

0CV10-M74801EN

PREFACE

1. This Parts Catalog carries all parts incorporated in YANMAR Model 3TNE68-CSF engine manufactured since March, 2000 & 3TNE68-ECSF engine manufactured since January, 2001.

2. Parts catalog history

	Parts catalog No.	Published	Remarks
1st edition	000Y00V7480	2000/7	Disuse old edition
1st revised	000Y00V7481	2001/2	

3. Model name

Column	Model name	Manufactured	E/#
(A)	3TNE68-CSF	2000/3~	65604~
(B)	3TNE68-ECSF	2001/2~	

4. Each illustration corresponds to the parts list on the following page.
5. When ordering parts, clearly write down the engine model and serial number, as well as the name and number of each part in your order sheet. This will help insure reliable delivery of the parts you have ordered.

Directions for the Parts Catalog.

- 1.The parts stipulated in this Parts Catalog are not necessarily standard equipped parts.
- 2.Parts may change without prior notice.
- 3.The following is an example of the Parts Catalog format.

OCF10-G21601		29. FUEL INJECTION PUMP(W/BOOST)									
REF.	LEV.	PARTS NO.	DESCRIPTION	(A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	729595-51390	FUEL INJECTION PUMP	1	1	1	1	1			
1-1	1	729595-51391	FUEL INJECTION PUMP	1	1	1	1	1		N	1
		(A=E00185) (B=E00200)									
3	2	26022-060162	SCREW M 6X 16	9	9	9	9	9			
3-1	2	26022-060162	SCREW M 6X 16	4	4	4	4	4		K	
		(A=E00156) (B=E00156) (C=E00156) (D=E00156) (E=E00156)									
4	2	129470-51040	CAMSHAFT	1	1	1	1	1			
5	2	122710-51050	BEARING, ROLLER	2	2	2	2	2			
6	2	129470-51060	RETAINER	1	1	1	1	1			

Remarks

(1) BOOST COMPEMSATOR TYPE. OPTIONAL PART, TO E00155,(4JH-DT, 4JH-DTZ

① Ref. No.

The Ref. No. listed may not be in accordance with the illustration Ref. No.

(Ex.) Illustration No.

List Ref No.

1 1 (Before change) → 1-1 (After change)

For interchangeable symbols N, R and K, illustrations for new parts may be abbreviated.

② Lev. (Level)

Level indication

The numbers below indicate the level of relativity towards the main part.

1 ---- Main parts (Assembly parts)

2 ---- Sub component included in " 1 ".

3 ---- Sub component included in " 2 ".

Note) Parts that are not for sale are partially illustrated but not listed.

③ Interchangeability Mark

When a part change takes place, one of the following interchangeability symbols is indicated beside the part.

Symbol	Interchangeability	Contents note
N	Old $\xrightarrow{\text{Yes}}$ New No	New Part is interchangeable for Old Part but Old Part is not interchangeable for New Part.
Q	Old $\xrightarrow{\text{No}}$ New Yes	New Part is not interchangeable for Old Part but Old Part is interchangeable for New Part.
R	Old $\xrightarrow{\text{Yes}}$ New Yes	New/ Old Parts are both interchangeable.
S	Old $\xrightarrow{\text{No}}$ New No	New/ Old Parts are both not interchangeable.
W		Part newly added.
Z		Part discontinued.
F		Not interchangeable by a single part but interchangeable together with related parts.
K		Changes only for used parts quantities.

④ Effective Machine No.

When a part changes, the effective Machine No. will be indicated in the (A)-(F) column.

Product Symbol	Product No.	Product Symbol	Product No.
C	Clutch No. Compressor No.	F	Machine No. (Agricultural Equip.)
D	Drive No.	M	Machine No.
E	Engine No.		

Note 1) A date may follow the symbol. (Ex.) 1996.01

Note 2) "XXXXX" and "ZZZZZ" are for parts that could not be predicted or for engine models that could not be identified.

Note 3) (A=E00185) is the E (Engine Serial Number) for the column (A) model (in this case 4JH-DT) after the parts design change.

⑤ Remarks Mark

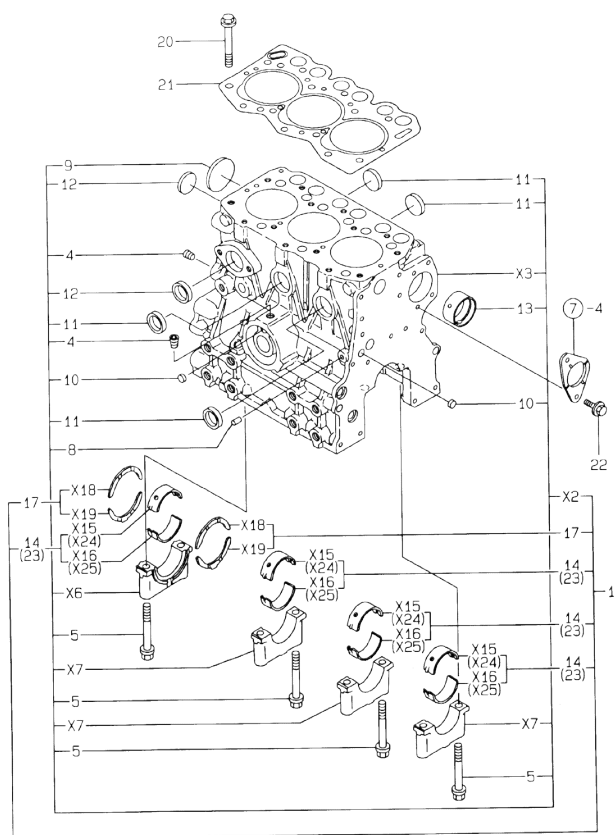
Figures or alphabets (symbols) are entered in the remarks column.

The comments (remarks) on parts that are indicated at the bottom of the illustration are the same symbols as those stated above.

Contents

Fig. No.	Fig. Name	Fig. No.	Fig. Name
3TNE68-(E)CSF			
1.	CYLINDER BLOCK		
2.	GEAR HOUSING		
3.	FLYWHEEL HOUSING & OIL SUMP		
4.	CYLINDER HEAD & BONNET		
5.	SUCTION MANIFOLD & AIR CLEANER		
6.	EXHAUST MANIFOLD		
7.	CAMSHAFT & DRIVING GEAR		
8.	CRANKSHAFT & PISTON		
9.	LUB.OIL SYSTEM		
10.	COOLING WATER SYSTEM		
11.	FUEL INJECTION PUMP		
12.	GOVERNOR		
13.	FUEL INJECTION VALVE		
14.	FUEL LINE		
15.	STARTING MOTOR		
16.	GENERATOR		
17.	GASKET SET		
18.	GOVERNOR		

1. CYLINDER BLOCK



X-MARK PARTS: NOT SOLD SEPARATELY.

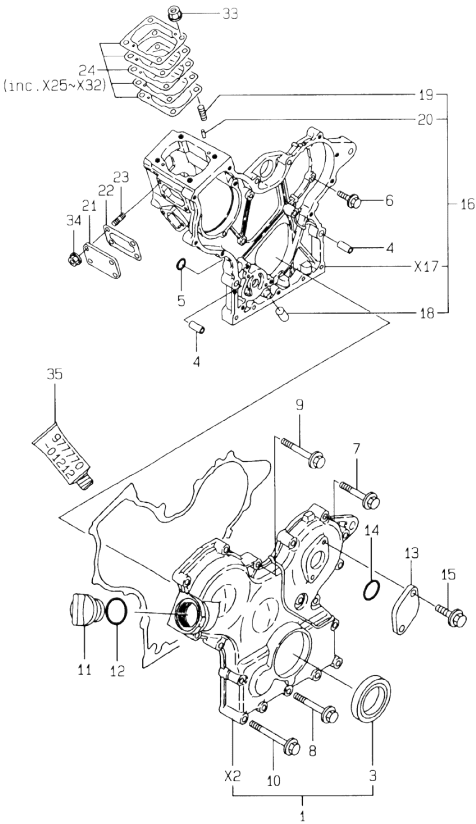
(1) UNDER-SIZE(U.S=0.25)PART.

