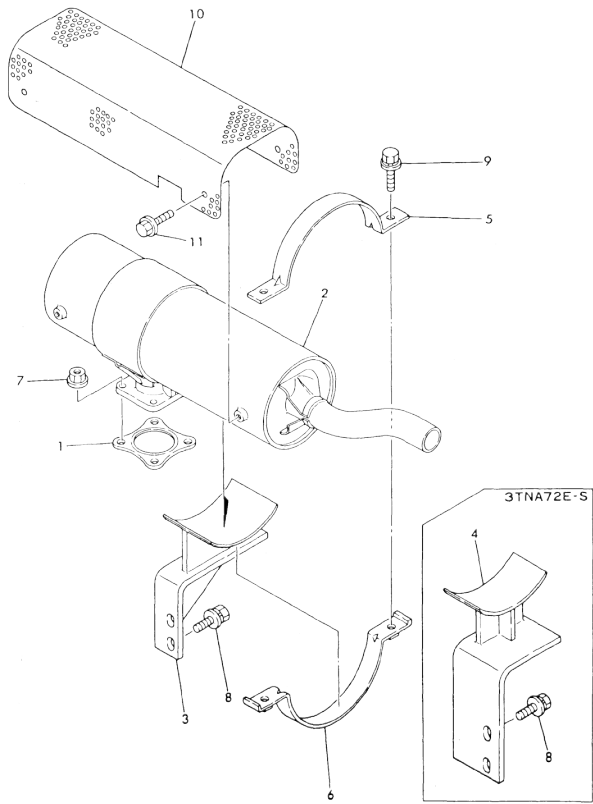


OCR10-M22401 Fig.17  
(A)=3TN66E-S  
(B)=3TNA72E-S  
(C)=3TN66E-G2  
(D)=3TNA72E-G2  
(E)=  
(F)=

| No. | Lev. | Parts No.                  | Description                    | Q'ty |     |     |     |     |     | I | R |
|-----|------|----------------------------|--------------------------------|------|-----|-----|-----|-----|-----|---|---|
|     |      |                            |                                | (A)  | (B) | (C) | (D) | (E) | (F) |   |   |
| 1   | 1    | 119288-12100               | MANIFOLD, AIR INTAKE           | 1    |     | 1   |     |     |     |   |   |
| 2   | 1    | 119660-12101               | MANIFOLD, AIR INTAKE           |      | 1   |     | 1   |     |     |   |   |
| 3   | 1    | 119260-12110               | GASKET, MANIFOLD               | 1    |     | 1   |     |     |     |   |   |
| 3-1 | 1    | 119260-12111<br>(A=E25453) | GASKET, MANIFOLD<br>(C=E25052) | 1    |     | 1   |     |     |     | N |   |
| 4   | 1    | 119660-12111               | GASKET, MANIFOLD               |      | 1   |     | 1   |     |     |   |   |
| 5   | 1    | 26106-060162               | BOLT, M6X 16 PLATED            |      | 2   |     | 2   |     |     |   |   |
| 6   | 1    | 26106-060202               | BOLT, M6X 20 PLATED            | 4    |     | 4   |     |     |     |   |   |
| 7   | 1    | 26106-060402               | BOLT, M6X 40 PLATED            |      | 1   |     | 1   |     |     |   |   |

Fig.18. SILENCER

Fig.18 SILENCER



Remarks  
(1) SIMULTANEOUS REPLACEMENT OF REF.  
NO.4-1 & FIG.20.REF.NO.1-1 ARE  
INTERCHANGEABLE.

(A)=3TN66E-S  
(B)=3TNA72E-S  
(C)=3TN66E-G2

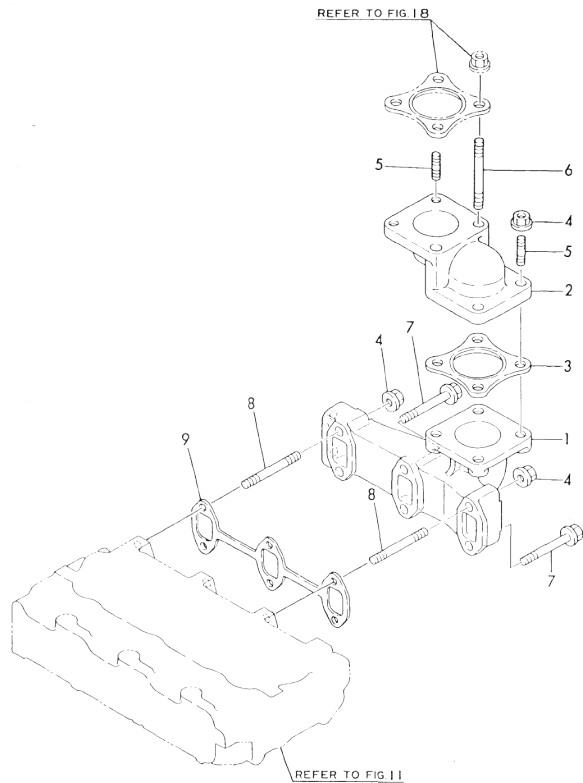
(D)=3TNA72E-G2  
(E)=  
(F)=

| No.        | Lev. | Parts No.    | Description         | Q'ty       |     |     |     |     |     | I | R |
|------------|------|--------------|---------------------|------------|-----|-----|-----|-----|-----|---|---|
|            |      |              |                     | (A)        | (B) | (C) | (D) | (E) | (F) |   |   |
| 1          | 1    | 121000-13200 | GASKET, SILENCER    | 1          | 1   | 1   | 1   |     |     |   |   |
| 2          | 1    | 119288-13500 | SILENCER            | 1          | 1   | 1   | 1   |     |     |   |   |
| 3          | 1    | 119288-13650 | STAY, SILENCER      | 1          |     | 1   |     |     |     |   |   |
| 4          | 1    | 119688-13650 | STAY, SILENCER      |            | 1   |     | 1   |     |     |   |   |
| 4-1        | 1    | 119688-13651 | STAY, SILENCER      |            | 1   |     | 1   |     |     | F | 1 |
| (B=E01252) |      |              |                     | (D=E01486) |     |     |     |     |     |   |   |
| 5          | 1    | 119888-13670 | BAND, SILENCER      | 1          | 1   | 1   | 1   |     |     |   |   |
| 6          | 1    | 119888-13680 | BAND, SILENCER      | 1          | 1   | 1   | 1   |     |     |   |   |
| 7          | 1    | 194990-22050 | NUT, M8             | 4          | 4   | 4   | 4   |     |     |   |   |
| 8          | 1    | 26014-080302 | BOLT, M8X 30        | 2          | 2   | 2   | 2   |     |     |   |   |
| 9          | 1    | 26106-080162 | BOLT, M8X 16 PLATED | 2          | 2   | 2   | 2   |     |     |   |   |
| 10         | 1    | 119888-13600 | COVER, SILENCER     | 1          | 1   | 1   | 1   |     |     |   |   |
| 11         | 1    | 26106-080102 | BOLT, M8X 10 PLATED | 4          | 4   | 4   | 4   |     |     |   |   |
| 11-1       | 1    | 26106-080122 | BOLT, M8X 12 PLATED | 4          | 4   | 4   | 4   |     |     | N |   |
| (A=E03686) |      |              |                     | (B=E02649) |     |     |     |     |     |   |   |
|            |      |              |                     | (C=E03973) |     |     |     |     |     |   |   |
|            |      |              |                     | (D=E02936) |     |     |     |     |     |   |   |



Fig.20. EXHAUST MANIFOLD

Fig. **20** EXHAUST MANIFOLD



Remarks  
(1) SIMULTANEOUS REPLACEMENT OF REF.  
NO.1-1 & FIG.18,REF.NO.4-1 ARE  
INTERCHANGEABLE.

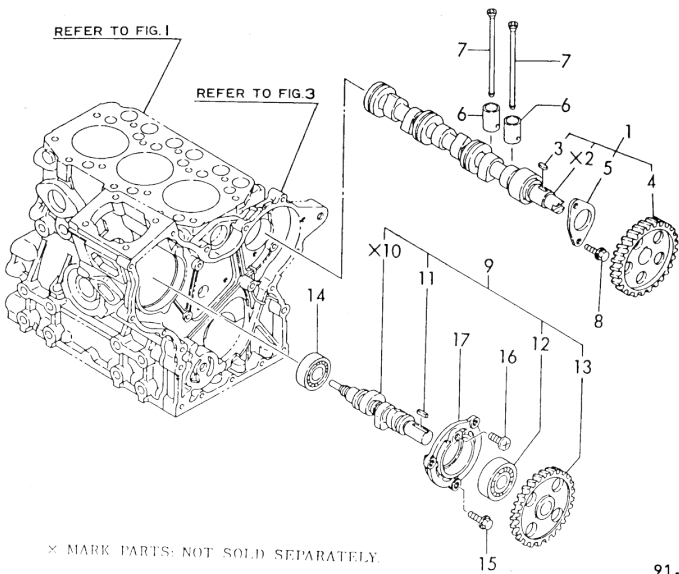
(A)=3TN66E-S  
(B)=3TNA72E-S  
(C)=3TN66E-G2

(D)=3TNA72E-G2  
(E)=  
(F)=

| No. | Lev. | Parts No.    | Description                     | Q'ty |     |     |     |     |     | I | R |
|-----|------|--------------|---------------------------------|------|-----|-----|-----|-----|-----|---|---|
|     |      |              |                                 | (A)  | (B) | (C) | (D) | (E) | (F) |   |   |
| 1   | 1    | 119631-13100 | MANIFOLD, EXHAUST               |      | 1   |     | 1   |     |     |   |   |
| 1-1 | 1    | 119631-13101 | MANIFOLD, EXHAUST<br>(B=E01252) |      | 1   |     | 1   |     |     | F | 1 |
|     |      |              | (D=E01486)                      |      |     |     |     |     |     |   |   |
| 2   | 1    | 119840-13150 | PIPE                            |      | 1   |     | 1   |     |     |   |   |
| 3   | 1    | 121000-13200 | GASKET, SILENCER                |      | 1   |     | 1   |     |     |   |   |
| 4   | 1    | 194990-22050 | NUT, M8                         |      | 4   |     | 4   |     |     |   |   |
| 5   | 1    | 26216-080222 | STUD, M8X 22                    |      | 4   |     | 4   |     |     |   |   |
| 6   | 1    | 26216-080702 | STUD, M8X 70                    |      | 2   |     | 2   |     |     |   |   |
| 7   | 1    | 26106-060402 | BOLT, M6X 40 PLATED             |      | 4   |     | 4   |     |     |   |   |
| 8   | 1    | 26216-080552 | STUD, M8X 55                    |      | 2   |     | 2   |     |     |   |   |
| 9   | 1    | 119620-13110 | GASKET<br>(B=E01040)            |      | 1   |     | 1   |     |     | W |   |
|     |      |              | (D=E01486)                      |      |     |     |     |     |     |   |   |

Fig.21. CAMSHAFT

Fig.21 CAMSHAFT



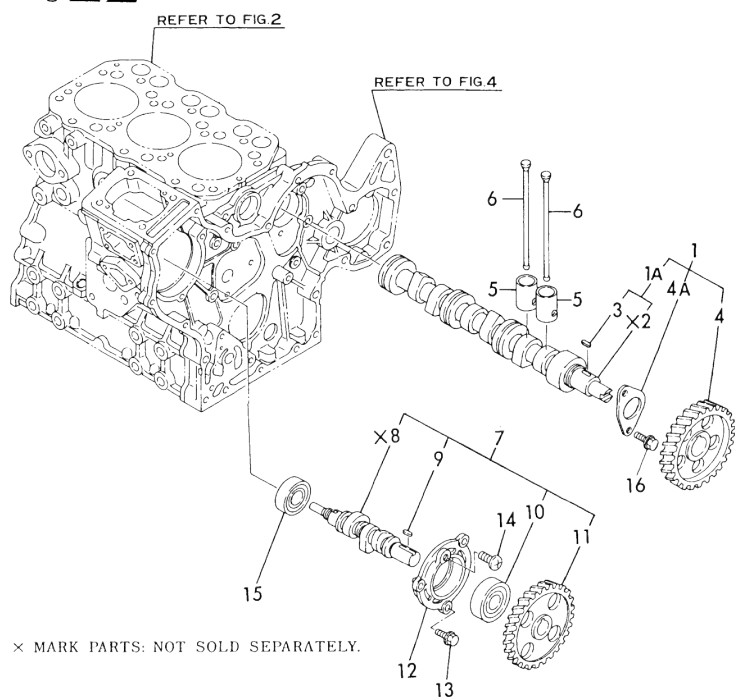
91.10.25

(A)=3TN66E-S  
(B)=3TNA72E-S  
(C)=3TN66E-G2

(D)=3TNA72E-G2  
(E)=  
(F)=

| No. | Lev. | Parts No.    | Description         | Q'ty |     |     |     |     |     | I | R |
|-----|------|--------------|---------------------|------|-----|-----|-----|-----|-----|---|---|
|     |      |              |                     | (A)  | (B) | (C) | (D) | (E) | (F) |   |   |
| 1   | 1    | 719260-14580 | CAMSHAFT ASSY       | 1    |     | 1   |     |     |     |   |   |
| 3   | 2    | 22512-040120 | KEY, 4X 12          | 1    |     | 1   |     |     |     |   |   |
| 4   | 2    | 119260-14100 | GEAR, CAMSHAFT      | 1    |     | 1   |     |     |     |   |   |
| 5   | 2    | 119620-02450 | BEARING, THRUST     | 1    |     | 1   |     |     |     |   |   |
| 6   | 1    | 119260-14200 | TAPPET              | 6    |     | 6   |     |     |     |   |   |
| 7   | 1    | 119260-14400 | ROD, PUSH           | 6    |     | 6   |     |     |     |   |   |
| 8   | 1    | 26106-060122 | BOLT, M6X 12 PLATED | 2    |     | 2   |     |     |     |   |   |
| 9   | 1    | 719660-14590 | CAMSHAFT            | 1    |     | 1   |     |     |     |   |   |
| 11  | 2    | 22512-040120 | KEY, 4X 12          | 1    |     | 1   |     |     |     |   |   |
| 12  | 2    | 24102-063034 | BEARING, BALL 6303U | 1    |     | 1   |     |     |     |   |   |
| 13  | 2    | 119260-25900 | GEAR, PUMP          | 1    |     | 1   |     |     |     |   |   |
| 14  | 1    | 24101-062034 | BEARING, BALL 6203  | 1    |     | 1   |     |     |     |   |   |
| 15  | 1    | 26106-060162 | BOLT, M6X 16 PLATED | 3    |     | 3   |     |     |     |   |   |
| 16  | 1    | 26587-080102 | SCREW, M8X10        | 1    |     | 1   |     |     |     |   |   |
| 17  | 1    | 119660-01821 | BEARING, FUEL CAM   | 1    |     | 1   |     |     |     |   |   |

Fig. 22 CAMSHAFT

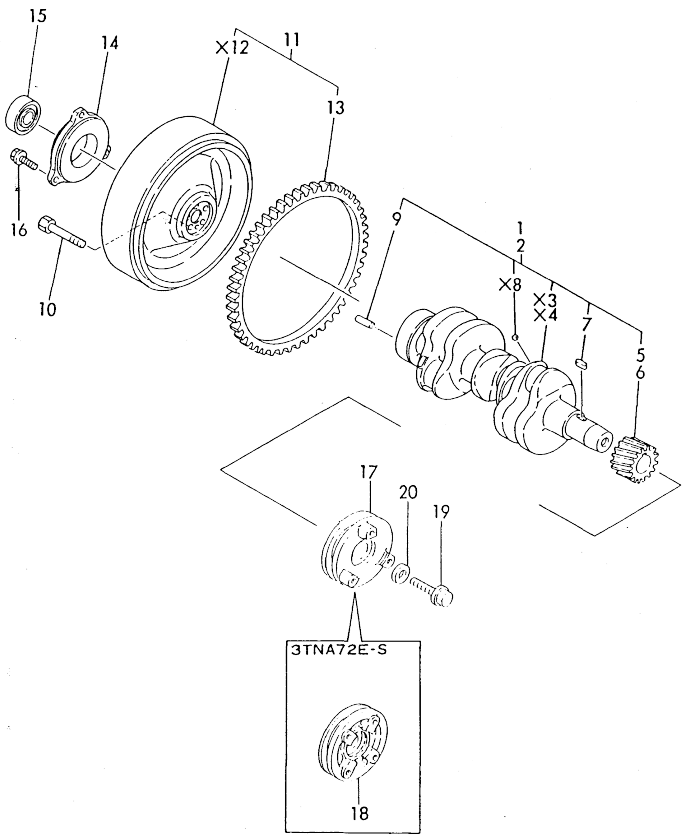


× MARK PARTS: NOT SOLD SEPARATELY.

|     |      |              |                     |  | OCR10-M22401 Fig.22                           |     |                                |     |     |     |
|-----|------|--------------|---------------------|--|-----------------------------------------------|-----|--------------------------------|-----|-----|-----|
|     |      |              |                     |  | (A)=3TN66E-S<br>(B)=3TN72E-S<br>(C)=3TN66E-G2 |     | (D)=3TNA72E-G2<br>(E)=<br>(F)= |     |     |     |
| No. | Lev. | Parts No.    | Description         |  | (A)                                           | (B) | (C)                            | (D) | (E) | (F) |
| 1   | 1    | 119629-14580 | CAMSHAFT ASSY       |  |                                               | 1   |                                | 1   |     |     |
| 1A  | 2    | 719620-14581 | CAMSHAFT ASSY       |  |                                               | 1   |                                | 1   |     |     |
| 3   | 3    | 22512-040120 | KEY, 4X 12          |  |                                               | 1   |                                | 1   |     |     |
| 4   | 2    | 119620-14100 | GEAR, CAMSHAFT      |  |                                               | 1   |                                | 1   |     |     |
| 4A  | 2    | 119620-02450 | BEARING, THRUST     |  |                                               | 1   |                                | 1   |     |     |
| 5   | 1    | 119620-14200 | TAPPET              |  |                                               | 6   |                                | 6   |     |     |
| 6   | 1    | 119620-14400 | ROD, PUSH           |  |                                               | 6   |                                | 6   |     |     |
| 7   | 1    | 719660-14590 | CAMSHAFT            |  |                                               | 1   |                                | 1   |     |     |
| 9   | 2    | 22512-040120 | KEY, 4X 12          |  |                                               | 1   |                                | 1   |     |     |
| 10  | 2    | 24102-063034 | BEARING, BALL 6303U |  |                                               | 1   |                                | 1   |     |     |
| 11  | 2    | 119660-25902 | GEAR, PUMP          |  |                                               | 1   |                                | 1   |     |     |
| 12  | 1    | 119660-01821 | BEARING, FUEL CAM   |  |                                               | 1   |                                | 1   |     |     |
| 13  | 1    | 26106-060162 | BOLT, M6X 16 PLATED |  |                                               | 3   |                                | 3   |     |     |
| 14  | 1    | 26587-080102 | SCREW, M8X10        |  |                                               | 1   |                                | 1   |     |     |
| 15  | 1    | 24101-062034 | BEARING, BALL 6203  |  |                                               | 1   |                                | 1   |     |     |
| 16  | 1    | 26106-060122 | BOLT, M6X 12 PLATED |  |                                               | 2   |                                | 2   |     |     |

Fig.23. CRANKSHAFT

Fig.23 CRANKSHAFT



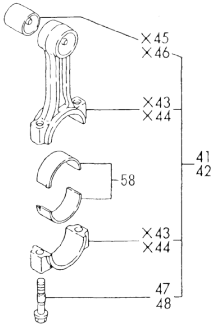
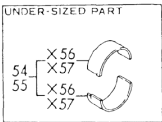
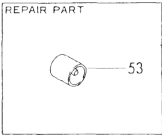
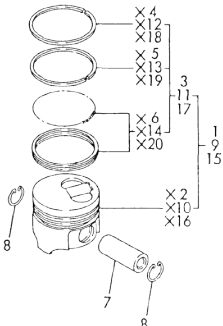
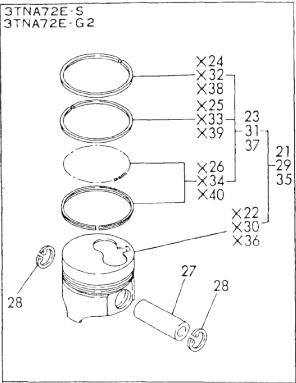
|     |      |              |                      | OCR10-M22401 Fig.23                            |     |     |                                |     |     |   |   |
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|     |      |              |                      | (A)=3TN66E-S<br>(B)=3TNA72E-S<br>(C)=3TN66E-G2 |     |     | (D)=3TNA72E-G2<br>(E)=<br>(F)= |     |     |   |   |
| No. | Lev. | Parts No.    | Description          | Q'ty                                           |     |     |                                |     |     | I | R |
|     |      |              |                      | (A)                                            | (B) | (C) | (D)                            | (E) | (F) |   |   |
| 1   | 1    | 719260-21700 | CRANKSHAFT ASSY      | 1                                              |     | 1   |                                |     |     |   |   |
| 2   | 1    | 719660-21700 | CRANKSHAFT ASSY      |                                                | 1   |     | 1                              |     |     |   |   |
| 5   | 2    | 119260-21200 | GEAR, CRANKSHAFT     | 1                                              |     | 1   |                                |     |     |   |   |
| 6   | 2    | 119660-21201 | GEAR, CRANKSHAFT     |                                                | 1   |     | 1                              |     |     |   |   |
| 7   | 2    | 22512-040120 | KEY, 4X 12           | 1                                              | 1   | 1   | 1                              |     |     |   |   |
| 9   | 2    | 129100-01580 | PIN, M8X16           | 1                                              | 1   | 1   | 1                              |     |     |   |   |
| 10  | 1    | 121111-21501 | BOLT, FLYWHEEL       | 5                                              | 5   | 5   | 5                              |     |     |   |   |
| 11A | 1    | 119688-21590 | FLYWHEEL ASSY        | 1                                              | 1   |     |                                |     |     |   |   |
| 11B | 1    | 119260-21590 | FLYWHEEL ASSY        |                                                |     | 1   |                                |     |     |   |   |
| 11C | 1    | 119600-21580 | FLYWHEEL ASSY        |                                                |     |     |                                | 1   |     |   |   |
| 13A | 2    | 119865-21600 | GEAR, RING           | 1                                              | 1   |     |                                | 1   |     |   |   |
| 13B | 2    | 124950-21600 | GEAR, RING           |                                                |     |     | 1                              |     |     |   |   |
| 14  | 1    | 119888-21450 | RETAINER, BEARING    | 1                                              | 1   |     |                                |     |     |   |   |
| 15  | 1    | 24104-062054 | BEARING, BALL 6205UU | 1                                              | 1   |     |                                |     |     |   |   |
| 16  | 1    | 26106-080222 | BOLT, M8X 22 PLATED  | 3                                              | 3   |     |                                |     |     |   |   |
| 17  | 1    | 119260-21650 | V-PULLEY             | 1                                              |     | 1   |                                |     |     |   |   |
| 18  | 1    | 119660-21651 | V-PULLEY             |                                                | 1   |     |                                | 1   |     |   |   |
| 19  | 1    | 119621-21680 | BOLT, FLANGE 12X1.25 | 1                                              | 1   | 1   | 1                              | 1   |     |   |   |
| 20  | 1    | 119620-21941 | WASHER               | 1                                              | 1   | 1   | 1                              | 1   |     |   |   |
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|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |
|     |      |              |                      |                                                |     |     |                                |     |     |   |   |

