

0CV10-M74801EN

PREFACE

1. This Parts Catalog carries all parts incorporated in YANMAR Model 3TNE68-CSF engine manufactured since March, 2000 & 3TNE68-ECSF engine manufactured since January, 2001.

2. Parts catalog history

	Parts catalog No.	Published	Remarks
1st edition	000Y00V7480	2000/7	Disuse old edition
1st revised	000Y00V7481	2001/2	

3. Model name

Column	Model name	Manufactured	E/#
(A)	3TNE68-CSF	2000/3~	65604~
(B)	3TNE68-ECSF	2001/2~	

4. Each illustration corresponds to the parts list on the following page.
5. When ordering parts, clearly write down the engine model and serial number, as well as the name and number of each part in your order sheet. This will help insure reliable delivery of the parts you have ordered.

Directions for the Parts Catalog.

1. The parts stipulated in this Parts Catalog are not necessarily standard equipped parts.
2. Parts may change without prior notice.
3. The following is an example of the Parts Catalog format.

OCF10-G21601		29. FUEL INJECTION PUMP(W/BOOST)									
REF.	LEV.	PARTS NO.	DESCRIPTION	(A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	729595-51390	FUEL INJECTION PUMP	1	1	1	1	1			
1-1	1	729595-51391	FUEL INJECTION PUMP	1	1	1	1	1		N	1
		(A=E00185) (B=E00200)									
3	2	26022-060162	SCREW M 6X 16	9	9	9	9	9			
3-1	2	26022-060162	SCREW M 6X 16	4	4	4	4	4		K	
		(A=E00156) (B=E00156) (C=E00156) (D=E00156) (E=E00156)									
4	2	129470-51040	CAMSHAFT	1	1	1	1	1			
5	2	122710-51050	BEARING, ROLLER	2	2	2	2	2			
6	2	129470-51060	RETAINER	1	1	1	1	1			

Remarks

(1) BOOST COMPEMSATOR TYPE. OPTIONAL PART, TO E00155,(4JH-DT, 4JH-DTZ

① Ref. No.

The Ref. No. listed may not be in accordance with the illustration Ref. No.

(Ex.) Illustration No.

List Ref No.

1 1 (Before change) → 1-1 (After change)

For interchangeable symbols N, R and K, illustrations for new parts may be abbreviated.

② Lev. (Level)

Level indication

The numbers below indicate the level of relativity towards the main part.

1 ---- Main parts (Assembly parts)

2 ---- Sub component included in " 1 ".

3 ---- Sub component included in " 2 ".

Note) Parts that are not for sale are partially illustrated but not listed.

③ Interchangeability Mark

When a part change takes place, one of the following interchangeability symbols is indicated beside the part.

Symbol	Interchangeability	Contents note
N	Old $\xrightarrow{\text{Yes}}$ New No	New Part is interchangeable for Old Part but Old Part is not interchangeable for New Part.
Q	Old $\xrightarrow{\text{No}}$ New Yes	New Part is not interchangeable for Old Part but Old Part is interchangeable for New Part.
R	Old $\xrightarrow{\text{Yes}}$ New Yes	New/ Old Parts are both interchangeable.
S	Old $\xrightarrow{\text{No}}$ New No	New/ Old Parts are both not interchangeable.
W		Part newly added.
Z		Part discontinued.
F		Not interchangeable by a single part but interchangeable together with related parts.
K		Changes only for used parts quantities.

④ Effective Machine No.

When a part changes, the effective Machine No. will be indicated in the (A)-(F) column.

Product Symbol	Product No.	Product Symbol	Product No.
C	Clutch No. Compressor No.	F	Machine No. (Agricultural Equip.)
D	Drive No.	M	Machine No.
E	Engine No.		

Note 1) A date may follow the symbol. (Ex.) 1996.01

Note 2) " XXXXX " and " ZZZZZ " are for parts that could not be predicted or for engine models that could not be identified.

Note 3) (A=E00185) is the E (Engine Serial Number) for the column (A) model (in this case 4JH-DT) after the parts design change.

⑤ Remarks Mark

Figures or alphabets (symbols) are entered in the remarks column.

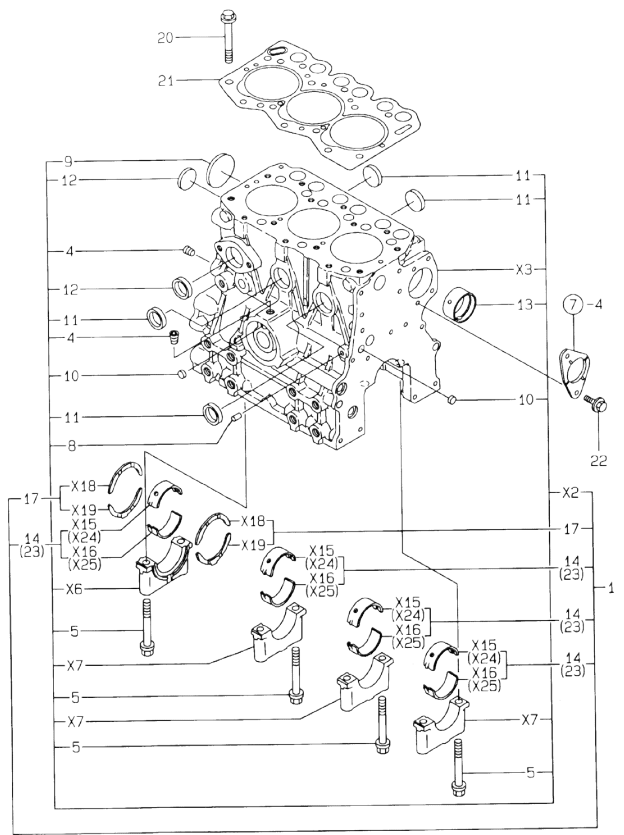
The comments (remarks) on parts that are indicated at the bottom of the illustration are the same symbols as those stated above.

Contents

Fig. No.	Fig. Name	Fig. No.	Fig. Name
3TNE68-(E)CSF			
1.	CYLINDER BLOCK		
2.	GEAR HOUSING		
3.	FLYWHEEL HOUSING & OIL SUMP		
4.	CYLINDER HEAD & BONNET		
5.	SUCTION MANIFOLD & AIR CLEANER		
6.	EXHAUST MANIFOLD		
7.	CAMSHAFT & DRIVING GEAR		
8.	CRANKSHAFT & PISTON		
9.	LUB.OIL SYSTEM		
10.	COOLING WATER SYSTEM		
11.	FUEL INJECTION PUMP		
12.	GOVERNOR		
13.	FUEL INJECTION VALVE		
14.	FUEL LINE		
15.	STARTING MOTOR		
16.	GENERATOR		
17.	GASKET SET		
18.	GOVERNOR		

Fig.1. CYLINDER BLOCK

1.CYLINDER BLOCK



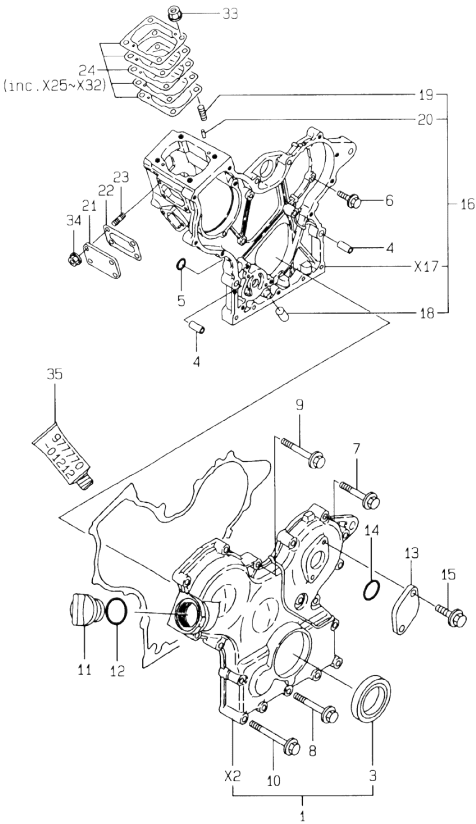
x-MARK PARTS: NOT SOLD SEPARATELY.

Remarks
(1) UNDER-SIZE(U.S=0.25)PART.