No.	Lev.	Parts No.	Description	(A)=3TNE68-CSF	(B)=3TNE68-ECSF	(C)=	(D)=	(E)=	(F)=	I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	719265-01580	BLOCK ASSY, CYLINDER	1	1						
4	3	124060-01050	PLUG, PT1/8	2	2						
5	3	119260-02020	BOLT, METAL CAP	8	8						
8	3	27221-060100	PLUG, 6X10	1	1						
9	3	119265-01250	PLUG, 40	1	1						
10	3	27241-100000	PLUG, 10	2	2						
11	3	27241-250000	PLUG, 25	4	4						
12	3	27241-300000	PLUG 30	2	2						
13	3	119266-02410	BUSH	1	1						
14	2	119260-02800	BEARING, MAIN	4	4						
17	2	119260-02930	BEARING, THRUST	2	2						
20	1	119266-01200	BOLT, HEAD	14	14						
21	1	119265-01341	GASKET, HEAD	1	1						
22	1	26106-060122	BOLT, M6X 12 PLATED	2	2						
23	1	719260-02870	BEARING, 0.25 US	4	4						

N:Old $\xrightarrow{\text{YES}}$ New. Q:Old $\xrightarrow{\text{NO}}$ New. R:Old $\xrightarrow{\text{YES}}$ New. S:Old $\xrightarrow{\text{NO}}$ New. W:Add. Z:Discontinued. F:Interchangeable by set. K:Qty Change

Fig.2. GEAR HOUSING

2.GEAR HOUSING



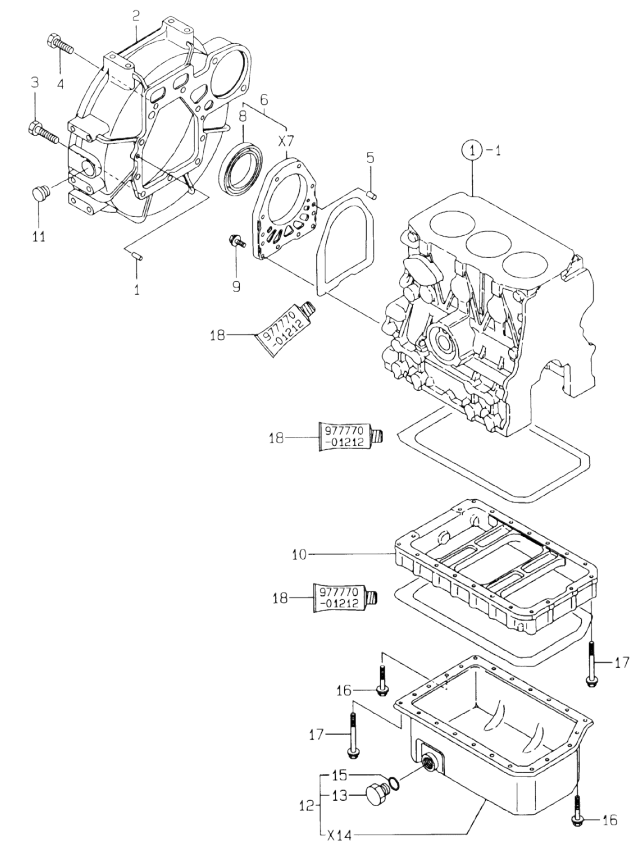
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	119260-01590	COVER ASSY,GEAR CASE	1	1						
3	2	119620-01800	SEAL, OIL	1	1						
4	1	119660-01911	PIPE, KNOCK	4	4						
5	1	119624-32040	O-RING, P12.0	2	2						
6	1	26106-060162	BOLT, M6X 16 PLATED	5	5						
7	1	26106-060302	BOLT, M6X 30 PLATED	5	5						
8	1	26106-060402	BOLT, M6X 40 PLATED	3	3						
9	1	26106-060502	BOLT, M6X 50 PLATED	4	4						
10	1	26106-060652	BOLT, M6X 65 PLATED	6	6						
11	1	124160-01751	COVER, FILLER	1	1						
12	1	24311-000320	O-RING, 1AP32.0	1	1						
13	1	121023-01550	COVER	1	1						
14	1	24341-000240	O-RING, 1AS24.0	1	1						
15	1	26106-060162	BOLT, M6X 16 PLATED	2	2						
16	1	119260-01490	CASE ASSY, GEAR	1	1						
18	2	119260-01510	PLUG	1	1						
19	2	121450-01560	STUD, M8X22	4	4						
20	2	22351-040010	PIN, SPRING 4.0X10	2	2						
21	1	119660-01551	COVER	1	1						
22	1	119660-01562	GASKET	1	1						
23	1	119660-01570	STUD, M6X12	4	4						
24	1	119623-01950	SHIM SET, ADJUSTING	1	1						
33	1	194990-22050	NUT, M8	4	4						
34	1	26366-060002	NUT, M6	4	4						
35	1	977770-01212	GASKET, LIQUID	1	1						1

Remarks
(1) OPTIONAL PART.

N:Old $\frac{YBS}{100}$ New, Q:Old $\frac{RIS}{100}$ New, R:Old $\frac{YBS}{100}$ New, S:Old $\frac{RIS}{100}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change
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Fig.3. FLYWHEEL HOUSING & OIL SUMP

3.FLYWHEEL HOUSING & OIL SUMP

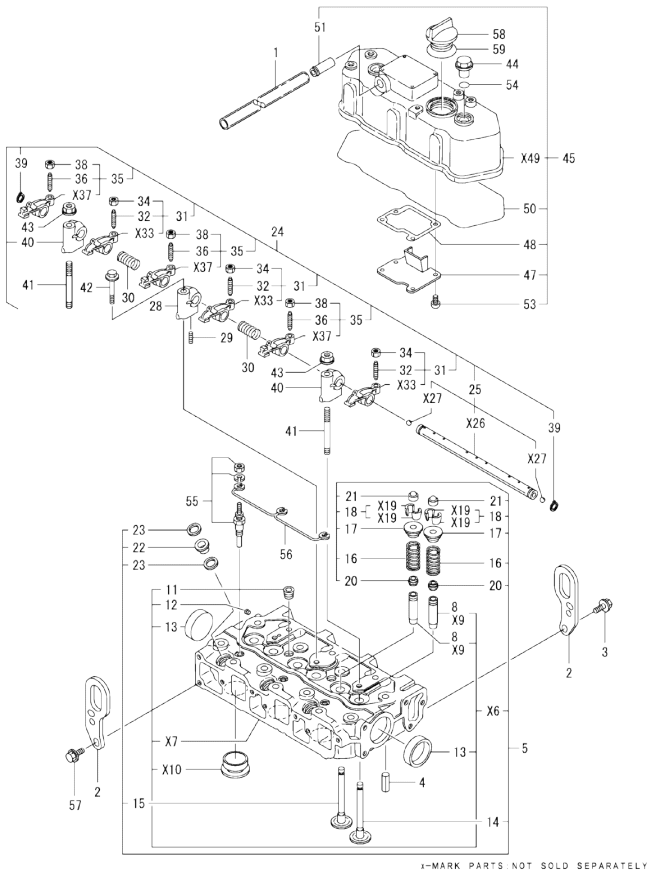


Remarks
(1) OPTIONAL PART.