Fig.24. PISTON

(A)=3TN66E-S  
(B)=3TN72E-S  
(C)=3TN66E-G2

(D)=3TN72E-G2  
(E)=  
(F)=

Fig. 24 PISTON

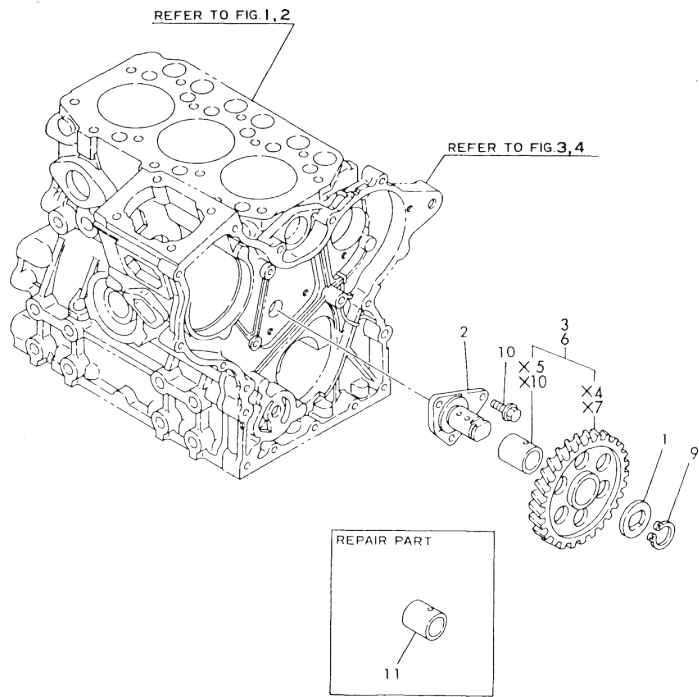


| No.  | Lev. | Parts No.    | Description          | Q'ty |     |     |     |     |     | I | R |
|------|------|--------------|----------------------|------|-----|-----|-----|-----|-----|---|---|
|      |      |              |                      | (A)  | (B) | (C) | (D) | (E) | (F) |   |   |
| 1    | 1    | 119270-22090 | PISTON ASSY          | 3    | 3   |     |     |     |     |   |   |
| 1-1  | 1    | 119270-22091 | PISTON ASSY          | 3    | 3   |     |     |     |     | N |   |
|      |      | (A=E09892)   | (C=E09971)           |      |     |     |     |     |     |   |   |
| 3    | 2    | 719270-22500 | RING SET, PISTON     | 3    | 3   |     |     |     |     |   |   |
| 3-1  | 2    | 719270-22501 | RING SET, PISTON     | 3    | 3   |     |     |     |     | N |   |
|      |      | (A=E09892)   | (C=E09971)           |      |     |     |     |     |     |   |   |
| 5-1  | 3    | 119270-22111 | 2ND RING, PISTON     | 3    | 3   |     |     |     |     | N |   |
|      |      | (A=E09892)   | (C=E09971)           |      |     |     |     |     |     |   |   |
| 7    | 1    | 119260-22300 | PIN, PISTON          | 3    | 3   |     |     |     |     |   |   |
| 8    | 1    | 105225-22400 | CIRCLIP              | 6    | 6   |     |     |     |     |   |   |
| 9    | 1    | 719270-22820 | PISTON ASSY, 0.25 OS | 3    | 3   |     |     |     |     |   | 1 |
| 11   | 2    | 719270-22540 | RING SET, 0.25 OS    | 3    | 3   |     |     |     |     |   | 1 |
| 11-1 | 2    | 719270-22541 | RING SET, 0.25 OS    | 3    | 3   |     |     |     |     | N |   |
|      |      | (A=E09892)   | (C=E09971)           |      |     |     |     |     |     |   |   |
| 15   | 1    | 119270-22920 | PISTON ASSY, 0.50 OS | 3    | 3   |     |     |     |     |   | 2 |
| 17   | 2    | 119270-22970 | RING SET, 0.50 OS    | 3    | 3   |     |     |     |     |   | 2 |
| 21   | 1    | 119620-22090 | PISTON ASSY          |      | 3   |     | 3   |     |     |   |   |
| 23   | 2    | 719620-22500 | RING SET, PISTON     |      | 3   |     | 3   |     |     |   |   |
| 25-1 | 3    | 119620-22110 | RING, PISTON         |      | 3   |     | 3   |     |     | N |   |
|      |      | (B=E14948)   | (D=E08933)           |      |     |     |     |     |     |   |   |
| 27   | 1    | 119620-22300 | PIN, PISTON          |      | 3   |     | 3   |     |     |   |   |
| 28   | 1    | 22252-000210 | RING, 21             |      | 6   |     | 6   |     |     |   |   |
| 29   | 1    | 719620-22820 | PISTON ASSY, 0.25 OS |      | 3   |     | 3   |     |     |   | 1 |
| 31   | 2    | 719620-22540 | RING SET, 0.25 OS    |      | 3   |     | 3   |     |     |   | 1 |
| 35   | 1    | 119620-22920 | PISTON ASSY, 0.50 OS |      | 3   |     | 3   |     |     |   | 2 |
| 37   | 2    | 119620-22970 | RING SET, 0.50 OS    |      | 3   |     | 3   |     |     |   | 2 |
| 41   | 1    | 719260-23100 | ROD ASSY, CONNECTING | 3    |     | 3   |     |     |     |   |   |
| 42   | 1    | 719620-23100 | ROD ASSY, CONNECTING |      | 3   |     | 3   |     |     |   |   |
| 47   | 2    | 119260-23200 | BOLT, CONNECTING ROD | 6    |     | 6   |     |     |     |   |   |
| 48   | 2    | 105225-23200 | BOLT, CONNECTING ROD |      | 6   |     | 6   |     |     |   |   |
| 53   | 1    | 119260-23910 | BEARING, PISTON PIN  | 1    | 1   | 1   | 1   |     |     |   | 3 |
| 53-1 | 1    | 119620-23910 | BEARING, PISTON PIN  |      | 1   |     | 1   |     |     | S | 3 |
|      |      | (B=FROM 1ST) | (D=FROM 1ST)         |      |     |     |     |     |     |   |   |
| 54   | 1    | 719260-23610 | BEARING ASSY, 0.25   | 1    |     | 1   |     |     |     |   | 4 |
| 55   | 1    | 719620-23610 | BEARING ASSY, 0.25   |      | 1   |     | 1   |     |     |   | 4 |
| 58   | 1    | 719260-23600 | BEARING, CRANK PIN   | 3    | 3   | 3   | 3   |     |     |   |   |

Remarks  
(1) OVER-SIZED(O.S=0.25)PART.  
(2) OVER-SIZED(O.S=0.5)PART.  
(3) REPAIR PART.  
(4) UNDER-SIZED PART.

Fig.25. IDLE GEAR

Fig. **25** IDLE GEAR



Remarks  
(1) REPAIR PART.

(A)=3TN66E-S  
(B)=3TNA72E-S  
(C)=3TN66E-G2

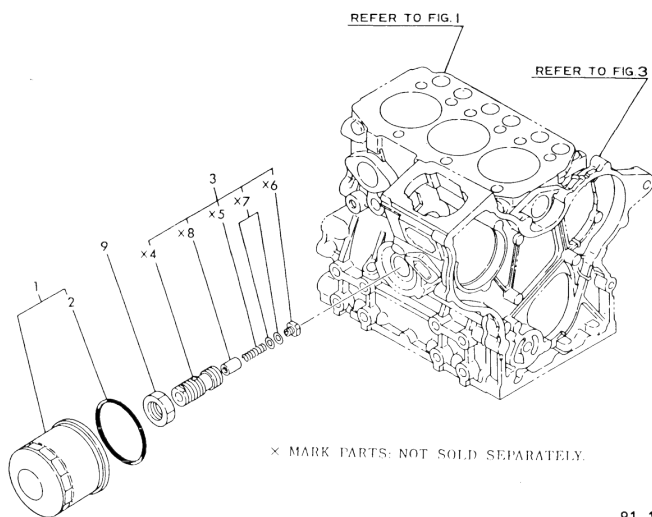
(D)=3TNA72E-G2  
(E)=  
(F)=

| No. | Lev. | Parts No.    | Description         | Q'ty |     |     |     |     |     | I | R |
|-----|------|--------------|---------------------|------|-----|-----|-----|-----|-----|---|---|
|     |      |              |                     | (A)  | (B) | (C) | (D) | (E) | (F) |   |   |
| 1   | 1    | 119660-25022 | RETAINER            | 1    | 1   | 1   | 1   |     |     |   |   |
| 2   | 1    | 119660-25052 | SHAFT, IDLE         | 1    | 1   | 1   | 1   |     |     |   |   |
| 3   | 1    | 119260-25100 | GEAR ASSY, IDLE     | 1    |     | 1   |     |     |     |   |   |
| 6   | 1    | 119620-25102 | GEAR ASSY, IDLE     |      | 1   |     | 1   |     |     |   |   |
| 9   | 1    | 22242-000200 | RING, 20            | 1    | 1   | 1   | 1   |     |     |   |   |
| 10  | 1    | 26106-060122 | BOLT, M6X 12 PLATED | 3    | 3   | 3   | 3   |     |     |   |   |
| 11  | 1    | 119620-25912 | BUSH                | 1    | 1   | 1   | 1   |     |     |   | 1 |





Fig. **28** LUB. OIL STRAINER

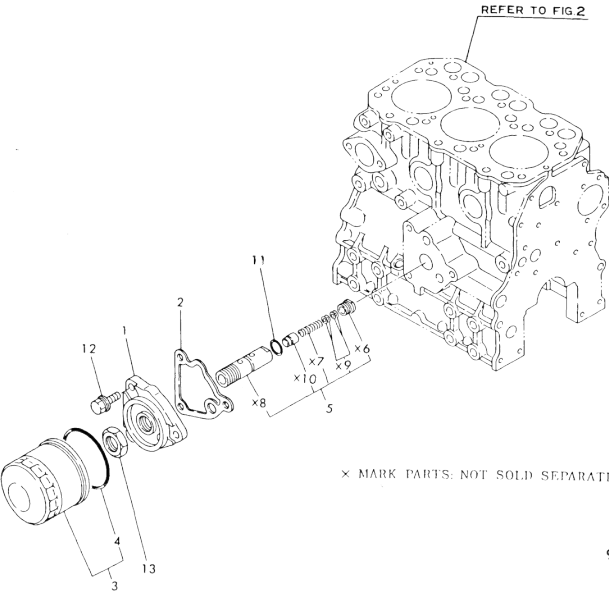


91.10.25

| No. | Lev. | Parts No.    | Description          | (A) | (B) | (C) | (D) | (E) | (F) | I | R |
|-----|------|--------------|----------------------|-----|-----|-----|-----|-----|-----|---|---|
| 1   | 1    | 119660-35150 | FILTER, LUB. OIL     | 1   |     | 1   |     |     |     |   |   |
| 2   | 2    | 124450-35110 | O-RING               | 1   |     | 1   |     |     |     |   |   |
| 3   | 1    | 119225-35300 | VALVE ASSY,OIL PRESS | 1   |     | 1   |     |     |     |   |   |
| 9   | 1    | 129150-35350 | NUT                  | 1   |     | 1   |     |     |     |   |   |

Fig.29. LUBRICATING OIL FILTER

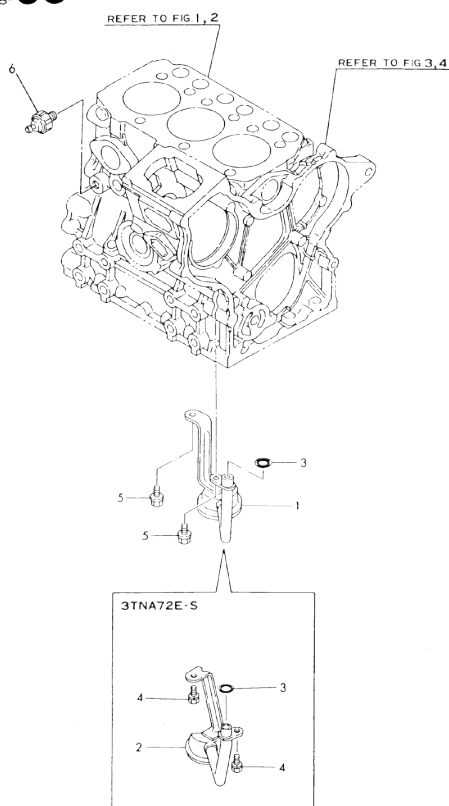
Fig. **29** LUB. OIL STRAINER



(A)=3TN66E-S  
(B)=3TNA72E-S  
(C)=3TN66E-G2

(D)=3TNA72E-G2  
(E)=  
(F)=

| No.        | Lev. | Parts No.    | Description         | Q'ty       |     |     |     |     |     | I | R |
|------------|------|--------------|---------------------|------------|-----|-----|-----|-----|-----|---|---|
|            |      |              |                     | (A)        | (B) | (C) | (D) | (E) | (F) |   |   |
| 1          | 1    | 119660-35102 | BRACKET, FILTER     | 1          | 1   |     |     |     |     |   |   |
| 2          | 1    | 119660-35112 | GASKET              | 1          | 1   |     |     |     |     |   |   |
| 2-1        | 1    | 119660-35113 | GASKET              | 1          | 1   |     |     |     |     | N |   |
| (B=E43621) |      |              |                     | (D=E37750) |     |     |     |     |     |   |   |
| 3          | 1    | 119660-35150 | FILTER, LUB. OIL    |            | 1   |     | 1   |     |     |   |   |
| 4          | 2    | 124450-35110 | O-RING              |            | 1   |     | 1   |     |     |   |   |
| 5          | 1    | 119660-35300 | VALVE ASSY, CONTROL |            | 1   |     | 1   |     |     |   |   |
| 11         | 1    | 24311-000160 | O-RING, 1AP16.0     |            |     | 1   | 1   |     |     |   |   |
| 12         | 1    | 26106-080202 | BOLT, M8X 20 PLATED |            | 3   |     | 3   |     |     |   |   |
| 13         | 1    | 129150-35350 | NUT                 |            | 1   |     | 1   |     |     |   |   |



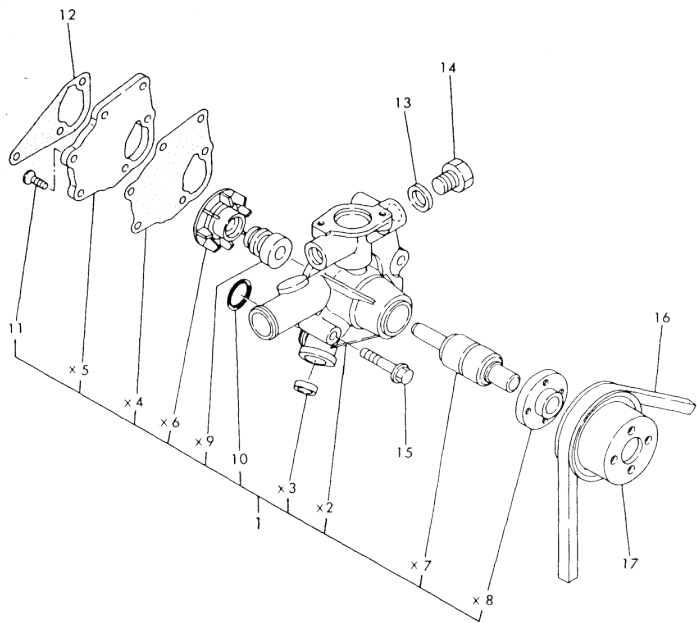
Remarks  
(1) SIMULTANEOUS REPLACEMENT OF REF.  
NO.2-1 & FIG.7.REF.NO.5-1 ARE  
INTERCHANGEABLE.

|            |      |              |                      |                                                |     | 0CR10-M22401                   |     | Fig.30 |     |   |   |
|------------|------|--------------|----------------------|------------------------------------------------|-----|--------------------------------|-----|--------|-----|---|---|
|            |      |              |                      | (A)=3TN66E-S<br>(B)=3TNA72E-S<br>(C)=3TN66E-G2 |     | (D)=3TNA72E-G2<br>(E)=<br>(F)= |     |        |     |   |   |
| No.        | Lev. | Parts No.    | Description          | (A)                                            | (B) | (C)                            | (D) | (E)    | (F) | I | R |
| 1          | 1    | 119260-35081 | PIPE, OIL INLET      | 1                                              |     | 1                              |     |        |     |   |   |
| 2          | 1    | 119600-35080 | PIPE ASSY, OIL INLET |                                                | 1   |                                | 1   |        |     |   |   |
| 2-1        | 1    | 119600-35081 | PIPE ASSY, OIL INLET |                                                | 1   |                                | 1   |        |     | F | 1 |
| (B=E00583) |      |              | (D=E00581)           |                                                |     |                                |     |        |     |   |   |
| 2-2        | 1    | 119600-35091 | PIPE ASSY, OIL INLET |                                                |     |                                | 1   |        |     | N |   |
|            |      |              | (D=E00581)           |                                                |     |                                |     |        |     |   |   |
| 3          | 1    | 24311-000120 | O-RING, 1AP12.0      | 1                                              | 1   | 1                              | 1   |        |     |   |   |
| 4          | 1    | 26106-060102 | BOLT, M6X 10 PLATED  |                                                | 2   |                                | 2   |        |     |   |   |
| 5          | 1    | 26106-060122 | BOLT, M6X 12 PLATED  | 2                                              |     | 2                              |     |        |     |   |   |
| 6          | 1    | 124160-39450 | SWITCH, 0.5KG        | 1                                              | 1   | 1                              | 1   |        |     |   |   |

N:Old  $\frac{\text{Yes}}{\text{No}}$  New. Q:Old  $\frac{\text{No}}{\text{Yes}}$  New. R:Old  $\frac{\text{Yes}}{\text{Yes}}$  New. S:Old  $\frac{\text{No}}{\text{No}}$  New. W:Add. Z:Discontinued. F:Interchangeable by set. K:Q'ty Change

Fig.31. COOLING WATER PUMP

Fig.31 COOLING WATER PUMP



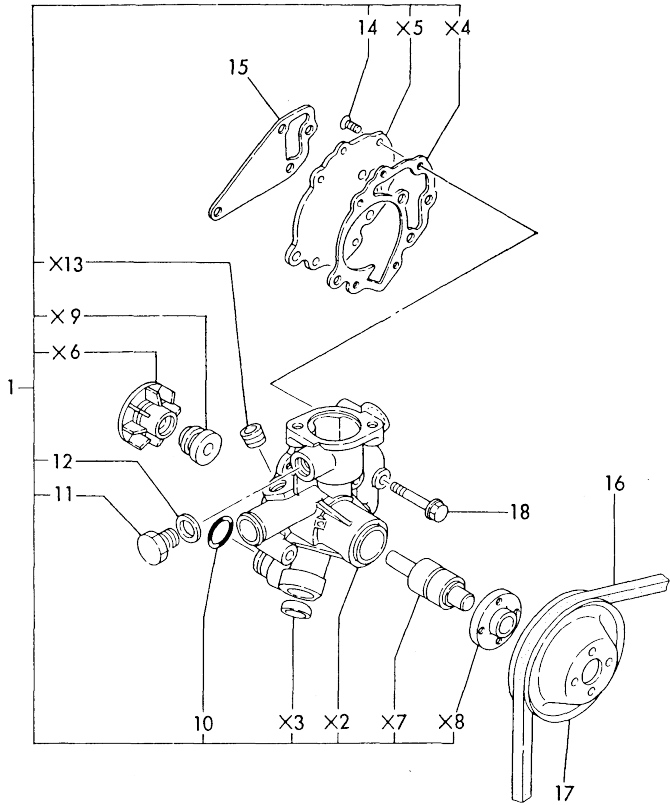
(A)=3TN66E-S  
(B)=3TN672E-S  
(C)=3TN66E-G2

(D)=3TN672E-G2  
(E)=  
(F)=

| No.  | Lev. | Parts No.    | Description         | Q'ty |     |     |     |     |     | I | R |
|------|------|--------------|---------------------|------|-----|-----|-----|-----|-----|---|---|
|      |      |              |                     | (A)  | (B) | (C) | (D) | (E) | (F) |   |   |
| 1    | 1    | 119260-42000 | PUMP ASSY, WATER    | 1    |     | 1   |     |     |     |   |   |
| 1-1  | 1    | 119260-42001 | PUMP ASSY, WATER    | 1    |     | 1   |     |     |     |   | N |
|      |      | (A=E25453)   | (C=E25052)          |      |     |     |     |     |     |   |   |
| 4-1  | 2    | 119260-42051 | GASKET, WATER PUMP  | 1    |     | 1   |     |     |     |   | N |
|      |      | (A=E25453)   | (C=E25052)          |      |     |     |     |     |     |   |   |
| 10   | 2    | 119225-42320 | O-RING              | 1    |     | 1   |     |     |     |   |   |
| 11   | 2    | 26577-060122 | SCREW, M6X12        | 3    |     | 3   |     |     |     |   |   |
| 12   | 1    | 119260-42020 | GASKET, WATER PUMP  | 1    |     | 1   |     |     |     |   |   |
| 13   | 1    | 23414-160021 | GASKET, 16X1.0      | 1    |     | 1   |     |     |     |   |   |
| 14   | 1    | 23887-160002 | PLUG, 16            | 1    |     | 1   |     |     |     |   |   |
| 14-1 | 1    | 121450-42450 | PLUG, M16           | 1    |     | 1   |     |     |     |   | N |
|      |      | (A=E09724)   | (C=E09238)          |      |     |     |     |     |     |   |   |
| 15   | 1    | 26106-080452 | BOLT, M8X 45 PLATED | 3    |     | 3   |     |     |     |   |   |
| 16A  | 1    | 119256-42290 | V-BELT, FM33.5      |      |     | 1   |     |     |     |   |   |
| 16B  | 1    | 104514-42780 | V-BELT, HM33        | 1    |     |     |     |     |     |   |   |
| 17   | 1    | 119620-42350 | V-PULLEY            | 1    |     | 1   |     |     |     |   |   |

Fig.32. COOLING WATER PUMP

Fig. **32** COOLING WATER PUMP



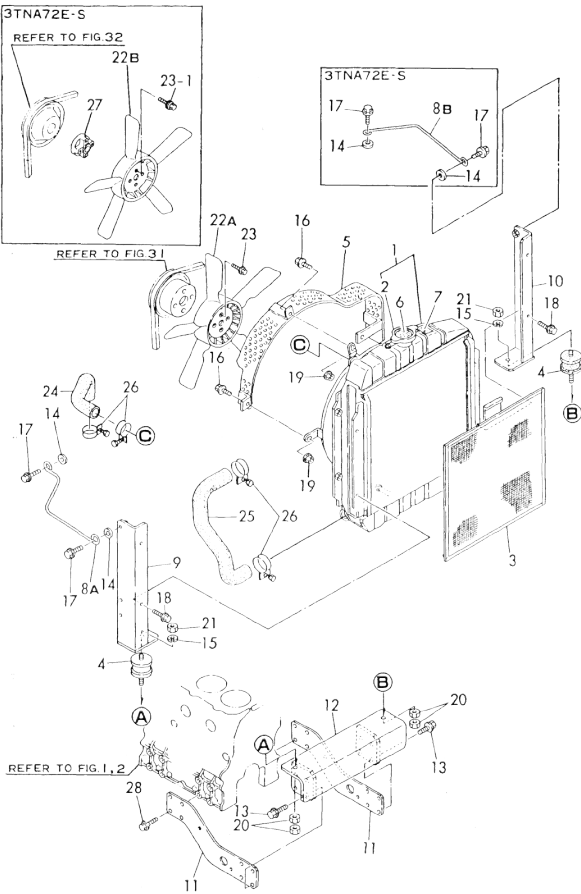
|      |      |              |                     |     |     |     |     |     |     | OCR10-M22401 Fig.32                            |   |
|------|------|--------------|---------------------|-----|-----|-----|-----|-----|-----|------------------------------------------------|---|
|      |      |              |                     |     |     |     |     |     |     | (A)=3TN66E-S<br>(B)=3TNA72E-S<br>(C)=3TN66E-G2 |   |
|      |      |              |                     |     |     |     |     |     |     | (D)=3TNA72E-G2<br>(E)=<br>(F)=                 |   |
|      |      |              |                     |     |     |     |     |     |     | Q'ty                                           |   |
| No.  | Lev. | Parts No.    | Description         | (A) | (B) | (C) | (D) | (E) | (F) | I                                              | R |
| 1    | 1    | 119660-42003 | PUMP ASSY, WATER    |     | 1   |     | 1   |     |     |                                                |   |
| 1-1  | 1    | 119660-42004 | PUMP ASSY, WATER    |     | 1   |     | 1   |     |     |                                                | N |
|      |      |              | (B=E37750)          |     |     |     |     |     |     |                                                |   |
|      |      |              | (D=E43621)          |     |     |     |     |     |     |                                                |   |
| 10   | 2    | 119620-42320 | O-RING              |     | 1   |     | 1   |     |     |                                                |   |
| 11   | 2    | 121450-42450 | PLUG, M16           |     | 1   |     | 1   |     |     |                                                | Z |
|      |      |              | (B=EXXX)            |     |     |     |     |     |     |                                                |   |
|      |      |              | (D=EXXX)            |     |     |     |     |     |     |                                                |   |
| 12   | 2    | 124465-44950 | GASKET, 16          |     | 1   |     | 1   |     |     |                                                | Z |
|      |      |              | (B=EXXX)            |     |     |     |     |     |     |                                                |   |
|      |      |              | (D=EXXX)            |     |     |     |     |     |     |                                                |   |
| 13   | 2    | 23871-030000 | PLUG, R03           |     | 1   |     | 1   |     |     |                                                |   |
| 14   | 2    | 26577-060122 | SCREW, M6X12        |     | 5   |     | 5   |     |     |                                                |   |
| 15   | 1    | 119620-42020 | GASKET, WATER PUMP  |     | 1   |     | 1   |     |     |                                                |   |
| 16   | 1    | 119656-42290 | V-BELT, FM35.5      |     | 1   |     | 1   |     |     |                                                |   |
| 17   | 1    | 119656-42350 | V-PULLEY            |     | 1   |     | 1   |     |     |                                                |   |
| 17-1 | 1    | 119660-42350 | V-PULLEY            |     | 1   |     | 1   |     |     |                                                | S |
|      |      |              | (B=E01154)          |     |     |     |     |     |     |                                                |   |
|      |      |              | (D=E01486)          |     |     |     |     |     |     |                                                |   |
| 18   | 1    | 26106-080452 | BOLT, M8X 45 PLATED |     | 4   |     | 4   |     |     |                                                |   |
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Fig.33. RADIATOR & COOLING FAN