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	719265-01560	BLOCK ASSY, CYLINDER	1	1						
4	3	124060-01050	PLUG, PT1/8	2	2						
5	3	119260-02020	BOLT, METAL CAP	8	8						
8	3	27221-060100	PLUG, 6X10	1	1						
9	3	119265-01250	PLUG, 40	1	1						
10	3	27241-100000	PLUG, 10	2	2						
11	3	27241-250000	PLUG, 25	4	4						
12	3	27241-300000	PLUG 30	2	2						
13	3	119266-02410	BUSH	1	1						
14	2	119260-02800	BEARING, MAIN	4	4						
17	2	119260-02930	BEARING, THRUST	2	2						
20	1	119266-01200	BOLT, HEAD	14	14						
21	1	119265-01341	GASKET, HEAD	1	1						
22	1	26106-060122	BOLT, M6X 12 PLATED	2	2						
23	1	719260-02870	BEARING, 0.25 US	4	4						1

Fig.2. GEAR HOUSING

2.GEAR HOUSING



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	119260-01590	COVER ASSY,GEAR CASE	1	1						
3	2	119620-01800	SEAL, OIL	1	1						
4	1	119660-01911	PIPE, KNOCK	4	4						
5	1	119624-32040	O-RING, P12.0	2	2						
6	1	26106-060162	BOLT, M6X 16 PLATED	5	5						
7	1	26106-060302	BOLT, M6X 30 PLATED	5	5						
8	1	26106-060402	BOLT, M6X 40 PLATED	3	3						
9	1	26106-060502	BOLT, M6X 50 PLATED	4	4						
10	1	26106-060652	BOLT, M6X 65 PLATED	6	6						
11	1	124160-01751	COVER, FILLER	1	1						
12	1	24311-000320	O-RING, 1AP32.0	1	1						
13	1	121023-01550	COVER	1	1						
14	1	24341-000240	O-RING, 1AS24.0	1	1						
15	1	26106-060162	BOLT, M6X 16 PLATED	2	2						
16	1	119260-01490	CASE ASSY, GEAR	1	1						
18	2	119260-01510	PLUG	1	1						
19	2	121450-01560	STUD, M8X22	4	4						
20	2	22351-040010	PIN, SPRING 4.0X10	2	2						
21	1	119660-01551	COVER	1	1						
22	1	119660-01562	GASKET	1	1						
23	1	119660-01570	STUD, M6X12	4	4						
24	1	119623-01950	SHIM SET, ADJUSTING	1	1						
33	1	194990-22050	NUT, M8	4	4						
34	1	26366-060002	NUT, M6	4	4						
35	1	977770-01212	GASKET, LIQUID	1	1						1

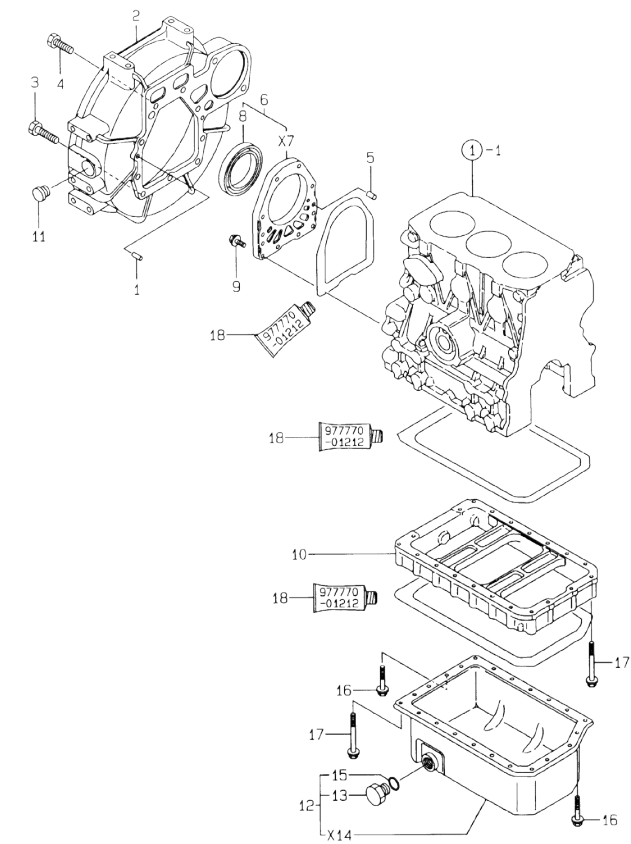
Remarks
(1) OPTIONAL PART.

N:Old $\frac{YBS}{100}$ New, Q:Old $\frac{H10}{100}$ New, R:Old $\frac{YBS}{100}$ New, S:Old $\frac{H10}{100}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change
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Fig.3. FLYWHEEL HOUSING & OIL SUMP

3.FLYWHEEL HOUSING & OIL SUMP



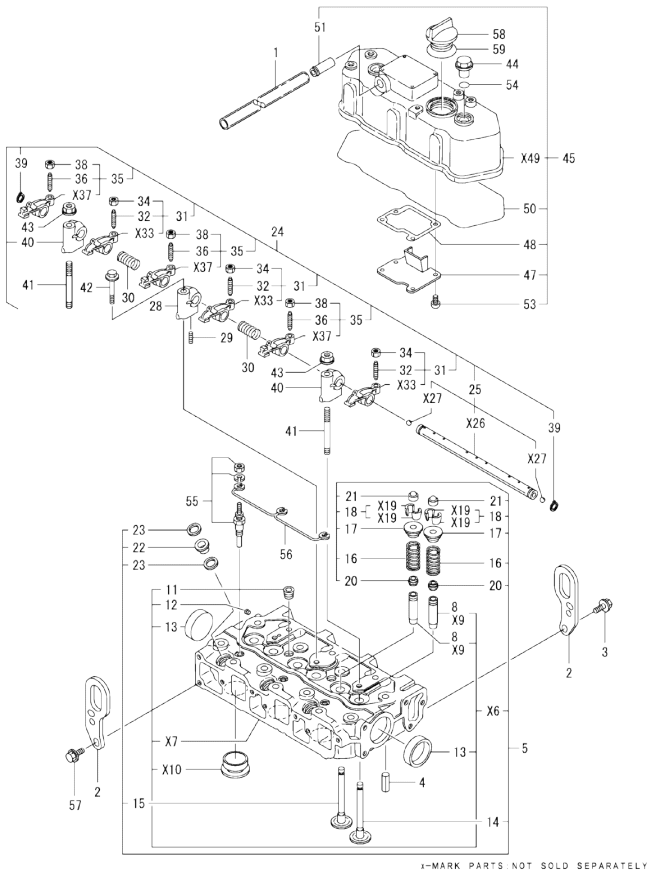
Remarks
(1) OPTIONAL PART.

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	129100-01580	PIN, M8X16	2	2						
2	1	119600-01600	HOUSING, FLYWHEEL	1	1						
3	1	121120-01620	BOLT, M10X28	3	3						
4	1	26206-100252	BOLT, M10X 25 PLATED	6	6						
5	1	119620-01620	PIN, M6X10	2	2						
6	1	119660-01640	CASE ASSY, OIL SEAL	1	1						
8	2	124085-02220	SEAL, OIL	1	1						
9	1	26106-060222	BOLT, M6X 22 PLATED	10	10						
10	1	119454-01721	SPACER, OIL SUMP	1	1						
11	1	119620-01750	CAP	1	1						
12	1	119265-01770	SUMP ASSY, OIL	1	1						
13	2	121400-01640	PLUG, 16	1	1						
15	2	24311-000180	O-RING, 1AP18.0	1	1						
16	1	26106-060102	BOLT, M6X 10 PLATED	3	3						
17	1	26106-060452	BOLT, M6X 45 PLATED	20	20						
18	1	977770-01212	GASKET, LIQUID	1	1						1

N:Old $\frac{YES}{NO}$ New, Q:Old $\frac{YES}{NO}$ New, R:Old $\frac{YES}{NO}$ New, S:Old $\frac{YES}{NO}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change
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OCV10-M74801

Fig.4. CYLINDER HEAD & BONNET



1-MARK PARTS NOT SOLD SEPARATELY

Remarks
(1) REPAIR PART.

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	23065-120500	PIPE, 12X 500	1	1						
2	1	119260-07900	LIFTER	2	2						
3	1	26106-080142	BOLT, M8X 14 PLATED	1	1						
4	1	22351-060012	PIN, SPRING 6.0X12	2	2						
5	1	119265-11700	HEAD ASSY, CYLINDER	1	1						1
8	3	119260-11800	GUIDE, VALVE	6	6						
11	3	23876-030000	PLUG, R03	2	2						
12	3	27221-050080	PLUG, 5X 8	1	1						
13	3	27241-350000	PLUG, 35	2	2						
14	2	119260-11100	VALVE, INTAKE	3	3						
15	2	119260-11110	VALVE, EXHAUST	3	3						
16	2	114250-11120	SPRING, VALVE	6	6						
17	2	114250-11180	RETAINER, SPRING	6	6						
18	2	714250-11570	COTTER ASSY	6	6						
20	2	119260-11340	SEAL, VALVE STEM	6	6						
21	2	119260-11370	CAP VALVE	6	6						
22	2	119600-11450	PROTECTOR, NOZZLE	3	3						
23	2	119600-11460	GASKET, NOZZLE	6	6						
24	1	119260-11200	SUPPORT ASSY, ARM	1	1						
25	2	119260-11240	SHAFT ASSY, ROCKER	1	1						
28	2	119260-11260	SUPPORT, ROCKER ARM	1	1						
29	2	119260-11270	SCREW	1	1						
30	2	119260-11280	SPRING	2	2						
31	2	719260-11650	ARM ASSY, ROCKER	3	3						
32	3	105010-11230	SCREW, VALVE ADJUST	3	3						
34	3	26756-060002	NUT, LOCK M6	3	3						
35	2	719260-11660	ARM ASSY, ROCKER	3	3						
36	3	105010-11230	SCREW, VALVE ADJUST	3	3						
38	3	26756-060002	NUT, LOCK M6	3	3						
39	2	22242-000100	RING, 10	2	2						
40	2	119265-11260	SUPPORT, ROCKER ARM	2	2						
41	1	119620-11350	STUD	2	2						
42	1	26106-080452	BOLT, M8X 45 PLATED	1	1						
43	1	26366-080002	NUT, M8	2	2						
44	1	124160-11360	KNOB	2	2						
45	1	119260-11331	BONNET ASSY, HEAD	1	1						
47	2	119260-03020	PLATE, SHELTER	1	1						
48	2	119260-03031	GASKET	1	1						
50	2	119260-11310	GASKET, BONNET	1	1						
51	2	118400-03060	JOINT, BREATHER	1	1						
53	2	22857-500100	SCREW, 5X10	4	4						
54	1	24311-000120	O-RING, 1AP12.0	2	2						
55	1	129795-77800	PLUG, GLOW	3	3						
56	1	119620-77820	CONNECTOR, GLOW PLUG	1	1						
57	1	26106-080142	BOLT, M8X 14 PLATED	2	2						
58	1	124160-01751	COVER, FILLER	1	1						
59	1	24311-000320	O-RING, 1AP32.0	1	1						

