

0CV10-M52800EN

PREFACE

1. This Parts Catalog carries all parts incorporated in YANMAR Model 3TNE84 - K G2 engine manufactured since July, 1997.
2. Each illustration corresponds to the parts list on the following page.
3. When ordering parts, clearly write down the engine model and serial number, as well as the name and number of each part in your order sheet. This will help insure reliable delivery of the parts you have ordered.

Directions for the Parts Catalog.

- 1.This Parts Catalog shows both standard and optional parts.
- 2.Parts may change without prior notice.
- 3.The following is an example of the Parts Catalog format.

OCF10-G21601 29. FUEL INJECTION PUMP(W/BOOST)										
REF.	LEV.	PARTS NO.	DESCRIPTION	(A)	(B)	(C)	(D)	(E)	(F)	
1	1	729595-51390	FUEL INJECTION PUMP	1	1	1	1	1		1
1-1	1	729595-51391	FUEL INJECTION PUMP	1	1	1	1	1	N	1
		(A=E00185) (B=E00200)								
3	2	26022-060162	SCREW M 6X 16	9	9	9	9	9		
3-1	2	26022-060162	SCREW M 6X 16	4	4	4	4	4	K	
		(A=E00156) (B=E00156) (C=E00156) (D=E00156) (E=E00156)								
4	2	129470-51040	CAMSHAFT	1	1	1	1	1		
5	2	122710-51050	BEARING, ROLLER	2	2	2	2	2		
6	2	129470-51060	RETAINER	1	1	1	1	1		

Remarks

(1) BOOST COMPEMSATOR TYPE. OPTIONAL PART, TO E00155,(4JH-DT, 4JH-DTZ

① Ref. No.

The Ref. No. listed may not be in accordance with the illustration Ref. No.

(Ex.) Illustration No.

List Ref No.

1 1 (Before change) → 1-1 (After change)

For interchangeable symbols N, R and K, illustrations for new parts may be abbreviated.

② Lev. (Level)

Level indication

The numbers below indicate the level of relativity towards the main part.

1 ---- Main parts (Assembly parts)

2 ---- Sub component included in " 1 ".

3 ---- Sub component included in " 2 ".

Note) Parts that are not for sale are partially illustrated but not listed.

③ Interchangeability Symbol

When a part change takes place, one of the following interchangeability symbols is indicated beside the part.

Symbol	Interchangeability	Contents note
N	Old $\xrightarrow{\text{Yes}}$ New No $\xrightarrow{\text{No}}$	New Part is interchangeable for Old Part but Old Part is not interchangeable for New Part.
Q	Old $\xrightarrow{\text{No}}$ New Yes $\xrightarrow{\text{Yes}}$	New Part is not interchangeable for Old Part but Old Part is interchangeable for New Part.
R	Old $\xrightarrow{\text{Yes}}$ New Yes $\xrightarrow{\text{Yes}}$	New/ Old Parts are both interchangeable.
S	Old $\xrightarrow{\text{No}}$ New No $\xrightarrow{\text{No}}$	New/ Old Parts are both not interchangeable.
W		Part newly added.
Z		Part discontinued.
F		Not interchangeable by a single part but interchangeable together with related parts.
K		Changes only for used parts quantities.

④ Effective Machine No.

When a part changes, the effective Machine No. will be indicated in the (A)-(F) column.

Product Symbol	Product No.	Product Symbol	Product No.
C	Clutch No. Compressor No.	F	Machine No. (Agricultural Equip.)
D	Drive No.	M	Machine No.
E	Engine No.		

Note 1) A date may follow the symbol. (Ex.) 1996.01

Note 2) "XXXXX" and "ZZZZZ" are for parts that could not be predicted or for engine models that could not be identified.

Note 3) (A=E00185) is the E (Engine Serial Number) for the column (A) model (in this case 4JH-DT) after the parts design change.

⑤ Remarks

Figures or alphabets (symbols) are entered in the remarks column.

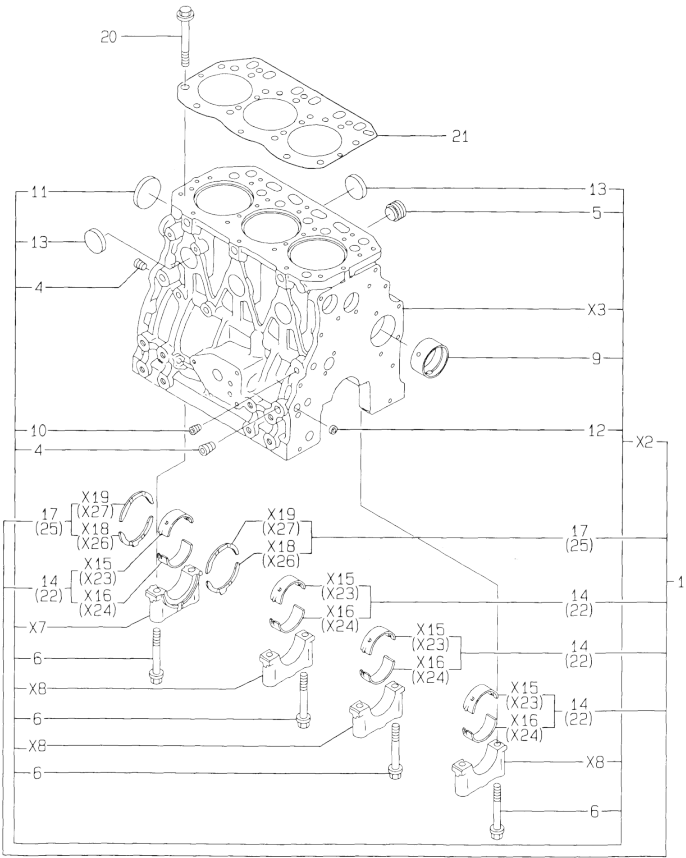
The comments (remarks) on parts that are indicated at the bottom of the illustration are the same symbols as those stated above.

Contents

Fig. No.	Fig. Name	Fig. No.	Fig. Name
3TNE84-KG2			
1.	CYLINDER BLOCK		
2.	GEAR HOUSING		
3.	FLYWHEEL HOUSING & OIL SUMP		
4.	CYLINDER HEAD & BONNET		
5.	SUCTION & EXHAUST MANIFOLD		
6.	CAMSHAFT & DRIVING GEAR		
7.	CRANKSHAFT & PISTON		
8.	LUB.OIL SYSTEM		
9.	COOLING WATER SYSTEM		
10.	FUEL INJECTION PUMP		
11.	GOVERNOR		
12.	FUEL INJECTION VALVE		
13.	FUEL LINE		
14.	STARTING MOTOR		
15.	GENERATOR		
16.	GASKET SET		

Fig.1. CYLINDER BLOCK

1.CYLINDER BLOCK

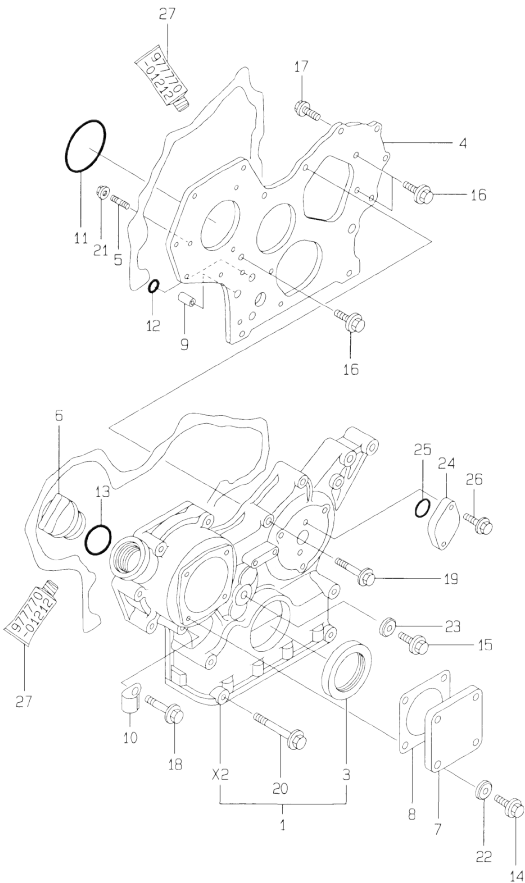


Remarks
(1) UNDER-SIZE(U.S=0.25)PART.
(2) OVER-SIZE(O.S=0.25)PART.