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	129100-01580	PIN, M8X16	2	2						
2	1	119600-01600	HOUSING, FLYWHEEL	1	1						
3	1	121120-01620	BOLT, M10X28	3	3						
4	1	26206-100252	BOLT, M10X 25 PLATED	6	6						
5	1	119620-01620	PIN, M6X10	2	2						
6	1	119660-01640	CASE ASSY, OIL SEAL	1	1						
8	2	124085-02220	SEAL, OIL	1	1						
9	1	26106-060222	BOLT, M6X 22 PLATED	10	10						
10	1	119454-01721	SPACER, OIL SUMP	1	1						
11	1	119620-01750	CAP	1	1						
12	1	119265-01770	SUMP ASSY, OIL	1	1						
13	2	121400-01640	PLUG, 16	1	1						
15	2	24311-000180	O-RING, 1AP18.0	1	1						
16	1	26106-060102	BOLT, M6X 10 PLATED	3	3						
17	1	26106-060452	BOLT, M6X 45 PLATED	20	20						
18	1	977770-01212	GASKET, LIQUID	1	1						1

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Fig.4. CYLINDER HEAD & BONNET



1-MARK PARTS NOT SOLD SEPARATELY

Remarks
(1) REPAIR PART.

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	23065-120500	PIPE, 12X 500	1	1						
2	1	119260-07900	LIFTER	2	2						
3	1	26106-080142	BOLT, M8X 14 PLATED	1	1						
4	1	22351-060012	PIN, SPRING 6.0X12	2	2						
5	1	119265-11700	HEAD ASSY, CYLINDER	1	1						
8	3	119260-11800	GUIDE, VALVE	6	6						1
11	3	23876-030000	PLUG, R03	2	2						
12	3	27221-050080	PLUG, 5X 8	1	1						
13	3	27241-350000	PLUG, 35	2	2						
14	2	119260-11100	VALVE, INTAKE	3	3						
15	2	119260-11110	VALVE, EXHAUST	3	3						
16	2	114250-11120	SPRING, VALVE	6	6						
17	2	114250-11180	RETAINER, SPRING	6	6						
18	2	714250-11570	COTTER ASSY	6	6						
20	2	119260-11340	SEAL, VALVE STEM	6	6						
21	2	119260-11370	CAP VALVE	6	6						
22	2	119600-11450	PROTECTOR, NOZZLE	3	3						
23	2	119600-11460	GASKET, NOZZLE	6	6						
24	1	119260-11200	SUPPORT ASSY, ARM	1	1						
25	2	119260-11240	SHAFT ASSY, ROCKER	1	1						
28	2	119260-11260	SUPPORT, ROCKER ARM	1	1						
29	2	119260-11270	SCREW	1	1						
30	2	119260-11280	SPRING	2	2						
31	2	719260-11650	ARM ASSY, ROCKER	3	3						
32	3	105010-11230	SCREW, VALVE ADJUST	3	3						
34	3	26756-060002	NUT, LOCK M6	3	3						
35	2	719260-11660	ARM ASSY, ROCKER	3	3						
36	3	105010-11230	SCREW, VALVE ADJUST	3	3						
38	3	26756-060002	NUT, LOCK M6	3	3						
39	2	22242-000100	RING, 10	2	2						
40	2	119265-11260	SUPPORT, ROCKER ARM	2	2						
41	1	119620-11350	STUD	2	2						
42	1	26106-080452	BOLT, M8X 45 PLATED	1	1						
43	1	26366-080002	NUT, M8	2	2						
44	1	124160-11360	KNOB	2	2						
45	1	119260-11331	BONNET ASSY, HEAD	1	1						
47	2	119260-03020	PLATE, SHELTER	1	1						
48	2	119260-03031	GASKET	1	1						
50	2	119260-11310	GASKET, BONNET	1	1						
51	2	118400-03060	JOINT, BREATHER	1	1						
53	2	22857-500100	SCREW, 5X10	4	4						
54	1	24311-000120	O-RING, 1AP12.0	2	2						
55	1	129795-77800	PLUG, GLOW	3	3						
56	1	119620-77820	CONNECTOR, GLOW PLUG	1	1						
57	1	26106-080142	BOLT, M8X 14 PLATED	2	2						
58	1	124160-01751	COVER, FILLER	1	1						
59	1	24311-000320	O-RING, 1AP32.0	1	1						

N:Old $\frac{100}{100}$ New, Q:Old $\frac{100}{100}$ New, R:Old $\frac{100}{100}$ New, S:Old $\frac{100}{100}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change
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This exploded view diagram illustrates the assembly of a mechanical component, likely a pump or valve. The main body is a rectangular block with multiple ports and mounting points. Key components and their assembly sequence are indicated by numbered callouts:

- 1**: A small screw or pin used to secure the main body.
- 2**: A gasket or seal ring that fits into a groove on the main body.
- 3**: A long, curved arm or lever that attaches to the side of the main body.
- 4-5**: A cylindrical component with a flange, which is inserted into the main body.
- 6**: A circular disc or plate that fits onto the end of the cylindrical component.
- 7**: A small washer or spacer.
- 8**: A small screw or pin used to secure the assembly.
- 9**: A large, flanged nut or cap that is threaded onto the end of the assembly.
- 10**: A long, cylindrical tube or pipe that is inserted into the main body.
- 11**: A small screw or pin used to secure the tube.
- 12**: A large, flanged nut or cap that is threaded onto the end of the tube.
- 13**: A small screw or pin used to secure the tube.

[illegible]

[illegible]

Exploded view diagram of the 3TNE68-ECSF engine assembly, showing the cylinder block, crankshaft, and various gears and components with their respective part numbers.

Key components and part numbers shown:

- Cylinder Block:** 1-1
- Crankshaft:** 2-15
- Valves:** 2, 1
- Camshaft:** 3, 4, 6, 7, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31
- Gears:** 1-22, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31
- Other components:** 1, 2, 3, 4, 6, 7, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31

3TNE68-ECSF

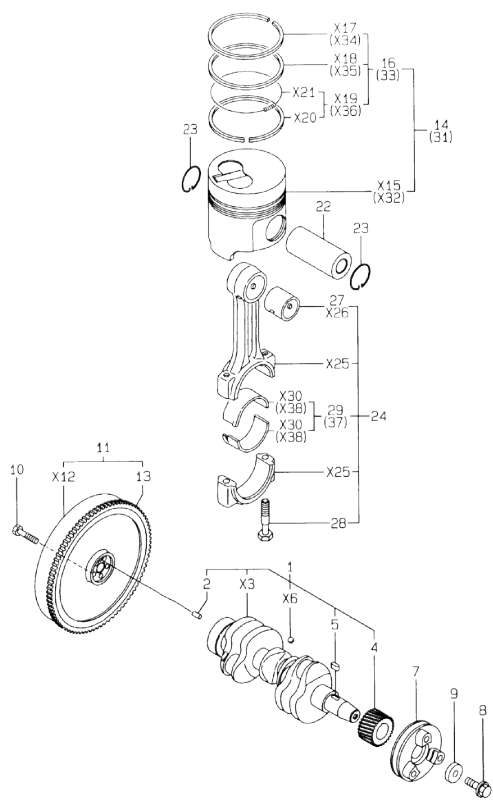
Remarks
(1) REPAIR PART.