N:Old $\frac{100}{100}$ New, Q:Old $\frac{100}{100}$ New, R:Old $\frac{100}{100}$ New, S:Old $\frac{100}{100}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change
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This exploded view diagram illustrates the assembly of a mechanical component, likely a pump or valve. The main body is a rectangular block with multiple ports and mounting points. Key components and their assembly sequence are indicated by numbered callouts:

- 1**: A small screw or pin used to secure the main body.
- 2**: A gasket or seal ring that fits into a groove on the main body.
- 3**: A long, curved arm or lever that attaches to the side of the main body.
- 4-5**: A small pin or screw used to secure the arm.
- 6**: A large, circular flange or cover that fits over the top of the main body.
- 7**: A small washer or spacer.
- 8**: A small nut or screw.
- 9**: A large, cylindrical component, possibly a piston or a valve core, that fits into the main body.
- 10**: A long, cylindrical shaft or rod that passes through the center of the assembly.
- 11**: A small pin or screw used to secure the shaft.
- 12**: A large, circular flange or cover that fits over the end of the shaft.
- 13**: A small screw or pin used to secure the end flange.

[illegible]

[illegible]

Exploded view diagram of the 3TNE68-ECSF engine assembly. The diagram shows the main components and their sub-components, labeled with numbers and quantities:

- 1-1**: Cylinder head
- 2-15**: Piston and connecting rod assembly
- 2**: Piston pin
- 1**: Piston pin clip
- 3**: Crankshaft
- 4**: Crankshaft pin
- 6**: Crankshaft gear
- 15**: Crankshaft pin
- 9**: Crankshaft pin
- 12**: Crankshaft pin
- 13**: Crankshaft pin
- 11**: Crankshaft pin
- 10**: Crankshaft pin
- 8**: Crankshaft pin
- 14**: Crankshaft pin
- 17**: Crankshaft pin
- 20**: Crankshaft pin
- 16**: Crankshaft pin
- 24**: Crankshaft pin
- 21**: Crankshaft pin
- 23**: Crankshaft pin
- 25**: Crankshaft pin
- 24**: Crankshaft pin
- 31**: Crankshaft pin
- 28**: Crankshaft pin
- 29**: Crankshaft pin
- 22**: Crankshaft pin
- X26**: Crankshaft pin
- 30**: Crankshaft pin
- 16**: Crankshaft pin
- 24**: Crankshaft pin
- 23**: Crankshaft pin
- X27**: Crankshaft pin
- 29**: Crankshaft pin
- 1**-22: Crankshaft pin

3TNE68-ECSF

Remarks
(1) REPAIR PART.

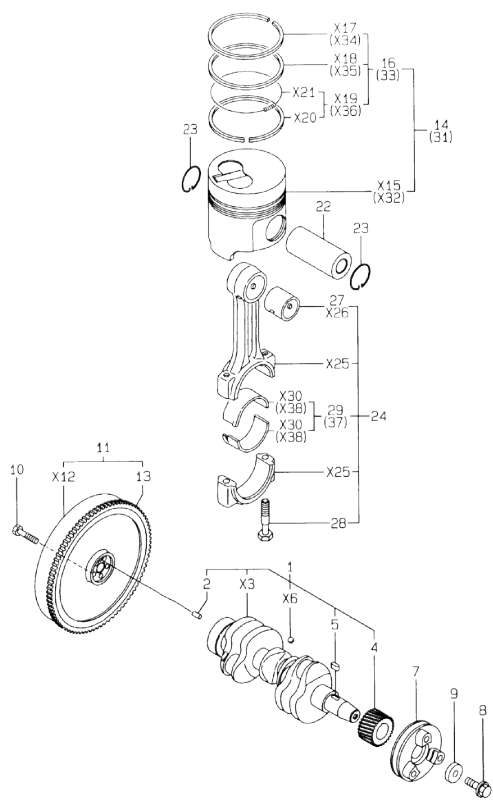
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N:Old $\xleftrightarrow[\text{No}]{\text{Yes}}$ New. Q:Old $\xleftrightarrow[\text{Yes}]{\text{No}}$ New. R:Old $\xleftrightarrow[\text{Yes}]{\text{No}}$ New. S:Old $\xleftrightarrow[\text{No}]{\text{Yes}}$ New. W:Add. Z:Discontinued. F:Interchangeable by set. K:Q'ty Change

0CV10-M74801

Fig.8. CRANKSHAFT & PISTON

8. CRANKSHAFT & PISTON



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	119265-21700	CRANKSHAFT ASSY	1	1						
2	2	129100-01580	PIN, M8X16	1	1						
4	2	119260-21200	GEAR, CRANKSHAFT	1	1						
5	2	22512-040120	KEY, 4X 12	1	1						
7	1	119260-21650	V-PULLEY	1	1						
8	1	119621-21680	BOLT, FLANGE 12X1.25	1	1						
9	1	119620-21941	WASHER	1	1						
10	1	121111-21501	BOLT, FLYWHEEL	5	5						
11	1	119600-21580	FLYWHEEL ASSY	1	1						
13	2	119865-21600	GEAR, RING	1	1						
14	1	119265-22601	PISTON ASSY	3	3						
16	2	119265-22500	RING SET, PISTON	3	3						
22	1	119265-22300	PIN, PISTON	3	3						
23	1	22252-000200	RING, 20	6	6						
24	1	119265-23100	ROD ASSY, CONNECTING	3	3						
27	2	119260-23910	BEARING, PISTON PIN	3	3						1
28	2	119265-23200	BOLT, CONNECTING ROD	6	6						
29	2	719260-23600	BEARING, CRANK PIN	3	3						
31	1	119265-22930	PISTON ASSY, 0.25 OS	3	3						2
33	2	119265-22950	RING SET, 0.25 OS	3	3						2
37	1	719260-23610	BEARING ASSY, 0.25	3	3						3

Remarks
(1) REPAIR PART.
(2) OVER-SIZE(O.S=0.25)PART.
(3) UNDER-SIZE(U.S=0.25)PART.

Fig.9. LUB.OIL SYSTEM

9.LUB.OIL SYSTEM

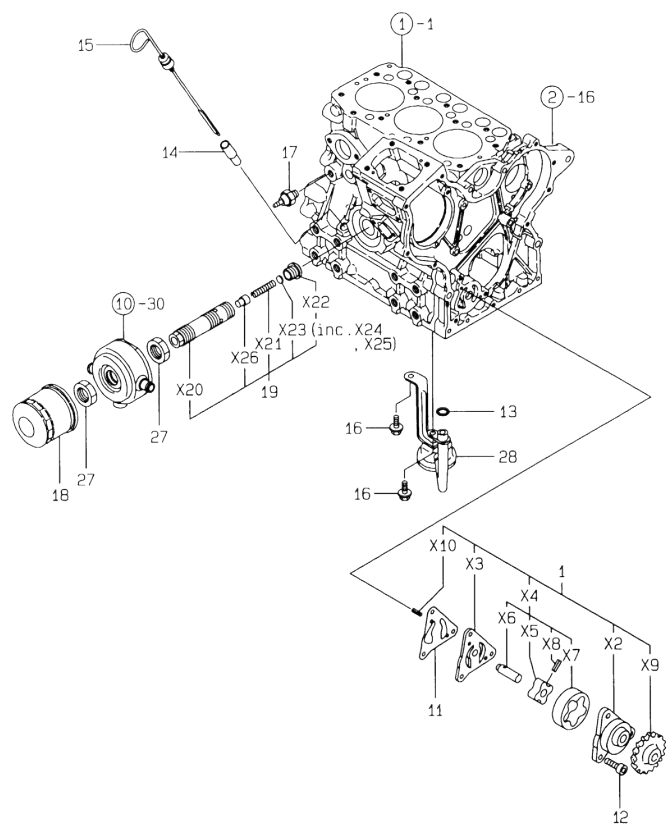
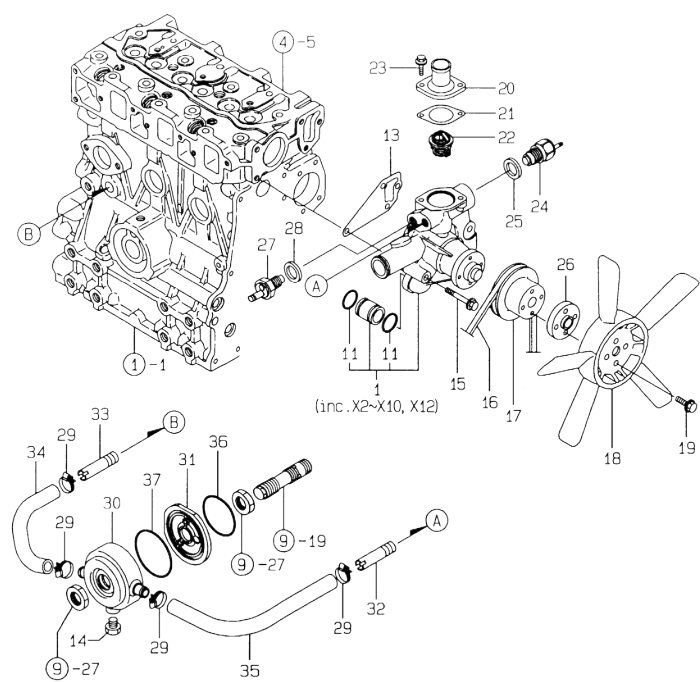