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	729002-01560	BLOCK ASSY, CYLINDER	1							
4	3	124160-01910	PLUG, PT1/4	3							
5	3	171051-01921	PLUG, NPTF1	1							
6	3	129150-02020	BOLT, METAL CAP	8							
9	3	129795-02411	BUSH, CAMSHAFT	1							
10	3	23871-010000	PLUG, R01	1							
11	3	27231-500000	PLUG 50	1							
12	3	27241-120000	PLUG, 12	2							
13	3	27241-300000	PLUG 30	6							
14	2	129001-02800	BEARING, MAIN	4							
17	2	129150-02930	BEARING, THRUST	2							
20	1	129150-01200	BOLT, HEAD	14							
21	1	129002-01331	GASKET, HEAD	1							
22	1	129150-02870	BEARING, 0.25 US	4							1
25	1	129150-02940	BEARING, THRUST 0.25	2							2

Fig.2. GEAR HOUSING

2.GEAR HOUSING

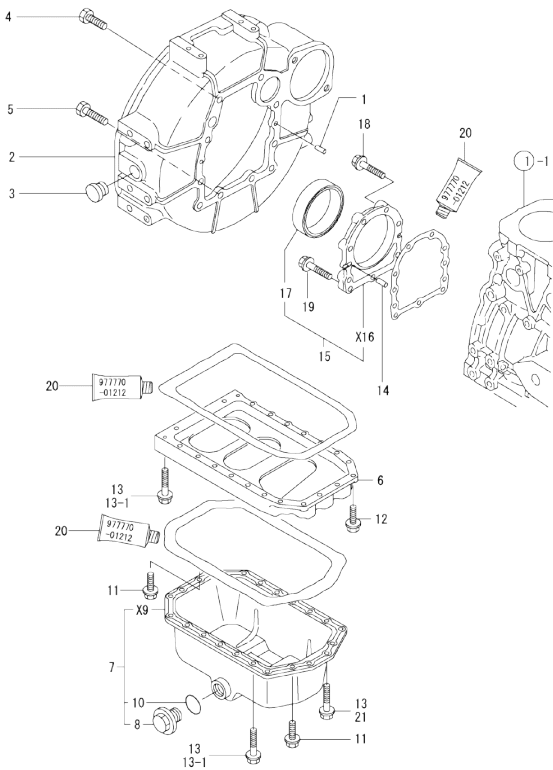


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	719810-01500	CASE ASSY, GEAR	1							
3	2	129795-01800	SEAL, OIL	1							
4	1	129400-01520	FLANGE, GEAR CASE	1							
5	1	121450-01560	STUD, M8X22	3							
6	1	124160-01751	COVER, FILLER	1							
7	1	124240-01871	COVER	1							
8	1	124240-01883	GASKET	1							
9	1	129795-01950	PIPE, KNOCK L=18	2							
10	1	129150-03100	RETAINER, PIPE	1							
11	1	121850-51960	O-RING	1							
12	1	24311-000160	O-RING, 1AP16.0	2							
13	1	24311-000320	O-RING, 1AP32.0	1							
14	1	26106-080122	BOLT, M8X 12 PLATED	4							
15	1	26106-080162	BOLT, M8X 16 PLATED	1							
16	1	26106-080162	BOLT, M8X 16 PLATED	3							
17	1	26106-080202	BOLT, M8X 20 PLATED	2							
18	1	26106-080452	BOLT, M8X 45 PLATED	6							
19	1	26106-080552	BOLT, M8X 55 PLATED	3							
20	1	26106-080852	BOLT, M8X 85 PLATED	4							
21	1	26366-080002	NUT, M8	3							
22	1	22190-080002	WASHER, SEAL 6	4							
23	1	22190-080002	WASHER, SEAL 6	1							
24	1	121023-01550	COVER	1							
25	1	24341-000240	O-RING, 1AS24.0	1							
26	1	26106-060122	BOLT, M6X 12 PLATED	2							
27	1	977770-01212	GASKET, LIQUID	1							1

Remarks
(1) OPTIONAL PART.

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Fig.3. FLYWHEEL HOUSING & OIL SUMP



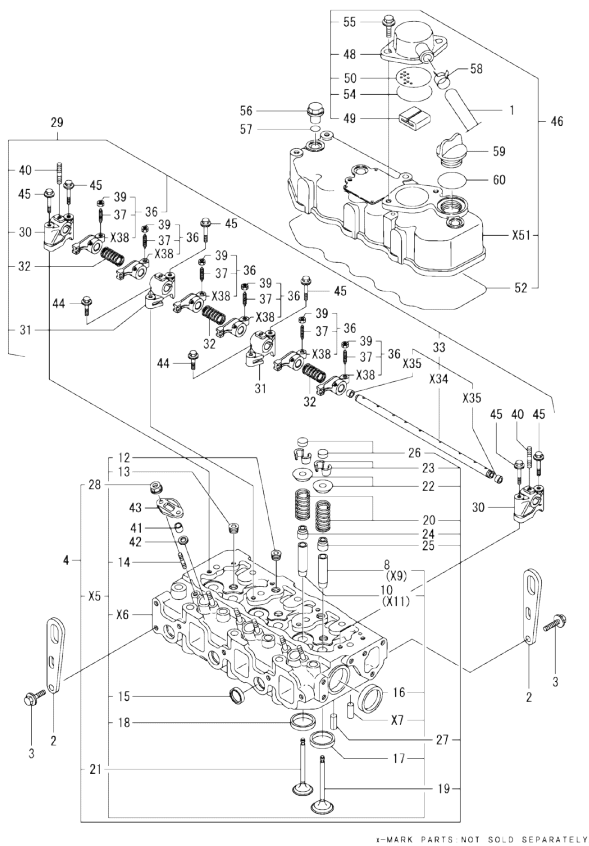
X-MARK PARTS: NOT SOLD SEPARATELY.

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	129100-01580	PIN, M8X16	2							
2	1	171301-01600	HOUSING, FLYWHEEL	1							
3	1	119620-01750	CAP	1							
4	1	26206-100252	BOLT, M10X 25 PLATED	6							
5	1	26206-100302	BOLT, M10X 30 PLATED	4							
6	1	129100-01730	SPACER, OIL SUMP	1							
7	1	129100-01760	SUMP ASSY, OIL	1							
8	2	171301-01640	PLUG, 22	1							
10	2	24341-000250	O-RING, 1AS25.0	1							
11	1	26106-080162	BOLT, M8X 16 PLATED	4							
12	1	26106-080252	BOLT, M8X 25 PLATED	2							
13	1	26106-080452	BOLT, M8X 45 PLATED	20							
13-1	1	26106-080452	BOLT, M8X 45 PLATED	16							K
(A=FROM 1ST)											
14	1	129100-01580	PIN, M8X16	2							
15	1	129100-01640	CASE ASSY, OIL SEAL	1							
17	2	129795-01780	SEAL, OIL	1							
18	1	129486-01670	BOLT, M8X30	6							
19	1	26106-080352	BOLT, M8X 35 PLATED	3							
20	1	977770-01212	GASKET, LIQUID	1							
21	1	26106-080502	BOLT, M8X 50 PLATED	4							W
(A=FROM 1ST)											

N:Old $\frac{YES}{NO}$ New, Q:Old $\frac{YES}{NO}$ New, R:Old $\frac{YES}{NO}$ New, S:Old $\frac{YES}{NO}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change
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Fig.4. CYLINDER HEAD & BONNET

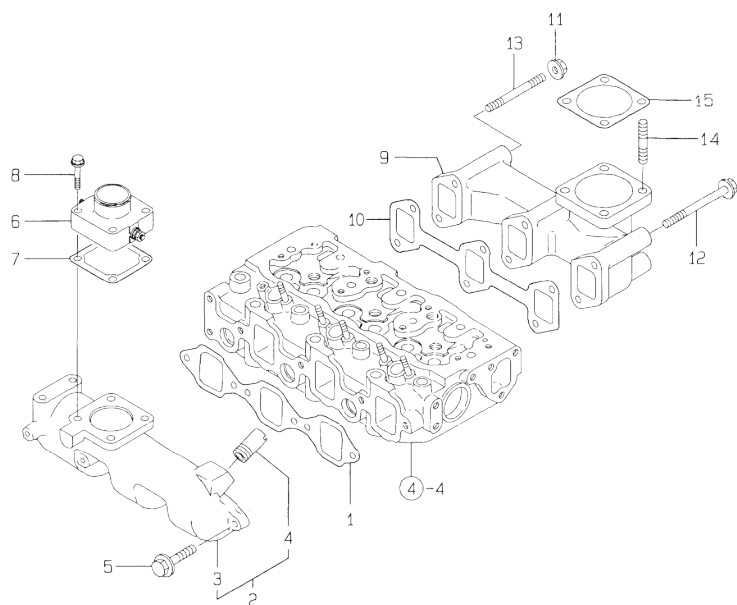


Remarks
(1) REPAIR PART.