N:Old $\xrightarrow{\text{Yes}} \text{New}$, Q:Old $\xrightarrow{\text{No}} \text{New}$, R:Old $\xrightarrow{\text{Yes}} \text{New}$, S:Old $\xrightarrow{\text{No}} \text{New}$, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

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Fig.8. CRANKSHAFT & PISTON

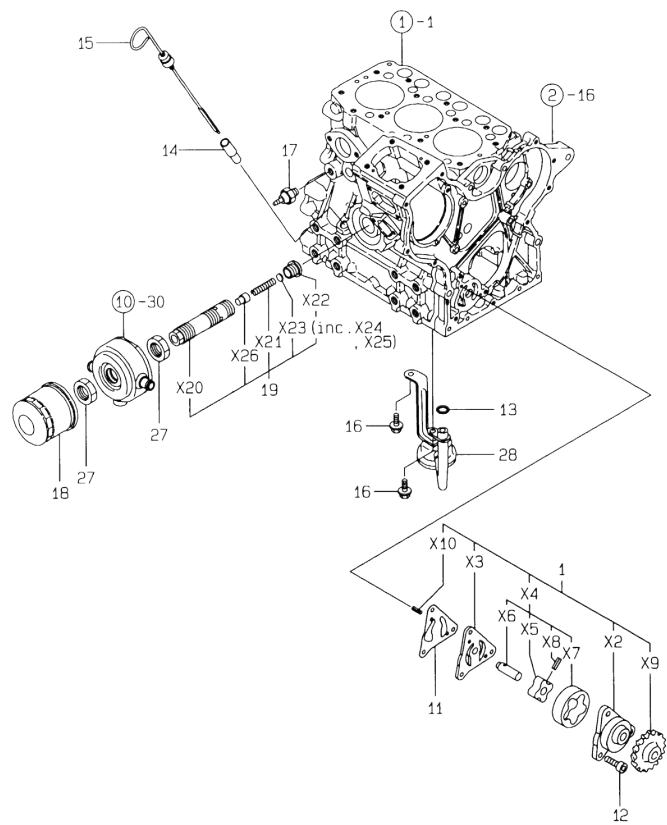
8. CRANKSHAFT & PISTON



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	119265-21700	CRANKSHAFT ASSY	1	1						
2	2	129100-01580	PIN, M8X16	1	1						
4	2	119260-21200	GEAR, CRANKSHAFT	1	1						
5	2	22512-040120	KEY, 4X 12	1	1						
7	1	119260-21650	V-PULLEY	1	1						
8	1	119621-21680	BOLT, FLANGE 12X1.25	1	1						
9	1	119620-21941	WASHER	1	1						
10	1	121111-21501	BOLT, FLYWHEEL	5	5						
11	1	119600-21580	FLYWHEEL ASSY	1	1						
13	2	119865-21600	GEAR, RING	1	1						
14	1	119265-22601	PISTON ASSY	3	3						
16	2	119265-22500	RING SET, PISTON	3	3						
22	1	119265-22300	PIN, PISTON	3	3						
23	1	22252-000200	RING, 20	6	6						
24	1	119265-23100	ROD ASSY, CONNECTING	3	3						
27	2	119260-23910	BEARING, PISTON PIN	3	3						1
28	2	119265-23200	BOLT, CONNECTING ROD	6	6						
29	2	719260-23600	BEARING, CRANK PIN	3	3						
31	1	119265-22930	PISTON ASSY, 0.25 OS	3	3						2
33	2	119265-22950	RING SET, 0.25 OS	3	3						2
37	1	719260-23610	BEARING ASSY, 0.25	3	3						3

Fig.9. LUB.OIL SYSTEM

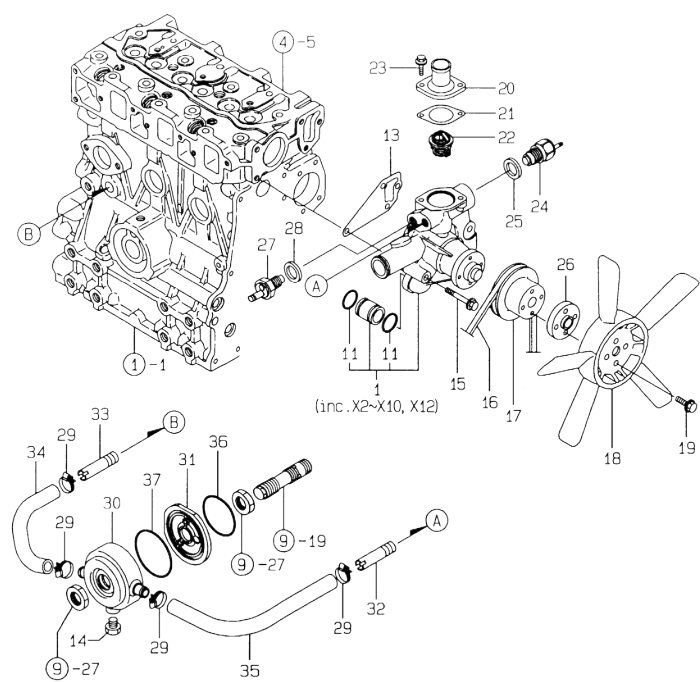
9.LUB.OIL SYSTEM



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Fig.10. COOLING WATER SYSTEM

10.COOLING WATER SYSTEM



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	119265-42002	PUMP ASSY, WATER	1	1						
11	2	119209-42320	O-RING, P21 EPDM	2	2						
13	1	119260-42021	GASKET, WATER PUMP	1	1						
14	1	171056-49120	PLUG, DRAIN	1	1						
15	1	26106-080452	BOLT, M8X 45 PLATED	3	3						
16	1	119256-42290	V-BELT, FM33.5	1	1						
17	1	119620-42350	V-PULLEY	1	1						
18	1	124700-44740	FAN, COOLING 5X310	1	1						
19	1	26106-060202	BOLT, M6X 20 PLATED	4	4						
20	1	129350-49530	COVER, THERMOSTAT	1	1						
21	1	129350-49541	GASKET	1	1						
22	1	129350-49800	THERMOSTAT, 71	1	1						
23	1	26106-080202	BOLT, M8X 20 PLATED	2	2						
24	1	121250-44901	SWITCH, 110	1	1						
25	1	124465-44950	GASKET, 16	1	1						
26	1	124574-44761	SPACER, FAN	1	1						
27	1	124250-49351	SENSOR	1	1						
28	1	129150-49360	GASKET	1	1						
29	1	171008-03990	CLIP, HOSE 18.5	4	4						
30	1	119642-33030	COOLER, OIL	1	1						
31	1	119642-33100	BRACKET, COOLER	1	1						
32	1	129122-44480	JOINT	1	1						
33	1	129122-44480	JOINT	1	1						
34	1	119642-49030	PIPE, WATER	1	1						
35	1	129403-49050	PIPE, WATER	1	1						
36	1	24321-000600	O-RING, 1AG60.0	1	1						
37	1	24321-000700	O-RING, 1AG70.0	1	1						

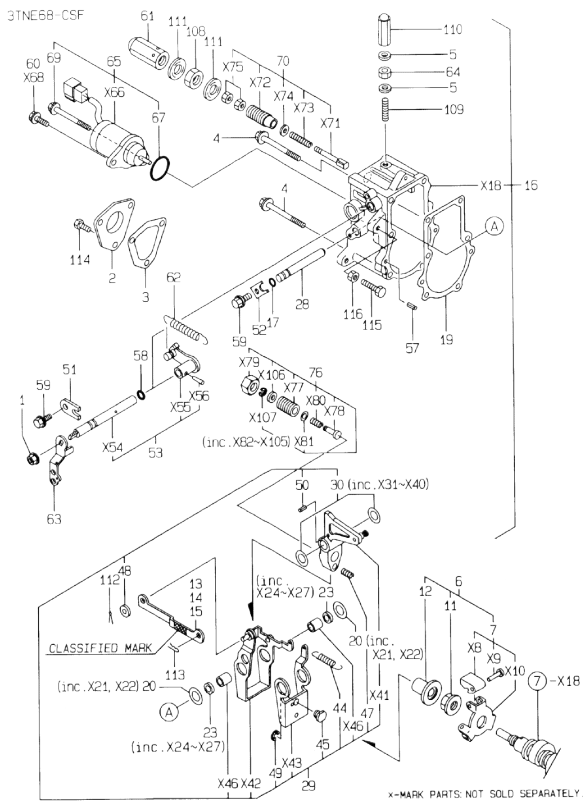
N:Old $\frac{100}{100}$ New, Q:Old $\frac{100}{100}$ New, R:Old $\frac{100}{100}$ New, S:Old $\frac{100}{100}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change
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N:Old $\frac{\text{Yes}}{\text{No}}$ New. Q:Old $\frac{\text{No}}{\text{Yes}}$ New. R:Old $\frac{\text{Yes}}{\text{Yes}}$ New. S:Old $\frac{\text{No}}{\text{No}}$ New. W:Add. Z:Discontinued. F:Interchangeable by set. K:Q'ty Change