(A)=3TN66E-S  
(B)=3TNA72E-S  
(C)=3TN66E-G2

(D)=3TNA72E-G2  
(E)=  
(F)=

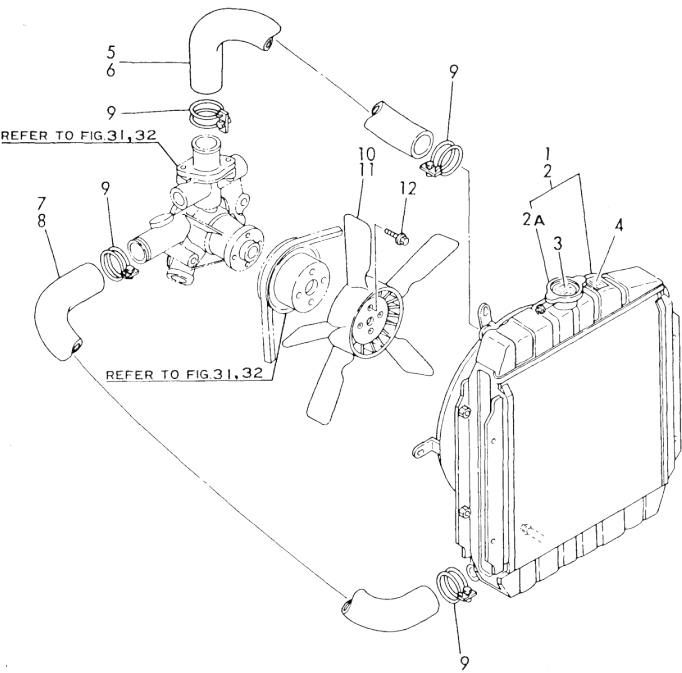
Fig. **33** RADIATOR & COOLING FAN



| No.                   | Lev. | Parts No.    | Description          | Q'ty |     |     |     |     |     | I | R |
|-----------------------|------|--------------|----------------------|------|-----|-----|-----|-----|-----|---|---|
|                       |      |              |                      | (A)  | (B) | (C) | (D) | (E) | (F) |   |   |
| 1A                    | 1    | 119260-44500 | RADIATOR             | 1    |     |     |     |     |     |   |   |
| 1B                    | 1    | 119600-44500 | RADIATOR             |      | 1   |     |     |     |     |   |   |
| 2                     | 2    | 123682-44210 | CAP, RADIATOR        | 1    | 1   |     |     |     |     |   |   |
| 3A                    | 1    | 121462-44580 | SCREEN, RADIATOR     | 1    |     |     |     |     |     |   |   |
| 3B                    | 1    | 121150-44580 | SCREEN, 345X345      |      | 1   |     |     |     |     |   |   |
| 4                     | 1    | 121400-44650 | ABSORBER             | 2    | 2   |     |     |     |     |   |   |
| 5A                    | 1    | 119288-44760 | GUARD                | 1    |     |     |     |     |     |   |   |
| 5B                    | 1    | 171301-44560 | PROTECTOR, FAN       |      | 1   |     |     |     |     |   |   |
| 5B-1                  | 1    | 119888-44560 | PROTECTOR, FAN       |      | 1   |     |     |     |     |   | S |
| (B=E01154)            |      |              |                      |      |     |     |     |     |     |   |   |
| 6                     | 1    | 124764-44800 | LABEL, RADIATOR      | 1    |     | 1   |     |     |     |   |   |
| 7                     | 1    | 124764-44920 | LABEL, ANTI-FREEZING | 1    |     | 1   |     |     |     |   |   |
| 8A                    | 1    | 119288-44940 | RETAINER             | 1    |     |     |     |     |     |   |   |
| 8B                    | 1    | 119688-44940 | RETAINER             |      |     | 1   |     |     |     |   |   |
| 9A                    | 1    | 119288-44970 | SUPPORT, RADIATOR    | 1    |     |     |     |     |     |   |   |
| 9B                    | 1    | 119688-44970 | SUPPORT, A           |      |     | 1   |     |     |     |   |   |
| 10A                   | 1    | 119288-44980 | SUPPORT, RADIATOR    | 1    |     |     |     |     |     |   |   |
| 10B                   | 1    | 119688-44980 | SUPPORT              |      |     | 1   |     |     |     |   |   |
| 11                    | 1    | 119288-44950 | BRACKET, RADIATOR    | 2    | 2   |     |     |     |     |   |   |
| 11-1                  | 1    | 119688-44950 | BRACKET              | 2    | 2   |     |     |     |     |   | N |
| (A=E01476) (B=E01040) |      |              |                      |      |     |     |     |     |     |   |   |
| 12A                   | 1    | 119288-44960 | BRACKET, RADIATOR    | 1    |     |     |     |     |     |   |   |
| 12B                   | 1    | 119688-44960 | BRACKET              |      |     | 1   |     |     |     |   |   |
| 13                    | 1    | 26106-080252 | BOLT, M8X 25 PLATED  | 8    | 8   |     |     |     |     |   |   |
| 14                    | 1    | 22137-080000 | WASHER, 8            | 2    | 2   |     |     |     |     |   |   |
| 15                    | 1    | 22217-100000 | WASHER, SPRING 10    | 2    | 2   |     |     |     |     |   |   |
| 16                    | 1    | 26106-080122 | BOLT, M8X 12 PLATED  | 3    | 2   |     |     |     |     |   |   |
| 17                    | 1    | 26106-080162 | BOLT, M8X 16 PLATED  | 2    | 2   |     |     |     |     |   |   |
| 18                    | 1    | 26106-080202 | BOLT, M8X 20 PLATED  | 4    | 2   |     |     |     |     |   |   |
| 19                    | 1    | 26366-080002 | NUT, M8              | 3    | 2   |     |     |     |     |   |   |
| 20                    | 1    | 26716-100002 | NUT, M10             | 4    | 4   |     |     |     |     |   |   |
| 21                    | 1    | 26756-100002 | NUT, LOCK M10        | 2    | 2   |     |     |     |     |   |   |
| 22A                   | 1    | 121023-44740 | FAN, COOLING         | 1    |     |     |     |     |     |   |   |
| 22B                   | 1    | 124700-44740 | FAN, COOLING 5X310   |      | 1   |     |     |     |     |   |   |
| 23                    | 1    | 26106-060122 | BOLT, M6X 12 PLATED  | 4    | 4   |     |     |     |     |   |   |
| 23-1                  | 1    | 26014-060352 | BOLT, M6X 35         |      | 4   |     |     |     |     |   | S |
| (B=E52499)            |      |              |                      |      |     |     |     |     |     |   |   |
| 24A                   | 1    | 119288-49010 | PIPE, WATER          | 1    |     |     |     |     |     |   | W |
| (A=E02137)            |      |              |                      |      |     |     |     |     |     |   |   |
| 24B                   | 1    | 119288-49010 | PIPE, WATER          |      | 1   |     |     |     |     |   |   |
| 25                    | 1    | 119280-49020 | PIPE, WATER          | 1    | 1   |     |     |     |     |   | W |
| (A=E01476)            |      |              |                      |      |     |     |     |     |     |   |   |
| 26                    | 1    | 23010-038000 | CLAMP, 38            | 4    | 4   |     |     |     |     |   | W |
| (A=E01476)            |      |              |                      |      |     |     |     |     |     |   |   |
| 27                    | 1    | 121267-44760 | SPACER               |      | 1   |     |     |     |     |   | W |
| (B=E52499)            |      |              |                      |      |     |     |     |     |     |   |   |
| 28                    | 1    | 26106-100302 | BOLT, M10X 30 PLATED |      | 8   |     |     |     |     |   | W |
| (B=EXXX)              |      |              |                      |      |     |     |     |     |     |   |   |

Fig.34. RADIATOR & COOLING FAN

Fig.34 RADIATOR & COOLING FAN

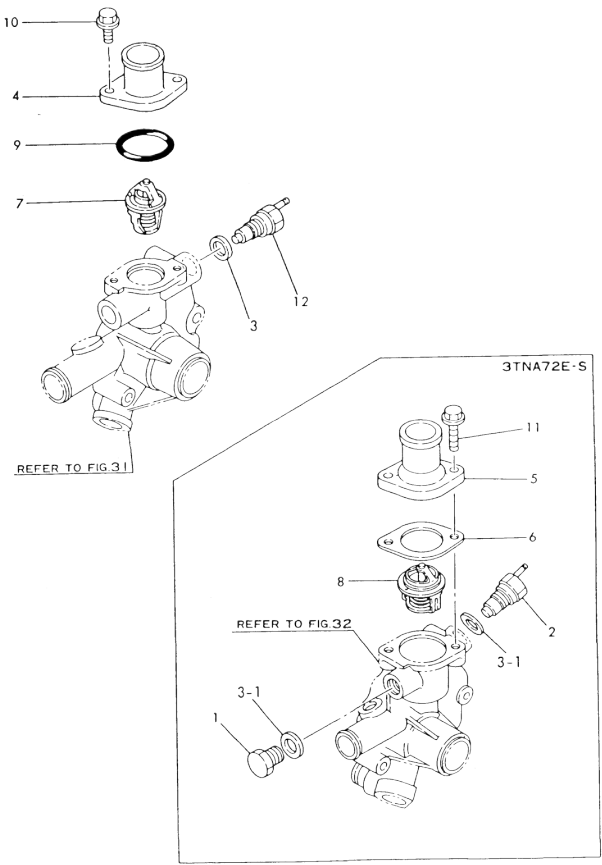


OCR10-M22401 Fig.34  
(A)=3TN66E-S  
(B)=3TNA72E-S  
(C)=3TN66E-G2  
(D)=3TNA72E-G2  
(E)=  
(F)=

| No.  | Lev. | Parts No.    | Description          | Q'ty |     |     |     |     |     | I | R |
|------|------|--------------|----------------------|------|-----|-----|-----|-----|-----|---|---|
|      |      |              |                      | (A)  | (B) | (C) | (D) | (E) | (F) |   |   |
| 1    | 1    | 119260-44500 | RADIATOR             |      |     | 1   |     |     |     |   |   |
| 2    | 1    | 171002-44502 | RADIATOR             |      |     |     | 1   |     |     |   |   |
| 2A   | 2    | 123682-44210 | CAP, RADIATOR        |      |     | 1   | 1   |     |     |   |   |
| 3    | 1    | 124764-44800 | LABEL                |      |     | 1   | 1   |     |     |   |   |
| 4    | 1    | 124764-44920 | LABEL, ANTI-FREEZING |      |     | 1   | 1   |     |     |   |   |
| 5    | 1    | 119288-49010 | PIPE, WATER          |      |     | 1   |     |     |     |   |   |
| 6    | 1    | 119688-49010 | PIPE, WATER          |      |     |     |     | 1   |     |   |   |
| 7    | 1    | 119280-49020 | PIPE, WATER          |      |     | 1   |     |     |     |   |   |
| 8    | 1    | 119645-49020 | PIPE, WATER          |      |     |     |     | 1   |     |   |   |
| 9    | 1    | 23010-038000 | CLAMP, 38            |      |     | 4   | 4   |     |     |   |   |
| 10   | 1    | 121023-44740 | FAN, COOLING         |      |     | 1   |     |     |     |   |   |
| 11   | 1    | 124700-44740 | FAN, COOLING 5X310   |      |     |     |     | 1   |     |   |   |
| 12   | 1    | 26106-060122 | BOLT, M6X 12 PLATED  |      |     | 1   |     |     |     |   |   |
| 12-1 | 1    | 26014-060162 | BOLT, M6X 16         |      |     | 4   | 4   |     |     | N |   |
|      |      |              | (C=EXXX) (D=EXXX)    |      |     |     |     |     |     |   |   |

Fig.35. THERMOSTAT

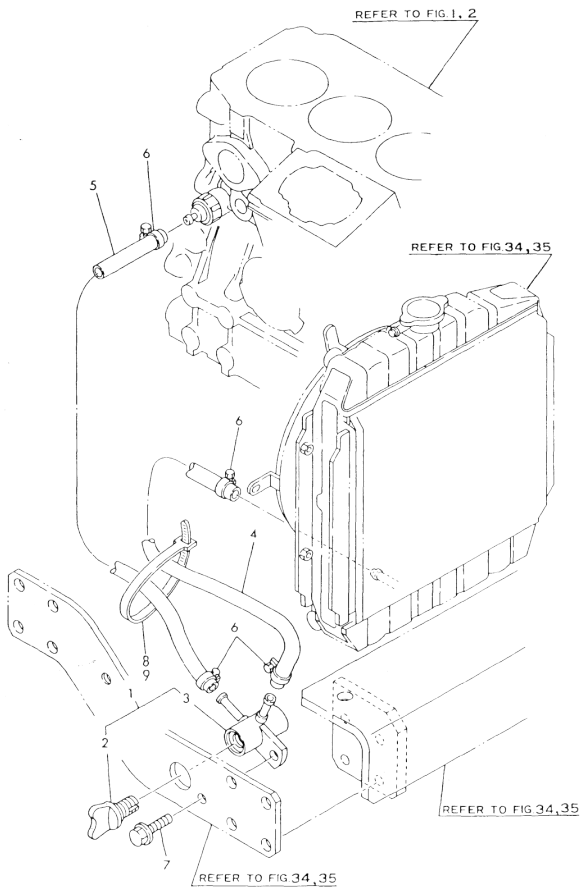
Fig. **35** THERMOSTAT



|     |      |              |                       |  |  |  |  |  |  | OCR10-M22401 Fig.35                            |   |
|-----|------|--------------|-----------------------|--|--|--|--|--|--|------------------------------------------------|---|
|     |      |              |                       |  |  |  |  |  |  | (A)=3TN66E-S<br>(B)=3TNA72E-S<br>(C)=3TN66E-G2 |   |
|     |      |              |                       |  |  |  |  |  |  | (D)=3TNA72E-G2<br>(E)=<br>(F)=                 |   |
|     |      |              |                       |  |  |  |  |  |  | Q'ty                                           |   |
|     |      |              |                       |  |  |  |  |  |  | (A) (B) (C) (D) (E) (F)                        |   |
| No. | Lev. | Parts No.    | Description           |  |  |  |  |  |  | I                                              | R |
| 1   | 1    | 121450-42450 | PLUG, M16             |  |  |  |  |  |  |                                                |   |
| 2   | 1    | 121250-44901 | SWITCH, 110           |  |  |  |  |  |  |                                                |   |
| 3   | 1    | 124465-44950 | GASKET, 16            |  |  |  |  |  |  |                                                |   |
| 3-1 | 1    | 124465-44950 | GASKET, 16            |  |  |  |  |  |  |                                                | K |
|     |      |              | (B=EXXX) (D=EXXX)     |  |  |  |  |  |  |                                                |   |
| 4   | 1    | 119260-49530 | COVER, THERMOSTAT     |  |  |  |  |  |  | 1                                              | 1 |
| 5   | 1    | 129350-49530 | COVER, THERMOSTAT     |  |  |  |  |  |  | 1                                              | 1 |
| 6   | 1    | 129350-49540 | GASKET                |  |  |  |  |  |  | 1                                              | 1 |
| 6-1 | 1    | 129350-49541 | GASKET                |  |  |  |  |  |  | 1                                              | 1 |
|     |      |              | (B=E43621) (D=E37751) |  |  |  |  |  |  |                                                |   |
| 7   | 1    | 119260-49800 | THERMOSTAT, 71        |  |  |  |  |  |  | 1                                              | 1 |
| 8   | 1    | 129350-49800 | THERMOSTAT, 71        |  |  |  |  |  |  | 1                                              | 1 |
| 9   | 1    | 24321-000350 | O-RING, 1AG35.0       |  |  |  |  |  |  | 1                                              | 1 |
| 10  | 1    | 26106-060182 | BOLT, M6X 18 PLATED   |  |  |  |  |  |  | 2                                              | 2 |
| 11  | 1    | 26106-080202 | BOLT, M8X 20 PLATED   |  |  |  |  |  |  | 2                                              | 2 |
| 12  | 1    | 121250-44901 | SWITCH, 110           |  |  |  |  |  |  | 1                                              | 1 |
|     |      |              |                       |  |  |  |  |  |  |                                                |   |
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Fig.36. COOLING WATER DRAIN

Fig. **36** COOLING WATER LINE



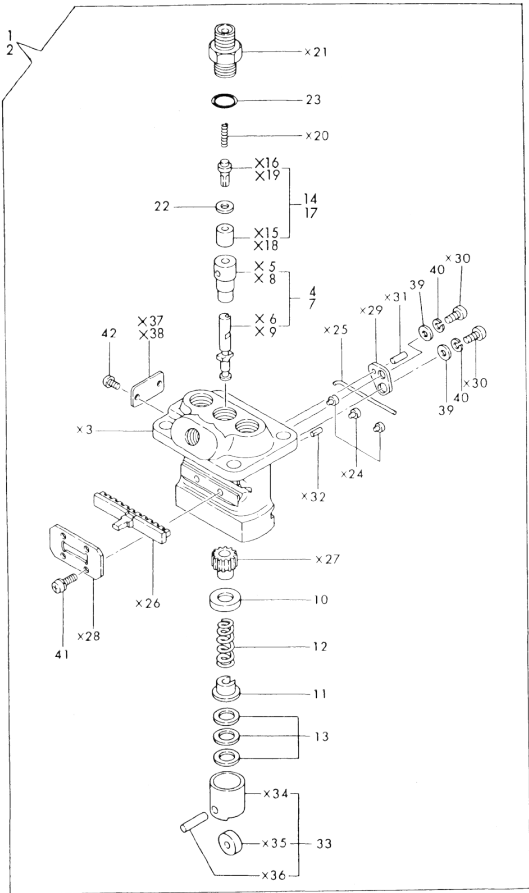
|                       |      |              |                     |     |     |     |     |     |     | OCR10-M22401 Fig.36                            |   |
|-----------------------|------|--------------|---------------------|-----|-----|-----|-----|-----|-----|------------------------------------------------|---|
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| No.                   | Lev. | Parts No.    | Description         | (A) | (B) | (C) | (D) | (E) | (F) | I                                              | R |
| 1                     | 1    | 129150-49100 | COCK ASSY, 3-WAY    | 1   | 1   | 1   | 1   |     |     |                                                |   |
| 2                     | 2    | 129150-49080 | COCK, DRAIN         | 1   | 1   | 1   | 1   |     |     |                                                |   |
| 3                     | 2    | 129150-49090 | BODY, 3-WAY COCK    | 1   | 1   | 1   | 1   |     |     |                                                |   |
| 4                     | 1    | 121023-49150 | PIPE, DRAIN L=165   | 1   | 1   |     |     |     |     |                                                |   |
| 5                     | 1    | 121750-49150 | PIPE, WATER DRAIN   | 1   | 1   |     |     |     |     |                                                |   |
| 6                     | 1    | 124766-59050 | CLIP, HOSE 12       | 4   | 4   |     |     |     |     |                                                |   |
| 7                     | 1    | 26106-080162 | BOLT, M8X 16 PLATED | 1   | 1   |     |     |     |     |                                                |   |
| 8                     | 1    | 129301-01650 | CLAMP, PIPE         | 1   | 1   |     |     |     |     |                                                |   |
| 8-1                   | 1    | 121750-59890 | BAND, 140           | 1   | 1   |     |     |     |     |                                                | N |
| (A=E03686) (B=E02649) |      |              |                     |     |     |     |     |     |     |                                                |   |
| 9                     | 1    | 121750-59890 | BAND, 140           |     |     |     | 1   | 1   |     |                                                | W |
| (C=E03973) (D=E02936) |      |              |                     |     |     |     |     |     |     |                                                |   |
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|                       |      |              |                     |     |     |     |     |     |     |                                                |   |
|                       |      |              |                     |     |     |     |     |     |     |                                                |   |
|                       |      |              |                     |     |     |     |     |     |     |                                                |   |
|                       |      |              |                     |     |     |     |     |     |     |                                                |   |
|                       |      |              |                     |     |     |     |     |     |     |                                                |   |
|                       |      |              |                     |     |     |     |     |     |     |                                                |   |
|                       |      |              |                     |     |     |     |     |     |     |                                                |   |
|                       |      |              |                     |     |     |     |     |     |     |                                                |   |
|                       |      |              |                     |     |     |     |     |     |     |                                                |   |

Fig.37. FUEL INJECTION PUMP

(A)=3TN66E-S  
(B)=3TNA72E-S  
(C)=3TN66E-G2

(D)=3TNA72E-G2  
(E)=  
(F)=

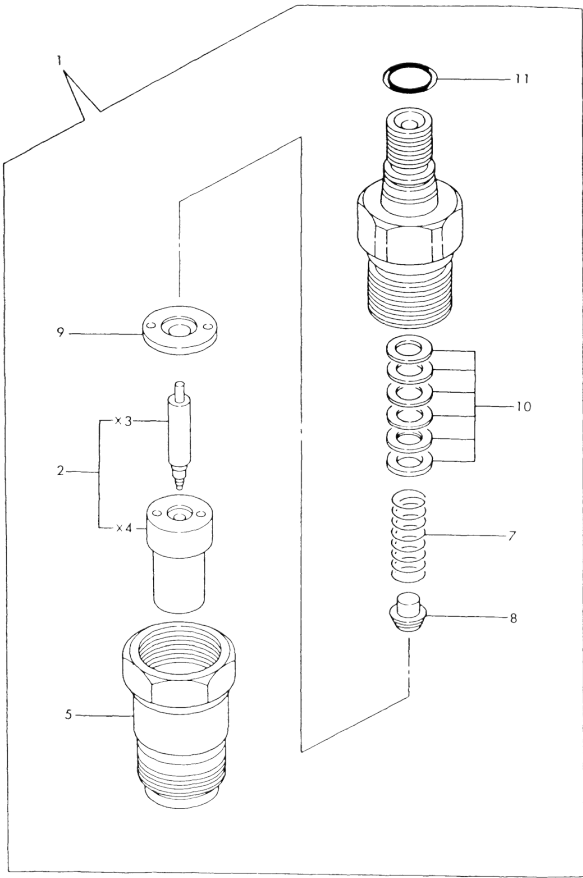
Fig. **37** FUEL INJECTION PUMP



| No. | Lev. | Parts No.    | Description          | Q'ty |     |     |     |     |     | I | R |
|-----|------|--------------|----------------------|------|-----|-----|-----|-----|-----|---|---|
|     |      |              |                      | (A)  | (B) | (C) | (D) | (E) | (F) |   |   |
| 1   | 1    | 719225-51100 | PUMP ASSY, INJECTION | 1    |     | 1   |     |     |     |   |   |
| 2   | 1    | 719621-51100 | PUMP ASSY, INJECTION |      | 1   |     | 1   |     |     |   |   |
| 4   | 2    | 119225-51100 | PLUNGER ASSY         | 3    |     | 3   |     |     |     |   |   |
| 7   | 2    | 119620-51101 | PLUNGER ASSY         |      | 3   |     | 3   |     |     |   |   |
| 10  | 2    | 119620-51170 | RETAINER, SPRING A   | 3    | 3   | 3   | 3   |     |     |   |   |
| 11  | 2    | 119620-51180 | RETAINER, SPRING B   | 3    | 3   | 3   | 3   |     |     |   |   |
| 12  | 2    | 119620-51190 | SPRING, PLUNGER      | 3    | 3   | 3   | 3   |     |     |   |   |
| 13  | 2    | 119620-51250 | SHIM SET             | 3    | 3   | 3   | 3   |     |     |   |   |
| 14  | 2    | 119225-51300 | VALVE ASSY, DELIVERY | 3    |     | 3   |     |     |     |   |   |
| 17  | 2    | 119620-51300 | VALVE ASSY, DELIVERY |      | 3   |     | 3   |     |     |   |   |
| 22  | 2    | 119620-51350 | GASKET               | 3    | 3   | 3   | 3   |     |     |   |   |
| 23  | 2    | 119620-51370 | O-RING               | 3    | 3   | 3   | 3   |     |     |   |   |
| 33  | 2    | 119620-51700 | TAPPET ASSY          | 3    | 3   | 3   | 3   |     |     |   |   |
| 39  | 2    | 22137-040000 | WASHER, 4            | 2    | 2   | 2   | 2   |     |     |   |   |
| 40  | 2    | 22217-040000 | WASHER, SPRING 4     | 2    | 2   | 2   | 2   |     |     |   |   |
| 41  | 2    | 26022-040082 | SCREW, M4X 8         | 4    | 4   | 4   | 4   |     |     |   |   |
| 42  | 2    | 26587-040102 | SCREW, M4X10         | 2    | 2   | 2   | 2   |     |     |   |   |

Fig.38. FUEL INJECTION VALVE

Fig.38 FUEL INJECTION VALVE

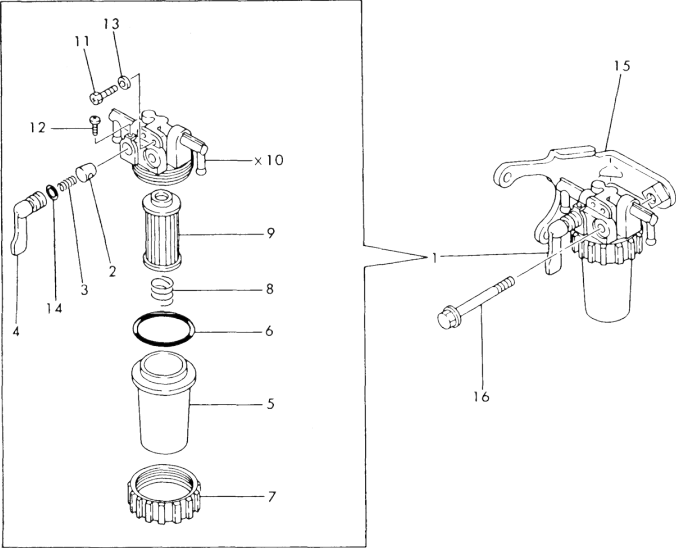


OCR10-M22401 Fig.38  
(A)=3TN66E-S  
(B)=3TNA72E-S  
(C)=3TN66E-G2  
(D)=3TNA72E-G2  
(E)=  
(F)=

| No. | Lev. | Parts No.    | Description          | Q'ty |     |     |     |     |     | I | R |
|-----|------|--------------|----------------------|------|-----|-----|-----|-----|-----|---|---|
|     |      |              |                      | (A)  | (B) | (C) | (D) | (E) | (F) |   |   |
| 1   | 1    | 719620-53100 | VALVE ASSY,INJECTION | 3    | 3   | 3   | 3   |     |     |   |   |
| 2   | 2    | 119620-53000 | VALVE ASSY,INJECTION | 3    | 3   | 3   | 3   |     |     |   |   |
| 5   | 2    | 119620-53080 | NUT, NOZZLE          | 3    | 3   | 3   | 3   |     |     |   |   |
| 7   | 2    | 119620-53120 | SPRING, NOZZLE       | 3    | 3   | 3   | 3   |     |     |   |   |
| 8   | 2    | 114250-53130 | SEAT, SPRING         | 3    | 3   | 3   | 3   |     |     |   |   |
| 9   | 2    | 119620-53140 | SPACER, VALVE STOP   | 3    | 3   | 3   | 3   |     |     |   |   |
| 10  | 2    | 114250-53400 | SHIM SET             | 3    | 3   | 3   | 3   |     |     |   |   |
| 11  | 2    | 129155-61830 | O-RING, S10          | 3    | 3   | 3   | 3   |     |     |   |   |