Fig.10. COOLING WATER SYSTEM

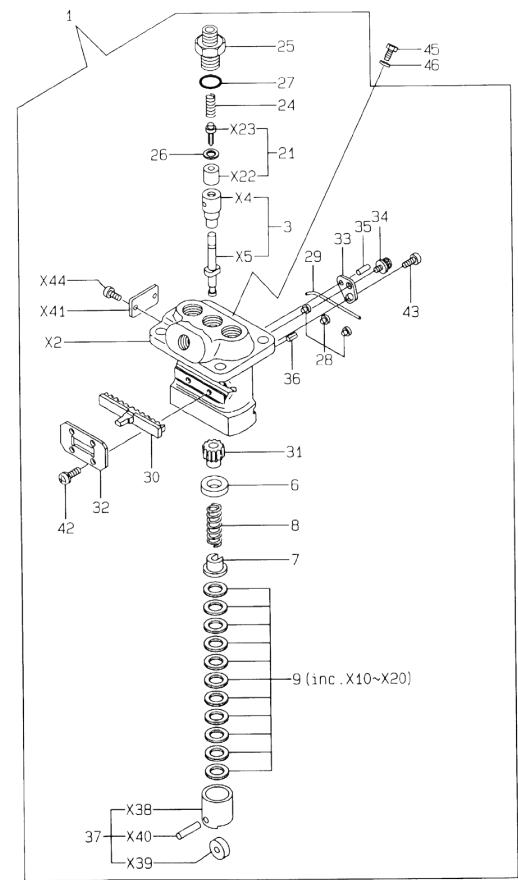
10.COOLING WATER SYSTEM



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	119265-42002	PUMP ASSY, WATER	1	1						
11	2	119209-42320	O-RING, P21 EPDM	2	2						
13	1	119260-42021	GASKET, WATER PUMP	1	1						
14	1	171056-49120	PLUG, DRAIN	1	1						
15	1	26106-080452	BOLT, M8X 45 PLATED	3	3						
16	1	119256-42290	V-BELT, FM33.5	1	1						
17	1	119620-42350	V-PULLEY	1	1						
18	1	124700-44740	FAN, COOLING 5X310	1	1						
19	1	26106-060202	BOLT, M6X 20 PLATED	4	4						
20	1	129350-49530	COVER, THERMOSTAT	1	1						
21	1	129350-49541	GASKET	1	1						
22	1	129350-49800	THERMOSTAT, 71	1	1						
23	1	26106-080202	BOLT, M8X 20 PLATED	2	2						
24	1	121250-44901	SWITCH, 110	1	1						
25	1	124465-44950	GASKET, 16	1	1						
26	1	124574-44761	SPACER, FAN	1	1						
27	1	124250-49351	SENSOR	1	1						
28	1	129150-49360	GASKET	1	1						
29	1	171008-03990	CLIP, HOSE 18.5	4	4						
30	1	119642-33030	COOLER, OIL	1	1						
31	1	119642-33100	BRACKET, COOLER	1	1						
32	1	129122-44480	JOINT	1	1						
33	1	129122-44480	JOINT	1	1						
34	1	119642-49030	PIPE, WATER	1	1						
35	1	129403-49050	PIPE, WATER	1	1						
36	1	24321-000600	O-RING, 1AG60.0	1	1						
37	1	24321-000700	O-RING, 1AG70.0	1	1						

Fig.11. FUEL INJECTION PUMP

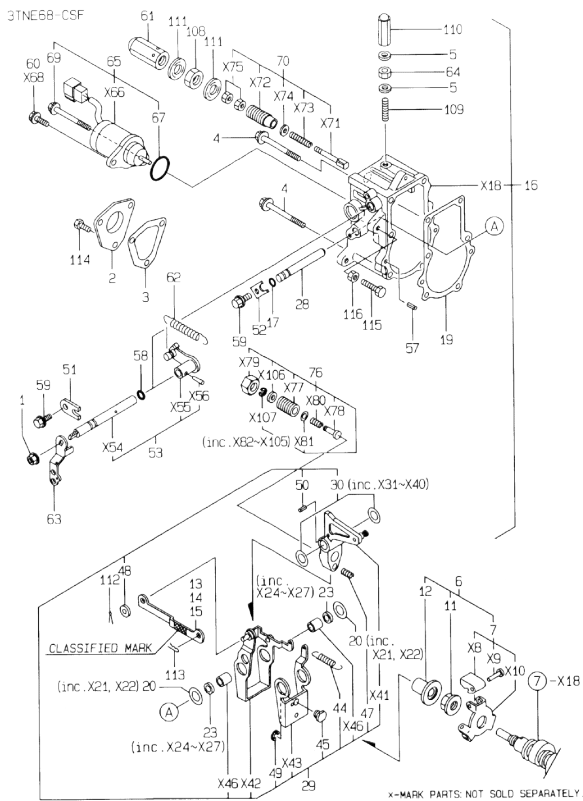
11.FUEL INJECTION PUMP



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	719266-51100	PUMP ASSY, INJECTION	1	1						
3	2	119225-51100	PLUNGER ASSY	3	3						
6	2	119620-51170	RETAINER, SPRING A	3	3						
7	2	119620-51180	RETAINER, SPRING B	3	3						
8	2	119620-51190	SPRING, PLUNGER	3	3						
9	2	119620-51250	SHIM SET	3	3						
21	2	119225-51300	VALVE ASSY, DELIVERY	3	3						
24	2	105546-51330	SPRING, DELIVERY	3	3						
25	2	119620-51340	HOLDER, DELIVERY	3	3						
26	2	119620-51350	GASKET	3	3						
27	2	119620-51370	O-RING	3	3						
28	2	119620-51450	PIECE	3	3						
29	2	119620-51461	PIN	1	1						
30	2	119660-51500	RACK, CONTROL	1	1						
31	2	119620-51510	PINION	3	3						
32	2	119660-51530	RETAINER, RACK	1	1						
33	2	119620-51650	PLATE	2	2						
34	2	119620-51660	SCREW	2	2						
35	2	119620-51670	PIN	2	2						
36	2	119620-51680	PIN	1	1						
37	2	119620-51700	TAPPET ASSY	3	3						
42	2	26022-040082	SCREW, M4X 8	4	4						
43	2	26033-040102	SCREW, M4X10	2	2						
45	1	119266-51900	BOLT	1	1						
46	1	22190-080002	WASHER, SEAL 6	1	1						