Fig.12. GOVERNOR

12. GOVERNOR

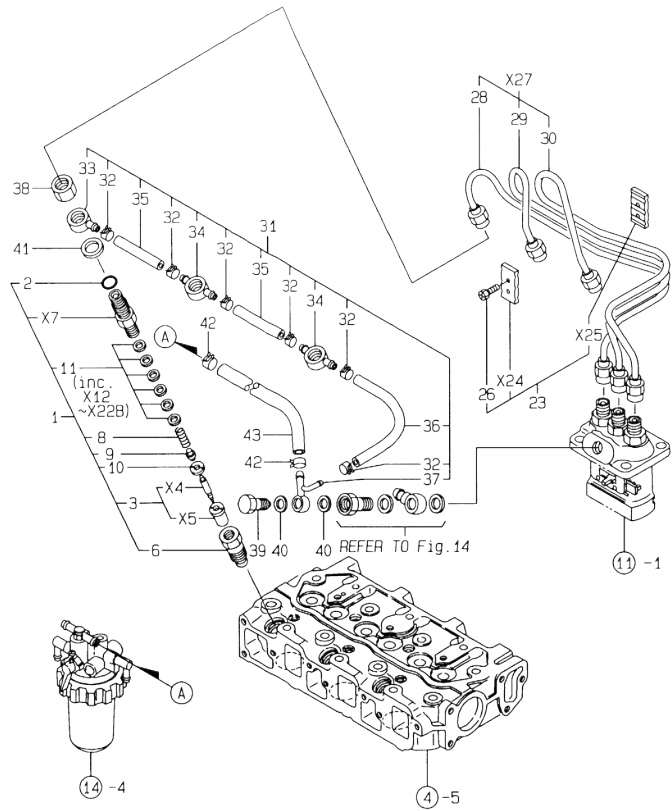


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194990-22050	NUT, M8	1							
2	1	119660-61060	COVER, GOVERNOR CASE	1							
3	1	119660-61071	GASKET	1							
4	1	26106-060702	BOLT, M6X 70 PLATED	5							
5	1	22190-060003	SEAL WASHER 6	2							
6	1	119600-61100	DRIVE ASSY	1							
7	2	119600-61200	WEIGHT ASSY,GOVERNOR	1							
11	2	119660-61300	NUT	1							
12	2	119660-61341	SLEEVE	1							
13	1	119660-61121	LINK, NO MARK	1							1
14	1	119660-61140	LINK, MARK :2	1							1
15	1	119660-61150	LINK, MARK :3	1							1
16	1	119632-61200	CASE ASSY, GOVERNOR	1							
17	2	129155-51280	O-RING, S6	1							
19	2	119660-61052	GASKET	1							
20	2	119660-61460	SHIM SET	1							
23	2	129155-61480	SPACER ASSY	2							
28	2	119660-61590	SHAFT	1							
29	2	119232-61510	LEVER ASSY, GOVERNOR	1							
30	3	174307-51700	SHIM SET	2							
44	3	119232-61540	SPRING	1							
45	3	119600-61541	SHIFTER	1							
47	3	119660-61651	SPRING, STARTING	1							
48	3	22117-040000	WASHER, 4	1							
49	3	22272-000040	RING, E- 4	1							
50	3	22351-030014	PIN, SPRING 3.0X14	1							
51	2	119600-61900	RETAINER, SHAFT	1							
52	2	119660-61901	RETAINER, SHAFT	1							
53	2	119285-66080	SHAFT ASSY	1							
57	2	22351-040010	PIN, SPRING 4.0X10	2							
58	2	24341-000070	O-RING, 1AS7.0	1							
59	2	26106-060102	BOLT, M6X 10 PLATED	2							
60	1	121465-59950	BOLT, M6X16	1							
61	1	129100-61930	NUT, CAP	1							
62	1	119600-66020	SPRING, REGULATOR	1							
63	1	119621-66051	LEVER, REGULATOR	1							
64	1	124550-66370	NUT, M6	1							
65	1	119653-66500	STOPPER ASSY	1							
67	2	24341-000280	O-RING, 1AS28.0	1							
69	2	26106-060952	BOLT, M6X 95 PLATED	1							
70	1	119600-66530	LIMITER ASSY, FUEL	1							
76	1	119654-66700	ANGLEICH ASSY	1							
108	1	26776-120002	NUT, LOCK M12	1							
109	1	121575-66830	SCREW	1							
110	1	119600-66840	NUT, CAP	1							
111	1	22190-120002	WASHER, SEAL 12	2							
112	1	22360-040000	PIN, SNAP 4	1							
113	1	22360-060000	PIN, SNAP 6	1							
114	1	26116-050102	BOLT, M5X 10 PLATED	3							
115	1	26116-060304	BOLT, M6X 30 PLATED	1							
116	1	26756-060002	NUT, LOCK M6	1							

N:Old $\frac{100}{100}$ New, Q:Old $\frac{100}{100}$ New, R:Old $\frac{100}{100}$ New, S:Old $\frac{100}{100}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change
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Fig.13. FUEL INJECTION VALVE