Fig.39. FUEL FILTER

Fig. **39** FUEL STRAINER



(A)=3TN66E-S  
(B)=3TNA72E-S  
(C)=3TN66E-G2

(D)=3TNA72E-G2  
(E)=  
(F)=

| No.  | Lev. | Parts No.                  | Description                | Q'ty |     |     |     |     |     | I | R |
|------|------|----------------------------|----------------------------|------|-----|-----|-----|-----|-----|---|---|
|      |      |                            |                            | (A)  | (B) | (C) | (D) | (E) | (F) |   |   |
| 1    | 1    | 171059-55600               | FILTER ASSY, FUEL          | 1    | 1   | 1   | 1   |     |     |   |   |
| 2    | 2    | 104200-55321               | VALVE, TAPER               | 1    | 1   | 1   | 1   |     |     |   |   |
| 3    | 2    | 104200-55330               | SPRING, VALVE              | 1    | 1   | 1   | 1   |     |     |   |   |
| 4    | 2    | 104200-55341               | HANDLE                     | 1    | 1   | 1   | 1   |     |     |   |   |
| 5    | 2    | 121254-55510               | COVER                      | 1    | 1   | 1   | 1   |     |     |   |   |
| 6    | 2    | 102103-55520               | O-RING                     | 1    | 1   | 1   | 1   |     |     |   |   |
| 7    | 2    | 110250-55610               | RING, RETAINING            | 1    | 1   | 1   | 1   |     |     |   |   |
| 8    | 2    | 121250-55620               | SPRING                     | 1    | 1   | 1   | 1   |     |     |   |   |
| 9    | 2    | 124550-55700               | FILTER, FUEL L=90          | 1    | 1   | 1   | 1   |     |     |   |   |
| 11   | 2    | 101720-55750               | PLUG, 6                    | 2    | 2   | 2   | 2   |     |     |   |   |
| 12   | 2    | 104200-55750               | SCREW, M4                  | 1    | 1   | 1   | 1   |     |     |   |   |
| 13   | 2    | 23418-060000               | GASKET, 6X1.0              | 2    | 2   | 2   | 2   |     |     |   |   |
| 14   | 2    | 24311-240100               | O-RING, 1AP10A             | 1    | 1   | 1   | 1   |     |     |   |   |
| 15   | 1    | 119288-55900               | BRACKET, FILTER            | 1    | 1   | 1   | 1   |     |     |   |   |
| 16   | 1    | 26106-080652               | BOLT, M8X 65 PLATED        | 1    | 1   | 1   | 1   |     |     |   |   |
| 16-1 | 1    | 26014-080702<br>(A=E17657) | BOLT, M8X 70<br>(C=E16975) | 1    |     | 1   |     |     |     |   | R |

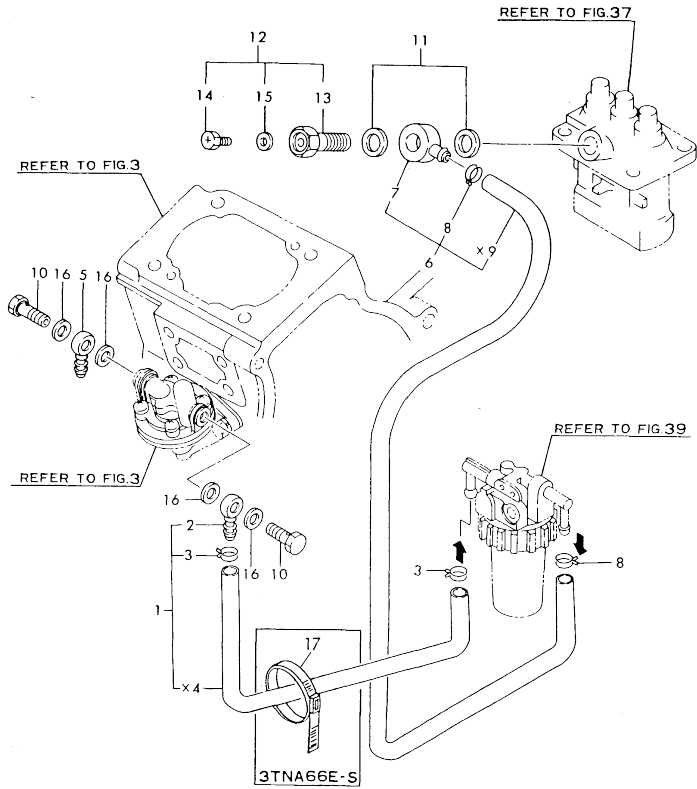
Fig. 40 FUEL INJECTION LINE



| No.  | Lev. | Parts No.    | Description          | Qty |     |     |     |     |     | I | R |
|------|------|--------------|----------------------|-----|-----|-----|-----|-----|-----|---|---|
|      |      |              |                      | (A) | (B) | (C) | (D) | (E) | (F) |   |   |
| 1    | 1    | 129150-59120 | RETAINER, PIPE       | 1   | 1   | 1   | 1   |     |     |   |   |
| 4    | 2    | 129150-59130 | BOLT, M4X12          | 2   | 2   | 2   | 2   |     |     |   |   |
| 5    | 1    | 119260-59810 | PIPE ASSY, INJECTION | 1   |     | 1   |     |     |     |   |   |
| 5-1  | 1    | 119225-59810 | PIPE ASSY, INJECTION | 1   |     | 1   |     |     |     |   | R |
| 6    | 1    | 119620-59810 | PIPE ASSY, INJECTION |     | 1   |     | 1   |     |     |   |   |
| 6-1  | 1    | 119620-59811 | PIPE ASSY, INJECTION |     | 1   |     | 1   |     |     |   | R |
| 7    | 1    | 119260-59820 | PIPE ASSY, INJECTION | 1   |     | 1   |     |     |     |   |   |
| 8    | 1    | 119620-59820 | PIPE ASSY, INJECTION |     | 1   |     | 1   |     |     |   |   |
| 8-1  | 1    | 119620-59821 | PIPE ASSY, INJECTION |     | 1   |     | 1   |     |     |   | R |
| 9    | 1    | 119260-59830 | PIPE ASSY, INJECTION | 1   |     | 1   |     |     |     |   |   |
| 10   | 1    | 119620-59830 | PIPE ASSY, INJECTION |     | 1   |     | 1   |     |     |   |   |
| 10-1 | 1    | 119620-59831 | PIPE ASSY, INJECTION |     | 1   |     | 1   |     |     |   | R |

Fig.41. FUEL LINE

Fig.41 FUEL LINE

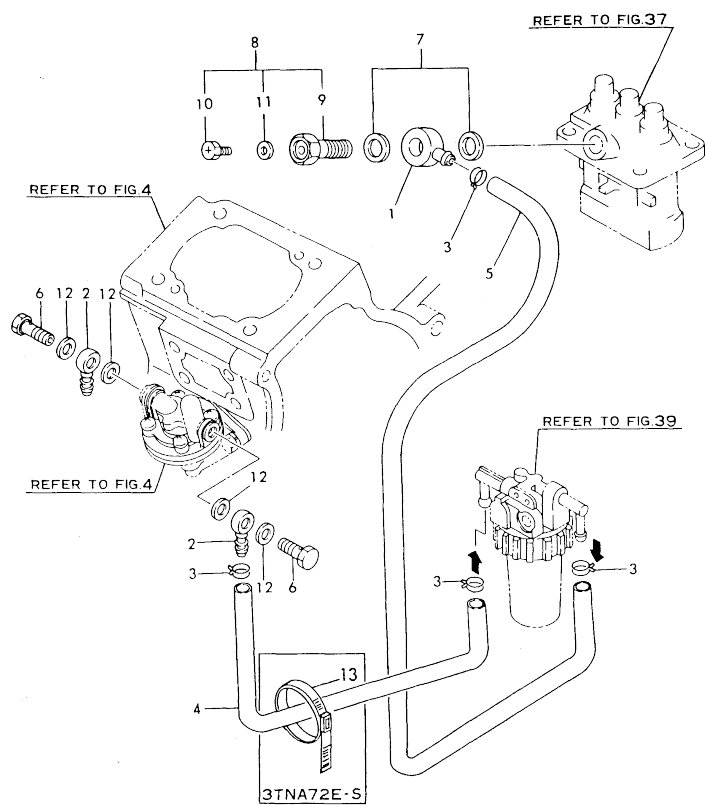


(A)=3TN66E-S  
(B)=3TNA72E-S  
(C)=3TN66E-G2

(D)=3TNA72E-G2  
(E)=  
(F)=

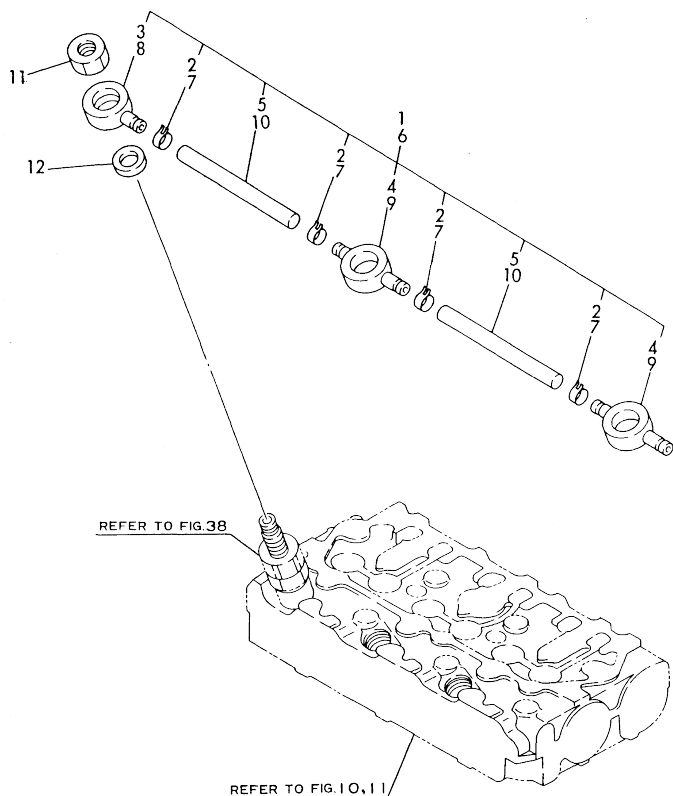
| No.        | Lev. | Parts No.    | Description          | Q'ty |     |     |     |     |     | I | R |
|------------|------|--------------|----------------------|------|-----|-----|-----|-----|-----|---|---|
|            |      |              |                      | (A)  | (B) | (C) | (D) | (E) | (F) |   |   |
| 1          | 1    | 119260-59020 | PIPE ASSY, D12XL400  | 1    | 1   |     |     |     |     |   |   |
| 2          | 2    | 104264-59030 | JOINT, PIPE 8        | 1    | 1   |     |     |     |     |   |   |
| 3          | 2    | 124766-59050 | CLIP, HOSE 12        | 2    | 2   |     |     |     |     |   |   |
| 5          | 1    | 104264-59030 | JOINT, PIPE 8        | 1    | 1   |     |     |     |     |   |   |
| 6          | 1    | 119260-59030 | PIPE, FUEL           | 1    | 1   |     |     |     |     |   |   |
| 7          | 2    | 101304-59020 | JOINT, PIPE 12       | 1    | 1   |     |     |     |     |   |   |
| 8          | 2    | 124766-59050 | CLIP, HOSE 12        | 2    | 2   |     |     |     |     |   |   |
| 10         | 1    | 105582-59150 | BOLT, PIPE JOINT     | 2    | 2   |     |     |     |     |   |   |
| 11         | 1    | 104200-59170 | GASKET, 12           | 2    | 2   |     |     |     |     |   |   |
| 12         | 1    | 103854-59191 | BOLT ASSY, JOINT M12 | 1    | 1   |     |     |     |     |   |   |
| 13         | 2    | 103854-59201 | BOLT, PIPE JOINT M12 | 1    | 1   |     |     |     |     |   |   |
| 14         | 2    | 124060-59380 | PLUG, 6              | 1    | 1   |     |     |     |     |   |   |
| 15         | 2    | 43400-500390 | SEAL WASHER 6        | 1    | 1   |     |     |     |     |   |   |
| 16         | 1    | 23414-080012 | GASKET, 8X1.0        | 4    | 4   |     |     |     |     |   |   |
| 17         | 1    | 121750-59890 | BAND, 140            | 1    |     |     |     |     |     |   | W |
| (A=E03686) |      |              |                      |      |     |     |     |     |     |   |   |

Fig. 42 FUEL LINE



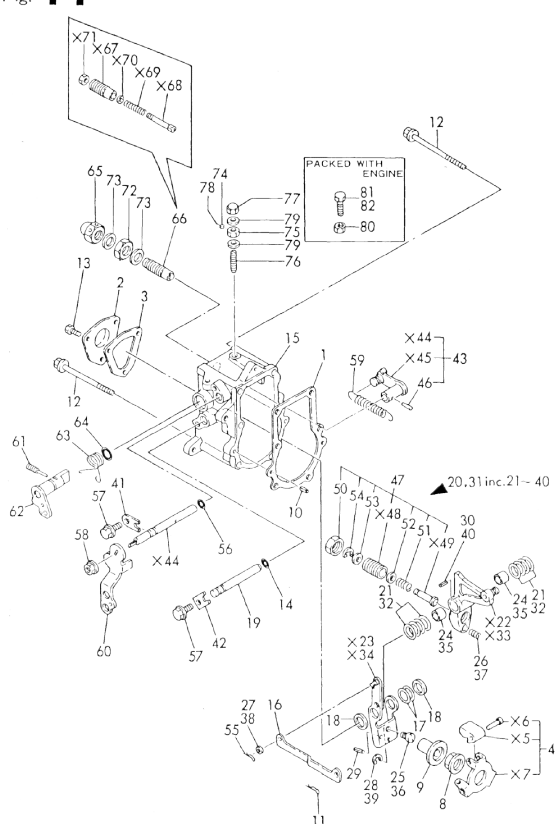
| No. | Lev. | Parts No.    | Description          | (A) | (B) | (C) | (D) | (E) | (F) | I | R |
|-----|------|--------------|----------------------|-----|-----|-----|-----|-----|-----|---|---|
| 1   | 1    | 101304-59020 | JOINT, PIPE 12       |     | 1   |     | 1   |     |     |   |   |
| 2   | 1    | 104264-59030 | JOINT, PIPE 8        |     | 2   |     | 2   |     |     |   |   |
| 3   | 1    | 124766-59050 | CLIP, HOSE 12        |     | 4   |     | 4   |     |     |   |   |
| 4   | 1    | 121236-59080 | PIPE, FUEL D12X400   |     | 1   |     | 1   |     |     |   |   |
| 5   | 1    | 124160-59080 | PIPE, FUEL D12X220   |     | 1   |     | 1   |     |     |   |   |
| 6   | 1    | 105582-59150 | BOLT, PIPE JOINT     |     | 2   |     | 2   |     |     |   |   |
| 7   | 1    | 104200-59170 | GASKET, 12           |     | 2   |     | 2   |     |     |   |   |
| 8   | 1    | 103854-59191 | BOLT ASSY, JOINT M12 |     | 1   |     | 1   |     |     |   |   |
| 9   | 2    | 103854-59201 | BOLT, PIPE JOINT M12 |     | 1   |     | 1   |     |     |   |   |
| 10  | 2    | 124060-59380 | PLUG, 6              |     | 1   |     | 1   |     |     |   |   |
| 11  | 2    | 43400-500390 | SEAL WASHER 6        |     | 1   |     | 1   |     |     |   |   |
| 12  | 1    | 23414-080012 | GASKET, 8X1.0        |     | 4   |     | 4   |     |     |   |   |
| 13  | 1    | 121750-59890 | BAND, 140            |     | 1   |     |     |     |     |   | W |

Fig. **43** FUEL RETURN LINE



| No.        | Lev. | Parts No.    | Description       | (A) | (B) | (C) | (D) | (E) | (F) | I | R |
|------------|------|--------------|-------------------|-----|-----|-----|-----|-----|-----|---|---|
| 1          | 1    | 119260-59540 | PIPE ASSY, RETURN | 1   |     | 1   |     |     |     |   |   |
| 2          | 2    | 124066-59100 | CLIP, HOSE 8      | 4   |     | 4   |     |     |     |   |   |
| 3          | 2    | 119260-59520 | JOINT             | 1   |     | 1   |     |     |     |   |   |
| 4          | 2    | 119260-59530 | JOINT             | 2   |     | 2   |     |     |     |   |   |
| 5          | 2    | 119260-59550 | PIPE, FUEL        | 2   |     | 2   |     |     |     |   |   |
| 6          | 1    | 119620-59540 | PIPE ASSY, FUEL   |     | 1   |     |     | 1   |     |   |   |
| 7          | 2    | 124066-59100 | CLIP, HOSE 8      |     | 4   |     |     | 4   |     |   |   |
| 8          | 2    | 129155-59520 | JOINT             |     | 1   |     |     | 1   |     |   |   |
| 8-1        | 2    | 119260-59520 | JOINT             |     | 1   |     |     | 1   |     |   | N |
| (B=E14948) |      |              | (D=E13024)        |     |     |     |     |     |     |   |   |
| 9          | 2    | 129155-59530 | JOINT             |     | 2   |     |     | 2   |     |   |   |
| 9-1        | 2    | 119260-59530 | JOINT             |     | 2   |     |     | 2   |     |   | N |
| (B=E14948) |      |              | (D=E13024)        |     |     |     |     |     |     |   |   |
| 10         | 2    | 105025-59550 | PIPE, FUEL RETURN |     | 2   |     |     | 2   |     |   |   |
| 11         | 1    | 119620-59700 | NUT, NOZZLE       | 3   | 3   | 3   | 3   |     |     |   |   |
| 12         | 1    | 23414-140000 | GASKET, 14X1.0    | 3   | 3   | 3   | 3   |     |     |   |   |

Fig. 44 GOVERNOR



Remarks  
(1) SELECTIVE PARTS : CERTAIN THE CLASSIFICATION MARK, THEN PLACE YOUR ORDER. (ILLUSTRATION)

|                                             |      |              |                      | (A)=3TN66E-S<br>(B)=3TN72E-S<br>(C)=3TN66E-G2 | (D)=3TN72E-G2<br>(E)=<br>(F)= |     |     |     |     |   |   |
|---------------------------------------------|------|--------------|----------------------|-----------------------------------------------|-------------------------------|-----|-----|-----|-----|---|---|
| No.                                         | Lev. | Parts No.    | Description          | (A)                                           | (B)                           | (C) | (D) | (E) | (F) | I | R |
| 1                                           | 1    | 119660-61051 | GASKET               | 1                                             | 1                             | 1   | 1   |     |     |   |   |
| 1-1                                         | 1    | 119660-61052 | GASKET               | 1                                             | 1                             | 1   | 1   |     |     | N |   |
| (A=E23030) (B=E43621) (C=E23602) (D=E37750) |      |              |                      |                                               |                               |     |     |     |     |   |   |
| 2                                           | 1    | 119660-61060 | COVER, GOVERNOR CASE | 1                                             | 1                             | 1   | 1   |     |     |   |   |
| 3                                           | 1    | 119660-61070 | GASKET               | 1                                             | 1                             | 1   | 1   |     |     |   |   |
| 3-1                                         | 1    | 119660-61071 | GASKET               | 1                                             | 1                             | 1   | 1   |     |     | N |   |
| (A=E23030) (B=E43621) (C=E23602) (D=E37750) |      |              |                      |                                               |                               |     |     |     |     |   |   |
| 4                                           | 1    | 119600-61200 | WEIGHT ASSY,GOVERNOR | 1                                             | 1                             | 1   | 1   |     |     |   |   |
| 8                                           | 1    | 119660-61300 | NUT                  | 1                                             | 1                             | 1   | 1   |     |     |   |   |
| 9                                           | 1    | 119660-61341 | SLEEVE               | 1                                             | 1                             | 1   | 1   |     |     |   |   |
| 10                                          | 1    | 22351-040010 | PIN, SPRING 4.0X10   | 2                                             | 2                             | 2   | 2   |     |     |   |   |
| 11                                          | 1    | 22360-060000 | PIN, SNAP 6          | 1                                             | 1                             | 1   | 1   |     |     |   |   |
| 12                                          | 1    | 26106-080702 | BOLT, M6X 70 PLATED  | 6                                             | 6                             | 6   | 6   |     |     |   |   |
| 13                                          | 1    | 26116-050102 | BOLT, MSX 10 PLATED  | 3                                             | 3                             | 3   | 3   |     |     |   |   |
| 14                                          | 1    | 129155-51280 | O-RING, S6           | 1                                             | 1                             | 1   | 1   |     |     |   |   |
| 15                                          | 1    | 119660-61013 | CASE, GOVERNOR       | 1                                             | 1                             | 1   | 1   |     |     |   |   |
| 16                                          | 1    | 119660-61121 | LINK, NO MARK        | 1                                             | 1                             | 1   | 1   |     |     |   | 1 |
| 16A                                         | 1    | 119660-61140 | LINK, MARK :2        | 1                                             | 1                             | 1   | 1   |     |     | W | 1 |
| (A=E14053) (B=E17007) (C=E11904) (D=E17064) |      |              |                      |                                               |                               |     |     |     |     |   |   |
| 16B                                         | 1    | 119660-61150 | LINK, MARK :3        | 1                                             | 1                             | 1   | 1   |     |     | W | 1 |
| (A=E14053) (B=E17007) (C=E11904) (D=E17064) |      |              |                      |                                               |                               |     |     |     |     |   |   |
| 17                                          | 1    | 119660-61460 | SHIM SET             | 1                                             | 1                             | 1   | 1   |     |     |   |   |
| 18                                          | 1    | 129155-61480 | SPACER ASSY          | 2                                             | 2                             | 2   | 2   |     |     |   |   |
| 19                                          | 1    | 119660-61491 | SHAFT                | 1                                             | 1                             | 1   | 1   |     |     |   |   |
| 20                                          | 1    | 119660-61500 | LEVER ASSY, GOVERNOR | 1                                             | 1                             | 1   | 1   |     |     |   |   |
| 20-1                                        | 1    | 119656-61500 | LEVER ASSY, GOVERNOR | 1                                             | 1                             | 1   | 1   |     |     | S |   |
| (A=E07809) (C=E06944)                       |      |              |                      |                                               |                               |     |     |     |     |   |   |
| 21                                          | 2    | 174307-51700 | SHIM SET             | 2                                             | 2                             | 2   | 2   |     |     |   |   |
| 24                                          | 2    | 129155-61530 | BUSH                 | 2                                             | 2                             | 2   | 2   |     |     |   |   |
| 24-1                                        | 2    | 121450-61520 | BEARING, NEEDLE 8    | 2                                             | 2                             | 2   | 2   |     |     | S |   |
| (A=E00483) (C=E00531)                       |      |              |                      |                                               |                               |     |     |     |     |   |   |
| 25                                          | 2    | 119600-61540 | SHIFTER              | 1                                             | 1                             | 1   | 1   |     |     |   |   |
| 26                                          | 2    | 119600-61650 | SPRING, STARTING     | 1                                             | 1                             | 1   | 1   |     |     |   |   |
| 26-1                                        | 2    | 119600-61651 | SPRING, STARTING     | 1                                             | 1                             | 1   | 1   |     |     | S |   |
| (A=E07809) (C=E06944)                       |      |              |                      |                                               |                               |     |     |     |     |   |   |
| 27                                          | 2    | 22117-040000 | WASHER, 4            | 1                                             | 1                             | 1   | 1   |     |     |   |   |
| 28                                          | 2    | 22272-000040 | RING, E- 4           | 1                                             | 1                             | 1   | 1   |     |     |   |   |
| 29                                          | 2    | 22351-020004 | PIN, SPRING 2.0X 4   | 1                                             | 1                             | 1   | 1   |     |     |   |   |
| 30                                          | 2    | 22351-030014 | PIN, SPRING 3.0X14   | 1                                             | 1                             | 1   | 1   |     |     |   |   |
| 31                                          | 1    | 119660-61501 | LEVER ASSY, GOVERNOR | 1                                             | 1                             | 1   | 1   |     |     |   |   |
| 31-1                                        | 1    | 119656-61500 | LEVER ASSY, GOVERNOR | 1                                             | 1                             | 1   | 1   |     |     | S |   |
| (B=E14948) (D=E06154)                       |      |              |                      |                                               |                               |     |     |     |     |   |   |
| 32                                          | 2    | 174307-51700 | SHIM SET             | 2                                             | 2                             | 2   | 2   |     |     |   |   |
| 35                                          | 2    | 129155-61530 | BUSH                 | 2                                             | 2                             | 2   | 2   |     |     |   |   |
| 35-1                                        | 2    | 121450-61520 | BEARING, NEEDLE 8    | 2                                             | 2                             | 2   | 2   |     |     | S |   |
| (B=E00583) (D=E00581)                       |      |              |                      |                                               |                               |     |     |     |     |   |   |
| 36                                          | 2    | 129155-61540 | SHIFTER              | 1                                             | 1                             | 1   | 1   |     |     |   |   |
| 36-1                                        | 2    | 119600-61540 | SHIFTER              | 1                                             | 1                             | 1   | 1   |     |     | S |   |
| (B=E14948) (D=E06154)                       |      |              |                      |                                               |                               |     |     |     |     |   |   |
| 37                                          | 2    | 119660-61651 | SPRING, STARTING     | 1                                             | 1                             | 1   | 1   |     |     |   |   |
| 38                                          | 2    | 22117-040000 | WASHER, 4            | 1                                             | 1                             | 1   | 1   |     |     |   |   |