Fig.12. GOVERNOR

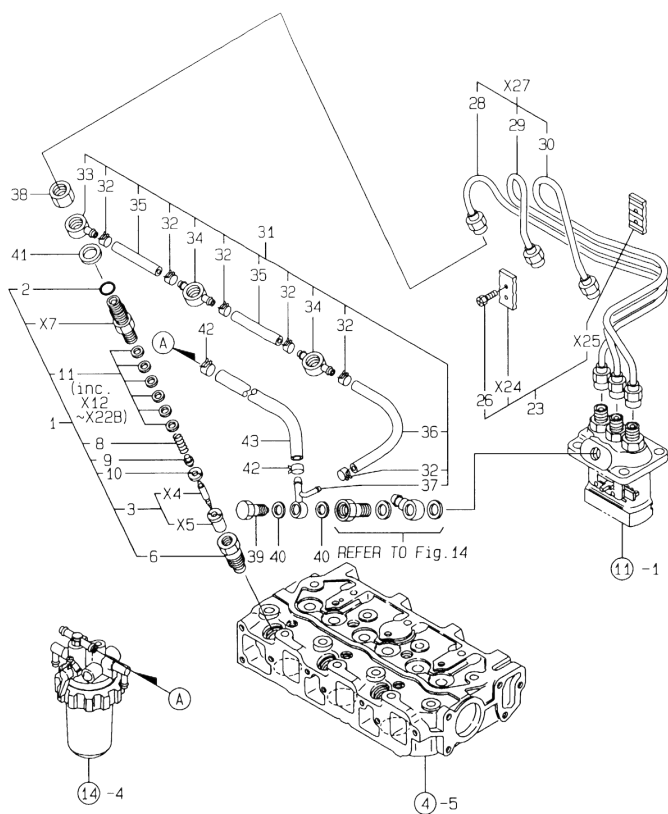
12. GOVERNOR



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194990-22050	NUT, M8	1							
2	1	119660-61060	COVER, GOVERNOR CASE	1							
3	1	119660-61071	GASKET	1							
4	1	26106-060702	BOLT, M6X 70 PLATED	5							
5	1	22190-060003	SEAL WASHER 6	2							
6	1	119600-61100	DRIVE ASSY	1							
7	2	119600-61200	WEIGHT ASSY, GOVERNOR	1							
11	2	119660-61300	NUT	1							
12	2	119660-61341	SLEEVE	1							
13	1	119660-61121	LINK, NO MARK	1							1
14	1	119660-61140	LINK, MARK :2	1							1
15	1	119660-61150	LINK, MARK :3	1							1
16	1	119632-61200	CASE ASSY, GOVERNOR	1							
17	2	129155-51280	O-RING, S6	1							
19	2	119660-61052	GASKET	1							
20	2	119660-61460	SHIM SET	1							
23	2	129155-61480	SPACER ASSY	2							
28	2	119660-61590	SHAFT	1							
29	2	119232-61510	LEVER ASSY, GOVERNOR	1							
30	3	174307-51700	SHIM SET	2							
44	3	119232-61540	SPRING	1							
45	3	119600-61541	SHIFTER	1							
47	3	119660-61651	SPRING, STARTING	1							
48	3	22117-040000	WASHER, 4	1							
49	3	22272-000040	RING, E- 4	1							
50	3	22351-030014	PIN, SPRING 3.0X14	1							
51	2	119600-61900	RETAINER, SHAFT	1							
52	2	119660-61901	RETAINER, SHAFT	1							
53	2	119285-66080	SHAFT ASSY	1							
57	2	22351-040010	PIN, SPRING 4.0X10	2							
58	2	24341-000070	O-RING, 1AS7.0	1							
59	2	26106-060102	BOLT, M6X 10 PLATED	2							
60	1	121465-59950	BOLT, M6X16	1							
61	1	129100-61930	NUT, CAP	1							
62	1	119600-66020	SPRING, REGULATOR	1							
63	1	119621-66051	LEVER, REGULATOR	1							
64	1	124550-66370	NUT, M6	1							
65	1	119653-66500	STOPPER ASSY	1							
67	2	24341-000280	O-RING, 1AS28.0	1							
69	2	26106-060952	BOLT, M6X 95 PLATED	1							
70	1	119600-66530	LIMITER ASSY, FUEL	1							
76	1	119654-66700	ANGLEICH ASSY	1							
108	1	26776-120002	NUT, LOCK M12	1							
109	1	121575-66830	SCREW	1							
110	1	119600-66840	NUT, CAP	1							
111	1	22190-120002	WASHER, SEAL 12	2							
112	1	22360-040000	PIN, SNAP 4	1							
113	1	22360-060000	PIN, SNAP 6	1							
114	1	26116-050102	BOLT, M5X 10 PLATED	3							
115	1	26116-060304	BOLT, M6X 30 PLATED	1							
116	1	26756-060002	NUT, LOCK M6	1							

N:Old $\frac{100}{100}$ New, Q:Old $\frac{100}{100}$ New, R:Old $\frac{100}{100}$ New, S:Old $\frac{100}{100}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change
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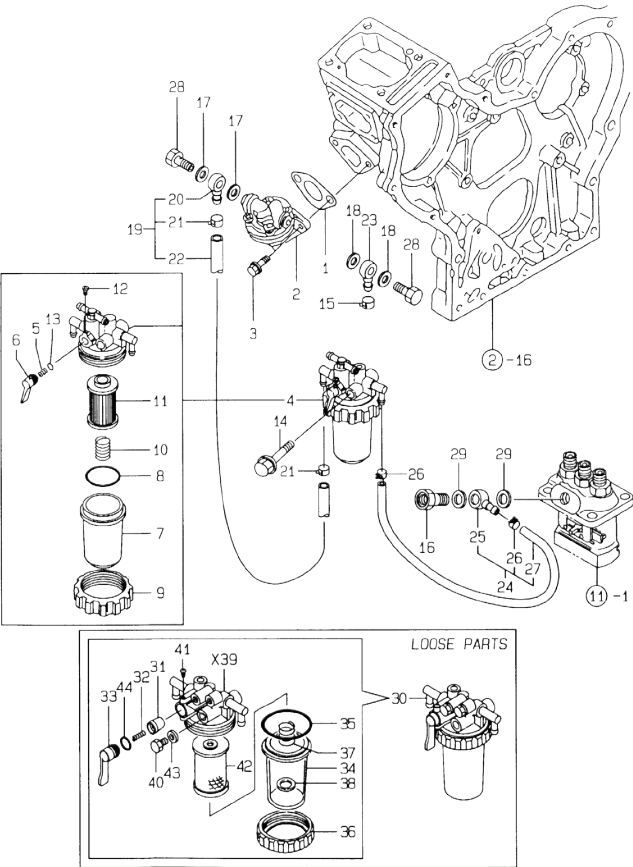
13.FUEL INJECTION VALVE



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	719620-53700	VALVE ASSY,INJECTION	3	3						
2	2	129155-61830	O-RING, S10	3	3						
3	2	119620-53000	VALVE ASSY,INJECTION	3	3						
6	2	119620-53080	NUT, NOZZLE	3	3						
8	2	119620-53120	SPRING, NOZZLE	3	3						
9	2	114250-53130	SEAT, SPRING	3	3						
10	2	119620-53140	SPACER, VALVE STOP	3	3						
11	2	114250-53400	SHIM SET	3	3						
23	1	129150-59120	RETAINER, PIPE	1	1						
26	2	129150-59131	BOLT, M4X14	2	2						
28	2	119209-59810	PIPE ASSY, INJECTION	1	1						
29	2	119209-59820	PIPE ASSY, INJECTION	1	1						
30	2	119209-59830	PIPE ASSY, INJECTION	1	1						
31	1	119642-59540	PIPE ASSY, RETURN	1	1						
32	2	124066-59100	CLIP, HOSE 8	6	6						
33	2	119260-59520	JOINT	1	1						
34	2	119260-59530	JOINT	2	2						
35	2	105025-59550	PIPE, FUEL RETURN	2	2						
36	2	119642-59550	PIPE, FUEL RETURN	1	1						
37	2	119642-59570	JOINT, OVER FLOW	1	1						
38	1	119620-59700	NUT, NOZZLE	3	3						
39	1	124550-59820	BOLT, PIPE JOINT M8	1	1						
40	1	22190-080002	WASHER, SEAL 6	2	2						
41	1	22190-140002	WASHER, SEAL 14	3	3						
42	1	124766-59050	CLIP, HOSE 12	2	2						
43	1	119225-59560	PIPE, FUEL	1	1						

Fig.14. FUEL LINE

14.FUEL LINE



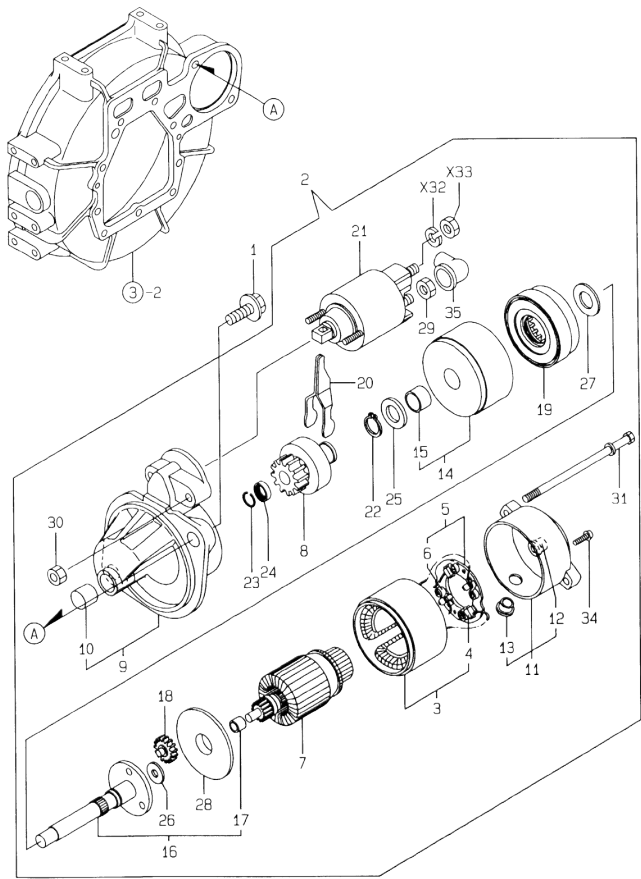
x-MARK PARTS: NOT SOLD SEPARATELY.