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	129410-03100	PIPE , BREATHER	1							
2	1	124736-07900	LIFTER	2							
3	1	26106-080142	BOLT, M8X 14 PLATED	4							
4	1	729202-11710	HEAD ASSY, CYLINDER	1							1
8	3	120130-11860	GUIDE, VALVE	3							
10	3	129150-11810	GUIDE, VALVE	3							1
12	3	23871-020000	PLUG, R02	2							
13	3	23871-030000	PLUG, R03	3							
14	3	26216-060202	STUD, M6X 20	6							
15	3	27241-220000	PLUG, 22	3							
16	3	27241-400000	PLUG, 40	2							
17	3	129470-11080	SEAT, INTAKE VALVE	3							
18	3	129470-11090	SEAT, EXHAUST VALVE	3							
19	2	129100-11100	VALVE, INTAKE	3							
20	2	129795-11120	SPRING, VALVE	6							
21	2	129100-11130	VALVE, EXHAUST	3							
22	2	129795-11180	RETAINER, SPRING	6							
23	2	27310-080001	COTTER, 8	6							
24	2	121400-11340	SEAL, VALVE STEM	3							
25	2	124460-11340	SEAL, VALVE STEM	3							
26	2	129150-11370	CAP, VALVE	6							
27	2	22351-060012	PIN, SPRING 6.0X12	2							
28	2	26366-060002	NUT, M6	6							
29	1	129155-11241	SHAFT ASSY, ROCKER	1							
30	2	129155-11260	SUPPORT, ROCKER ARM	2							
31	2	129155-11270	SUPPORT, ROCKER ARM	2							
32	2	129150-11280	SPRING	3							
33	2	129150-11290	SHAFT, ROCKER ARM	1							
36	2	729402-11650	ARM ASSY, ROCKER	6							
37	3	129150-11230	SCREW, VALVE ADJUST	6							
39	3	129150-11750	NUT, M8	6							
40	2	26226-080182	STUD, M8X 18	3							
41	1	119625-11871	PROTECTOR, NOZZLE	3							
42	1	119625-11880	SEAT, NOZZLE	3							
43	1	119625-11900	RETAINER, NOZZLE	3							
44	1	26106-080252	BOLT, M8X 25 PLATED	2							
45	1	26106-080502	BOLT, M8X 50 PLATED	6							
46	1	129100-11350	BONNET ASSY, HEAD	1							
48	2	129150-03020	COVER, BREATHER	1							
49	2	129150-03070	BAFFLE, BREATHER	1							
50	2	129150-03080	PLATE, BAFFLE	1							
52	2	129150-11310	GASKET, BONNET	1							
54	2	24341-000500	O-RING, 1AS50.0	1							
55	2	26106-080162	BOLT, M8X 16 PLATED	2							
56	1	124160-11360	KNOB	3							
57	1	24311-000120	O-RING, 1AP12.0	3							
58	1	129410-03990	CLIP	2							
59	1	124160-01751	COVER, FILLER	1							
60	1	24311-000320	O-RING, 1AP32.0	1							

N:Old $\frac{YRS}{100}$ New, Q:Old $\frac{HRS}{100}$ New, R:Old $\frac{YRS}{100}$ New, S:Old $\frac{HRS}{100}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change
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5. SUCTION & EXHAUST MANIFOLD



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	129150-12111	GASKET, MANIFOLD	1							
2	1	129115-12100	MANIFOLD, AIR INTAKE	1							
3	2	129115-12110	MANIFOLD, AIR INTAKE	1							
4	2	104407-44480	JOINT	1							
5	1	26106-080252	BOLT, M8X 25 PLATED	4							
6	1	129120-77501	HEATER	1							
7	1	129150-77511	GASKET	1							
8	1	26106-080352	BOLT, M8X 35 PLATED	4							
9	1	171350-13100	MANIFOLD, EXHAUST	1							
10	1	129150-13110	GASKET	1							
11	1	194990-22050	NUT, M8	2							
12	1	26106-080802	BOLT, M8X 80 PLATED	4							
13	1	26216-080802	STUD, M8X 80	2							
14	1	26216-080222	STUD, M8X 22	4							
15	1	124701-11911	GASKET, SILENCER	1							

Fig.6. CAMSHAFT & DRIVING GEAR

This diagram illustrates the exploded view of a mechanical assembly, likely a pump or engine component. The parts are numbered as follows:

- 1-1**: A large, complex housing or base plate with multiple mounting holes.
- 1-9**: A circular flange or cover plate that fits onto the housing.
- 2-4**: A series of four small, cylindrical pins or spacers.
- 2**: Two long, thin cylindrical rods or shafts.
- 3**: A small, rectangular component, possibly a seal or gasket.
- 4**: A larger, rectangular component, possibly a bracket or support.
- 5**: A small, rectangular component, possibly a seal or gasket.
- 6**: A large, circular gear or flywheel.
- 7**: A small, rectangular component, possibly a seal or gasket.
- 8**: A small, cylindrical component, possibly a pin or spacer.
- 9**: A small, cylindrical component, possibly a pin or spacer.
- 10-1**: A small, rectangular component, possibly a seal or gasket.
- 11**: A small, rectangular component, possibly a seal or gasket.
- 12**: A small, rectangular component, possibly a seal or gasket.
- 13**: A small, rectangular component, possibly a seal or gasket.
- 14**: A large, circular gear or flywheel.
- 15**: A small, rectangular component, possibly a seal or gasket.
- 16**: A small, rectangular component, possibly a seal or gasket.

				(A)=3TNE84-KG2							(D)=		
				(B)=							(E)=		
				(C)=							(F)=		
No.	Lev.	Parts No.	Description	Q'ty							I	R	
				(A)	(B)	(C)	(D)	(E)	(F)				
1	1	129150-14200	TAPPET	6									
2	1	129150-14400	ROD, PUSH L=178	6									
3	1	129129-14580	CAMSHAFT ASSY	1									
4	2	129150-02450	BEARING, THRUST	1									
6	2	129150-14101	GEAR, CAMSHAFT	1									
7	2	22512-070140	KEY, 7X 14	1									
8	1	129100-25061	SHAFT, IDLE	1									
9	1	129150-25101	GEAR ASSY, IDLE	1									
12	2	129150-25920	BUSH, IDLE GEAR	1								1	
13	1	26106-080452	BOLT, M8X 45 PLATED	2									
14	1	129100-25900	GEAR, PUMP	1									
15	1	22217-120000	WASHER, SPRING 12	1									
16	1	26716-120002	NUT, M12	1									
17	1	26106-080142	BOLT, M8X 14 PLATED	2									

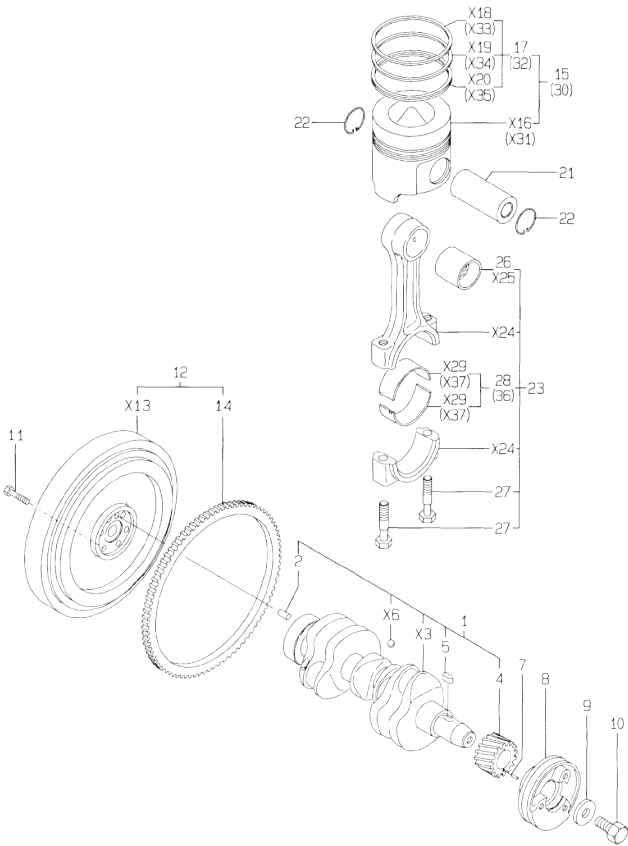
Remarks
(1) REPAIR PART.