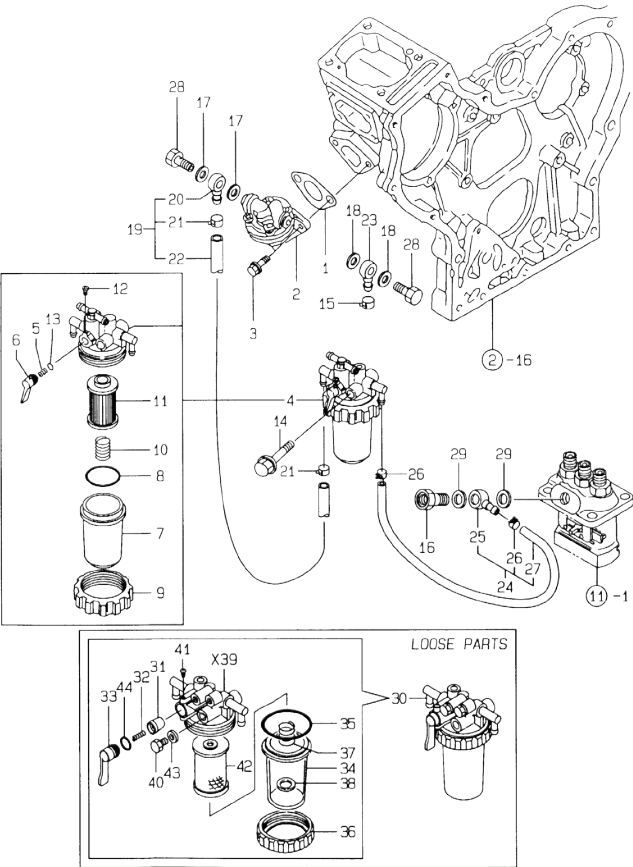
13.FUEL INJECTION VALVE



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	719620-53700	VALVE ASSY,INJECTION	3	3						
2	2	129155-61830	O-RING, S10	3	3						
3	2	119620-53000	VALVE ASSY,INJECTION	3	3						
6	2	119620-53080	NUT, NOZZLE	3	3						
8	2	119620-53120	SPRING, NOZZLE	3	3						
9	2	114250-53130	SEAT, SPRING	3	3						
10	2	119620-53140	SPACER, VALVE STOP	3	3						
11	2	114250-53400	SHIM SET	3	3						
23	1	129150-59120	RETAINER, PIPE	1	1						
26	2	129150-59131	BOLT, M4X14	2	2						
28	2	119209-59810	PIPE ASSY, INJECTION	1	1						
29	2	119209-59820	PIPE ASSY, INJECTION	1	1						
30	2	119209-59830	PIPE ASSY, INJECTION	1	1						
31	1	119642-59540	PIPE ASSY, RETURN	1	1						
32	2	124066-59100	CLIP, HOSE 8	6	6						
33	2	119260-59520	JOINT	1	1						
34	2	119260-59530	JOINT	2	2						
35	2	105025-59550	PIPE, FUEL RETURN	2	2						
36	2	119642-59550	PIPE, FUEL RETURN	1	1						
37	2	119642-59570	JOINT, OVER FLOW	1	1						
38	1	119620-59700	NUT, NOZZLE	3	3						
39	1	124550-59820	BOLT, PIPE JOINT M8	1	1						
40	1	22190-080002	WASHER, SEAL 6	2	2						
41	1	22190-140002	WASHER, SEAL 14	3	3						
42	1	124766-59050	CLIP, HOSE 12	2	2						
43	1	119225-59560	PIPE, FUEL	1	1						

Fig.14. FUEL LINE

14.FUEL LINE

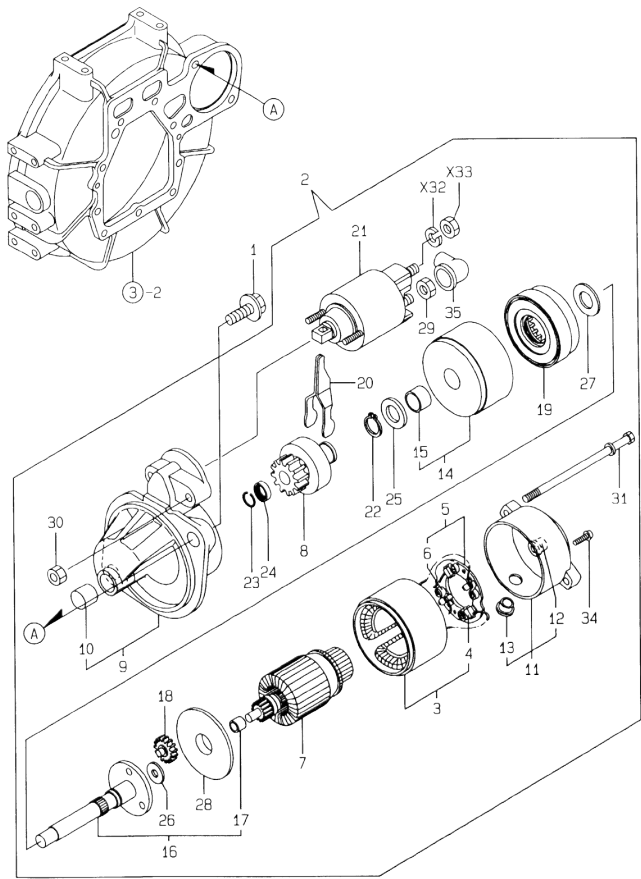


x-MARK PARTS: NOT SOLD SEPARATELY.

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	121520-01851	GASKET	1	1						
2	1	119600-52021	PUMP ASSY, FUEL FEED	1	1						
3	1	26106-060162	BOLT, M6X 16 PLATED	2	2						
4	1	119255-55620	FILTER ASSY, FUEL	1	1						
5	2	104200-55330	SPRING, VALVE	1	1						
6	2	119810-55340	LEVER	1	1						
7	2	121254-55510	COVER	1	1						
8	2	102103-55520	O-RING	1	1						
9	2	110250-55610	RING, RETAINING	1	1						
10	2	121250-55620	SPRING	1	1						
11	2	124550-55700	FILTER, FUEL L=90	1	1						
12	2	104200-55750	SCREW, M4	1	1						
13	2	24311-240100	O-RING, 1AP10A	1	1						
14	1	26014-080702	BOLT, M8X 70	1	1						
15	1	124766-59050	CLIP, HOSE 12	1	1						
16	1	119650-59200	BOLT, PIPE JOINT M12	1	1						
17	1	22190-080002	WASHER, SEAL 6	2	2						
18	1	22190-080002	WASHER, SEAL 6	2	2						
19	1	119230-59020	PIPE ASSY, FUEL	1	1						
20	2	104264-59030	JOINT, PIPE 8	1	1						
21	2	124766-59050	CLIP, HOSE 12	2	2						
22	2	121256-59080	PIPE, FUEL	1	1						
23	1	104264-59030	JOINT, PIPE 8	1	1						
24	1	119230-59031	PIPE ASSY, FUEL	1	1						
25	2	101304-59020	JOINT, PIPE 12	1	1						
26	2	124766-59050	CLIP, HOSE 12	2	2						
27	2	119230-59080	PIPE, FUEL D12X185	1	1						
28	1	105582-59150	BOLT, PIPE JOINT	2	2						
29	1	22190-120002	WASHER, SEAL 12	2	2						
30	1	129335-55700	SEPARATOR ASSY, WATER	1	1						
31	2	104200-55321	VALVE, TAPER	1	1						
32	2	104200-55330	SPRING, VALVE	1	1						
33	2	104200-55341	HANDLE	1	1						
34	2	124064-55510	COVER	1	1						
35	2	102103-55520	O-RING	1	1						
36	2	110250-55610	RING, RETAINING	1	1						
37	2	121257-55720	SPRING	1	1						
38	2	121257-55731	FLOAT	1	1						
40	2	101720-55750	PLUG, 6	2	2						
41	2	104200-55750	SCREW, M4	1	1						
42	2	171081-55910	SCREEN	1	1						
43	2	23418-060000	GASKET, 6X1.0	2	2						
44	2	24311-240100	O-RING, 1AP10A	1	1						

Fig.15. STARTING MOTOR

15.STARTING MOTOR

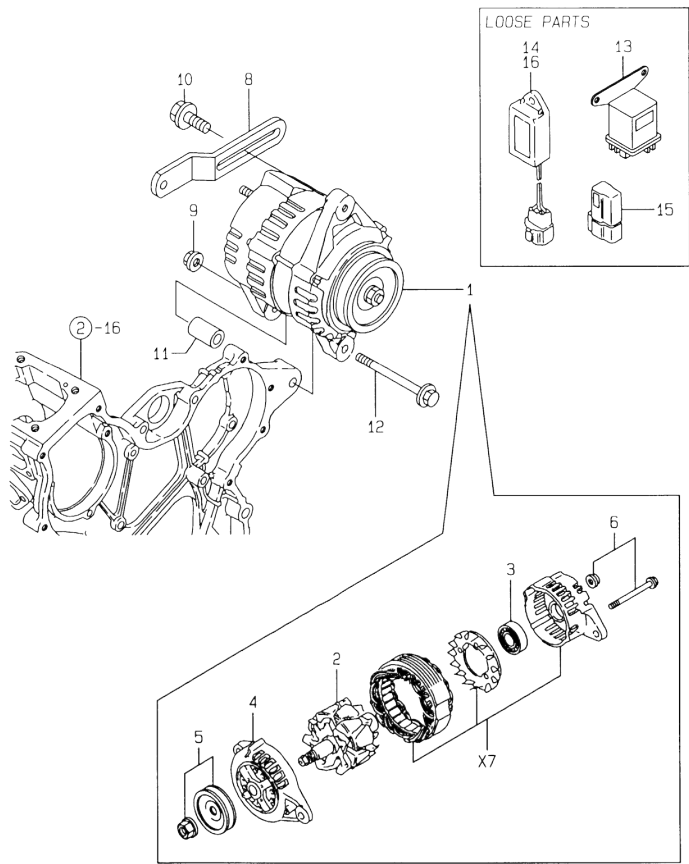


x-MARK PARTS: NOT SOLD SEPARATELY.