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	121520-01851	GASKET	1	1						
2	1	119600-52021	PUMP ASSY, FUEL FEED	1	1						
3	1	26106-060162	BOLT, M6X 16 PLATED	2	2						
4	1	119255-55620	FILTER ASSY, FUEL	1	1						
5	2	104200-55330	SPRING, VALVE	1	1						
6	2	119810-55340	LEVER	1	1						
7	2	121254-55510	COVER	1	1						
8	2	102103-55520	O-RING	1	1						
9	2	110250-55610	RING, RETAINING	1	1						
10	2	121250-55620	SPRING	1	1						
11	2	124550-55700	FILTER, FUEL L=90	1	1						
12	2	104200-55750	SCREW, M4	1	1						
13	2	24311-240100	O-RING, 1AP10A	1	1						
14	1	26014-080702	BOLT, M8X 70	1	1						
15	1	124766-59050	CLIP, HOSE 12	1	1						
16	1	119650-59200	BOLT, PIPE JOINT M12	1	1						
17	1	22190-080002	WASHER, SEAL 6	2	2						
18	1	22190-080002	WASHER, SEAL 6	2	2						
19	1	119230-59020	PIPE ASSY, FUEL	1	1						
20	2	104264-59030	JOINT, PIPE 8	1	1						
21	2	124766-59050	CLIP, HOSE 12	2	2						
22	2	121256-59080	PIPE, FUEL	1	1						
23	1	104264-59030	JOINT, PIPE 8	1	1						
24	1	119230-59031	PIPE ASSY, FUEL	1	1						
25	2	101304-59020	JOINT, PIPE 12	1	1						
26	2	124766-59050	CLIP, HOSE 12	2	2						
27	2	119230-59080	PIPE, FUEL D12X185	1	1						
28	1	105582-59150	BOLT, PIPE JOINT	2	2						
29	1	22190-120002	WASHER, SEAL 12	2	2						
30	1	129335-55700	SEPARATOR ASSY, WATER	1	1						
31	2	104200-55321	VALVE, TAPER	1	1						
32	2	104200-55330	SPRING, VALVE	1	1						
33	2	104200-55341	HANDLE	1	1						
34	2	124064-55510	COVER	1	1						
35	2	102103-55520	O-RING	1	1						
36	2	110250-55610	RING, RETAINING	1	1						
37	2	121257-55720	SPRING	1	1						
38	2	121257-55731	FLOAT	1	1						
40	2	101720-55750	PLUG, 6	2	2						
41	2	104200-55750	SCREW, M4	1	1						
42	2	171081-55910	SCREEN	1	1						
43	2	23418-060000	GASKET, 6X1.0	2	2						
44	2	24311-240100	O-RING, 1AP10A	1	1						

OCV10-M74801

Fig.15. STARTING MOTOR

15.STARTING MOTOR



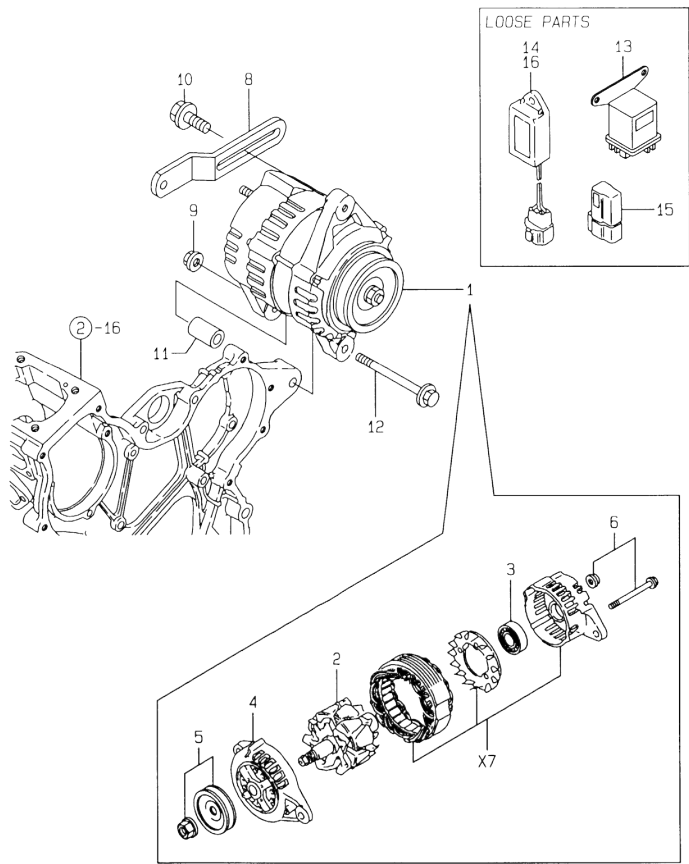
x-MARK PARTS: NOT SOLD SEPARATELY.

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	26116-120302	BOLT, M12X 30 PLATED	2	2						
2	1	119255-77010	STARTER	1	1						
3	2	X0281007680	YOKE ASSY	1	1						
4	3	X0280996180	STARTER KIT	2	2						
5	2	X0285105190	HOLDER ASSY	1	1						
6	3	X0285205030	SPRING	4	4						
7	2	X0282005871	ARMATURE ASSY	1	1						
8	2	X0283006960	CLUTCH ASSY	1	1						
9	2	X5128400875	HOUSING ASSY	1	1						
10	3	X9491050100	BEARING, NEEDLE	1	1						
11	2	X0285005770	FRAME ASSY	1	1						
12	3	X9491040990	BEARING	1	1						
13	3	X0280626010	COVER	1	1						
14	2	X0284105010	BEARING ASSY	1	1						
15	3	X9491034330	BEARING	1	1						
16	2	X0286105010	SHAFT ASSY	1	1						
17	3	X9491034320	BEARING	1	1						
18	2	X0286305010	GEAR	3	3						
19	2	X0286355010	GEAR	1	1						
20	2	X0287405140	LEVER	1	1						
21	2	X0534007800	SWITCH ASSY	1	1						
22	2	X9055715000	RING	1	1						
23	2	X9490721360	RING	1	1						
24	2	X0280210331	NUT	1	1						
25	2	X9490138110	WASHER	1	1						
26	2	X9490138090	WASHER	1	1						
27	2	X9490138100	WASHER	1	1						
28	2	X0284525010	PLATE	1	1						
29	2	X9490562360	NUT	1	1						
30	2	X9490560750	NUT	2	2						
31	2	X9490423520	BOLT, THROUGH	2	2						
34	2	X9490065670	SCREW, M4X6	2	2						
35	2	X0280335100	COVER, TERMINAL	1	1						

N:Old $\frac{NBS}{100}$ New, Q:Old $\frac{HQ}{100}$ New, R:Old $\frac{RBS}{100}$ New, S:Old $\frac{HS}{100}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change
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Fig.16. GENERATOR

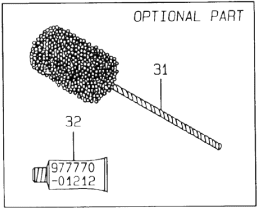
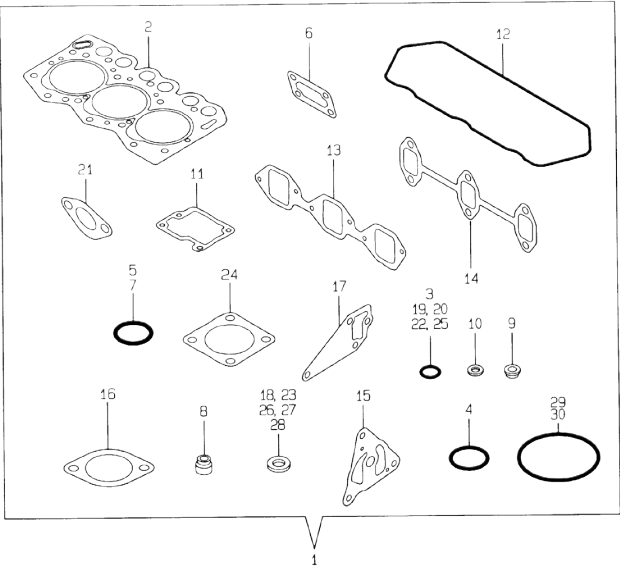
16. GENERATOR



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	119836-77201	GENERATOR (AC)	1							
1-1	1	119624-77201	GENERATOR	1	1						N
(A=EXXX)											
2	2	129612-77700	ROTOR ASSY	1	1						
3	2	129612-77710	BEARING, BALL	1	1						
4	2	129612-77730	BRACKET ASSY, FILTER	1	1						
5	2	129612-77740	PULLEY	1							
5-1	2	119624-77720	PULLEY	1	1						N
(A=EXXX)											
6	2	129612-77750	SCREW KIT	1	1						
8	1	119225-77330	ADJUSTER	1	1						
9	1	26366-080002	NUT, M8	1	1						
10	1	26106-080182	BOLT, M8X 18 PLATED	1	1						
11	1	129150-77340	SPACER	1	1						
12	1	26106-081052	BOLT, M8X105 PLATED	1	1						
13	1	119650-77910	RELAY ASSY, GLOW	1	1						
14	1	129211-77920	TIMER	1	1						
15	1	119643-66900	DIODE	2	2						
16	1	128300-77920	TIMER	1	1						

Fig.17. GASKET SET

17.GASKET SET

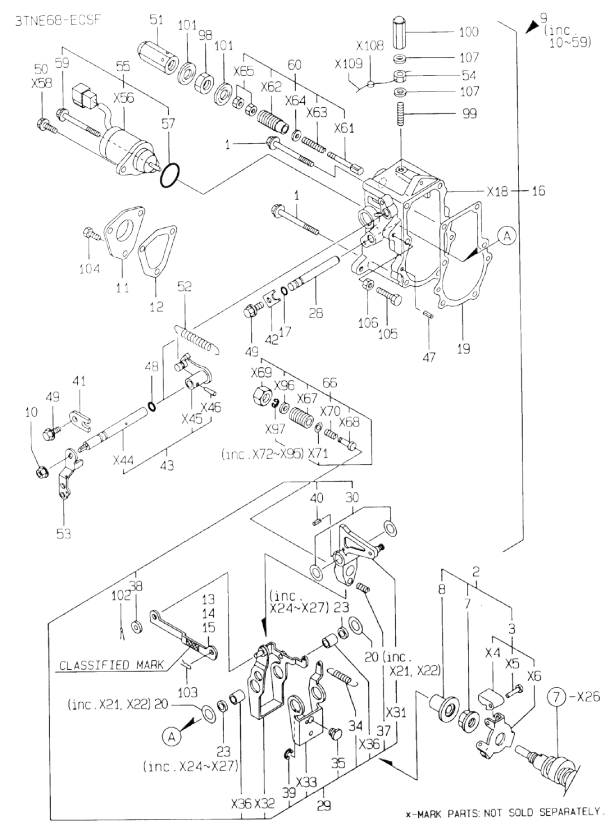


Remarks
(1) OPTIONAL PART.