N:Old $\xleftrightarrow[\text{No}]{\text{Yes}}$ New, Q:Old $\xleftrightarrow[\text{Yes}]{\text{No}}$ New, R:Old $\xleftrightarrow[\text{Yes}]{\text{No}}$ New, S:Old $\xleftrightarrow[\text{No}]{\text{Yes}}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change
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Fig.7. CRANKSHAFT & PISTON

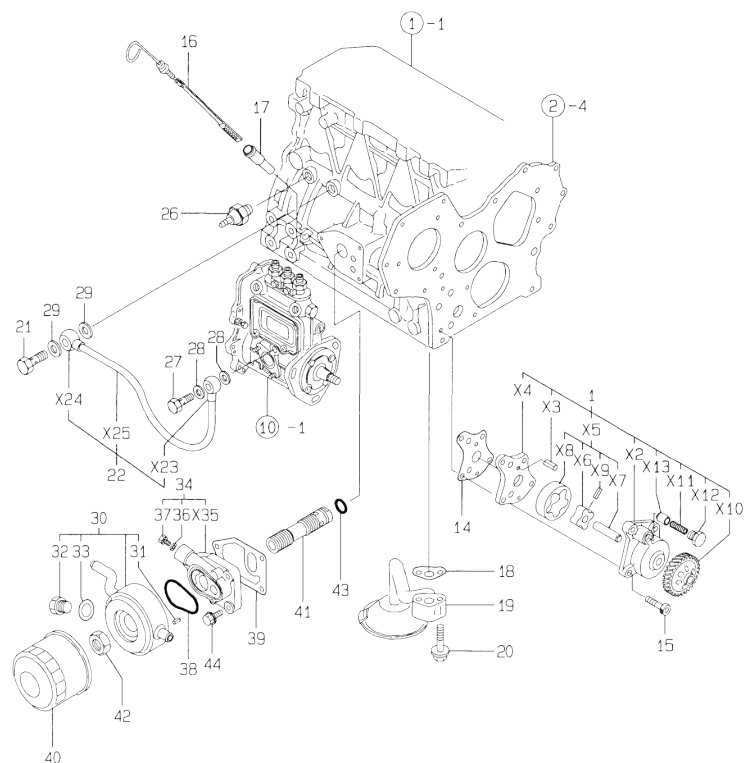
7.CRANKSHAFT & PISTON



Remarks
(1) REPAIR PART.
(2) OVER-SIZE(O.S=0.25)PART.
(3) UNDER-SIZE(U.S=0.25)PART.

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	129001-21000	CRANKSHAFT ASSY	1							
2	2	129100-01580	PIN, M8X16	1							
4	2	129150-21200	GEAR, CRANKSHAFT	1							
5	2	22512-070140	KEY, 7X 14	1							
7	1	22351-040010	PIN, SPRING 4.0X10	1							
8	1	171340-21650	V-PULLEY	1							
9	1	129795-21661	WASHER	1							
10	1	121850-21680	BOLT	1							
11	1	121111-21501	BOLT, FLYWHEEL	6							
12	1	171340-21580	FLYWHEEL ASSY	1							
14	2	119865-21600	GEAR, RING	1							
15	1	129002-22090	PISTON ASSY	3							
17	2	129002-22510	RING SET, PISTON	3							
21	1	129202-22300	PIN, PISTON D26 L70	3							
22	1	22252-000260	RING, 26	6							
23	1	729402-23100	ROD ASSY, CONNECTING	3							
26	2	129100-23910	BEARING, PISTON PIN	3							1
27	2	121550-23200	BOLT, CONNECTING ROD	6							
28	2	129150-23600	BEARING, CRANK PIN	3							
30	1	129002-22910	PISTON ASSY, 0.25 OS	3							2
32	2	129002-22960	RING SET, 0.25 OS	3							2
36	1	129150-23610	BEARING, 0.25 US	3							3

8.LUB.OIL SYSTEM

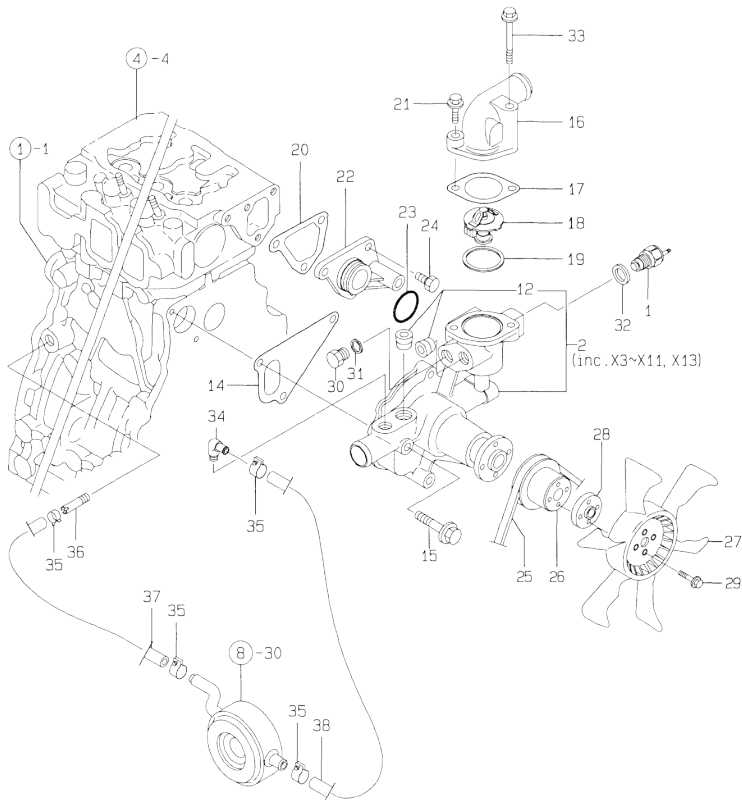


No.	Lev.	Parts No.	Description	(A)	(B)	(C)	Q'ty (D)	(E)	(F)	I	R
1	1	129001-32001	PUMP ASSY, OIL	1							
14	1	129150-32020	GASKET, PUMP	1							
15	1	26450-060252	BOLT, M&X 25	4							
16	1	129136-34800	DIPSTICK, OIL	1							
17	1	121520-34810	GUIDE, DIPSTICK	1							
18	1	129150-35041	GASKET	1							
19	1	129100-35301	PIPE ASSY, OIL INLET	1							
20	1	26106-080352	BOLT, M&X 35 PLATED	2							
21	1	124160-39140	BOLT, PIPE JOINT M10	1							
22	1	129150-39450	PIPE ASSY, OIL	1							
26	1	121252-39450	SWITCH, 0.5KG	1							
27	1	124550-59820	BOLT, PIPE JOINT M8	1							
28	1	23414-080000	GASKET, 8X1.0	2							
29	1	23414-100000	GASKET, 10X1.0	2							
30	1	129012-33000	COOLER ASSY, OIL	1							
31	2	129120-33040	PIN	2							
32	2	129120-33051	PLUG, DRAIN	1							
33	2	129120-33060	GASKET	1							
34	1	129120-35001	BRACKET ASSY	1							
36	2	23414-100000	GASKET, 10X1.0	1							
37	2	23881-100002	PLUG, 10	1							
38	1	129120-35110	GASKET	1							
39	1	129120-35121	GASKET	1							
40	1	129150-35151	FILTER, D80XL80	1							
41	1	129407-35300	BOLT, FILTER	1							
42	1	129150-35350	NUT	1							
43	1	24311-000160	O-RING, 1AP16.0	1							
44	1	26106-080252	BOLT, M&X 25 PLATED	3							