N:Old  $\xrightarrow{\text{Yes}} \text{New. Q:Old} \xrightarrow{\text{No}} \text{New. R:Old} \xrightarrow{\text{Yes}} \text{New. S:Old} \xrightarrow{\text{No}} \text{New. W:Add. Z:Discontinued. F:Interchangeable by set. K:Q'ty Change}$   
 ++ CONTINUE ++  
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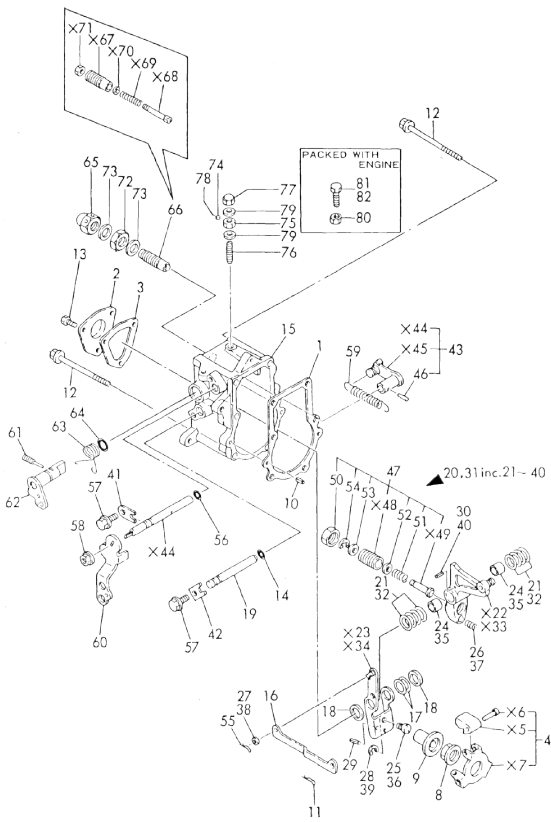
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Fig.44. GOVERNOR

(A)=3TN66E-S  
(B)=3TNA72E-S  
(C)=3TN66E-G2

(D)=3TNA72E-G2  
(E)=  
(F)=

Fig. **44** GOVERNOR

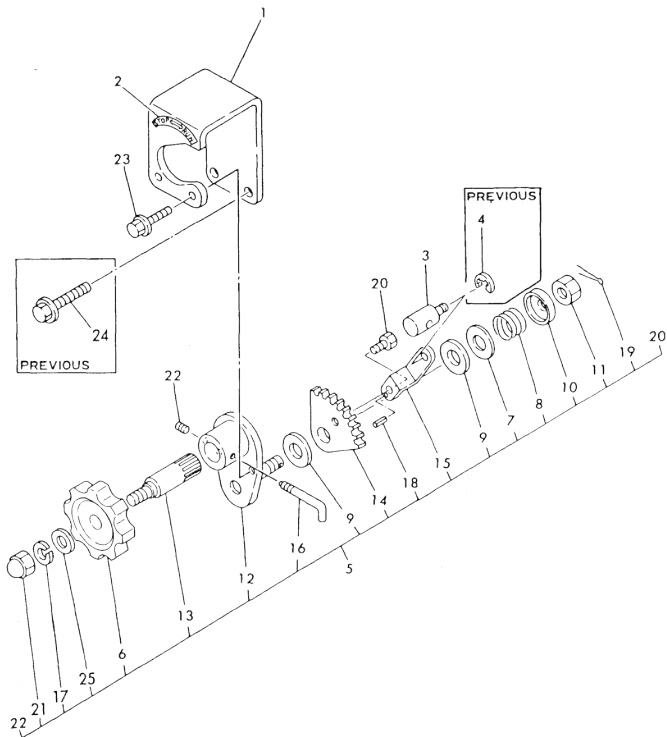


| No.                                         | Lev. | Parts No.    | Description         | Q'ty |     |     |     |     |     | I | R |
|---------------------------------------------|------|--------------|---------------------|------|-----|-----|-----|-----|-----|---|---|
|                                             |      |              |                     | (A)  | (B) | (C) | (D) | (E) | (F) |   |   |
| 39                                          | 2    | 22272-000040 | RING, E- 4          |      | 1   |     |     |     |     |   |   |
| 40                                          | 2    | 22351-030014 | PIN, SPRING 3.0X14  |      | 1   |     | 1   |     |     |   |   |
| 40A                                         | 2    | 22351-020004 | PIN, SPRING 2.0X 4  |      | 1   |     | 1   |     |     | W |   |
| (B=E14948) (D=E06154)                       |      |              |                     |      |     |     |     |     |     |   |   |
| 41                                          | 1    | 119600-61900 | RETAINER, SHAFT     | 1    | 1   | 1   | 1   |     |     |   |   |
| 42                                          | 1    | 119660-61901 | RETAINER, SHAFT     | 1    | 1   | 1   | 1   |     |     |   |   |
| 43                                          | 1    | 119621-66091 | SHAFT ASSY          | 1    | 1   | 1   | 1   |     |     |   |   |
| 46                                          | 2    | 22322-030160 | PIN, TAPER 3X16     | 1    | 1   | 1   | 1   |     |     |   |   |
| 47                                          | 1    | 119600-66720 | ANGLEICH ASSY       | 1    | 1   | 1   | 1   |     |     |   |   |
| 50                                          | 1    | 129155-61590 | NUT, LOCK           | 1    | 1   | 1   | 1   |     |     |   |   |
| 51                                          | 2    | 129156-61600 | SPRING, ANGLEIGH    | 1    | 1   | 1   | 1   |     |     |   |   |
| 52                                          | 2    | 129555-61800 | SHIM SET            | 1    | 1   | 1   | 1   |     |     |   |   |
| 53                                          | 2    | 22117-050000 | WASHER, 5           | 1    | 1   | 1   | 1   |     |     |   |   |
| 54                                          | 2    | 22272-000040 | RING, E- 4          | 1    | 1   | 1   | 1   |     |     |   |   |
| 55                                          | 1    | 22360-040000 | PIN, SNAP 4         | 1    | 1   | 1   | 1   |     |     |   |   |
| 56                                          | 1    | 24341-000070 | O-RING, 1AS7.0      | 1    | 1   | 1   | 1   |     |     |   |   |
| 57                                          | 1    | 26106-060102 | BOLT, M6X 10 PLATED | 2    | 2   | 2   | 2   |     |     |   |   |
| 58                                          | 1    | 194990-22050 | NUT, M8             | 1    | 1   | 1   | 1   |     |     |   |   |
| 59                                          | 1    | 119600-66020 | SPRING, REGULATOR   | 1    | 1   | 1   | 1   |     |     |   |   |
| 60                                          | 1    | 119621-66051 | LEVER, REGULATOR    | 1    | 1   | 1   | 1   |     |     |   |   |
| 61                                          | 1    | 124250-03640 | SCREW               | 1    | 1   | 1   | 1   |     |     |   |   |
| 62                                          | 1    | 119600-66521 | HANDLE, STOP        | 1    | 1   | 1   | 1   |     |     |   |   |
| 63                                          | 1    | 119600-66681 | SPRING, RETURN      | 1    | 1   | 1   | 1   |     |     |   |   |
| 64                                          | 1    | 24311-240100 | O-RING, 1AP10A      | 1    | 1   | 1   | 1   |     |     |   |   |
| 65                                          | 1    | 129100-61930 | NUT, CAP            | 1    | 1   | 1   | 1   |     |     |   |   |
| 66A                                         | 1    | 119260-66540 | LIMITER ASSY, FUEL  |      |     |     |     |     |     |   |   |
| 66B                                         | 1    | 119600-66530 | LIMITER ASSY, FUEL  | 1    | 1   |     | 1   |     |     |   |   |
| 72                                          | 1    | 124772-66750 | NUT, LOCK M12       | 1    | 1   | 1   | 1   |     |     |   |   |
| 73                                          | 1    | 43400-500450 | SEAL WASHER 12      | 2    | 2   | 2   | 2   |     |     |   |   |
| 74                                          | 1    | 135210-61090 | LEAD                | 1    | 1   | 1   | 1   |     |     |   |   |
| 75                                          | 1    | 124550-66370 | NUT, M6             | 1    | 1   | 1   | 1   |     |     |   |   |
| 76                                          | 1    | 119660-66830 | SCREW               | 1    | 1   | 1   | 1   |     |     |   |   |
| 76-1                                        | 1    | 121575-66830 | SCREW               | 1    | 1   | 1   | 1   |     |     | N |   |
| (A=E14053) (B=E17795) (C=E13198) (D=E18549) |      |              |                     |      |     |     |     |     |     |   |   |
| 77                                          | 1    | 119600-66840 | NUT, CAP            | 1    | 1   | 1   | 1   |     |     |   |   |
| 78                                          | 1    | 22451-060000 | WIRE, 0.6           | 1    | 1   | 1   | 1   |     |     |   |   |
| 79                                          | 1    | 43400-500400 | SEAL WASHER 6       | 2    | 2   | 2   | 2   |     |     |   |   |
| 80                                          | 1    | 26756-060002 | NUT, LOCK M6        |      |     | 1   | 1   |     |     | W |   |
| (C=E13198) (D=E18549)                       |      |              |                     |      |     |     |     |     |     |   |   |
| 81                                          | 1    | 26116-060304 | BOLT, M6X 30 PLATED |      |     |     |     | 1   |     | R |   |
| (D=E01486)                                  |      |              |                     |      |     |     |     |     |     |   |   |
| 82                                          | 1    | 26116-060302 | BOLT, M6X 30 PLATED |      |     | 1   |     |     |     | W |   |
| (C=E0000)                                   |      |              |                     |      |     |     |     |     |     |   |   |

Remarks  
(1) SELECTIVE PARTS : CERTAIN THE CLASSIFICATION MARK, THEN PLACE YOUR ORDER. (ILLUSTRATION)

Fig.45. ENGINE CONTROL DEVICE

Fig.45 ENGINE CONTROL DEVICE



|                                             |      |              |                     |     |     |     |     |     |     | 0CR10-M22401 Fig.45                            |   |
|---------------------------------------------|------|--------------|---------------------|-----|-----|-----|-----|-----|-----|------------------------------------------------|---|
|                                             |      |              |                     |     |     |     |     |     |     | (A)=3TN66E-S<br>(B)=3TNA72E-S<br>(C)=3TN66E-G2 |   |
|                                             |      |              |                     |     |     |     |     |     |     | (D)=3TNA72E-G2<br>(E)=<br>(F)=                 |   |
|                                             |      |              |                     |     |     |     |     |     |     | Q'ty                                           |   |
|                                             |      |              |                     |     |     |     |     |     |     | (A) (B) (C) (D) (E) (F)                        |   |
|                                             |      |              |                     |     |     |     |     |     |     | I R                                            |   |
| No.                                         | Lev. | Parts No.    | Description         | (A) | (B) | (C) | (D) | (E) | (F) |                                                |   |
| 1                                           | 1    | 119888-66110 | BRACKET             | 1   | 1   | 1   | 1   |     |     |                                                |   |
| 2                                           | 1    | 119888-66140 | LABEL, INSTRUCTION  | 1   | 1   | 1   | 1   |     |     |                                                |   |
| 2-1                                         | 1    | 170064-67210 | LABEL, HANDLE       | 1   | 1   | 1   | 1   |     |     |                                                | S |
| (A=E0000) (B=E0000) (C=E0000) (D=E0000)     |      |              |                     |     |     |     |     |     |     |                                                |   |
| 3                                           | 1    | 119888-66130 | PIVOT               | 1   | 1   | 1   | 1   |     |     |                                                |   |
| 4                                           | 1    | 22272-000050 | RING, E- 5          | 1   | 1   | 1   | 1   |     |     |                                                | Z |
| (A=E0000) (B=E0000) (C=E0000) (D=E0000)     |      |              |                     |     |     |     |     |     |     |                                                |   |
| 5                                           | 1    | 171048-67010 | CONTROLLER ASSY     | 1   | 1   | 1   | 1   |     |     |                                                |   |
| 6                                           | 2    | 126650-66020 | HANDLE, REGULATOR   | 1   | 1   | 1   | 1   |     |     |                                                |   |
| 7                                           | 2    | 171102-66080 | WASHER              | 1   | 1   | 1   | 1   |     |     |                                                |   |
| 8                                           | 2    | 104200-66820 | SPRING              | 1   | 1   | 1   | 1   |     |     |                                                |   |
| 9                                           | 2    | 104200-66830 | PLATE, FRICTION     | 2   | 2   | 2   | 2   |     |     |                                                |   |
| 10                                          | 2    | 104200-66850 | WASHER              | 1   | 1   | 1   | 1   |     |     |                                                |   |
| 11                                          | 2    | 104200-66860 | NUT                 | 1   | 1   | 1   | 1   |     |     |                                                |   |
| 12                                          | 2    | 171085-67100 | BRACKET             | 1   | 1   | 1   | 1   |     |     |                                                |   |
| 13                                          | 2    | 171085-67110 | SHAFT, DRIVE        | 1   | 1   | 1   | 1   |     |     |                                                |   |
| 14                                          | 2    | 171085-67120 | GEAR                | 1   | 1   | 1   | 1   |     |     |                                                |   |
| 15                                          | 2    | 171048-67130 | LEVER               | 1   | 1   | 1   | 1   |     |     |                                                |   |
| 16                                          | 2    | 171085-67140 | STOPPER             | 1   | 1   | 1   | 1   |     |     |                                                |   |
| 16-1                                        | 2    | 171048-67140 | STOPPER             | 1   | 1   | 1   | 1   |     |     |                                                | S |
| (A=E09724) (B=E14948) (C=E09238) (D=E08933) |      |              |                     |     |     |     |     |     |     |                                                |   |
| 17                                          | 2    | 22217-100000 | WASHER, SPRING 10   | 1   | 1   | 1   | 1   |     |     |                                                |   |
| 18                                          | 2    | 22351-020006 | PIN, SPRING 2.0X 6  | 1   | 1   | 1   | 1   |     |     |                                                |   |
| 19                                          | 2    | 22411-200150 | COTTER PIN 2.0X 15  | 1   | 1   | 1   | 1   |     |     |                                                |   |
| 20                                          | 2    | 26116-060082 | BOLT, M6X 8 PLATED  | 1   | 1   | 1   | 1   |     |     |                                                |   |
| 21                                          | 2    | 26657-100002 | NUT, CAP M10        | 1   | 1   | 1   | 1   |     |     |                                                |   |
| 22                                          | 2    | 26979-050052 | SCREW, M5X 5        | 1   | 1   | 1   | 1   |     |     |                                                |   |
| 22-1                                        | 2    | 26921-050122 | SCREW, M5X12        | 1   | 1   | 1   | 1   |     |     |                                                | S |
| (A=E07809) (B=E14948) (C=E06944) (D=E06154) |      |              |                     |     |     |     |     |     |     |                                                |   |
| 23                                          | 1    | 26106-060102 | BOLT, M6X 10 PLATED | 2   | 2   | 2   | 2   |     |     |                                                |   |
| 24                                          | 1    | 26106-080122 | BOLT, M8X 12 PLATED | 2   | 2   | 2   | 2   |     |     |                                                | Z |
| (A=E0000) (B=E0000) (C=E0000) (D=E0000)     |      |              |                     |     |     |     |     |     |     |                                                |   |
| 25                                          | 1    | 22117-100000 | WASHER, 10          | 1   | 1   | 1   | 1   |     |     |                                                | W |
| (A=E0000) (B=E0000) (C=E0000) (D=E0000)     |      |              |                     |     |     |     |     |     |     |                                                |   |
|                                             |      |              |                     |     |     |     |     |     |     |                                                |   |
|                                             |      |              |                     |     |     |     |     |     |     |                                                |   |
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|                                             |      |              |                     |     |     |     |     |     |     |                                                |   |
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Fig. **46** ENGINE CONTROL

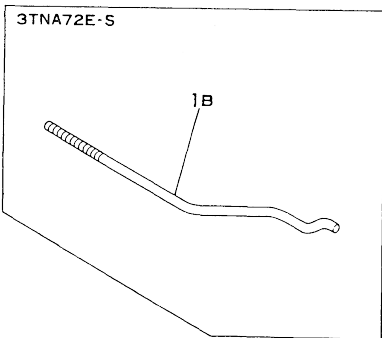
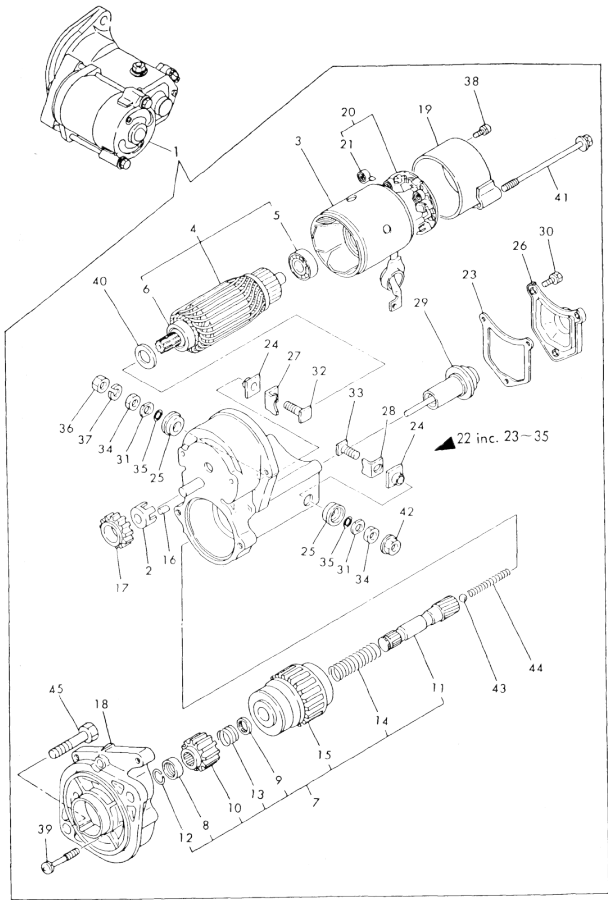


Fig.47. STARTER

Fig.47 STARTING MOTOR

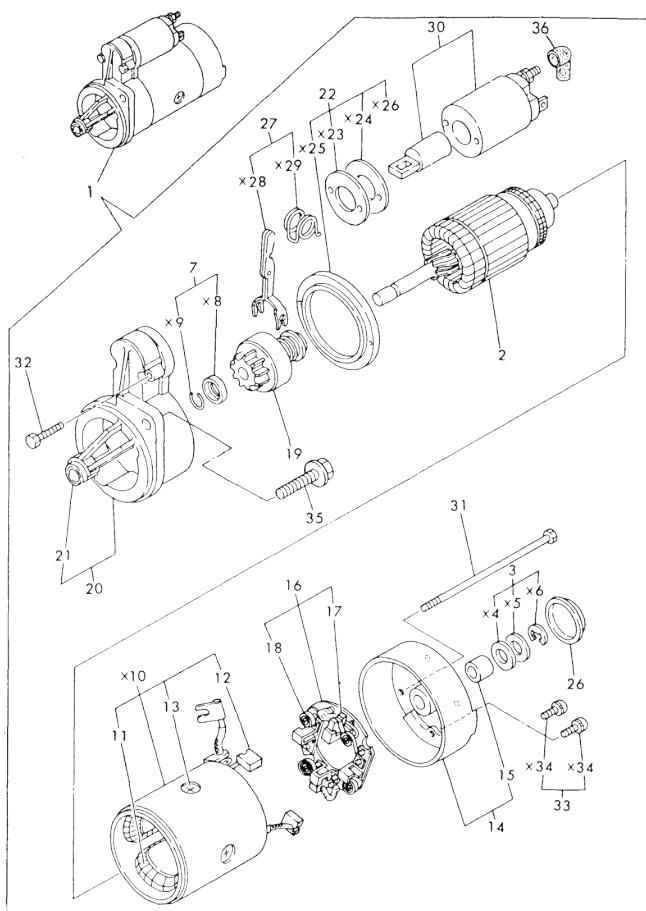


(A)=3TN66E-S  
(B)=3TNA72E-S  
(C)=3TN66E-G2

(D)=3TNA72E-G2  
(E)=  
(F)=

| No.  | Lev. | Parts No.                        | Description          | Q'ty |     |     |     |     |     | I | R |
|------|------|----------------------------------|----------------------|------|-----|-----|-----|-----|-----|---|---|
|      |      |                                  |                      | (A)  | (B) | (C) | (D) | (E) | (F) |   |   |
| 1    | 1    | 119620-77011                     | STARTER              | 1    | 1   |     |     |     |     |   |   |
| 2    | 2    | X0280630011                      | RETAINER             | 1    | 1   |     |     |     |     |   |   |
| 3    | 2    | X0281003751                      | YOKE ASSY            | 1    | 1   |     |     |     |     |   |   |
| 4    | 2    | X0282001531                      | ARMATURE ASSY        | 1    | 1   |     |     |     |     |   |   |
| 5    | 3    | X9491001360                      | BEARING              | 1    | 1   |     |     |     |     |   |   |
| 6    | 3    | X9491001860                      | BALL BEARING         | 1    | 1   |     |     |     |     |   |   |
| 7    | 2    | X0283005050                      | CLUTCH, STARTER      | 1    | 1   |     |     |     |     |   |   |
| 8    | 3    | X0280210230                      | NUT                  | 1    | 1   |     |     |     |     |   |   |
| 9    | 3    | X0283270140                      | RETAINER             | 1    | 1   |     |     |     |     |   |   |
| 10   | 3    | X0283715030                      | PINION, STARTER      | 1    | 1   |     |     |     |     |   |   |
| 11   | 3    | X0283810040                      | SHAFT                | 1    | 1   |     |     |     |     |   |   |
| 12   | 3    | X9490721080                      | RING                 | 1    | 1   |     |     |     |     |   |   |
| 13   | 3    | X9491703371                      | SPRING, COIL         | 1    | 1   |     |     |     |     |   |   |
| 14   | 3    | X9491704260                      | SPRING               | 1    | 1   |     |     |     |     |   |   |
| 15   | 3    | 121120-77930                     | CASE ASSY, STARTER   | 1    | 1   |     |     |     |     |   |   |
| 16   | 2    | X0283060061                      | ROLLER               | 5    | 5   |     |     |     |     |   |   |
| 17   | 2    | X0283711420                      | PINION               | 1    | 1   |     |     |     |     |   |   |
| 18   | 2    | X0284004910                      | HOUSING, STARTER     | 1    | 1   |     |     |     |     |   |   |
| 19   | 2    | X0285040631                      | FRAME ASSY           | 1    | 1   |     |     |     |     |   |   |
| 20   | 2    | X0285100460                      | HOLDER ASSY, BRUSH   | 1    | 1   |     |     |     |     |   |   |
| 21   | 3    | X9491730461                      | SPRING               | 4    | 4   |     |     |     |     |   |   |
| 22   | 2    | X0534006460                      | SWITCH, MAGNETIC     | 1    | 1   |     |     |     |     |   |   |
| 23   | 3    | X0534040320                      | GASKET               | 1    | 1   |     |     |     |     |   |   |
| 24   | 3    | X0534490120                      | BUSH                 | 2    | 2   |     |     |     |     |   |   |
| 25   | 3    | X0534490230                      | BUSH                 | 2    | 2   |     |     |     |     |   |   |
| 26   | 3    | X0535050620                      | COVER                | 1    | 1   |     |     |     |     |   |   |
| 27   | 3    | X0535130320                      | PLATE (A)            | 1    | 1   |     |     |     |     |   |   |
| 28   | 3    | X0535130241                      | PLATE (B)            | 1    | 1   |     |     |     |     |   |   |
| 29   | 3    | X0536600401                      | PLUNGER              | 1    | 1   |     |     |     |     |   |   |
| 30   | 3    | X9151005141                      | BOLT W/WASHER        | 3    | 3   |     |     |     |     |   |   |
| 31   | 3    | X9490170900                      | WASHER               | 2    | 2   |     |     |     |     |   |   |
| 32   | 3    | X9490441303                      | BOLT                 | 1    | 1   |     |     |     |     |   |   |
| 33   | 3    | X9490441312                      | BOLT                 | 1    | 1   |     |     |     |     |   |   |
| 34   | 3    | X9490502820                      | NUT                  | 2    | 2   |     |     |     |     |   |   |
| 35   | 3    | X9491402100                      | O-RING               | 2    | 2   |     |     |     |     |   |   |
| 36   | 2    | X9019008651                      | NUT                  | 1    | 1   |     |     |     |     |   |   |
| 37   | 2    | X9025808001                      | WASHER               | 1    | 1   |     |     |     |     |   |   |
| 38   | 2    | X9490071810                      | SCREW W/WASHER       | 2    | 2   |     |     |     |     |   |   |
| 39   | 2    | X9490071970                      | SCREW W/WASHER       | 2    | 2   |     |     |     |     |   |   |
| 40   | 2    | X9490200710                      | WASHER               | 1    | 1   |     |     |     |     |   | Z |
|      |      | (A=E14053) (B=E22675) (D=E19333) |                      |      |     |     |     |     |     |   |   |
| 41   | 2    | X9490471500                      | BOLT W/WASHER        | 2    | 2   |     |     |     |     |   |   |
| 41-1 | 2    | X9490423330                      | BOLT W/WASHER        | 2    | 2   |     |     |     |     |   | N |
|      |      | (A=E14053) (B=E22675) (D=E19333) |                      |      |     |     |     |     |     |   |   |
| 42   | 2    | X9490561370                      | NUT                  | 1    | 1   |     |     |     |     |   |   |
| 43   | 2    | X9491200240                      | BALL                 | 1    | 1   |     |     |     |     |   |   |
| 44   | 2    | X9491703380                      | SPRING               | 1    | 1   |     |     |     |     |   |   |
| 45   | 1    | 26116-120252                     | BOLT, M12X 25 PLATED | 2    | 2   |     |     |     |     |   |   |