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	719265-92730	GASKET SET	1	1						1
2	2	119265-01341	GASKET, HEAD	1	1						
3	2	24311-000120	O-RING, 1AP12.0	2	2						
4	2	24311-000320	O-RING, 1AP32.0	4	4						
5	2	24341-000240	O-RING, 1AS24.0	1	1						
6	2	119660-01562	GASKET	1	1						
7	2	24311-000180	O-RING, 1AP18.0	1	1						
8	2	119260-11340	SEAL, VALVE STEM	6	6						
9	2	119600-11450	PROTECTOR, NOZZLE	3	3						
10	2	119600-11460	GASKET, NOZZLE	6	6						
11	2	119260-03031	GASKET	1	1						
12	2	119260-11310	GASKET, BONNET	1	1						
13	2	119260-12111	GASKET, MANIFOLD	1	1						
14	2	119260-13110	GASKET	1	1						
15	2	119660-32020	GASKET, PUMP	1	1						
16	2	129350-49541	GASKET	1	1						
17	2	119260-42021	GASKET, WATER PUMP	1	1						
18	2	124465-44950	GASKET, 16	1	1						
19	2	129155-61830	O-RING, S10	3	3						
20	2	119624-32040	O-RING, P12.0	2	2						
21	2	121520-01851	GASKET	1	1						
22	2	24311-240100	O-RING, 1AP10A	1	1						
23	2	22190-080002	WASHER, SEAL 6	6	6						
24	2	121000-13201	GASKET, SILENCER	1	1						
25	2	119209-35030	O-RING, P11	1	1						
26	2	22190-140002	WASHER, SEAL 14	3	3						
27	2	22190-120002	WASHER, SEAL 12	2	2						
28	2	129150-49360	GASKET	1	1						
29	2	24321-000600	O-RING, 1AG60.0	1	1						
30	2	24321-000700	O-RING, 1AG70.0	1	1						
31	1	129400-92400	FLEX HORN	1	1						1
32	1	977770-01212	GASKET, LIQUID	1	1						1

Fig.18. GOVERNOR

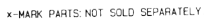
18. GOVERNOR



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	26106-060702	BOLT, M6X 70 PLATED		5						
2	1	119600-61300	DRIVE ASSY		1						
3	2	119600-61400	WEIGHT ASSY,GOVERNOR		1						
7	2	119660-61300	NUT		1						
8	2	119660-61341	SLEEVE		1						
9	1	719233-61000	GOVERNOR ASSY		1						
10	2	194990-22050	NUT, M8		1						
11	2	119660-61060	COVER, GOVERNOR CASE		1						
12	2	119660-61071	GASKET		1						
13	2	119660-61121	LINK, NO MARK		1						1
14	2	119660-61140	LINK, MARK :2		1						1
15	2	119660-61150	LINK, MARK :3		1						1
16	2	119632-61200	CASE ASSY, GOVERNOR		1						
17	3	129155-51280	O-RING, S6		1						
19	3	119660-61052	GASKET		1						
20	3	119660-61460	SHIM SET		1						
23	3	129155-61480	SPACER ASSY		2						
28	3	119660-61590	SHAFT		1						
29	3	119232-61510	LEVER ASSY, GOVERNOR		1						
30	4	174307-51700	SHIM SET		2						
34	4	119232-61540	SPRING		1						
35	4	119600-61541	SHIFTER		1						
37	4	119660-61651	SPRING, STARTING		1						
38	4	22117-040000	WASHER, 4		1						
39	4	22272-000040	RING, E- 4		1						
40	4	22351-030014	PIN, SPRING 3.0X14		1						
41	3	119600-61900	RETAINER, SHAFT		1						
42	3	119660-61901	RETAINER, SHAFT		1						
43	3	119285-66080	SHAFT ASSY		1						
47	3	22351-040010	PIN, SPRING 4.0X10		2						
48	3	24341-000070	O-RING, 1AS7.0		1						
49	3	26106-060102	BOLT, M6X 10 PLATED		2						
50	2	121465-59950	BOLT, M6X16		1						
51	2	26687-120002	NUT, CAP M12		1						
52	2	119600-66020	SPRING, REGULATOR		1						
53	2	119621-66051	LEVER, REGULATOR		1						
54	2	124550-66370	NUT, M6		1						
55	2	119653-66500	STOPPER ASSY		1						
57	3	24341-000280	O-RING, 1AS28.0		1						
59	3	26106-060952	BOLT, M6X 95 PLATED		1						
60	1	119600-66530	LIMITER ASSY, FUEL		1						
66	1	119654-66700	ANGLEICH ASSY		1						
98	1	26776-120002	NUT, LOCK M12		1						
99	1	121575-66830	SCREW		1						
100	1	119600-66840	NUT, CAP		1						
101	1	22190-120002	WASHER, SEAL 12		2						
102	1	22360-040000	PIN, SNAP 4		1						
103	1	22360-060000	PIN, SNAP 6		1						
104	1	26116-050102	BOLT, M5X 10 PLATED		3						
105	1	26116-060304	BOLT, M6X 30 PLATED		1						
106	1	26756-060002	NUT, LOCK M6		1						

N:Old $\frac{100}{100}$ New, Q:Old $\frac{100}{100}$ New, R:Old $\frac{100}{100}$ New, S:Old $\frac{100}{100}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change
++ CONTINUE ++
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18. GOVERNOR



(1) SELECTIVE PARTS: CERTAIN THE CLASSIFICATION MARK, THEN PLACE YOUR ORDER(REFER TO ILLUSTRATION)

(D)=
(E)=
(F)=

[illegible]

N:Old $\xleftrightarrow[\text{No}]{\text{Yes}}$ New. Q:Old $\xleftrightarrow[\text{Yes}]{\text{No}}$ New. R:Old $\xleftrightarrow[\text{Yes}]{\text{No}}$ New. S:Old $\xleftrightarrow[\text{No}]{\text{Yes}}$ New. W:Add. Z:Discontinued. F:Interchangeable by set. K:Q'ty Change