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Fig.9. COOLING WATER SYSTEM

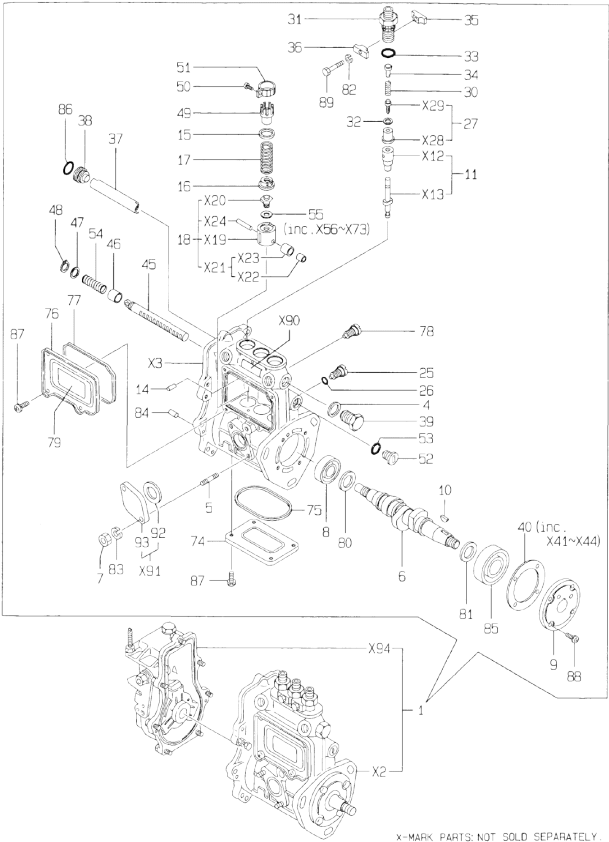
9.COOLING WATER SYSTEM



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	121250-44901	SWITCH, 110	1							
2	1	129001-42002	PUMP ASSY, WATER	1							
12	2	23871-030000	PLUG, R03	2							
14	1	129100-42020	GASKET, WATER PUMP	1							
15	1	26106-080602	BOLT, M8X 60 PLATED	3							
16	1	124101-49530	COVER, THERMOSTAT	1							
17	1	129795-49551	GASKET	1							
18	1	129155-49800	THERMOSTAT, 71	1							
19	1	129150-49811	GASKET, THERMOSTAT	1							
20	1	129100-49840	GASKET	1							
21	1	26106-080252	BOLT, M8X 25 PLATED	1							
22	1	129001-42040	JOINT	1							
23	1	24321-000300	O-RING, 1AG30.0	1							
24	1	26106-080162	BOLT, M8X 16 PLATED	3							
25	1	25132-003800	V-BELT, A38	1							
26	1	129403-42380	V-PULLEY, D=110	1							
27	1	171340-44740	FAN, COOLING D335XNF	1							
28	1	124574-44761	SPACER, FAN	1							
29	1	26014-060252	BOLT, M6X 25	4							
30	1	121450-42450	PLUG, M16	1							
31	1	124465-44950	GASKET, 16	1							
32	1	124465-44950	GASKET, 16	1							
33	1	26106-080652	BOLT, M8X 65 PLATED	1							
34	1	129103-49301	ELBOW, PT1/4	1							
35	1	23000-022000	CLAMP, 22	4							
36	1	129122-44480	JOINT	1							
37	1	129012-49030	HOSE, WATER	1							
38	1	129403-49050	PIPE, WATER	1							

Fig.10. FUEL INJECTION PUMP

10.FUEL INJECTION PUMP



x-MARK PARTS: NOT SOLD SEPARATELY.

Remarks

(1) GOVERNOR ASSY(FIG.11) IS INCORPORATED IN THIS FOP.CMP (REF.NO.1).

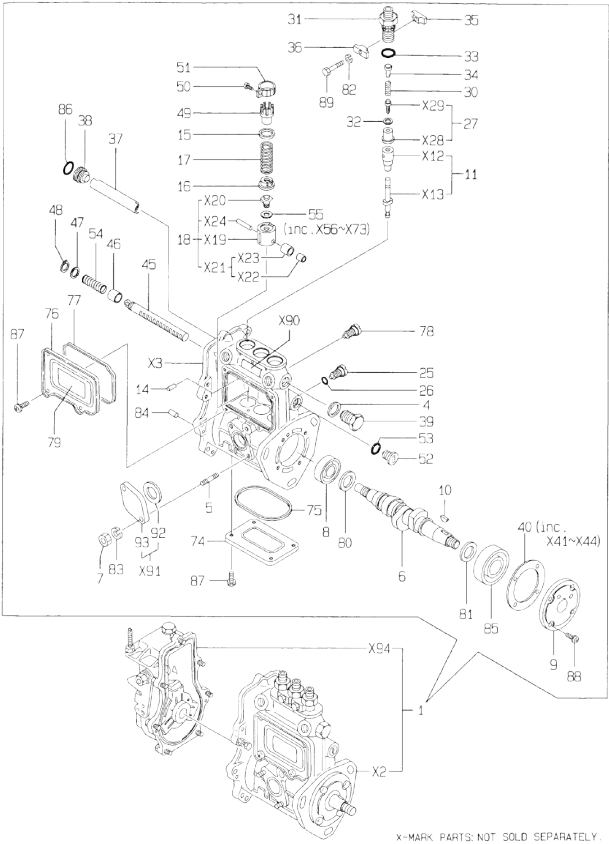
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	729218-51410	PUMP ASSY, INJECTION	1							1
4	3	22190-160002	WASHER, SEAL 16	1							
5	3	129155-51020	STUD	2							
6	3	119810-51040	CAMSHAFT	1							
7	3	26716-060002	NUT, M6	2							
8	3	129155-51050	BEARING, 17BM001D	1							
9	3	129155-51060	SUPPORT, CAMSHAFT	1							
10	3	122710-51090	KEY	1							
11	3	129412-51200	PLUNGER ASSY	3							
14	3	129155-51140	PIN	3							
15	3	174307-51170	RETAINER, SPRING A	3							
16	3	129155-51180	RETAINER, SPRING	3							
17	3	124950-51190	SPRING, PLUNGER	3							
18	3	129155-51200	TAPPET ASSY	3							
25	3	129155-51270	STOPPER, TAPPET	3							
26	3	129155-51280	O-RING, S6	3							
27	3	105300-51300	VALVE ASSY, DELIVERY	3							
30	3	129155-51320	SPRING, DELIVERY	3							
31	3	129155-51340	RETAINER	3							
32	3	124550-51350	GASKET, DELIVERY	3							
33	3	124550-51370	O-RING	3							
34	3	129155-51370	STOPPER, VALVE	3							
35	3	129155-51380	STOPPER	2							
36	3	129155-51390	STOPPER	2							
37	3	129155-51400	DEFLECTOR	1							
38	3	129155-51410	BOLT	1							
39	3	129155-51420	PLUG, M16	1							
40	3	129155-51450	SHIM SET, ADJUSTING	1							
45	3	129155-51500	RACK, CONTROL	1							
46	3	129155-51521	BUSH, RACK	1							
47	3	129155-51530	SPACER	1							
48	3	129155-51540	CIRCLIP	1							
49	3	129155-51550	PINION, CONTROL	3							
50	3	122117-51560	SCREW	3							
51	3	174307-51560	PINION	3							
52	3	129155-51570	PLUG, M12	1							
53	3	129155-51580	O-RING	1							
54	3	129155-51591	SPRING, RACK	1							
55	3	129155-51600	SHIM SET, ADJUSTING	3							
74	3	129155-51700	COVER	1							
75	3	129155-51710	GASKET	1							
76	3	129155-51750	COVER	1							
77	3	129155-51760	GASKET	1							
78	3	129155-51790	STOOPER, RACK	1							
79	3	129156-51910	LABEL, CAUTION	1							
80	3	129155-51930	SPACER, T=3.25	1							
81	3	129155-51940	SPACER, T=1.5	1							
82	3	22217-050000	WASHER, SPRING 5	2							
83	3	22217-060000	WASHER, SPRING 6	2							
84	3	22351-050010	PIN, SPRING 5.0X10	2							
85	3	24101-063034	BEARING, BALL 6303	1							

N:Old $\frac{100}{100}$ New, Q:Old $\frac{100}{100}$ New, R:Old $\frac{100}{100}$ New, S:Old $\frac{100}{100}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change
++ CONTINUE ++
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Fig.10. FUEL INJECTION PUMP

10.FUEL INJECTION PUMP



x-MARK PARTS: NOT SOLD SEPARATELY.

Remarks

(1) GOVERNOR ASSY(FIG.11) IS
INCORPORATED IN THIS FOP.CMP
(REF.NO.1).