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	26116-120302	BOLT, M12X 30 PLATED	2	2						
2	1	119255-77010	STARTER	1	1						
3	2	X0281007680	YOKE ASSY	1	1						
4	3	X0280996180	STARTER KIT	2	2						
5	2	X0285105190	HOLDER ASSY	1	1						
6	3	X0285205030	SPRING	4	4						
7	2	X0282005871	ARMATURE ASSY	1	1						
8	2	X0283006960	CLUTCH ASSY	1	1						
9	2	X5128400875	HOUSING ASSY	1	1						
10	3	X9491050100	BEARING, NEEDLE	1	1						
11	2	X0285005770	FRAME ASSY	1	1						
12	3	X9491040990	BEARING	1	1						
13	3	X0280626010	COVER	1	1						
14	2	X0284105010	BEARING ASSY	1	1						
15	3	X9491034330	BEARING	1	1						
16	2	X0286105010	SHAFT ASSY	1	1						
17	3	X9491034320	BEARING	1	1						
18	2	X0286305010	GEAR	3	3						
19	2	X0286355010	GEAR	1	1						
20	2	X0287405140	LEVER	1	1						
21	2	X0534007800	SWITCH ASSY	1	1						
22	2	X9055715000	RING	1	1						
23	2	X9490721360	RING	1	1						
24	2	X0280210331	NUT	1	1						
25	2	X9490138110	WASHER	1	1						
26	2	X9490138090	WASHER	1	1						
27	2	X9490138100	WASHER	1	1						
28	2	X0284525010	PLATE	1	1						
29	2	X9490562360	NUT	1	1						
30	2	X9490560750	NUT	2	2						
31	2	X9490423520	BOLT, THROUGH	2	2						
34	2	X9490065670	SCREW, M4X6	2	2						
35	2	X0280335100	COVER, TERMINAL	1	1						

Fig.16. GENERATOR

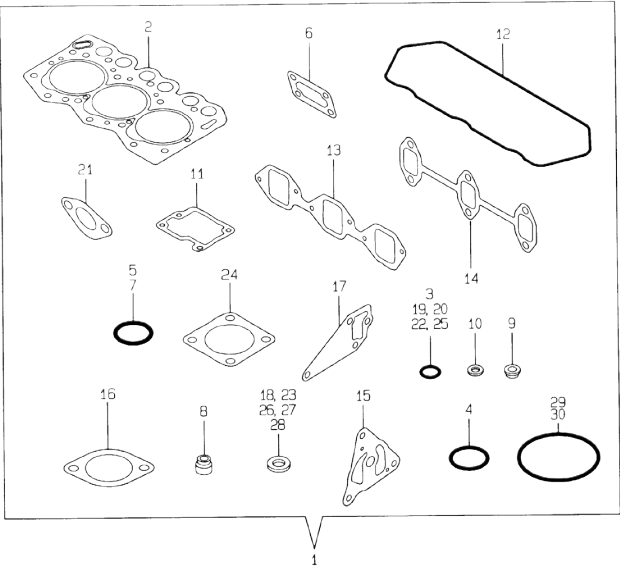
16. GENERATOR



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	119836-77201	GENERATOR (AC)	1							
1- 1	1	119624-77201	GENERATOR	1	1						N
(A=EXXX)											
2	2	129612-77700	ROTOR ASSY	1	1						
3	2	129612-77710	BEARING, BALL	1	1						
4	2	129612-77730	BRACKET ASSY, FILTER	1	1						
5	2	129612-77740	PULLEY	1							
5- 1	2	119624-77720	PULLEY	1	1						N
(A=EXXX)											
6	2	129612-77750	SCREW KIT	1	1						
8	1	119225-77330	ADJUSTER	1	1						
9	1	26366-080002	NUT, M8	1	1						
10	1	26106-080182	BOLT, M8X 18 PLATED	1	1						
11	1	129150-77340	SPACER	1	1						
12	1	26106-081052	BOLT, M8X105 PLATED	1	1						
13	1	119650-77910	RELAY ASSY, GLOW	1	1						
14	1	129211-77920	TIMER	1	1						
15	1	119643-66900	DIODE	2	2						
16	1	128300-77920	TIMER	1	1						

Fig.17. GASKET SET

17.GASKET SET

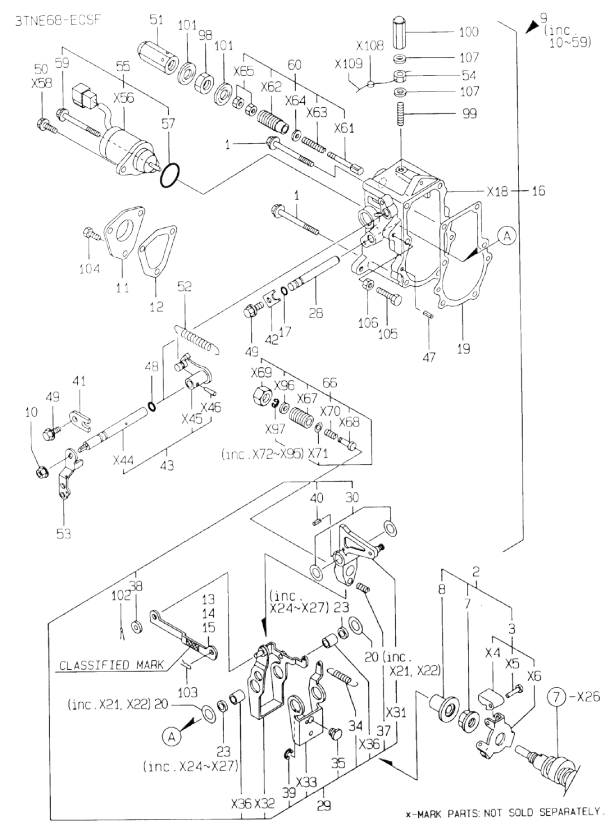


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	719265-92730	GASKET SET	1	1						1
2	2	119265-01341	GASKET, HEAD	1	1						
3	2	24311-000120	O-RING, 1AP12.0	2	2						
4	2	24311-000320	O-RING, 1AP32.0	4	4						
5	2	24341-000240	O-RING, 1AS24.0	1	1						
6	2	119660-01562	GASKET	1	1						
7	2	24311-000180	O-RING, 1AP18.0	1	1						
8	2	119260-11340	SEAL, VALVE STEM	6	6						
9	2	119600-11450	PROTECTOR, NOZZLE	3	3						
10	2	119600-11460	GASKET, NOZZLE	6	6						
11	2	119260-03031	GASKET	1	1						
12	2	119260-11310	GASKET, BONNET	1	1						
13	2	119260-12111	GASKET, MANIFOLD	1	1						
14	2	119260-13110	GASKET	1	1						
15	2	119660-32020	GASKET, PUMP	1	1						
16	2	129350-49541	GASKET	1	1						
17	2	119260-42021	GASKET, WATER PUMP	1	1						
18	2	124465-44950	GASKET, 16	1	1						
19	2	129155-61830	O-RING, S10	3	3						
20	2	119624-32040	O-RING, P12.0	2	2						
21	2	121520-01851	GASKET	1	1						
22	2	24311-240100	O-RING, 1AP10A	1	1						
23	2	22190-080002	WASHER, SEAL 6	6	6						
24	2	121000-13201	GASKET, SILENCER	1	1						
25	2	119209-35030	O-RING, P11	1	1						
26	2	22190-140002	WASHER, SEAL 14	3	3						
27	2	22190-120002	WASHER, SEAL 12	2	2						
28	2	129150-49360	GASKET	1	1						
29	2	24321-000600	O-RING, 1AG60.0	1	1						
30	2	24321-000700	O-RING, 1AG70.0	1	1						
31	1	129400-92400	FLEX HORN	1	1						1
32	1	977770-01212	GASKET, LIQUID	1	1						1

Remarks
(1) OPTIONAL PART.