Fig. 48 STARTING MOTOR

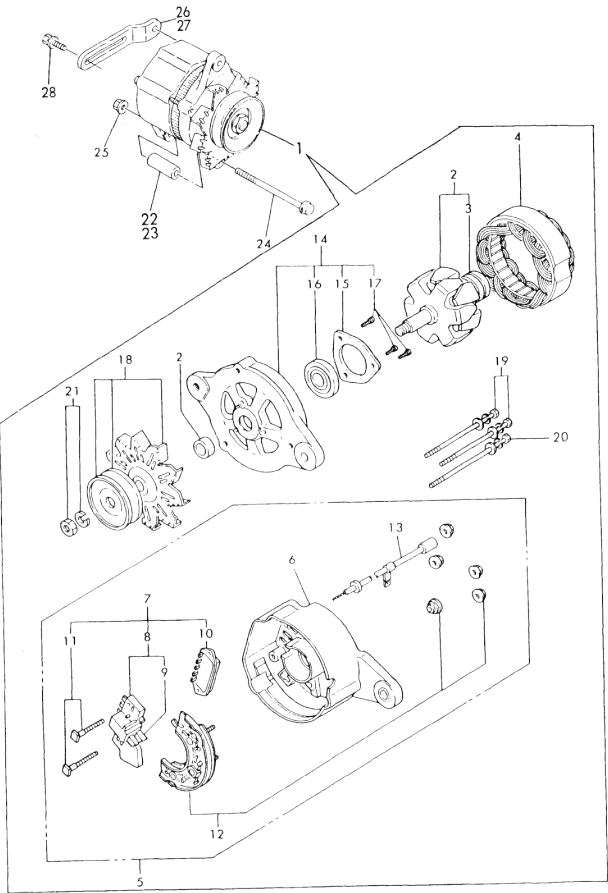


| No. | Lev. | Parts No.    | Description                 | (A) | (B) | (C) | (D) | (E) | (F) | I | R |
|-----|------|--------------|-----------------------------|-----|-----|-----|-----|-----|-----|---|---|
| 1   | 1    | 119225-77010 | STARTER                     |     |     | 1   |     |     |     |   |   |
| 1-1 | 1    | 119225-77011 | STARTER<br>(C=E25052)       |     |     | 1   |     |     |     | N |   |
| 2   | 2    | X2114710080  | ARMATURE ASSY               |     |     | 1   |     |     |     |   |   |
| 3   | 2    | X2114811000  | WASHER KIT, THRUST          |     |     | 1   |     |     |     |   |   |
| 7   | 2    | X2114715500  | STOPPER SET, PINION         |     |     | 1   |     |     |     |   |   |
| 11  | 3    | X2114921040  | COIL ASSY, FIELD            |     |     | 1   |     |     |     |   |   |
| 12  | 3    | X2114531200  | BRUSH (+)                   |     |     | 2   |     |     |     |   |   |
| 13  | 3    | X2114821500  | SCREW SET                   |     |     | 4   |     |     |     |   |   |
| 14  | 2    | X2114430010  | COVER ASSY, REAR            |     |     | 1   |     |     |     |   |   |
| 15  | 3    | X2114535200  | METAL, STARTER              |     |     | 1   |     |     |     |   |   |
| 16  | 2    | X2114990010  | HOLDER ASSY, BRUSH          |     |     | 1   |     |     |     |   |   |
| 17  | 3    | X2114831300  | BRUSH (-)                   |     |     | 1   |     |     |     |   |   |
| 18  | 3    | X2114931400  | SPRING, BRUSH               |     |     | 3   |     |     |     |   |   |
| 19  | 2    | X2114455040  | PINION ASSY                 |     |     | 1   |     |     |     |   |   |
| 20  | 2    | X2114866060  | HOUSING, GEAR               |     |     | 1   |     |     |     |   |   |
| 21  | 3    | X2114535200  | METAL, STARTER              |     |     | 1   |     |     |     |   |   |
| 22  | 2    | X2114780060  | COVER ASSY, DUST            |     |     | 1   |     |     |     |   |   |
| 27  | 2    | X2114660130  | LEVER KIT, SHIFT            |     |     | 1   |     |     |     |   |   |
| 30  | 2    | X2114275070  | SWITCH, MAGNETIC            |     |     | 1   |     |     |     |   |   |
| 31  | 2    | X2114680050  | BOLT, THROUGH               |     |     | 2   |     |     |     |   |   |
| 32  | 2    | X2114586700  | BOLT M6X 37                 |     |     | 2   |     |     |     |   |   |
| 33  | 2    | X2114283500  | SCREW SET                   |     |     | 1   |     |     |     |   |   |
| 35  | 1    | 26106-100252 | BOLT, M10X 25 PLATED        |     |     | 2   |     |     |     |   |   |
| 36  | 1    | 124550-77030 | COVER, TERMINAL<br>(C=EXXX) |     |     | 1   |     |     |     | W |   |

N:Old  $\xrightarrow{\text{Yes}} \text{New}$ , Q:Old  $\xrightarrow{\text{No}} \text{New}$ , R:Old  $\xrightarrow{\text{Yes}} \text{New}$ , S:Old  $\xrightarrow{\text{No}} \text{New}$ , W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

Fig.49. GENERATOR

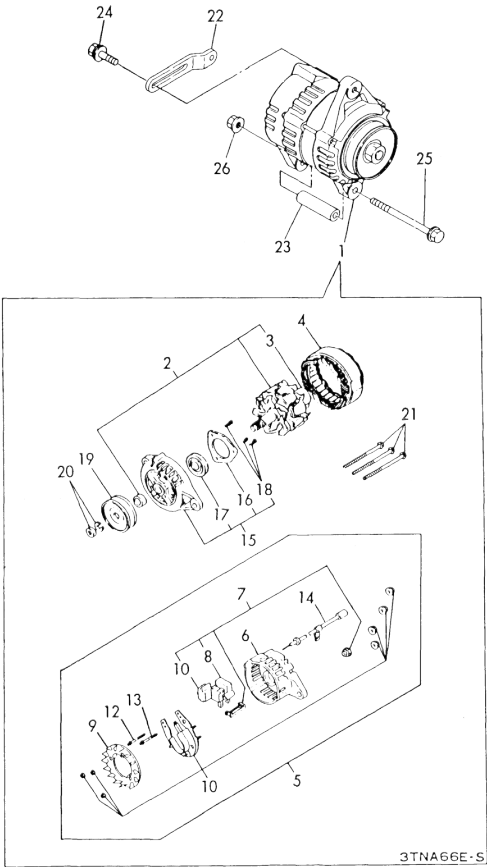
Fig.49 GENERATOR  
FROM E/# 00001 TO E/# 19165



|     |      |              |                      |  |  |  |  |  |  | OCR10-M22401 Fig.49                            |   |
|-----|------|--------------|----------------------|--|--|--|--|--|--|------------------------------------------------|---|
|     |      |              |                      |  |  |  |  |  |  | (A)=3TN66E-S<br>(B)=3TNA72E-S<br>(C)=3TN66E-G2 |   |
|     |      |              |                      |  |  |  |  |  |  | (D)=3TNA72E-G2<br>(E)=<br>(F)=                 |   |
|     |      |              |                      |  |  |  |  |  |  | Q'ty                                           |   |
|     |      |              |                      |  |  |  |  |  |  | (A) (B) (C) (D) (E) (F)                        |   |
| No. | Lev. | Parts No.    | Description          |  |  |  |  |  |  |                                                |   |
| 1   | 1    | 121400-77201 | GENERATOR, LR120-15C |  |  |  |  |  |  | 1                                              | 1 |
| 2   | 2    | XL12031001   | ROTOR ASSY           |  |  |  |  |  |  | 1                                              | 1 |
| 3   | 3    | X6201SD      | BALL BEARING         |  |  |  |  |  |  | 1                                              | 1 |
| 4   | 2    | XL1209200    | STATOR ASSY          |  |  |  |  |  |  | 1                                              | 1 |
| 5   | 2    | XL13533004   | COVER ASSY, REAR     |  |  |  |  |  |  | 1                                              | 1 |
| 6   | 3    | XL12033011   | COVER, REAR          |  |  |  |  |  |  | 1                                              | 1 |
| 7   | 3    | XL13513152   | REGULATOR ASSY       |  |  |  |  |  |  | 1                                              | 1 |
| 8   | 4    | XL1354326    | BRUSH ASSY           |  |  |  |  |  |  | 1                                              | 1 |
| 9   | 4    | XL12013262   | BRUSH                |  |  |  |  |  |  | 2                                              | 2 |
| 10  | 4    | XTR1Z63      | REGULATOR, LC        |  |  |  |  |  |  | 1                                              | 1 |
| 11  | 4    | XL13513134   | BOLT M5              |  |  |  |  |  |  | 2                                              | 2 |
| 12  | 3    | XL1358320    | ARMATURE             |  |  |  |  |  |  | 1                                              | 1 |
| 13  | 3    | XL1356360    | WIRE ASSY            |  |  |  |  |  |  | 1                                              | 1 |
| 14  | 2    | XL1202401    | COVER ASSY, FRONT    |  |  |  |  |  |  | 1                                              | 1 |
| 15  | 3    | XL13514041   | RETAINER             |  |  |  |  |  |  | 1                                              | 1 |
| 16  | 3    | X6202BM      | BALL BEARING         |  |  |  |  |  |  | 1                                              | 1 |
| 17  | 3    | XL12010001   | SCREW KIT            |  |  |  |  |  |  | 1                                              | 1 |
| 18  | 2    | XL1201510    | PULLEY ASSY          |  |  |  |  |  |  | 1                                              | 1 |
| 19  | 2    | XL1254801    | BOLT, THROUGH        |  |  |  |  |  |  | 2                                              | 2 |
| 20  | 2    | XL1255801    | BOLT, THROUGH        |  |  |  |  |  |  | 1                                              | 1 |
| 21  | 2    | XB495469B    | NUT ASSY, PULLEY     |  |  |  |  |  |  | 1                                              | 1 |
| 22  | 1    | 119288-77340 | PIECE, DISTANCE      |  |  |  |  |  |  | 1                                              | 1 |
| 23  | 1    | 119688-77340 | SPACER               |  |  |  |  |  |  | 1                                              | 1 |
| 24  | 1    | 26106-081202 | BOLT, M8X120 PLATED  |  |  |  |  |  |  | 1                                              | 1 |
| 25  | 1    | 26366-080002 | NUT, M8              |  |  |  |  |  |  | 1                                              | 1 |
| 26  | 1    | 119660-77330 | ADJUSTER             |  |  |  |  |  |  | 1                                              | 1 |
| 27  | 1    | 119225-77330 | ADJUSTER             |  |  |  |  |  |  | 1                                              | 1 |
| 28  | 1    | 26014-080252 | BOLT, M8X 25         |  |  |  |  |  |  | 1                                              | 1 |

Fig.50. GENERATOR(3TN66E-S:E/#19166--)

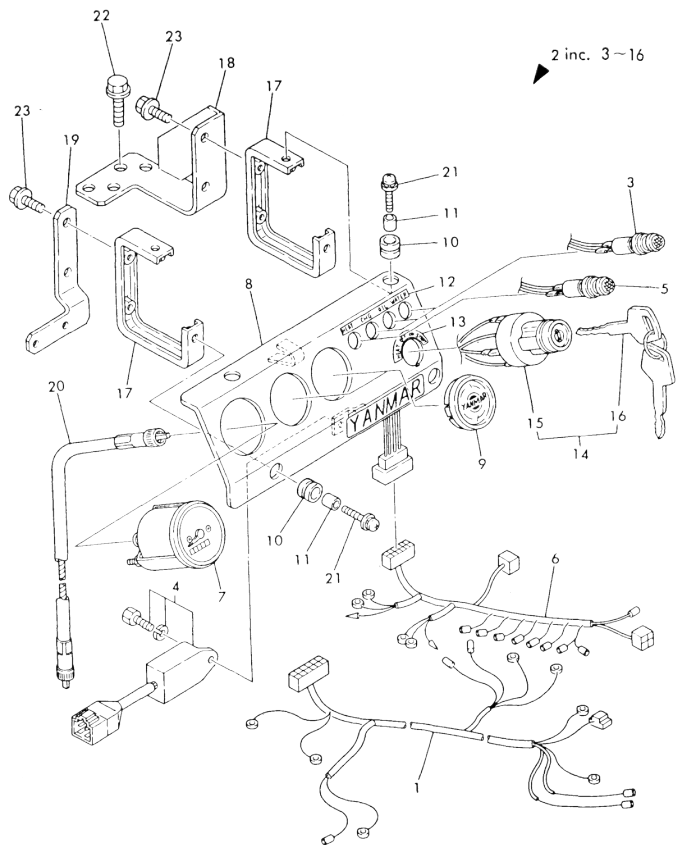
Fig.50 GENERATOR  
FROM E/# 19166



|     |      |              |                      |     |     |     |     |     |     | 0CR10-M22401 Fig.50                            |  |
|-----|------|--------------|----------------------|-----|-----|-----|-----|-----|-----|------------------------------------------------|--|
|     |      |              |                      |     |     |     |     |     |     | (A)=3TN66E-S<br>(B)=3TNA72E-S<br>(C)=3TN66E-G2 |  |
|     |      |              |                      |     |     |     |     |     |     | (D)=3TNA72E-G2<br>(E)=<br>(F)=                 |  |
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|     |      |              |                      |     |     |     |     |     |     | I R                                            |  |
| No. | Lev. | Parts No.    | Description          | (A) | (B) | (C) | (D) | (E) | (F) |                                                |  |
| 1   | 1    | 119836-77200 | GENERATOR            | 1   |     |     |     |     |     |                                                |  |
| 2   | 2    | 119836-77700 | ROTOR ASSY           | 1   |     |     |     |     |     |                                                |  |
| 3   | 3    | 119836-77850 | BALL BEARING         | 1   |     |     |     |     |     |                                                |  |
| 4   | 2    | 119836-77710 | STARTER ASSY         | 1   |     |     |     |     |     |                                                |  |
| 5   | 2    | 119836-77721 | COVER ASSY, REAR     | 1   |     |     |     |     |     |                                                |  |
| 6   | 3    | 119836-77730 | COVER, REAR          | 1   |     |     |     |     |     |                                                |  |
| 7   | 3    | 119836-77741 | BRUSH ASSY,REGULATOR | 1   |     |     |     |     |     |                                                |  |
| 8   | 4    | 119836-77750 | BRUSH ASSY           | 1   |     |     |     |     |     |                                                |  |
| 9   | 3    | 119836-77760 | GUIDE, FAN SIDE      | 1   |     |     |     |     |     |                                                |  |
| 10  | 3    | 119836-77770 | DIODE ASSY           | 1   |     |     |     |     |     |                                                |  |
| 11  | 3    | 119836-77780 | CONDENSER            | 1   |     |     |     |     |     |                                                |  |
| 12  | 3    | 119836-77871 | BOLT (1)             | 1   |     |     |     |     |     |                                                |  |
| 13  | 3    | 119836-77880 | BOLT (2)             | 1   |     |     |     |     |     |                                                |  |
| 14  | 3    | 119836-77890 | WIRE ASSY, LEAD      | 1   |     |     |     |     |     |                                                |  |
| 15  | 2    | 119836-77790 | COVER ASSY, FRONT    | 1   |     |     |     |     |     |                                                |  |
| 16  | 3    | 119836-77800 | RETAINER, BEARING    | 1   |     |     |     |     |     |                                                |  |
| 17  | 3    | 119836-77840 | BALL BEARING         | 1   |     |     |     |     |     |                                                |  |
| 18  | 2    | 119836-77860 | SCREW KID            | 1   |     |     |     |     |     |                                                |  |
| 19  | 2    | 119836-77810 | PULLEY               | 1   |     |     |     |     |     |                                                |  |
| 20  | 2    | 119836-77820 | NUT ASSY, PULLEY     | 1   |     |     |     |     |     |                                                |  |
| 21  | 2    | 119836-77830 | BOLT, THROUGH        | 1   |     |     |     |     |     |                                                |  |
| 22  | 1    | 119225-77330 | ADJUSTER             | 1   |     |     |     |     |     |                                                |  |
| 23  | 1    | 129150-77340 | SPACER               | 1   |     |     |     |     |     |                                                |  |
| 24  | 1    | 26106-080182 | BOLT, M8X 18 PLATED  | 1   |     |     |     |     |     |                                                |  |
| 25  | 1    | 26106-081052 | BOLT, M8X105 PLATED  | 1   |     |     |     |     |     |                                                |  |
| 26  | 1    | 26366-080002 | NUT, M8              | 1   |     |     |     |     |     |                                                |  |
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|     |      |              |                      |     |     |     |     |     |     |                                                |  |
|     |      |              |                      |     |     |     |     |     |     |                                                |  |
|     |      |              |                      |     |     |     |     |     |     |                                                |  |
|     |      |              |                      |     |     |     |     |     |     |                                                |  |
|     |      |              |                      |     |     |     |     |     |     |                                                |  |
|     |      |              |                      |     |     |     |     |     |     |                                                |  |
|     |      |              |                      |     |     |     |     |     |     |                                                |  |
|     |      |              |                      |     |     |     |     |     |     |                                                |  |
|     |      |              |                      |     |     |     |     |     |     |                                                |  |
|     |      |              |                      |     |     |     |     |     |     |                                                |  |
|     |      |              |                      |     |     |     |     |     |     |                                                |  |
|     |      |              |                      |     |     |     |     |     |     |                                                |  |
|     |      |              |                      |     |     |     |     |     |     |                                                |  |
|     |      |              |                      |     |     |     |     |     |     |                                                |  |
|     |      |              |                      |     |     |     |     |     |     |                                                |  |
|     |      |              |                      |     |     |     |     |     |     |                                                |  |
|     |      |              |                      |     |     |     |     |     |     |                                                |  |
|     |      |              |                      |     |     |     |     |     |     |                                                |  |

Fig.51. INSTRUMENT PANEL

Fig.51 PANEL



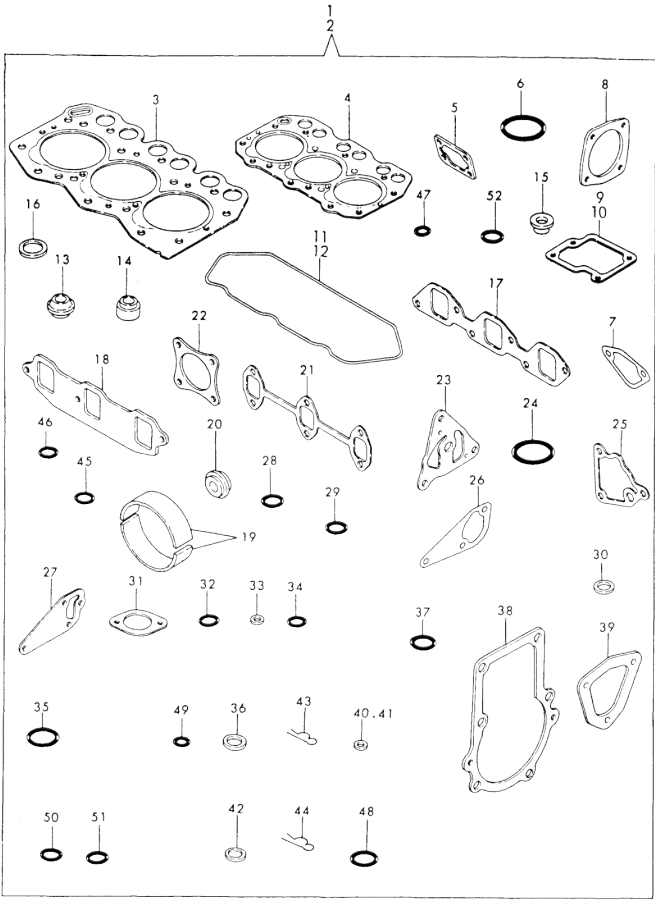
(A)=3TN66E-S  
(B)=3TNA72E-S  
(C)=3TN66E-G2

(D)=3TNA72E-G2  
(E)=  
(F)=

| No.                                         | Lev. | Parts No.    | Description          | Q'ty |     |     |     |     |     | I | R |
|---------------------------------------------|------|--------------|----------------------|------|-----|-----|-----|-----|-----|---|---|
|                                             |      |              |                      | (A)  | (B) | (C) | (D) | (E) | (F) |   |   |
| 1                                           | 1    | 119888-91020 | HARNESS, WIRE        | 1    | 1   | 1   | 1   |     |     |   |   |
| 2                                           | 1    | 119888-91100 | PANEL ASSY           | 1    | 1   | 1   | 1   |     |     |   |   |
| 3                                           | 2    | 124732-77720 | LAMP, CHARGING       | 3    | 3   | 3   | 3   |     |     |   |   |
| 4                                           | 2    | 128300-77920 | TIMER                | 1    | 1   | 1   | 1   |     |     |   |   |
| 5                                           | 2    | 124559-77971 | LAMP, PILOT          | 1    | 1   | 1   | 1   |     |     |   |   |
| 6                                           | 2    | 119888-91030 | HARNESS, WIRE        | 1    | 1   | 1   | 1   |     |     |   |   |
| 7                                           | 2    | 171080-91100 | TACHOMETER           | 1    | 1   | 1   | 1   |     |     |   |   |
| 8                                           | 2    | 119888-91110 | BODY, PANEL          | 1    | 1   | 1   | 1   |     |     |   |   |
| 9                                           | 2    | 124770-91220 | COVER                | 2    | 2   | 2   | 2   |     |     |   |   |
| 10                                          | 2    | 121400-91520 | ABSORBER             | 4    | 4   | 4   | 4   |     |     |   |   |
| 11                                          | 2    | 121400-91530 | SPACER               | 4    | 4   | 4   | 4   |     |     |   |   |
| 12                                          | 2    | 119888-91610 | LABEL, CW & OIL LAMP | 1    | 1   | 1   | 1   |     |     |   |   |
| 13                                          | 2    | 119888-91620 | LABEL, KEY SWITCH    | 1    | 1   | 1   | 1   |     |     |   |   |
| 14                                          | 2    | 933110-00100 | SWITCH ASSY, STARTER | 1    | 1   | 1   | 1   |     |     |   |   |
| 15                                          | 3    | 933110-00200 | SWITCH ASSY, STARTER | 1    | 1   | 1   | 1   |     |     |   |   |
| 16                                          | 3    | 933110-00301 | KEY ASSY             | 1    | 1   | 1   | 1   |     |     |   |   |
| 17                                          | 1    | 119888-91120 | SUPPORT              | 2    | 2   | 2   | 2   |     |     |   |   |
| 18                                          | 1    | 119288-91130 | BRACKET, PANEL       | 1    | 1   | 1   | 1   |     |     |   |   |
| 19                                          | 1    | 119288-91140 | SUPPORT              | 1    | 1   | 1   | 1   |     |     |   |   |
| 20                                          | 1    | 124701-91140 | CABLE, L=985         | 1    | 1   | 1   | 1   |     |     |   |   |
| 21                                          | 1    | 26033-06020  | SCREW M 6X 20        | 4    | 4   | 4   | 4   |     |     |   |   |
| 22                                          | 1    | 26106-100122 | BOLT, M10X 12 PLATED | 2    | 2   | 2   | 2   |     |     |   |   |
| 22-1                                        | 1    | 26106-100502 | BOLT, M10X 50 PLATED | 2    | 2   | 2   | 2   |     |     |   | S |
| (A=E02137) (B=E01154) (C=E03973) (D=E01486) |      |              |                      |      |     |     |     |     |     |   |   |
| 23                                          | 1    | 26106-080122 | BOLT, M8X 12 PLATED  | 4    | 4   | 4   | 4   |     |     |   |   |