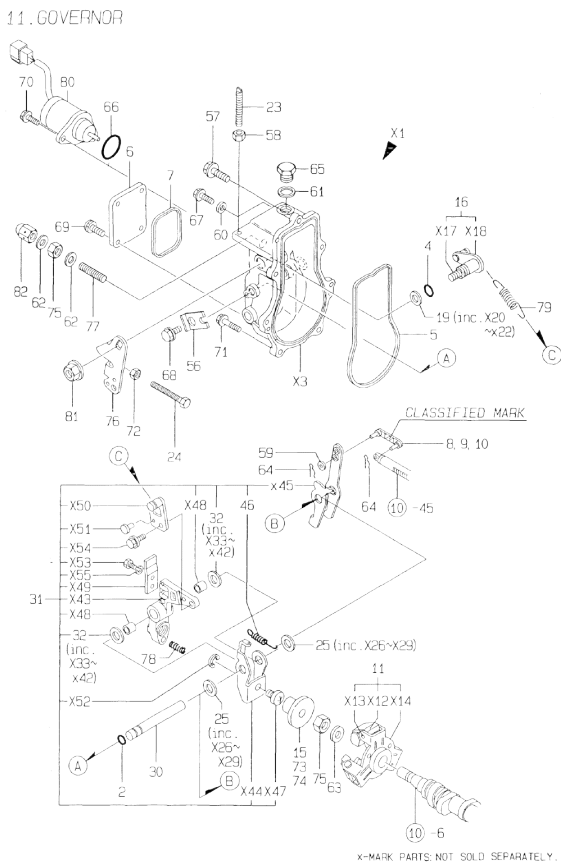
(A)=3TNE84-KG2
(B)=
(C)=

(D)=
(E)=
(F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
86	3	24341-000160	O-RING, 1AS16.0	1							
87	3	26022-050102	SCREW, M5X10	8							
88	3	26022-060162	SCREW, M6X16	4							
89	3	26116-050302	BOLT, M5X 30 PLATED	2							
92	3	129155-52050	GASKET	1							
93	3	129100-52200	COVER	1							

N:Old $\frac{YES}{NO}$ New, Q:Old $\frac{HIS}{YES}$ New, R:Old $\frac{YES}{YES}$ New, S:Old $\frac{HIS}{NO}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change
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Fig.11. GOVERNOR



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
2	2	129155-51280	O-RING, S6	1							
4	2	129155-61830	O-RING, S10	1							
5	2	129052-61050	GASKET	1							
6	2	129052-61060	COVER, GOVERNOR CASE	1							
7	2	129052-61070	GASKET	1							
8	2	129155-61120	LINK, L=30 MARK 0	1							1
9	2	129155-61130	LINK, L=31 MARK 1	1							1
10	2	129155-61140	LINK, L=30.5 MARK 05	1							1
11	2	129155-61201	WEIGHT ASSY, GOVERNOR	1							
15	2	129155-61341	SLEEVE	1							2
16	2	129100-61400	SHAFT ASSY	1							
19	2	129155-61430	SPACER	1							
23	2	129155-61450	BOLT, LIMITER	1							
24	2	129155-61460	BOLT, IDLE	1							
25	2	129155-61480	SPACER ASSY	2							
30	2	129052-61390	SHAFT	1							
31	2	129412-61500	LEVER ASSY, GOVERNOR	1							
32	3	174307-51700	SHIM SET	2							
46	3	119843-61540	SPRING, SET	1							
56	2	119660-61901	RETAINER, SHAFT	1							
57	2	129155-61950	BOLT	1							
58	2	124550-66370	NUT, M6	1							
59	2	22117-040000	WASHER, 4	1							
60	2	22190-060002	WASHER, SEAL 6	1							
61	2	22190-100002	WASHER, SEAL 10	1							
62	2	22190-120002	WASHER, SEAL 12	2							
63	2	22287-120000	WASHER, 12	1							
64	2	22372-040000	PIN, SNAP 4	2							
65	2	23887-100002	PLUG, 10	1							
66	2	24341-000280	O-RING, 1AS28.0	1							
66-1	2	158552-61900	O-RING	1							N
(A=EXXXXX)											
67	2	26106-060102	BOLT, M6X 10 PLATED	1							
68	2	26106-060102	BOLT, M6X 10 PLATED	1							
69	2	26106-060102	BOLT, M6X 10 PLATED	4							
70	2	26106-060142	BOLT, M6X 14 PLATED	2							
71	2	26106-060202	BOLT, M6X 20 PLATED	6							
72	2	26756-060002	NUT, LOCK M6	1							
73	2	129155-61350	SLEEVE, L=24.9	1							2
74	2	129155-61360	SLEEVE, L=25.2	1							2
75	2	26776-120002	NUT, LOCK M12	2							
76	1	129100-61440	LEVER, CONTROL	1							
77	1	129155-61470	BOLT, CONTROL	1							
78	1	129500-61650	SPRING, FUEL CONTROL	1							
79	1	129500-61700	SPRING, GOVERNOR	1							
80	1	119653-77950	SOLENOID, STOP	1							
81	1	26366-080002	NUT, M8	1							
82	1	26687-120002	NUT, CAP M12	1							

Remarks

- (1) SELECTIVE PARTS; CERTAIN THE CLASSIFICATION MARK, THEN PLACE YOUR ORDER. (REF. TO ILLUSTRATION).
(2) SELECTIVE PARTS.

This diagram illustrates the assembly of a 4-cylinder engine. The main components shown are the cylinder head (top right), the engine block (center), and the crankshaft assembly (bottom left). Various parts are labeled with numbers and part numbers:

- Cylinder Head:** Labeled with 'A' and '4-4'.
- Engine Block:** Labeled with '1' and 'A'.
- Crankshaft Assembly:** Labeled with '13-1' and '10-1'.
- Valves and Springs:** Labeled with '25', '26', '27', '28', '29', '30', '31', '32', '33', '34', '35', '36', '37', '38', '39', '40', '41', '42', '43', '44'.
- Timing Belt and Pulleys:** Labeled with '20', '21', '22', '23', '24'.
- Other Components:** Labeled with '5', '6', '7', '8', '9', '10', '11', '12', '13', '14', '15', '16', '17', '18', '19', '20', '21', '22', '23', '24', '25', '26', '27', '28', '29', '30', '31', '32', '33', '34', '35', '36', '37', '38', '39', '40', '41', '42', '43', '44'.

The diagram shows the relative positions and assembly sequence of these components, with arrows indicating the direction of assembly.

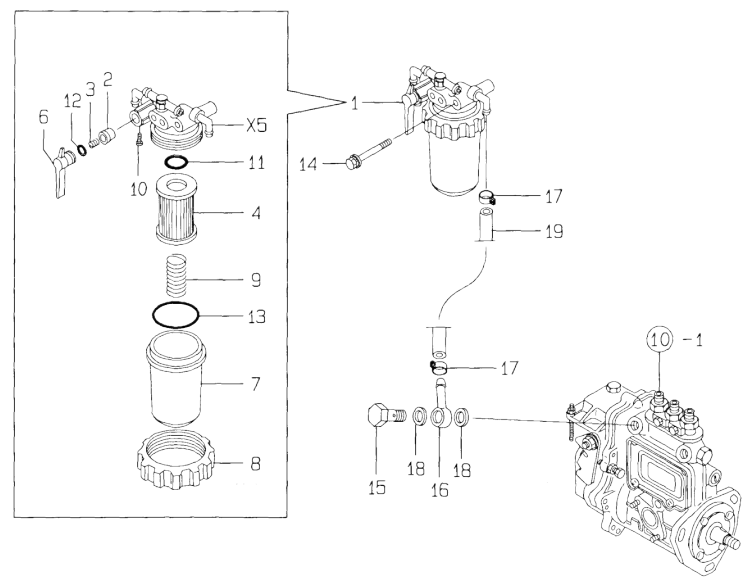
No.	Lev.	Parts No.	Description	(A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	729100-53100	VALVE ASSY,INJECTION	3							
2	2	129100-53000	VALVE ASSY,INJECTION	3							
5	2	114250-53080	NUT, NOZZLE D16.95	3							
9	2	114250-53120	SPRING, NOZZLE	3							
10	2	114250-53130	SEAT, SPRING	3							
11	2	114250-53140	PLATE	3							
12	2	114250-53210	PIN	6							
13	2	114250-53400	SHIM SET	3							
20	1	129150-59120	RETAINER, PIPE	1							
23	2	129150-59131	BOLT, M4X14	2							
25	2	129100-59811	PIPE ASSY, INJECTION	1							
26	2	129100-59821	PIPE ASSY, INJECTION	1							
27	2	129100-59831	PIPE ASSY, INJECTION	1							
28	1	124766-59050	CLIP, HOSE 12	2							
29	1	124066-59100	CLIP, HOSE 8	7							
30	1	121250-59550	PIPE, FUEL DBX120	2							
31	1	119840-59560	PIPE, FUEL RETURN	1							
32	1	119840-59570	JOINT	1							
33	1	129150-59580	CAP	1							
34	1	105025-59750	PIPE, FUEL	1							
35	1	129100-59951	VALVE ASSY, CHECK	1							
43	1	23414-120000	GASKET, 12X1.0	2							