Fig.18. GOVERNOR

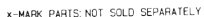
18. GOVERNOR



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	26106-060702	BOLT, M6X 70 PLATED		5						
2	1	119600-61300	DRIVE ASSY		1						
3	2	119600-61400	WEIGHT ASSY,GOVERNOR		1						
7	2	119660-61300	NUT		1						
8	2	119660-61341	SLEEVE		1						
9	1	719233-61000	GOVERNOR ASSY		1						
10	2	194990-22050	NUT, M8		1						
11	2	119660-61060	COVER, GOVERNOR CASE		1						
12	2	119660-61071	GASKET		1						
13	2	119660-61121	LINK, NO MARK		1						1
14	2	119660-61140	LINK, MARK :2		1						1
15	2	119660-61150	LINK, MARK :3		1						1
16	2	119632-61200	CASE ASSY, GOVERNOR		1						
17	3	129155-51280	O-RING, S6		1						
19	3	119660-61052	GASKET		1						
20	3	119660-61460	SHIM SET		1						
23	3	129155-61480	SPACER ASSY		2						
28	3	119660-61590	SHAFT		1						
29	3	119232-61510	LEVER ASSY, GOVERNOR		1						
30	4	174307-51700	SHIM SET		2						
34	4	119232-61540	SPRING		1						
35	4	119600-61541	SHIFTER		1						
37	4	119660-61651	SPRING, STARTING		1						
38	4	22117-040000	WASHER, 4		1						
39	4	22272-000040	RING, E- 4		1						
40	4	22351-030014	PIN, SPRING 3.0X14		1						
41	3	119600-61900	RETAINER, SHAFT		1						
42	3	119660-61901	RETAINER, SHAFT		1						
43	3	119285-66080	SHAFT ASSY		1						
47	3	22351-040010	PIN, SPRING 4.0X10		2						
48	3	24341-000070	O-RING, 1AS7.0		1						
49	3	26106-060102	BOLT, M6X 10 PLATED		2						
50	2	121465-59950	BOLT, M6X16		1						
51	2	26687-120002	NUT, CAP M12		1						
52	2	119600-66020	SPRING, REGULATOR		1						
53	2	119621-66051	LEVER, REGULATOR		1						
54	2	124550-66370	NUT, M6		1						
55	2	119653-66500	STOPPER ASSY		1						
57	3	24341-000280	O-RING, 1AS28.0		1						
59	3	26106-060952	BOLT, M6X 95 PLATED		1						
60	1	119600-66530	LIMITER ASSY, FUEL		1						
66	1	119654-66700	ANGLEICH ASSY		1						
98	1	26776-120002	NUT, LOCK M12		1						
99	1	121575-66830	SCREW		1						
100	1	119600-66840	NUT, CAP		1						
101	1	22190-120002	WASHER, SEAL 12		2						
102	1	22360-040000	PIN, SNAP 4		1						
103	1	22360-060000	PIN, SNAP 6		1						
104	1	26116-050102	BOLT, M5X 10 PLATED		3						
105	1	26116-060304	BOLT, M6X 30 PLATED		1						
106	1	26756-060002	NUT, LOCK M6		1						

N:Old, New, Q:Old, New, R:Old, New, S:Old, New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change
++ CONTINUE ++
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18. GOVERNOR



(1) SELECTIVE PARTS: CERTAIN THE CLASSIFICATION MARK, THEN PLACE YOUR ORDER(REFER TO ILLUSTRATION)

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
107	1	22190-060003	SFAL WASHFR 6		2						

[illegible]

N:Old $\xleftrightarrow[\text{No}]{\text{Yes}}$ New. Q:Old $\xleftrightarrow[\text{Yes}]{\text{No}}$ New. R:Old $\xleftrightarrow[\text{Yes}]{\text{No}}$ New. S:Old $\xleftrightarrow[\text{No}]{\text{Yes}}$ New. W:Add. Z:Discontinued. F:Interchangeable by set. K:Q'ty Change

Parts No. Index

Parts No.	Fig. No.	Ref. No.	Parts No.	Fig. No.	Ref. No.	Parts No.	Fig. No.	Ref. No.	Parts No.	Fig. No.	Ref. No.
101304-59020	14	25	119260-01590	2	1	119265-22601	8	14	119620-51350	11	26
101720-55750	14	40	119260-02020	1	5	119265-22930	8	31	119620-51370	11	27
102103-55520	14	8	119260-02800	1	14	119265-22950	8	33	119620-51450	11	28
		35	119260-02930	1	17	119265-23100	8	24	119620-51461	11	29
104200-55321	14	31	119260-03020	4	47	119265-23200	8	28	119620-51510	11	31
104200-55330	14	5	119260-03031	4	48	119265-34830	9	15	119620-51650	11	33
		32		17	11	119265-35080	9	28	119620-51660	11	34
104200-55341	14	33	119260-07900	4	2	119265-35300	9	19	119620-51670	11	35
104200-55750	14	12	119260-11100	4	14	119265-42002	10	1	119620-51680	11	36
		41	119260-11110	4	15	119266-01200	1	20	119620-51700	11	37
104264-59030	14	20	119260-11200	4	24	119266-02410	1	13	119620-53000	13	3
		23	119260-11240	4	25	119266-51900	11	45	119620-53080	13	6
105010-11230	4	32	119260-11260	4	28	119285-66080	12	53	119620-53120	13	8
		36	119260-11270	4	29		18	43	119620-53140	13	10
105025-59550	13	35	119260-11280	4	30	119305-35150	9	18	119620-59700	13	38
105546-51330	11	24	119260-11310	4	50	119454-01721	3	10	119620-77820	4	56
105582-59150	14	28		17	12	119600-01600	3	2	119621-21680	8	8
110250-55610	14	9	119260-11331	4	45	119600-11450	4	22	119621-66051	12	63
		36	119260-11340	4	20		17	9		18	53
114250-11120	4	16		17	8	119600-11460	4	23	119623-01950	2	24
114250-11180	4	17	119260-11370	4	21		17	10	119624-32040	2	5
114250-39450	9	17	119260-11800	4	8	119600-21580	8	11		17	20
114250-53130	13	9	119260-12100	5	1	119600-52021	14	2	119624-77201	16	1 - 1
114250-53400	13	11	119260-12111	5	2	119600-61100	12	6	119624-77720	16	5 - 1
118400-03060	4	51		17	13	119600-61200	12	7	119631-12520	5	5
119131-18320	6	5	119260-13100	6	1	119600-61300	18	2	119631-12530	5	6
119209-35030	9	13	119260-13110	6	2	119600-61400	18	3	119631-12540	5	7
	17	25		17	14	119600-61541	12	45	119631-12550	5	8
119209-42320	10	11	119260-14100	7	6		18	35	119631-12570	5	9
119209-59810	13	28	119260-14200	7	1	119600-61900	12	51	119632-61200	12	16
119209-59820	13	29	119260-14400	7	2		18	41		18	16
119209-59830	13	30	119260-14580	7	3	119600-66020	12	62	119642-33030	10	30
119225-14200	7	17	119260-21200	8	4		18	52	119642-33100	10	31
119225-14210	7	25	119260-21650	8	7	119600-66530	12	70	119642-49030	10	34
119225-51100	11	3	119260-23910	8	27		18	60	119642-59540	13	31
119225-51300	11	21	119260-25100	7	10	119600-66840	12	110	119642-59550	13	36
119225-59560	13	43	119260-32000	9	1		18	100	119642-59570	13	37
119225-77330	16	8	119260-42021	10	13	119620-01620	3	5	119643-66900	16	15
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