Parts No. Index

Parts No.	Fig. No.	Ref. No.	Parts No.	Fig. No.	Ref. No.	Parts No.	Fig. No.	Ref. No.	Parts No.	Fig. No.	Ref. No.
101304-59020	14	25	119260-01590	2	1	119265-22601	8	14	119620-51350	11	26
101720-55750	14	40	119260-02020	1	5	119265-22930	8	31	119620-51370	11	27
102103-55520	14	8	119260-02800	1	14	119265-22950	8	33	119620-51450	11	28
		35	119260-02930	1	17	119265-23100	8	24	119620-51461	11	29
104200-55321	14	31	119260-03020	4	47	119265-23200	8	28	119620-51510	11	31
104200-55330	14	5	119260-03031	4	48	119265-34830	9	15	119620-51650	11	33
		32		17	11	119265-35080	9	28	119620-51660	11	34
104200-55341	14	33	119260-07900	4	2	119265-35300	9	19	119620-51670	11	35
104200-55750	14	12	119260-11100	4	14	119265-42002	10	1	119620-51680	11	36
		41	119260-11110	4	15	119266-01200	1	20	119620-51700	11	37
104264-59030	14	20	119260-11200	4	24	119266-02410	1	13	119620-53000	13	3
		23	119260-11240	4	25	119266-51900	11	45	119620-53080	13	6
105010-11230	4	32	119260-11260	4	28	119285-66080	12	53	119620-53120	13	8
		36	119260-11270	4	29		18	43	119620-53140	13	10
105025-59550	13	35	119260-11280	4	30	119305-35150	9	18	119620-59700	13	38
105546-51330	11	24	119260-11310	4	50	119454-01721	3	10	119620-77820	4	56
105582-59150	14	28		17	12	119600-01600	3	2	119621-21680	8	8
110250-55610	14	9	119260-11331	4	45	119600-11450	4	22	119621-66051	12	63
		36	119260-11340	4	20		17	9		18	53
114250-11120	4	16		17	8	119600-11460	4	23	119623-01950	2	24
114250-11180	4	17	119260-11370	4	21		17	10	119624-32040	2	5
114250-39450	9	17	119260-11800	4	8	119600-21580	8	11		17	20
114250-53130	13	9	119260-12100	5	1	119600-52021	14	2	119624-77201	16	1 - 1
114250-53400	13	11	119260-12111	5	2	119600-61100	12	6	119624-77720	16	5 - 1
118400-03060	4	51		17	13	119600-61200	12	7	119631-12520	5	5
119131-18320	6	5	119260-13100	6	1	119600-61300	18	2	119631-12530	5	6
119209-35030	9	13	119260-13110	6	2	119600-61400	18	3	119631-12540	5	7
	17	25		17	14	119600-61541	12	45	119631-12550	5	8
119209-42320	10	11	119260-14100	7	6		18	35	119631-12570	5	9
119209-59810	13	28	119260-14200	7	1	119600-61900	12	51	119632-61200	12	16
119209-59820	13	29	119260-14400	7	2		18	41		18	16
119209-59830	13	30	119260-14580	7	3	119600-66020	12	62	119642-33030	10	30
119225-14200	7	17	119260-21200	8	4		18	52	119642-33100	10	31
119225-14210	7	25	119260-21650	8	7	119600-66530	12	70	119642-49030	10	34
119225-51100	11	3	119260-23910	8	27		18	60	119642-59540	13	31
119225-51300	11	21	119260-25100	7	10	119600-66840	12	110	119642-59550	13	36
119225-59560	13	43	119260-32000	9	1		18	100	119642-59570	13	37
119225-77330	16	8	119260-42021	10	13	119620-01620	3	5	119643-66900	16	15
119230-59020	14	19		17	17	119620-01750	3	11	119649-12500	5	4
119230-59031	14	24	119260-59520	13	33	119620-01800	2	3	119649-12610	5	10
119230-59080	14	27	119260-59530	13	34	119620-02450	7	4	119650-59200	14	16
119232-61510	12	29	119265-01250	1	9	119620-11350	4	41	119650-77910	16	13
	18	29	119265-01341	1	21	119620-21941	8	9	119653-66500	12	65
119232-61540	12	44		17	2	119620-25912	7	12		18	55
	18	34	119265-01770	3	12	119620-42350	10	17	119654-66700	12	76
119255-55620	14	4	119265-11260	4	40	119620-51170	11	6		18	66
119255-77010	15	2	119265-11700	4	5	119620-51180	11	7	119660-01551	2	21
119256-42290	10	16	119265-21700	8	1	119620-51190	11	8	119660-01562	2	22
119260-01490	2	16	119265-22300	8	22	119620-51250	11	9		17	6
119260-01510	2	18	119265-22500	8	16	119620-51340	11	25	119660-01570	2	23

Parts No. Index

Parts No.	Fig. No.	Ref. No.
119660-01640	3	6
119660-01821	7	16
119660-01911	2	4
119660-25022	7	8
119660-25052	7	9
119660-25920	7	28
119660-25930	7	29
119660-32020	9	11
	17	15
119660-51500	11	30
119660-51530	11	32
119660-61052	12	19
	18	19
119660-61060	12	2
	18	11
119660-61071	12	3
	18	12
119660-61121	12	13
	18	13
119660-61140	12	14
	18	14
119660-61150	12	15
	18	15
119660-61300	12	11
	18	7
119660-61341	12	12
	18	8
119660-61460	12	20
	18	20
119660-61590	12	28
	18	28
119660-61651	12	47
	18	37
119660-61901	12	52
	18	42
119810-55340	14	6
119836-77201	16	1
119865-21600	8	13
121000-13201	6	8
	17	24
121023-01550	2	13
121111-21501	8	10
121120-01620	3	3
121250-44901	10	24
121250-55620	14	10
121254-55510	14	7
121256-59080	14	22
121257-55720	14	37
121257-55731	14	38
121400-01640	3	13

Parts No.	Fig. No.	Ref. No.
121450-01560	2	19
121465-12700	5	12
121465-59950	12	60
	18	50
121472-12660	5	11
121492-12950	5	13
121520-01851	14	1
	17	21
121520-34810	9	14
121575-66830	12	109
	18	99
124060-01050	1	4
124064-55510	14	34
124066-59100	13	32
124085-02220	3	8
124160-01751	2	11
	4	58
124160-11360	4	44
124250-49351	10	27
124465-44950	10	25
	17	18
124550-55700	14	11
124550-59820	13	39
124550-66370	12	64
	18	54
124574-44761	10	26
124700-44740	10	18
124766-59050	13	42
	14	15
		21
		26
128300-77920	16	16
129100-01580	3	1
	8	2
129100-61930	12	61
129122-44480	10	32
		33
129150-35350	9	27
129150-49360	10	28
	17	28
129150-59120	13	23
129150-59131	13	26
129150-77340	16	11
129155-51280	12	17
	18	17
129155-61480	12	23
	18	23
129155-61830	13	2
	17	19
129211-77920	16	14

Parts No.	Fig. No.	Ref. No.
129335-55700	14	30
129350-49530	10	20
129350-49541	10	21
	17	16
129350-49800	10	22
129400-92400	17	31
129403-49050	10	35
129612-77700	16	2
129612-77710	16	3
129612-77730	16	4
129612-77740	16	5
129612-77750	16	6
129795-77800	4	55
171008-03990	10	29
171056-49120	10	14
171081-55910	14	42
174307-51700	12	30
	18	30
194990-22050	2	33
	12	1
	18	10
22117-040000	12	48
	18	38
22190-060003	12	5
	18	107
22190-080002	11	46
	13	40
	14	17
		18
	17	23
22190-120002	12	111
	14	29
	17	27
	18	101
22190-140002	13	41
	17	26
22242-000100	4	39
22242-000200	7	14
22252-000200	8	23
22272-000040	12	49
	18	39
22351-030014	12	50
	18	40
22351-040010	2	20
	12	57
	18	47
22351-060012	4	4
22360-040000	12	112
	18	102
22360-060000	12	113

Parts No.	Fig. No.	Ref. No.
22360-060000	18	103
22512-040120	7	7
		20
		30
	8	5
22857-500100	4	53
23065-120500	4	1
23418-060000	14	43
23876-030000	4	11
24101-062034	7	22
24102-063034	7	21
		31
24311-000120	4	54
	17	3
24311-000180	3	15
	17	7
24311-000320	2	12
	4	59
	17	4
24311-240100	14	13
		44
	17	22
24321-000600	10	36
	17	29
24321-000700	10	37
	17	30
24341-000070	12	58
	18	48
24341-000240	2	14
	17	5
24341-000280	12	67
	18	57
26014-080702	14	14
26022-040082	11	42
26033-040102	11	43
26106-060102	3	16
	12	59
	18	49
26106-060122	1	22
	7	15
	9	16
26106-060162	2	6
		15
	7	23
	14	3
26106-060202	5	3
	10	19
26106-060222	3	9
26106-060302	2	7
26106-060352	6	3

Parts No. Index

Parts No.	Fig. No.	Ref. No.
26106-060402	2	8
26106-060452	3	17
26106-060502	2	9
26106-060652	2	10
26106-060702	12	4
	18	1
26106-060952	12	69
	18	59
26106-080142	4	3
		57
26106-080182	16	10
26106-080202	10	23
26106-080452	4	42
	10	15
26106-081052	16	12
26116-050102	12	114
	18	104
26116-060304	12	115
	18	105
26116-120302	15	1
26206-100252	3	4
26216-060402	6	4
26366-060002	2	34
	6	6
26366-080002	4	43
	6	7
	16	9
26450-060202	9	12
26587-080102	7	24
26687-120002	18	51
26756-060002	4	34
		38
	12	116
	18	106
26776-120002	12	108
	18	98
27221-050080	4	12
27221-060100	1	8
27241-100000	1	10
27241-250000	1	11
27241-300000	1	12
27241-350000	4	13
714250-11570	4	18
719233-61000	18	9
719260-02870	1	23
719260-11650	4	31
719260-11660	4	35
719260-23600	8	29
719260-23610	8	37
719265-01560	1	1

Parts No.	Fig. No.	Ref. No.
719265-92730	17	1
719266-51100	11	1
719620-53700	13	1
977770-01212	2	35
	3	18
	17	32
X0280210331	15	24
X0280335100	15	35
X0280626010	15	13
X0280996180	15	4
X0281007680	15	3
X0282005871	15	7
X0283006960	15	8
X0284105010	15	14
X0284525010	15	28
X0285005770	15	11
X0285105190	15	5
X0285205030	15	6
X0286105010	15	16
X0286305010	15	18
X0286355010	15	19
X0287405140	15	20
X0534007800	15	21
X5128400875	15	9
X9055715000	15	22
X9490065670	15	34
X9490138090	15	26
X9490138100	15	27
X9490138110	15	25
X9490423520	15	31
X9490560750	15	30
X9490562360	15	29
X9490721360	15	23
X9491034320	15	17
X9491034330	15	15
X9491040990	15	12
X9491050100	15	10

Parts No.	Fig. No.	Ref. No.
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Parts No.	Fig. No.	Ref. No.
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