N:Old $\xrightarrow{\text{Yes}} \text{New}$, Q:Old $\xrightarrow{\text{No}} \text{New}$, R:Old $\xrightarrow{\text{Yes}} \text{New}$, S:Old $\xrightarrow{\text{No}} \text{New}$, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

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Fig.13. FUEL LINE

13.FUEL LINE

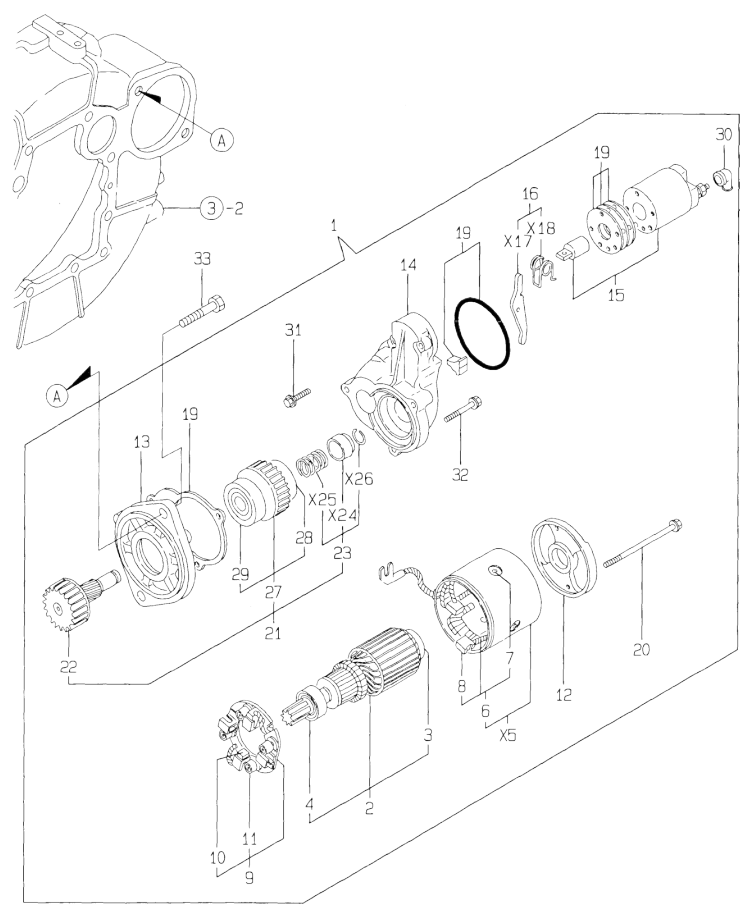


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	129052-55620	FILTER ASSY, FUEL	1							
2	2	104200-55321	VALVE, TAPER	1							
3	2	104200-55330	SPRING, VALVE	1							
4	2	129100-55650	ELEMENT	1							
6	2	129100-55670	LEVER	1							
7	2	129100-55680	CUP, STRAINER	1							
8	2	129100-55690	RING, RETAINING	1							
9	2	129100-55700	SPRING	1							
10	2	104200-55750	SCREW, M4	1							
11	2	24311-000160	O-RING, 1AP16.0	1							
12	2	24311-240100	O-RING, 1AP10A	1							
13	2	24321-000650	O-RING, 1AG65.0	1							
14	1	26014-080702	BOLT, M8X 70	1							
15	1	103854-39140	BOLT, PIPE JOINT	1							
16	1	101304-59020	JOINT, PIPE 12	1							
17	1	124766-59050	CLIP, HOSE 12	2							
18	1	22190-120002	WASHER, SEAL 12	2							
19	1	129555-59510	PIPE, D13/7.5X180	1							

0CV10-M52800

Fig.14. STARTING MOTOR

14. STARTING MOTOR

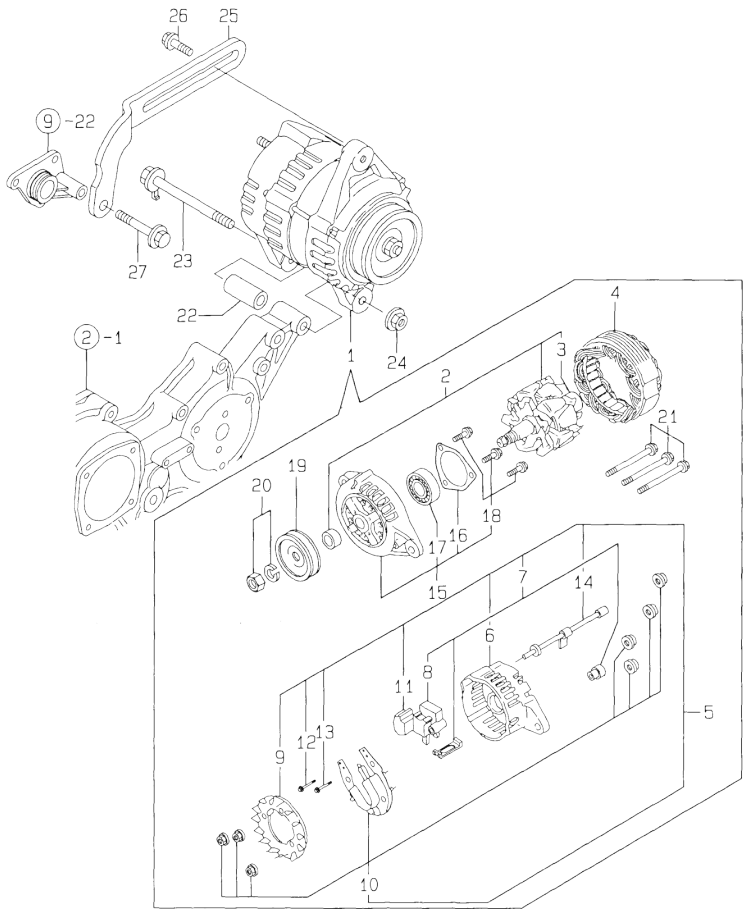


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	171008-77010	STARTER, S114-483	1							
2	2	171008-77400	ARMATURE ASSY	1							
3	3	X2130350900	BALL BEARING	1							
4	3	X2114255110	BEARING, BALL	1							
6	3	171008-77440	COIL ASSY, FIELD	1							
7	4	171008-77450	SCREW	4							
8	4	171008-77460	BRUSH (+)	2							
9	2	171008-77470	HOLDER ASSY, BRUSH	1							
10	3	171008-77480	BRUSH (-)	2							
11	3	171008-77490	SPRING, BRUSH	4							
12	2	171008-77500	COVER, REAR	1							
13	2	171008-77510	HOUSING ASSY, GEAR	1							
14	2	171008-77520	HOUSING, CENTER	1							
15	2	X2114T71010	SWITCH ASSY	1							
16	2	171008-77540	LEVER SET, SHIFT	1							
19	2	171008-77571	DUST COVER, (NON-ASB.	1							
20	2	171008-77640	BOLT, THROUGH	2							
21	2	171008-77650	PINION ASSY	1							
22	3	171008-77660	SHAFT, PINION	1							
23	3	171008-77670	STOPPER SET, PINION	1							
27	3	X2114555500	CLUTCH ASSY	1							
28	4	X2114955020	BALL BEARING	1							
29	4	X2240410100	BEARING, BALL	1							
30	2	171008-77750	COVER, M TERMINAL	1							
31	2	26106-060322	BOLT, M6X 32 PLATED	2							
32	2	26106-060402	BOLT, M6X 40 PLATED	3							
33	1	26116-120252	BOLT, M12X 25 PLATED	2							

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Fig.15. GENERATOR

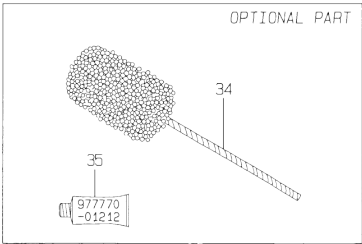
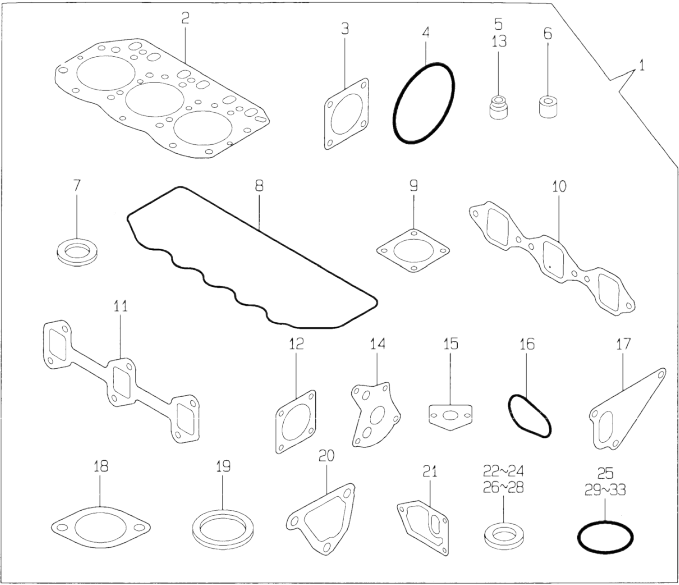
15. GENERATOR