Fig.52. GASKET SET

Fig.52 GASKET SET

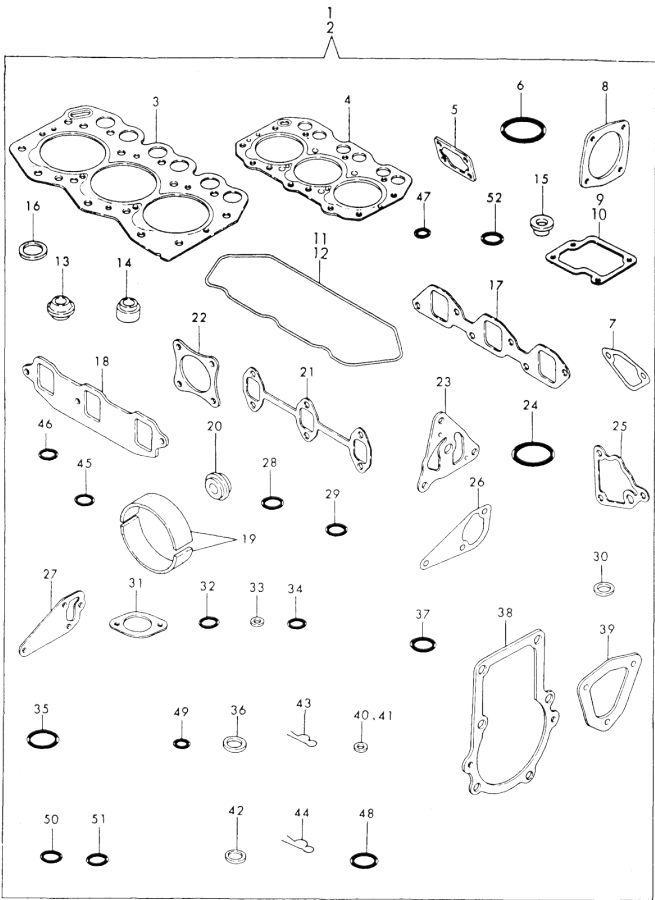


|      |      |                                                        |                                |     |     |     |     |     |     | OCR10-M22401 Fig.52                            |   |
|------|------|--------------------------------------------------------|--------------------------------|-----|-----|-----|-----|-----|-----|------------------------------------------------|---|
|      |      |                                                        |                                |     |     |     |     |     |     | (A)=3TN66E-S<br>(B)=3TNA72E-S<br>(C)=3TN66E-G2 |   |
|      |      |                                                        |                                |     |     |     |     |     |     | (D)=3TNA72E-G2<br>(E)=<br>(F)=                 |   |
| No.  | Lev. | Parts No.                                              | Description                    | (A) | (B) | (C) | (D) | (E) | (F) | I                                              | R |
| 1    | 1    | 719288-92600                                           | GASKET SET                     | 1   | 1   |     |     |     |     |                                                |   |
| 1-1  | 1    | 719288-92601<br>(A=E02137)                             | GASKET SET<br>(C=E03973)       | 1   | 1   |     |     |     |     | N                                              |   |
| 1-2  | 1    | 719288-92602<br>(A=E23030)                             | GASKET SET<br>(C=E23602)       | 1   | 1   |     |     |     |     | N                                              |   |
| 2    | 1    | 719688-92600                                           | GASKET SET                     |     | 1   | 1   |     |     |     |                                                |   |
| 2-1  | 1    | 719688-92601<br>(B=E14948)                             | GASKET SET<br>(D=E13024)       |     | 1   | 1   |     |     |     | N                                              |   |
| 2-2  | 1    | 719688-92602<br>(B=E43621)                             | GASKET SET<br>(D=E43621)       |     | 1   | 1   |     |     |     | N                                              |   |
| 3    | 2    | 119225-01340                                           | GASKET, HEAD                   |     | 1   | 1   |     |     |     |                                                |   |
| 4    | 2    | 119620-01340                                           | GASKET, HEAD                   |     | 1   | 1   |     |     |     |                                                |   |
| 4-1  | 2    | 119610-01340<br>(B=E01606)                             | GASKET, HEAD<br>(D=E01486)     |     | 1   | 1   | 1   | 1   |     | N                                              |   |
| 5    | 2    | 119660-01561                                           | GASKET                         |     | 1   | 1   | 1   | 1   |     |                                                |   |
| 5-1  | 2    | 119660-01562<br>(A=E17057)<br>(B=E22675)<br>(C=E03973) | GASKET<br>(D=E03973)           | 1   | 1   | 1   | 1   | 1   |     | N                                              |   |
| 6    | 2    | 121420-01760                                           | O-RING                         | 1   | 1   | 1   | 1   | 1   |     |                                                |   |
| 6-1  | 2    | 24311-000320<br>(A=E17057)<br>(B=E22675)<br>(C=E16975) | O-RING, 1AP32.0<br>(D=E21965)  | 1   | 1   | 1   | 1   | 1   |     | N                                              |   |
| 7    | 2    | 121520-01850                                           | GASKET                         | 1   | 1   | 1   | 1   | 1   |     |                                                |   |
| 7-1  | 2    | 121520-01851<br>(A=E23030)<br>(B=E43621)<br>(C=E23602) | GASKET<br>(D=E43621)           | 1   | 1   | 1   | 1   | 1   |     | N                                              |   |
| 8    | 2    | 124240-01882<br>(B=E22675)                             | GASKET<br>(D=E21965)           |     | 2   | 2   |     |     |     | Z                                              |   |
| 9    | 2    | 119260-03030                                           | GASKET                         | 1   | 1   |     |     |     |     |                                                |   |
| 9-1  | 2    | 119260-03031<br>(A=E25453)<br>(C=E25052)               | GASKET<br>(D=E25052)           | 1   | 1   |     |     |     |     | N                                              |   |
| 10   | 2    | 119620-03030                                           | GASKET                         |     | 1   | 1   |     |     |     |                                                |   |
| 10-1 | 2    | 119620-03031<br>(B=E03973)<br>(D=E03973)               | GASKET<br>(D=E03973)           |     | 1   | 1   |     |     |     | N                                              |   |
| 11   | 2    | 119260-11310                                           | GASKET, BONNET                 | 1   | 1   |     |     |     |     |                                                |   |
| 12   | 2    | 119620-11310                                           | GASKET, BONNET                 |     | 1   | 1   |     |     |     |                                                |   |
| 13   | 2    | 119260-11340                                           | SEAL, VALVE STEM               | 6   | 6   |     |     |     |     |                                                |   |
| 14   | 2    | 124950-11340                                           | SEAL, VALVE STEM               | 6   | 6   |     |     |     |     |                                                |   |
| 14-1 | 2    | 124950-11340<br>(B=E14948)<br>(D=E13024)               | SEAL, VALVE STEM<br>(D=E13024) | 3   | 3   |     |     |     |     | K                                              |   |
| 14A  | 2    | 124160-11340<br>(B=E14948)<br>(D=E13024)               | SEAL, VALVE STEM<br>(D=E13024) | 3   | 3   |     |     |     |     | W                                              |   |
| 15   | 2    | 119600-11450                                           | PROTECTOR, NOZZLE              | 3   | 3   | 3   | 3   |     |     |                                                |   |
| 16   | 2    | 119600-11460                                           | GASKET, NOZZLE                 | 6   | 6   | 6   | 6   |     |     |                                                |   |
| 17   | 2    | 119260-12110                                           | GASKET, MANIFOLD               | 1   | 1   |     |     |     |     |                                                |   |
| 17-1 | 2    | 119260-12111<br>(A=E25453)<br>(C=E25052)               | GASKET, MANIFOLD<br>(D=E25052) | 1   | 1   |     |     |     |     | N                                              |   |
| 18   | 2    | 119660-12111                                           | GASKET, MANIFOLD               |     | 1   | 1   |     |     |     |                                                |   |
| 19   | 2    | 119640-12580                                           | SEAT, RUBBER                   | 2   | 2   | 2   | 2   |     |     |                                                |   |
| 20   | 2    | 119860-12560                                           | WASHER, SEAL                   | 1   | 1   | 1   | 1   |     |     |                                                |   |
| 21   | 2    | 119260-13110                                           | GASKET                         | 1   | 1   |     |     |     |     |                                                |   |
| 21A  | 2    | 119620-13110<br>(B=E01040)<br>(D=E01486)               | GASKET<br>(D=E01486)           |     | 1   | 1   |     |     |     | W                                              |   |
| 22   | 2    | 121000-13200                                           | GASKET, SILENCER               | 2   | 2   | 2   | 2   |     |     |                                                |   |

N:Old, Q:New, R:Old, S:New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change  
++ CONTINUE ++  
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Fig.52. GASKET SET

Fig.52 GASKET SET



(A)=3TN66E-S  
(B)=3TNA72E-S  
(C)=3TN66E-G2

(D)=3TNA72E-G2  
(E)=  
(F)=

| No.                                         | Lev. | Parts No.    | Description        | Q'ty |     |     |     |     |     | I | R |
|---------------------------------------------|------|--------------|--------------------|------|-----|-----|-----|-----|-----|---|---|
|                                             |      |              |                    | (A)  | (B) | (C) | (D) | (E) | (F) |   |   |
| 23                                          | 2    | 119660-32020 | GASKET, PUMP       | 1    | 1   | 1   | 1   |     |     |   |   |
| 24                                          | 2    | 124450-35110 | O-RING             | 1    | 1   | 1   | 1   |     |     |   |   |
| 25                                          | 2    | 119660-35112 | GASKET             |      |     | 1   | 1   |     |     |   |   |
| 25-1                                        | 2    | 119660-35113 | GASKET             |      |     | 1   | 1   |     |     | N |   |
| (B=E43621) (D=E37750)                       |      |              |                    |      |     |     |     |     |     |   |   |
| 26                                          | 2    | 119260-42020 | GASKET, WATER PUMP | 1    |     | 1   |     |     |     |   |   |
| 27                                          | 2    | 119620-42020 | GASKET, WATER PUMP |      | 1   |     | 1   |     |     |   |   |
| 28                                          | 2    | 119225-42320 | O-RING             | 1    |     | 1   |     |     |     |   |   |
| 29                                          | 2    | 119620-42320 | O-RING             |      | 1   |     | 1   |     |     |   |   |
| 30                                          | 2    | 124465-44950 | GASKET, 16         | 1    | 3   | 1   | 3   |     |     |   |   |
| 31                                          | 2    | 129350-49540 | GASKET             | 1    | 1   | 1   | 1   |     |     |   |   |
| 31-1                                        | 2    | 129350-49541 | GASKET             |      | 1   |     | 1   |     |     | N |   |
| (B=E43621) (D=E37750)                       |      |              |                    |      |     |     |     |     |     |   |   |
| 32                                          | 2    | 129155-51280 | O-RING, S6         | 1    | 1   | 1   | 1   |     |     |   |   |
| 33                                          | 2    | 119620-51350 | GASKET             | 3    | 3   | 3   | 3   |     |     |   |   |
| 34                                          | 2    | 119620-51370 | O-RING             | 3    | 3   | 3   | 3   |     |     |   |   |
| 35                                          | 2    | 102103-55520 | O-RING             | 2    | 1   | 2   | 1   |     |     |   |   |
| 36                                          | 2    | 104200-59170 | GASKET, 12         | 2    | 2   | 2   | 2   |     |     |   |   |
| 37                                          | 2    | 129155-61830 | O-RING, S10        | 3    | 3   | 3   | 3   |     |     |   |   |
| 38                                          | 2    | 119660-61051 | GASKET             | 1    | 1   | 1   | 1   |     |     |   |   |
| 38-1                                        | 2    | 119660-61052 | GASKET             | 1    | 1   | 1   | 1   |     |     | N |   |
| (A=E23030) (B=E43621) (C=E23602) (D=E37750) |      |              |                    |      |     |     |     |     |     |   |   |
| 39                                          | 2    | 119660-61070 | GASKET             | 1    | 1   | 1   | 1   |     |     |   |   |
| 39-1                                        | 2    | 119660-61071 | GASKET             | 1    | 1   | 1   | 1   |     |     | N |   |
| (A=E23030) (B=E43621) (C=E23602) (D=E37750) |      |              |                    |      |     |     |     |     |     |   |   |
| 40                                          | 2    | 43400-500390 | SEAL WASHER 6      | 1    | 1   | 1   | 1   |     |     |   |   |
| 41                                          | 2    | 43400-500400 | SEAL WASHER 6      | 2    | 2   | 2   | 2   |     |     |   |   |
| 42                                          | 2    | 43400-500450 | SEAL WASHER 12     | 2    | 2   | 2   | 2   |     |     |   |   |
| 43                                          | 2    | 22360-040000 | PIN, SNAP 4        | 1    | 1   | 1   | 1   |     |     |   |   |
| 44                                          | 2    | 22360-060000 | PIN, SNAP 6        | 1    | 1   | 1   | 1   |     |     |   |   |
| 45                                          | 2    | 24311-000120 | O-RING, 1AP12.0    | 5    | 5   | 5   | 5   |     |     |   |   |
| 46                                          | 2    | 24311-000160 | O-RING, 1AP16.0    |      | 1   |     | 1   |     |     |   |   |
| 47                                          | 2    | 24311-000180 | O-RING, 1AP18.0    | 1    |     | 1   |     |     |     |   |   |
| 48                                          | 2    | 24311-000260 | O-RING, 1AP26.0    | 1    | 1   | 1   | 1   |     |     |   |   |
| 48-1                                        | 2    | 24341-000240 | O-RING, 1AS24.0    | 1    | 1   | 1   | 1   |     |     | N |   |
| (A=E02137) (B=E01154) (C=E03973) (D=E01486) |      |              |                    |      |     |     |     |     |     |   |   |
| 49                                          | 2    | 24311-240100 | O-RING, 1AP10A     | 3    | 2   | 3   | 2   |     |     |   |   |
| 50                                          | 2    | 24321-000350 | O-RING, 1AG35.0    | 1    |     | 1   |     |     |     |   |   |
| 51                                          | 2    | 24341-000070 | O-RING, 1AS7.0     | 1    | 1   | 1   | 1   |     |     |   |   |
| 52                                          | 2    | 24341-000250 | O-RING, 1AS25.0    |      | 1   |     | 1   |     |     |   |   |
| 52-1                                        | 2    | 24341-000240 | O-RING, 1AS24.0    |      | 1   |     | 1   |     |     | N |   |
| (B=E17007) (D=E17064)                       |      |              |                    |      |     |     |     |     |     |   |   |
| 53                                          | 2    | 23414-160021 | GASKET, 16X1.0     | 1    |     | 1   |     |     |     | W |   |
| (A=E17057) (C=E16975)                       |      |              |                    |      |     |     |     |     |     |   |   |
| 54                                          | 2    | 23418-060000 | GASKET, 6X1.0      | 2    | 2   | 2   | 2   |     |     | W |   |
| (A=E17057) (B=E22675)                       |      |              |                    |      |     |     |     |     |     |   |   |
| 55                                          | 2    | 23414-080012 | GASKET, 8X1.0      | 4    | 4   | 4   | 4   |     |     | W |   |
| (A=E17057) (B=E22675)                       |      |              |                    |      |     |     |     |     |     |   |   |
| 56                                          | 2    | 23414-140000 | GASKET, 14X1.0     | 3    | 3   | 3   | 3   |     |     | W |   |
| (A=E17057) (B=E22675)                       |      |              |                    |      |     |     |     |     |     |   |   |

N:Old  $\frac{100}{100}$  New, Q:Old  $\frac{100}{100}$  New, R:Old  $\frac{100}{100}$  New, S:Old  $\frac{100}{100}$  New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change  
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| 101720-55750 | 39       | 11       |
| 102103-55520 | 39       | 6        |
|              | 52       | 35       |
| 102210-07990 | 8        | 3        |
|              |          | 6        |
|              | 14       | 14       |
|              | 15       | 14       |
| 103854-59191 | 41       | 12       |
|              | 42       | 8        |
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| 104200-55341 | 39       | 4        |
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| 104200-66830 | 45       | 9        |
| 104200-66850 | 45       | 10       |
| 104200-66860 | 45       | 11       |
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| Parts No.    | Fig. No. | Ref. No. |
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|              | 52       | 9 -1     |
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| 119260-11100 | 10       | 8        |
| 119260-11110 | 10       | 9        |
| 119260-11200 | 12       | 1        |
| 119260-11240 | 12       | 2        |
| 119260-11260 | 12       | 13       |
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| 119260-11280 | 12       | 15       |
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|              | 52       | 13       |
| 119260-11370 | 10       | 14       |
| 119260-11800 | 10       | 23       |
| 119260-12110 | 17       | 3        |
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|              | 52       | 17 -1    |
| 119260-13100 | 19       | 1        |
| 119260-13110 | 19       | 2        |
|              | 52       | 21       |
| 119260-14100 | 21       | 4        |
| 119260-14200 | 21       | 6        |
| 119260-14400 | 21       | 7        |
| 119260-21200 | 23       | 5        |
| 119260-21590 | 23       | 11 B     |
| 119260-21650 | 23       | 17       |

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| 119260-22300 | 24       | 7        |
| 119260-23200 | 24       | 47       |
| 119260-23910 | 24       | 53       |
| 119260-25100 | 25       | 3        |
| 119260-25900 | 21       | 13       |
| 119260-32000 | 26       | 1        |
| 119260-34810 | 27       | 4        |
| 119260-35081 | 30       | 1        |
| 119260-42000 | 31       | 1        |
| 119260-42001 | 31       | 1 -1     |
| 119260-42020 | 31       | 12       |
|              | 52       | 26       |
| 119260-42051 | 31       | 4 -1     |
| 119260-44500 | 33       | 1 A      |
|              | 34       | 1        |
| 119260-49530 | 35       | 4        |
| 119260-49800 | 35       | 7        |
| 119260-59020 | 41       | 1        |
| 119260-59030 | 41       | 6        |
| 119260-59520 | 43       | 3        |
|              |          | 8 -1     |
| 119260-59530 | 43       | 4        |
|              |          | 9 -1     |
| 119260-59540 | 43       | 1        |
| 119260-59550 | 43       | 5        |
| 119260-59810 | 40       | 5        |
| 119260-59820 | 40       | 7        |
| 119260-59830 | 40       | 9        |
| 119260-66540 | 44       | 66 A     |
| 119270-22090 | 24       | 1        |
| 119270-22091 | 24       | 1 -1     |
| 119270-22111 | 24       | 5 -1     |
| 119270-22920 | 24       | 15       |
| 119270-22970 | 24       | 17       |
| 119280-01600 | 5        | 1 A      |
| 119280-49020 | 33       | 25       |
|              | 34       | 7        |
| 119288-08100 | 9        | 4        |
| 119288-12050 | 16       | 1        |
| 119288-12100 | 17       | 1        |
| 119288-12590 | 16       | 9        |
| 119288-13500 | 18       | 2        |
| 119288-13650 | 18       | 3        |
| 119288-44760 | 33       | 5 A      |
| 119288-44940 | 33       | 8 A      |
| 119288-44950 | 33       | 11       |
| 119288-44960 | 33       | 12 A     |
| 119288-44970 | 33       | 9 A      |
| 119288-44980 | 33       | 10 A     |
| 119288-49010 | 33       | 24 A     |

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| 119288-49010 | 33       | 24 B     |
|              | 34       | 5        |
| 119288-55900 | 39       | 15       |
| 119288-66120 | 46       | 1 A      |
| 119288-66150 | 46       | 1 C      |
| 119288-66160 | 46       | 1 C-1    |
| 119288-77340 | 49       | 22       |
| 119288-91130 | 51       | 18       |
| 119288-91140 | 51       | 19       |
| 119454-01721 | 6        | 5        |
| 119462-12550 | 16       | 8 -1     |
| 119600-01050 | 2        | 4 -1     |
| 119600-01501 | 4        | 1        |
| 119600-01600 | 5        | 1 C      |
| 119600-01720 | 7        | 5        |
| 119600-01721 | 7        | 5 -1     |
| 119600-01722 | 7        | 5 -2     |
| 119600-01770 | 7        | 1 B-2    |
| 119600-11450 | 10       | 20       |
|              | 11       | 22       |
|              | 52       | 15       |
| 119600-11460 | 10       | 21       |
|              | 11       | 23       |
|              | 52       | 16       |
| 119600-21580 | 23       | 11 C     |
| 119600-34800 | 27       | 1 A      |
| 119600-34820 | 27       | 1 B      |
| 119600-35080 | 30       | 2        |
| 119600-35081 | 30       | 2 -1     |
| 119600-35091 | 30       | 2 -2     |
| 119600-44500 | 33       | 1 B      |
| 119600-52021 | 3        | 24       |
|              | 4        | 28       |
| 119600-61200 | 44       | 4        |
| 119600-61500 | 44       | 20       |
| 119600-61540 | 44       | 25       |
|              |          | 36 -1    |
| 119600-61650 | 44       | 26       |
| 119600-61900 | 44       | 41       |
| 119600-66020 | 44       | 59       |
| 119600-66521 | 44       | 62       |
| 119600-66530 | 44       | 66 B     |
| 119600-66681 | 44       | 63       |
| 119600-66720 | 44       | 47       |
| 119600-66840 | 44       | 77       |
| 119610-01340 | 2        | 25 -1    |
|              | 52       | 4 -1     |
| 119610-01490 | 4        | 1 -1     |
| 119610-01590 | 4        | 11       |
| 119620-01200 | 2        | 24       |

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| 119620-01340 | 2        | 25       |
|              | 52       | 4        |
| 119620-01620 | 5        | 8 -1     |
| 119620-01750 | 5        | 3        |
| 119620-01800 | 3        | 12       |
|              | 4        | 12       |
| 119620-01950 | 3        | 14       |
|              | 4        | 14       |
| 119620-02020 | 2        | 9        |
| 119620-02410 | 2        | 18       |
| 119620-02450 | 21       | 5        |
|              | 22       | 4 A      |
| 119620-03020 | 15       | 6        |
| 119620-03030 | 15       | 7        |
|              | 52       | 10       |
| 119620-03031 | 15       | 7 -1     |
|              | 52       | 10 -1    |
| 119620-11080 | 11       | 20       |
| 119620-11090 | 11       | 21       |
| 119620-11100 | 11       | 8        |
| 119620-11110 | 11       | 9        |
| 119620-11120 | 11       | 10       |
| 119620-11180 | 11       | 11       |
| 119620-11200 | 13       | 1        |
| 119620-11240 | 13       | 2        |
| 119620-11260 | 13       | 13       |
| 119620-11280 | 13       | 15       |
| 119620-11310 | 15       | 10       |
|              | 52       | 12       |
| 119620-11330 | 15       | 1 -2     |
| 119620-11350 | 10       | 16       |
|              | 11       | 16       |
|              | 12       | 17       |
|              | 13       | 17       |
| 119620-11801 | 11       | 25       |
| 119620-13110 | 20       | 9        |
|              | 52       | 21 A     |
| 119620-13550 | 19       | 3        |
| 119620-14100 | 22       | 4        |
| 119620-14200 | 22       | 5        |
| 119620-14400 | 22       | 6        |
| 119620-21941 | 23       | 20       |
| 119620-22090 | 24       | 21       |
| 119620-22110 | 24       | 25 -1    |
| 119620-22300 | 24       | 27       |
| 119620-22920 | 24       | 35       |
| 119620-22970 | 24       | 37       |
| 119620-23910 | 24       | 53 -1    |
| 119620-25102 | 25       | 6        |
| 119620-25912 | 25       | 11       |

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| 119620-34822 | 27       | 5        |
| 119620-42020 | 32       | 15       |
|              | 52       | 27       |
| 119620-42320 | 32       | 10       |
|              | 52       | 29       |
| 119620-42350 | 31       | 17       |
| 119620-51101 | 37       | 7        |
| 119620-51170 | 37       | 10       |
| 119620-51180 | 37       | 11       |
| 119620-51190 | 37       | 12       |
| 119620-51250 | 37       | 13       |
| 119620-51300 | 37       | 17       |
| 119620-51350 | 37       | 22       |
|              | 52       | 33       |
| 119620-51370 | 37       | 23       |
|              | 52       | 34       |
| 119620-51700 | 37       | 33       |
| 119620-53000 | 38       | 2        |
| 119620-53080 | 38       | 5        |
| 119620-53120 | 38       | 7        |
| 119620-53140 | 38       | 9        |
| 119620-59540 | 43       | 6        |
| 119620-59700 | 43       | 11       |
| 119620-59810 | 40       | 6        |
| 119620-59811 | 40       | 6 -1     |
| 119620-59820 | 40       | 8        |
| 119620-59821 | 40       | 8 -1     |
| 119620-59830 | 40       | 10       |
| 119620-59831 | 40       | 10 -1    |
| 119620-77011 | 47       | 1        |
| 119620-77820 | 14       | 17       |
|              | 15       | 17       |
| 119621-21680 | 23       | 19       |
| 119621-26140 | 4        | 24       |
| 119621-66051 | 44       | 60       |
| 119621-66091 | 44       | 43       |
| 119629-14580 | 22       | 1        |
| 119631-13100 | 20       | 1        |
| 119631-13101 | 20       | 1 -1     |
| 119640-12580 | 16       | 11       |
|              |          | 14       |
|              | 52       | 19       |
| 119640-12590 | 16       | 12       |
| 119645-49020 | 34       | 8        |
| 119654-12550 | 16       | 8        |
| 119656-01900 | 2        | 29       |
| 119656-42290 | 32       | 16       |
| 119656-42350 | 32       | 17       |
| 119656-61500 | 44       | 20 -1    |
|              |          | 31 -1    |

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| 119660-01551 | 3        | 8        |
|              | 4        | 8        |
| 119660-01561 | 3        | 9        |
|              | 4        | 9        |
|              | 52       | 5        |
| 119660-01562 | 3        | 9 -1     |
|              | 4        | 9 -1     |
|              | 52       | 5 -1     |
| 119660-01570 | 3        | 6        |
| 119660-01640 | 5        | 6        |
| 119660-01821 | 21       | 17       |
|              | 22       | 12       |
| 119660-01911 | 3        | 13       |
|              | 4        | 13       |
| 119660-12101 | 17       | 2        |
| 119660-12111 | 17       | 4        |
|              | 52       | 18       |
| 119660-21201 | 23       | 6        |
| 119660-21651 | 23       | 18       |
| 119660-25022 | 1        | 21       |
|              | 2        | 20       |
|              | 25       | 1        |
| 119660-25052 | 1        | 22       |
|              | 2        | 21       |
|              | 25       | 2        |
| 119660-25902 | 22       | 11       |
| 119660-32001 | 26       | 11       |
| 119660-32020 | 26       | 21       |
|              | 52       | 23       |
| 119660-35102 | 29       | 1        |
| 119660-35112 | 29       | 2        |
|              | 52       | 25       |
| 119660-35113 | 29       | 2 -1     |
|              | 52       | 25 -1    |
| 119660-35150 | 28       | 1        |
|              | 29       | 3        |
| 119660-35300 | 29       | 5        |
| 119660-42003 | 32       | 1        |
| 119660-42004 | 32       | 1 -1     |
| 119660-42350 | 32       | 17 -1    |
| 119660-61013 | 44       | 15       |
| 119660-61051 | 44       | 1        |
|              | 52       | 38       |
| 119660-61052 | 44       | 1 -1     |
|              | 52       | 38 -1    |
| 119660-61060 | 44       | 2        |
| 119660-61070 | 44       | 3        |
|              | 52       | 39       |
| 119660-61071 | 44       | 3 -1     |
|              | 52       | 39 -1    |

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| 119660-61121 | 44       | 16       |
| 119660-61140 | 44       | 16 A     |
| 119660-61150 | 44       | 16 B     |
| 119660-61300 | 44       | 8        |
| 119660-61341 | 44       | 9        |
| 119660-61460 | 44       | 17       |
| 119660-61491 | 44       | 19       |
| 119660-61501 | 44       | 31       |
| 119660-61651 | 44       | 26 -1    |
|              |          | 37       |
| 119660-61901 | 44       | 42       |
| 119660-66830 | 44       | 76       |
| 119660-77330 | 49       | 26       |
| 119688-12500 | 16       | 3        |
| 119688-12540 | 16       | 5        |
| 119688-13650 | 18       | 4        |
| 119688-13651 | 18       | 4 -1     |
| 119688-21590 | 23       | 11 A     |
| 119688-44940 | 33       | 8 B      |
| 119688-44950 | 33       | 11 -1    |
| 119688-44960 | 33       | 12 B     |
| 119688-44970 | 33       | 9 B      |
| 119688-44980 | 33       | 10 B     |
| 119688-49010 | 34       | 6        |
| 119688-66120 | 46       | 1 B      |
| 119688-77340 | 49       | 23       |
| 119836-77200 | 50       | 1        |
| 119836-77700 | 50       | 2        |
| 119836-77710 | 50       | 4        |
| 119836-77721 | 50       | 5        |
| 119836-77730 | 50       | 6        |
| 119836-77741 | 50       | 7        |
| 119836-77750 | 50       | 8        |
| 119836-77760 | 50       | 9        |
| 119836-77770 | 50       | 10       |
| 119836-77780 | 50       | 11       |
| 119836-77790 | 50       | 15       |
| 119836-77800 | 50       | 16       |
| 119836-77810 | 50       | 19       |
| 119836-77820 | 50       | 20       |
| 119836-77830 | 50       | 21       |
| 119836-77840 | 50       | 17       |
| 119836-77850 | 50       | 3        |
| 119836-77860 | 50       | 18       |
| 119836-77871 | 50       | 12       |
| 119836-77880 | 50       | 13       |
| 119836-77890 | 50       | 14       |
| 119840-13150 | 20       | 2        |
| 119860-12510 | 16       | 4        |
| 119860-12550 | 16       | 6        |

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| 119860-12560 | 16       | 7        |
|              | 52       | 20       |
| 119865-21600 | 23       | 13 A     |
| 119888-08110 | 9        | 5        |
| 119888-13600 | 18       | 10       |
| 119888-13670 | 18       | 5        |
| 119888-13680 | 18       | 6        |
| 119888-21450 | 23       | 14       |
| 119888-44560 | 33       | 5 B-1    |
| 119888-66110 | 45       | 1        |
| 119888-66130 | 45       | 3        |
| 119888-66140 | 8        | 10       |
|              | 45       | 2        |
| 119888-91020 | 51       | 1        |
| 119888-91030 | 51       | 6        |
| 119888-91100 | 51       | 2        |
| 119888-91110 | 51       | 8        |
| 119888-91120 | 51       | 17       |
| 119888-91610 | 8        | 11       |
|              | 51       | 12       |
| 119888-91620 | 8        | 12       |
|              | 51       | 13       |
| 121000-13200 | 18       | 1        |
|              | 19       | 7        |
|              | 20       | 3        |
|              | 52       | 22       |
| 121023-44740 | 33       | 22 A     |
|              | 34       | 10       |
| 121023-49150 | 36       | 4        |
| 121111-21501 | 23       | 10       |
| 121120-01620 | 5        | 2        |
| 121120-77930 | 47       | 15       |
| 121150-44580 | 33       | 3 B      |
| 121236-59080 | 42       | 4        |
| 121250-44901 | 35       | 2        |
|              |          | 12       |
| 121250-55620 | 39       | 8        |
| 121254-55510 | 39       | 5        |
| 121267-44760 | 33       | 27       |
| 121400-01640 | 6        | 3        |
| 121400-44650 | 33       | 4        |
| 121400-77201 | 49       | 1        |
| 121400-91520 | 51       | 10       |
| 121400-91530 | 51       | 11       |
| 121420-01760 | 3        | 22       |
|              | 4        | 21       |
|              | 14       | 5        |
|              | 52       | 6        |
| 121450-01560 | 3        | 4        |
|              | 4        | 4        |

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| 121450-42450 | 31       | 14 -1    |
|              | 32       | 11       |
|              | 35       | 1        |
| 121450-61520 | 44       | 24 -1    |
|              |          | 35 -1    |
| 121462-44580 | 33       | 3 A      |
| 121520-01850 | 3        | 23       |
|              | 4        | 27       |
|              | 52       | 7        |
| 121520-01851 | 3        | 23 -1    |
|              | 4        | 27 -1    |
|              | 52       | 7 -1     |
| 121520-34810 | 27       | 2        |
| 121521-12400 | 16       | 2        |
| 121550-49111 | 1        | 10       |
|              | 2        | 19       |
| 121575-66830 | 44       | 76 -1    |
| 121750-49150 | 36       | 5        |
| 121750-59890 | 36       | 8 -1     |
|              |          | 9        |
|              | 41       | 17       |
|              | 42       | 13       |
| 121850-11860 | 10       | 5        |
|              | 11       | 5        |
| 123682-44210 | 33       | 2        |
|              | 34       | 2 A      |
| 124060-01050 | 1        | 4        |
| 124060-59380 | 41       | 14       |
|              | 42       | 10       |
| 124066-59100 | 43       | 2        |
|              |          | 7        |
| 124085-02220 | 5        | 7        |
| 124160-01750 | 14       | 4        |
| 124160-01751 | 3        | 21       |
|              | 4        | 20       |
|              | 14       | 4 -1     |
|              | 15       | 18       |
| 124160-01910 | 2        | 4        |
| 124160-11340 | 11       | 13 A     |
|              | 52       | 14 A     |
| 124160-11360 | 14       | 11       |
|              | 15       | 11 -1    |
| 124160-39450 | 30       | 6        |
| 124160-59080 | 42       | 5        |
| 124240-01871 | 4        | 22       |
| 124240-01882 | 4        | 23       |
|              | 52       | 8        |
| 124250-03640 | 44       | 61       |
| 124450-35110 | 28       | 2        |
|              | 29       | 4        |

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| 124450-35110 | 52       | 24       |
| 124465-44950 | 32       | 12       |
|              | 35       | 3        |
|              |          | 3 -1     |
|              | 52       | 30       |
| 124550-55700 | 39       | 9        |
| 124550-66370 | 44       | 75       |
| 124550-77030 | 48       | 36       |
| 124559-77971 | 51       | 5        |
| 124700-44740 | 33       | 22 B     |
|              | 34       | 11       |
| 124701-91140 | 51       | 20       |
| 124732-77720 | 51       | 3        |
| 124764-12600 | 8        | 7        |
|              | 16       | 15       |
| 124764-44800 | 8        | 8        |
|              | 33       | 6        |
|              | 34       | 3        |
| 124764-44920 | 8        | 9        |
|              | 33       | 7        |
|              | 34       | 4        |
| 124766-59050 | 36       | 6        |
|              | 41       | 3        |
|              |          | 8        |
|              | 42       | 3        |
| 124770-91220 | 51       | 9        |
| 124772-66750 | 44       | 72       |
| 124950-11340 | 11       | 13       |
|              |          | 13 -1    |
|              | 52       | 14       |
|              |          | 14 -1    |
| 124950-21600 | 23       | 13 B     |
| 126650-66020 | 45       | 6        |
| 128300-77920 | 51       | 4        |
| 129100-01580 | 5        | 4 -1     |
|              | 23       | 9        |
| 129100-61930 | 44       | 65       |
| 129136-12600 | 8        | 7 -1     |
|              | 16       | 15 -1    |
| 129150-11360 | 15       | 11       |
| 129150-35350 | 28       | 9        |
|              | 29       | 13       |
| 129150-49080 | 36       | 2        |
| 129150-49090 | 36       | 3        |
| 129150-49100 | 36       | 1        |
| 129150-59120 | 40       | 1        |
| 129150-59130 | 40       | 4        |
| 129150-77340 | 50       | 23       |
| 129150-91400 | 3        | 26       |
|              | 4        | 30       |

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| 129155-51280 | 44       | 14       |
|              | 52       | 32       |
| 129155-59520 | 43       | 8        |
| 129155-59530 | 43       | 9        |
| 129155-61480 | 44       | 18       |
| 129155-61530 | 44       | 24       |
|              |          | 35       |
| 129155-61540 | 44       | 36       |
| 129155-61590 | 44       | 50       |
| 129155-61830 | 38       | 11       |
|              | 52       | 37       |
| 129156-61600 | 44       | 51       |
| 129301-01650 | 36       | 8        |
| 129350-49530 | 35       | 5        |
| 129350-49540 | 35       | 6        |
|              | 52       | 31       |
| 129350-49541 | 35       | 6 -1     |
|              | 52       | 31 -1    |
| 129350-49800 | 35       | 8        |
| 129555-61800 | 44       | 52       |
| 129795-77800 | 14       | 16       |
|              | 15       | 16       |
| 135210-61090 | 44       | 74       |
| 170064-67210 | 45       | 2 -1     |
| 171002-44502 | 34       | 2        |
| 171048-67010 | 45       | 5        |
| 171048-67130 | 45       | 15       |
| 171048-67140 | 45       | 16 -1    |
| 171059-55600 | 39       | 1        |
| 171080-91100 | 51       | 7        |
| 171085-67100 | 45       | 12       |
| 171085-67110 | 45       | 13       |
| 171085-67120 | 45       | 14       |
| 171085-67140 | 45       | 16       |
| 171102-66080 | 45       | 7        |
| 171301-01640 | 7        | 3        |
| 171301-44560 | 33       | 5 B      |
| 174307-51700 | 44       | 21       |
|              |          | 32       |
| 194990-22050 | 3        | 10       |
|              | 4        | 10       |
|              | 10       | 19       |
|              | 11       | 19       |
|              | 18       | 7        |
|              | 19       | 6        |
|              | 20       | 4        |
|              | 44       | 58       |
| 22117-040000 | 44       | 27       |
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| 22117-050000 | 44       | 53       |

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| 22117-100000 | 45       | 25       |
| 22137-040000 | 37       | 39       |
| 22137-080000 | 33       | 14       |
| 22217-040000 | 37       | 40       |
| 22217-050000 | 14       | 8        |
|              | 15       | 8        |
| 22217-100000 | 33       | 15       |
|              | 45       | 17       |
| 22242-000100 | 12       | 16       |
| 22242-000120 | 13       | 16       |
| 22242-000200 | 1        | 23       |
|              | 2        | 22       |
|              | 25       | 9        |
| 22252-000210 | 24       | 28       |
| 22272-000040 | 44       | 28       |
|              |          | 39       |
|              |          | 54       |
| 22272-000050 | 45       | 4        |
| 22312-060100 | 5        | 8        |
| 22312-080160 | 5        | 4        |
| 22322-030160 | 44       | 46       |
| 22351-020004 | 44       | 29       |
|              |          | 40       |
|              |          | A        |
| 22351-020006 | 45       | 18       |
| 22351-030014 | 44       | 30       |
|              |          | 40       |
| 22351-040010 | 3        | 5        |
|              | 4        | 5        |
|              | 44       | 10       |
| 22351-060012 | 10       | 22       |
|              | 11       | 24       |
| 22360-040000 | 44       | 55       |
|              | 52       | 43       |
| 22360-060000 | 44       | 11       |
|              | 52       | 44       |
| 22411-200150 | 45       | 19       |
| 22451-060000 | 44       | 78       |
| 22512-040120 | 21       | 3        |
|              |          | 11       |
|              | 22       | 3        |
|              |          | 9        |
|              | 23       | 7        |
| 23000-060000 | 16       | 16       |
| 23010-038000 | 33       | 26       |
|              | 34       | 9        |
| 23065-120500 | 14       | 15       |
|              | 15       | 15       |
| 23414-080012 | 41       | 16       |
|              | 42       | 12       |
|              | 52       | 55       |

| Parts No.    | Fig. No. | Ref. No. |
|--------------|----------|----------|
| 23414-140000 | 43       | 12       |
|              | 52       | 56       |
| 23414-160021 | 31       | 13       |
|              | 52       | 53       |
| 23418-060000 | 39       | 13       |
|              | 52       | 54       |
| 23871-010000 | 2        | 5        |
| 23871-020000 | 10       | 5 -1     |
| 23871-030000 | 32       | 13       |
| 23887-160002 | 31       | 14       |
| 24101-062034 | 21       | 14       |
|              | 22       | 15       |
| 24102-063034 | 21       | 12       |
|              | 22       | 10       |
| 24104-062054 | 23       | 15       |
| 24311-000120 | 3        | 15       |
|              | 4        | 15       |
|              | 14       | 12       |
|              | 15       | 12       |
|              | 30       | 3        |
|              | 52       | 45       |
| 24311-000160 | 29       | 11       |
|              | 52       | 46       |
| 24311-000180 | 6        | 4        |
|              | 52       | 47       |
| 24311-000260 | 3        | 27       |
|              | 4        | 31       |
|              | 52       | 48       |
| 24311-000320 | 3        | 22 -1    |
|              | 4        | 21 -1    |
|              | 14       | 5 -1     |
|              | 15       | 19       |
|              | 52       | 6 -1     |
| 24311-240100 | 27       | 6        |
|              | 39       | 14       |
|              | 44       | 64       |
|              | 52       | 49       |
| 24321-000350 | 35       | 9        |
|              | 52       | 50       |
| 24341-000070 | 44       | 56       |
|              | 52       | 51       |
| 24341-000240 | 3        | 27 -1    |
|              | 4        | 31 -1    |
|              | 7        | 4 -1     |
|              | 52       | 48 -1    |
|              |          | 52 -1    |
| 24341-000250 | 7        | 4        |
|              | 52       | 52       |
| 26013-060202 | 26       | 22       |
| 26014-060162 | 34       | 12 -1    |

| Parts No.    | Fig. No. | Ref. No. |
|--------------|----------|----------|
| 26014-060202 | 3        | 25       |
|              | 4        | 29       |
| 26014-060352 | 33       | 23 -1    |
| 26014-080252 | 49       | 28       |
| 26014-080302 | 18       | 8        |
| 26014-080702 | 39       | 16 -1    |
| 26022-040082 | 37       | 41       |
| 26033-060202 | 51       | 21       |
| 26106-060102 | 6        | 6        |
|              | 27       | 7        |
|              | 30       | 4        |
|              | 44       | 57       |
|              | 45       | 23       |
| 26106-060122 | 1        | 24       |
|              | 2        | 23       |
|              | 7        | 6        |
|              | 16       | 17       |
|              | 21       | 8        |
|              | 22       | 16       |
|              | 25       | 10       |
|              | 30       | 5        |
|              | 33       | 23       |
|              | 34       | 12       |
| 26106-060162 | 3        | 16       |
|              |          | 28       |
|              | 4        | 16       |
|              |          | 32       |
|              | 17       | 5        |
|              | 21       | 15       |
|              | 22       | 13       |
| 26106-060182 | 16       | 17 -1    |
|              | 35       | 10       |
| 26106-060202 | 5        | 9        |
|              | 17       | 6        |
| 26106-060222 | 5        | 9 -1     |
| 26106-060302 | 3        | 17       |
|              | 4        | 17       |
|              | 17       | -1       |
| 26106-060352 | 19       | 5 -1     |
| 26106-060402 | 3        | 18       |
|              | 17       | 7        |
|              | 19       | 5        |
|              | 20       | 7        |
| 26106-060452 | 6        | 7        |
|              | 7        | 7        |
| 26106-060502 | 3        | 19       |
| 26106-060602 | 4        | 18       |
| 26106-060652 | 3        | 20       |
| 26106-060702 | 44       | 12       |
| 26106-060802 | 4        | 19       |

| Parts No.    | Fig. No. | Ref. No. |
|--------------|----------|----------|
| 26106-080102 | 18       | 11       |
| 26106-080122 | 4        | 25       |
|              | 16       | 18       |
|              | 18       | 11 -1    |
|              | 33       | 16       |
|              | 45       | 24       |
|              | 51       | 23       |
| 26106-080142 | 9        | 2        |
|              |          | 3        |
| 26106-080162 | 16       | 19       |
|              | 18       | 9        |
|              | 33       | 17       |
|              | 36       | 7        |
| 26106-080182 | 16       | 18 -1    |
|              | 50       | 24       |
| 26106-080202 | 29       | 12       |
|              | 33       | 18       |
|              | 35       | 11       |
| 26106-080222 | 23       | 16       |
| 26106-080252 | 33       | 13       |
| 26106-080402 | 4        | 26       |
| 26106-080452 | 12       | 18       |
|              | 13       | 18       |
|              | 31       | 15       |
|              | 32       | 18       |
| 26106-080652 | 39       | 16       |
| 26106-081052 | 50       | 25       |
| 26106-081202 | 49       | 24       |
| 26106-100122 | 51       | 22       |
| 26106-100202 | 9        | 6        |
| 26106-100252 | 48       | 35       |
| 26106-100302 | 33       | 28       |
| 26106-100502 | 51       | 22 -1    |
| 26116-050102 | 44       | 13       |
| 26116-060082 | 45       | 20       |
| 26116-060302 | 44       | 82       |
| 26116-060304 | 44       | 81       |
| 26116-120252 | 47       | 45       |
| 26206-100252 | 5        | 5        |
| 26216-060162 | 4        | 6        |
| 26216-080222 | 19       | 4        |
|              |          | -1       |
|              | 20       | 5        |
| 26216-080502 | 10       | 18       |
|              | 19       | 8        |
| 26216-080552 | 11       | 18       |
|              | 20       | 8        |
| 26216-080702 | 20       | 6        |
| 26366-060002 | 3        | 7        |
|              | 4        | 7        |

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| Parts No.    | Fig. No. | Ref. No. |
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| 26366-060002 | 16       | 20       |
|              | 19       | 9 -1     |
| 26366-080002 | 10       | 17       |
|              | 19       | -1       |
|              | 11       | 17       |
|              | 12       | 19       |
|              | 13       | 19       |
|              | 16       | 21       |
|              | 19       | 9        |
|              | 33       | 19       |
|              | 49       | 25       |
|              | 50       | 26       |
| 26450-060202 | 26       | 22 -1    |
|              | 23       |          |
| 26557-050102 | 14       | 9        |
|              | 15       | 9        |
| 26577-060122 | 31       | 11       |
|              | 32       | 14       |
| 26587-040102 | 37       | 42       |
| 26587-080102 | 21       | 16       |
|              | 22       | 14       |
| 26657-100002 | 45       | 21       |
| 26716-100002 | 33       | 20       |
| 26756-050002 | 46       | 2        |
| 26756-060002 | 12       | 8        |
|              | 12       |          |
|              | 13       | 8        |
|              | 12       |          |
|              | 44       | 80       |
| 26756-100002 | 33       | 21       |
| 26921-050122 | 45       | 22 -1    |
| 26979-050052 | 45       | 22       |
| 26979-050162 | 13       | 14       |
| 27221-050080 | 10       | 6        |
|              | 11       | 6        |
| 27221-060100 | 1        | 5        |
| 27231-400000 | 1        | 6        |
| 27231-450000 | 2        | 6        |
| 27241-100000 | 1        | 7        |
| 27241-120000 | 2        | 7        |
| 27241-250000 | 1        | 8        |
| 27241-300000 | 1        | 9        |
|              | 2        | 8        |
| 27241-350000 | 10       | 7        |
| 27241-400000 | 11       | 7        |
| 27310-070001 | 11       | 12 -1    |
| 43400-500390 | 41       | 15       |
|              | 42       | 11       |
|              | 52       | 40       |
| 43400-500400 | 44       | 79       |

| Parts No.    | Fig. No. | Ref. No. |
|--------------|----------|----------|
| 43400-500400 | 52       | 41       |
| 43400-500450 | 44       | 73       |
|              | 52       | 42       |
| 719225-51100 | 37       | 1        |
| 719260-02800 | 1        | 12       |
| 719260-02870 | 1        | 27       |
| 719260-02930 | 1        | 15       |
| 719260-11520 | 14       | 1        |
| 719260-11521 | 14       | 1 -1     |
| 719260-11650 | 12       | 5        |
| 719260-11660 | 12       | 9        |
| 719260-11700 | 10       | 1        |
| 719260-14580 | 21       | 1        |
| 719260-21700 | 23       | 1        |
| 719260-23100 | 24       | 41       |
| 719260-23600 | 24       | 58       |
| 719260-23610 | 24       | 54       |
| 719270-22500 | 24       | 3        |
| 719270-22501 | 24       | 3 -1     |
| 719270-22540 | 24       | 11       |
| 719270-22541 | 24       | 11 -1    |
| 719270-22820 | 24       | 9        |
| 719288-01540 | 6        | 1        |
| 719288-01560 | 1        | 1        |
| 719288-92600 | 52       | 1        |
| 719288-92601 | 52       | 1 -1     |
| 719288-92602 | 52       | 1 -2     |
| 719370-01610 | 3        | 1        |
| 719600-01541 | 7        | 1 B      |
| 719600-01542 | 7        | 1 B-1    |
| 719610-01560 | 2        | 1        |
| 719620-02800 | 2        | 10       |
| 719620-02870 | 2        | 26       |
| 719620-02930 | 2        | 13       |
| 719620-11520 | 15       | 1        |
| 719620-11521 | 15       | 1 -1     |
| 719620-11650 | 13       | 5        |
| 719620-11660 | 13       | 9        |
| 719620-11701 | 11       | 1 A      |
|              |          | 1 B      |
| 719620-11702 | 11       | 1 B-1    |
| 719620-14581 | 22       | 1 A      |
| 719620-22500 | 24       | 23       |
| 719620-22540 | 24       | 31       |
| 719620-22820 | 24       | 29       |
| 719620-23100 | 24       | 42       |
| 719620-23610 | 24       | 55       |
| 719620-53100 | 38       | 1        |
| 719621-51100 | 37       | 2        |
| 719631-01540 | 7        | 1 A-1    |

| Parts No.    | Fig. No. | Ref. No. |
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| 719660-14590 | 21       | 9        |
|              | 22       | 7        |
| 719660-21700 | 23       | 2        |
| 719688-01540 | 7        | 1 A      |
| 719688-11700 | 11       | 1 A-1    |
| 719688-92600 | 52       | 2        |
| 719688-92601 | 52       | 2 -1     |
| 719688-92602 | 52       | 2 -2     |
| 933110-00100 | 51       | 14       |
| 933110-00200 | 51       | 15       |
| 933110-00301 | 51       | 16       |
| X0280210230  | 47       | 8        |
| X0280630011  | 47       | 2        |
| X0281003751  | 47       | 3        |
| X0282001531  | 47       | 4        |
| X0283005050  | 47       | 7        |
| X0283060061  | 47       | 16       |
| X0283270140  | 47       | 9        |
| X0283711420  | 47       | 17       |
| X0283715030  | 47       | 10       |
| X0283810040  | 47       | 11       |
| X0284004910  | 47       | 18       |
| X0285040631  | 47       | 19       |
| X0285100460  | 47       | 20       |
| X0534006460  | 47       | 22       |
| X0534040320  | 47       | 23       |
| X0534490120  | 47       | 24       |
| X0534490230  | 47       | 25       |
| X0535050620  | 47       | 26       |
| X0535130241  | 47       | 28       |
| X0535130320  | 47       | 27       |
| X0536600401  | 47       | 29       |
| X2114275070  | 48       | 30       |
| X2114283500  | 48       | 33       |
| X21144330010 | 48       | 14       |
| X2114455040  | 48       | 19       |
| X2114531200  | 48       | 12       |
| X2114535200  | 48       | 15       |
|              | 21       |          |
| X2114586700  | 48       | 32       |
| X2114660130  | 48       | 27       |
| X2114680050  | 48       | 31       |
| X2114710080  | 48       | 2        |
| X2114715500  | 48       | 7        |
| X2114780060  | 48       | 22       |
| X2114811000  | 48       | 3        |
| X2114821500  | 48       | 13       |
| X2114831300  | 48       | 17       |
| X2114866060  | 48       | 20       |
| X2114921040  | 48       | 11       |

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| X2114931400 | 48       | 18       |
| X2114990010 | 48       | 16       |
| X6201SD     | 49       | 3        |
| X6202BM     | 49       | 16       |
| X9019008651 | 47       | 36       |
| X9025808001 | 47       | 37       |
| X9151005141 | 47       | 30       |
| X9490071810 | 47       | 38       |
| X9490071970 | 47       | 39       |
| X9490170900 | 47       | 31       |
| X9490200710 | 47       | 40       |
| X9490423330 | 47       | 41 -1    |
| X9490441303 | 47       | 32       |
| X9490441312 | 47       | 33       |
| X9490471500 | 47       | 41       |
| X9490502820 | 47       | 34       |
| X9490561370 | 47       | 42       |
| X9490721080 | 47       | 12       |
| X9491001360 | 47       | 5        |
| X9491001860 | 47       | 6        |
| X9491200240 | 47       | 43       |
| X9491402100 | 47       | 35       |
| X9491703371 | 47       | 13       |
| X9491703380 | 47       | 44       |
| X9491704260 | 47       | 14       |
| X9491730461 | 47       | 21       |
| XB495469B   | 49       | 21       |
| XL12010001  | 49       | 17       |
| XL12013262  | 49       | 9        |
| XL1201510   | 49       | 18       |
| XL1202401   | 49       | 14       |
| XL12031001  | 49       | 2        |
| XL12033011  | 49       | 6        |
| XL1209200   | 49       | 4        |
| XL1254801   | 49       | 19       |
| XL1255801   | 49       | 20       |
| XL13513134  | 49       | 11       |
| XL13513152  | 49       | 7        |
| XL13514041  | 49       | 15       |
| XL13533004  | 49       | 5        |
| XL1354326   | 49       | 8        |
| XL1356360   | 49       | 13       |
| XL1358320   | 49       | 12       |
| XTR1263     | 49       | 10       |