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	119836-77200	GENERATOR	1							
2	2	119836-77700	ROTOR ASSY	1							
3	3	119836-77850	BALL BEARING	1							
4	2	119836-77710	STATOR ASSY	1							
5	2	119836-77721	COVER ASSY, REAR	1							
6	3	119836-77730	COVER, REAR	1							
7	3	119836-77741	BRUSH ASSY,REGULATOR	1							
8	4	119836-77750	BRUSH ASSY	1							
9	3	119836-77760	GUIDE, FAN SIDE	1							
10	3	119836-77770	DIODE ASSY	1							
11	3	119836-77780	CONDENSER	1							
12	3	119836-77871	BOLT (1)	1							
13	3	119836-77880	BOLT (2)	1							
14	3	119836-77890	WIRE ASSY, LEAD	1							
15	2	119836-77790	COVER ASSY, FRONT	1							
16	3	119836-77800	RETAINER, BEARING	1							
17	3	119836-77840	BALL BEARING	1							
18	3	119836-77860	SCREW KID	1							
19	2	119836-77810	PULLEY	1							
20	2	119836-77820	NUT ASSY, PULLEY	1							
21	2	119836-77830	BOLT, THROUGH	1							
22	1	119820-77340	PIECE, DISTANCE	1							
23	1	129136-77250	BOLT M 8X105	1							
24	1	26366-080002	NUT, M8	1							
25	1	129100-77330	ADJUSTER	1							
26	1	26014-080252	BOLT, M8X 25	1							
27	1	26106-080502	BOLT, M8X 50 PLATED	1							

Fig.16. GASKET SET

16. GASKET SET



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	729002-92630	GASKET SET	1							1
2	2	129002-01331	GASKET, HEAD	1							
3	2	124240-01883	GASKET	1							
4	2	121850-51960	O-RING	1							
5	2	124460-11340	SEAL, VALVE STEM	3							
6	2	119625-11871	PROTECTOR, NOZZLE	3							
7	2	119625-11880	SEAT, NOZZLE	3							
8	2	129150-11310	GASKET, BONNET	1							
9	2	129150-77511	GASKET	1							
10	2	129150-12111	GASKET, MANIFOLD	1							
11	2	129150-13110	GASKET	1							
12	2	124701-11911	GASKET, SILENCER	1							
13	2	121400-11340	SEAL, VALVE STEM	3							
14	2	129150-32020	GASKET, PUMP	1							
15	2	129150-35041	GASKET	1							
16	2	129120-35110	GASKET	1							
17	2	129100-42020	GASKET, WATER PUMP	1							
18	2	129795-49551	GASKET	1							
19	2	129150-49811	GASKET, THERMOSTAT	1							
20	2	129100-49840	GASKET	1							
21	2	129120-35121	GASKET	1							
22	2	22190-080002	WASHER, SEAL 6	5							
23	2	23414-100000	GASKET, 10X1.0	2							
24	2	23414-120000	GASKET, 12X1.0	2							
25	2	24321-000300	O-RING, 1AG30.0	1							
26	2	23414-080000	GASKET, 8X1.0	2							
27	2	22190-120002	WASHER, SEAL 12	2							
28	2	124465-44950	GASKET, 16	2							
29	2	24311-000120	O-RING, 1AP12.0	3							
30	2	24311-000160	O-RING, 1AP16.0	3							
31	2	24311-000320	O-RING, 1AP32.0	2							
32	2	24341-000240	O-RING, 1AS24.0	1							
33	2	24341-000500	O-RING, 1AS50.0	1							
34	1	129400-92420	FLEX HORN	1							1
35	1	977770-01212	GASKET, LIQUID	1							1

Remarks
(1) OPTIONAL PART.

Parts No. Index

Parts No.	Fig. No.	Ref. No.
101304-59020	13	16
103854-39140	13	15
104200-55321	13	2
104200-55330	13	3
104200-55750	13	10
104407-44480	5	4
105025-59750	12	34
105300-51300	10	27
114250-53080	12	5
114250-53120	12	9
114250-53130	12	10
114250-53140	12	11
114250-53210	12	12
114250-53400	12	13
119620-01750	3	3
119625-11871	4	41
	16	6
119625-11880	4	42
	16	7
119625-11900	4	43
119653-77950	11	80
119660-61901	11	56
119810-51040	10	6
119820-77340	15	22
119836-77200	15	1
119836-77700	15	2
119836-77710	15	4
119836-77721	15	5
119836-77730	15	6
119836-77741	15	7
119836-77750	15	8
119836-77760	15	9
119836-77770	15	10
119836-77780	15	11
119836-77790	15	15
119836-77800	15	16
119836-77810	15	19
119836-77820	15	20
119836-77830	15	21
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121400-11340	4	24
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121450-01560	2	5
121450-42450	9	30
121520-34810	8	17
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122710-51090	10	10
124066-59100	12	29
124101-49530	9	16
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124160-01910	1	4
124160-11360	4	56
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124240-01871	2	7
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124460-11340	4	25
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124465-44950	9	31
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124550-51350	10	32
124550-51370	10	33
124550-59820	8	27
124550-66370	11	58
124574-44761	9	28
124701-11911	5	15
	16	12
124736-07900	4	2
124766-59050	12	28
	13	17
124950-51190	10	17
129001-02800	1	14
129001-21000	7	1
129001-32001	8	1
129001-42002	9	2
129001-42040	9	22
129002-01331	1	21
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129052-61050	11	5
129052-61060	11	6
129052-61070	11	7
129052-61390	11	30
129100-01580	3	1
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129100-01640	3	15
129100-01730	3	6
129100-01760	3	7
129100-11100	4	19
129100-11130	4	21
129100-11350	4	46
129100-23910	7	26
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129100-25900	6	14
129100-35301	8	19
129100-42020	9	14
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129100-49840	9	20
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129100-52200	10	93
129100-53000	12	2
129100-55650	13	4
129100-55670	13	6
129100-55680	13	7
129100-55690	13	8
129100-55700	13	9
129100-59811	12	25
129100-59821	12	26
129100-59831	12	27
129100-59951	12	35
129100-61400	11	16
129100-61440	11	76
129100-77330	15	25
129103-49301	9	34
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129115-12110	5	3
129120-33040	8	31
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129136-77250	15	23
129150-01200	1	20
129150-02020	1	6
129150-02450	6	4
129150-02870	1	22
129150-02930	1	17
129150-02940	1	25
129150-03020	4	48
129150-03070	4	49
129150-03080	4	50
129150-03100	2	10
129150-11230	4	37
129150-11280	4	32
129150-11290	4	33
129150-11310	4	52
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129150-11370	4	26
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129150-11810	4	10
129150-12111	5	1
	16	10
129150-13110	5	10
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129150-14101	6	6
129150-14200	6	1
129150-14400	6	2
129150-21200	7	4
129150-23600	7	28
129150-23610	7	36
129150-25101	6	9
129150-25920	6	12
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129150-35041	8	18
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129150-35151	8	40
129150-35350	8	42
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129155-51200	10	18
129155-51270	10	25
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129155-51320	10	30
129155-51340	10	31
129155-51370	10	34
129155-51380	10	35
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129155-51591	10	54
129155-51600	10	55
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171008-77510	14	13
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171008-77571	14	19
171008-77640	14	20
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26106-080852	2	20
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26206-100252	3	4
26206-100302	3	5
26216-060202	4	14
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26226-080182	4	40
26366-060002	4	28
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26687-120002	11	82
26716-060002	10	7
26716-120002	6	16
26756-060002	11	72
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27231-500000	1	11
27241-120000	1	12
27241-220000	4	15
27241-300000	1	13
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719810-01500	2	1
729002-01560	1	1
729002-92630	16	1
729100-53100	12	1
729202-11710	4	4
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